## **PREFACE**

Dear Authors and Guests.

It is our pleasure to warmly welcome you to XII International Conference on Science and Technology "Technological Systems of Information in Production Engineering", held on May, 27<sup>th</sup>–29<sup>th</sup> 2015, Kazimierz Dolny, Poland.

The main objective of the conference is to bring together leading researchers, engineers and scientists in the fields of interests from Poland and from around the world in order to provide a platform for researchers, engineers, academicians as well as industrial professionals to present their latest experiences and developments activities in the field of industrial engineering, provide opportunities for participants to exchange new ideas and application experiences face to face, to establish business or research relations and to find global partners for future collaboration.

All papers published in this volume have been peer reviewed through processes administrated by the proceedings editors and reviewers. Reviews were conducted by expert referees to the professional and scientific standards. The conference program is rich, we would like to thank to all who presented their papers and results of their research. We would like to extend out thanks to members of scientific committee for their effort to the conference; especially we would like to thank to members of organizing committee for their hard work. Finally, we would like to express our appreciations to the all participants of the TSIPE 2015 conference.

With our warmest regards,

Prof. Antoni Świć
President of the Conference

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