

Table of Contents

Preface, Committees and Sponsors

Study on the Surface Delamination in Milling Carbon Fiber Reinforced Plastic with PCD Tool Y.G. Wang, C.Y. Sun, X.P. Yan and K.R. Jiang	1
Precision Machining for Thin Wall Spherical Shell Based on Magneto-Rheological Fluids Strengthening J.X. Kong, Y.C. Zheng and Q.L. Wei	6
Accuracy Enhancement of Alignment for Five-Axis CNC Machine Tools through Touch Trigger Probes S. Bao, F. Zhang and X. Zhang	11
Study on the Wear Mechanism of PCD Tools in High-Speed Milling of Al-Si Alloy Y.G. Wang, B. Liu, J.Y. Song, X.P. Yan and K.M. Wu	16
Application of Biodegradable Cutting Fluids in High Speed Turning H.J. Pei, W.J. Zheng, G.C. Wang and H.Q. Wang	20
Feasibility Study on Improving Image Motion Blur with Stroboscope for Micro Tool Measurement X. Zhang, F. Cheng and S. Bao	25
Investigation on Peaming Process of PCD Tool when Reaming Aluminium Cast Alloys Y.G. Wang, B. Tian, X.P. Yan and J.Y. Song	30
Measurement of Radial and Axial Error Motion in a High Precision Spindle X. Zhang, S. Bao and F. Cheng	34
Application Study of the Aviation Structures' Machining Deformation On-Line Measurement Technology S.C. Sui, L.M. Tang and W.W. Chu	38
Influences of Initial Residual Stresses on Milling Distortion for Thick Aero-Aluminum-Alloy Plate H. Guo, D.W. Zuo, G.X. Tang and W.M. Gan	44
Automatic Control Technology of Grinding Zone Temperature in Grinding Hardening W. Cheng, G.C. Wang and P. Liang	48
High Speed Machining and Motion Simulating of the Indexing Mechanism with Globoidal Cam D.Z. Fang, G.C. Wang and X.L. Li	52
MQL Application in Vibration Tapping W. Song, G.C. Wang, L. Yang, H.J. Pei and H.Q. Wang	57
Application of Taguchi Method in Vibration Tapping Process L. Yang, H.J. Pei, W. Song, W.J. Zheng and G.C. Wang	62
Equivalent Conversion Calculation of Straight Bevel Gear's Mesh Stiffness L.B. Wang, G.C. Wang and Z. Wang	67
FEM Simulation Analysis of Cross Wedge Rolling Process B. Li	72
Analysis of Radial Rigidity about the Hydraulic Expansion Toolholder S.L. Wang, W.Z. Zhang and W.H. Chen	76
Optimized Face Gear and its Bending Stress Analysis Z. Wang, R. Liu, J.C. Lin, J.W. Liu and L.L. Yang	81
Modeling Analysis of Micro-Burr Formation Y.H. Xiong, G.C. Wang, J. Chen and H.L. Li	86
The Performance Research of Automobile Disc Brake Based on Finite Element Technology Y.F. He	90
Terminal Sliding Tracking Control of Piezoelectric Actuators S. Bao, F. Zhang and C.D. Li	94
Dynamic Display of Industrial Furnace Products Based on the Technology of Virtual Reality Z. Gao, X.M. Ji and C.Q. Zhang	99

Mechanical Properties of Nano-Indentation of Diamond Coating in Infrared Window H.X. Wang, D.W. Zuo and C. Xu	104
Design and Realization of the Intelligent Scheduling and Management System of Transmission Lines X. Wang and L. Xu	109
Performance Research of VW-1-011 Type Ball and Cage Universal Joint Q. Yu	114
Relative Position and Attitude Determination for Robotic Mars Soft Landing Using Multi-Point Laser Rangefinder R. Xu and S.Y. Zhu	118
Experimental Study on Ball End Finishing Milling the Inclined Surface of Hardened Steel J.Q. Wu, Y.Y. Wang, D.H. Wen and C.D. Lu	123
Testing Extrusion Flow Stress and Friction Factor via Inverse Analysis X.P. Dai and Y. Ni	128