Table of Contents

Preface

Chapter 1: Advanced Material Technology

A Bluge Rotational Tool in Thin Film Nanostructures Removal P.S. Pa	3
A Surface Residual-Stress Model of Optimizing Milling Parameters for Milling Aluminum Alloy 6061	
Y.M. Liu, Z.L. Jiang and Z. Li	7
Application of Uniform Design in Experiments of WEDM in Gas T. Wang, S.Q. Xie, X.C. Xu, Q. Chen, X.C. Lü and S.H. Zhou	11
Constitutive Relation Study for Vibration Isolation Rubber of Geometric Nonlinearity and Material Nonlinearity Based on Experimental Data Support C.L. Zhu, Z.G. Ding, X.Q. Xiao and S.T. Wu	15
Custom Micro Tooling for Mechanical Ductile-Mode Micro/Nano Machining of Hard and Brittle Materials X. Cheng, X. Zhang, J.Y. Liu, X.H. Yang and Z.Q. Tian	20
Cutting Thickness of High Speed Ball-End Milling Hardened Steel S.C. Yang, B. Jiang, H.Y. Li, M.L. Zheng and S.J. Wang	24
Design Knowledge Origin Characteristics and Classification J. Chen	28
Design of Automatic Steam Boiler Heated by Electricity Q.X. Yang and X.J. Wang	32
Effect of the Cutting Speed and Temperature on the Cutting Behavior of Hardened Steel 42CrMo with PCBN Tool N. Liu, H.D. Yang, Z. Ding and C.G. Zhang	36
Effects of Nano-Al ₂ O ₃ p on High Temperature Frictional Wear Behaviors of NiCoCrAIY Cladded Coatings H.Y. Wang, D.W. Zuo, X.F. Li, M.D. Wang and Y.F. Zhao	40
Electrical Discharge Characteristics of Polycrystalline Diamonds S.L. Ye, W.C. Pan, S.L. Ding, J.P.T. Mo, M. Brandt and A. Mackie	44
Experimental Investigation on Chip Deformation in Drilling 1Cr18Ni9Ti J. Wu and R.D. Han	48
Experimental Investigation on Conventional Grinding of TC4 and TC11 Using SiC Abrasive G.G. Guo, Z.Q. Liu, Q.L. An and M. Chen	52
Experimental Investigation on Drilling PCB Through-Holes X. Wang, X.H. Zheng, Q.L. An and M. Chen	56
Experimental Investigations of Surface Hardening for Aviation Aluminum Alloy in High Speed Milling X.L. Fu, Y.Z. Pan and X.Q. Wang	60
Fabrication of Micro-Precision Sieves with High Open Area Percentage Using Micro-Electroforming Technology P.M. Ming, Y.J. Li, Y.L. Wang and W.J. Jiang	64
Flexible Cam Profile Synthesis Method Using NURBS and its Optimization Based on Genetic Algorithm R.Y. Ge and P.Q. Guo	69
Formation of Cutting Direction Burr/Fracture in Orthogonal Cutting H.J. Qu, G.C. Wang, Y.M. Zhu and Q.X. Shen	73
Grey New Information GRM(1,1) Model Based on Accumulated Generating Operation of Reciprocal Number and its Application Y.X. Luo	77

81
85
39
93
97
)1
06
12
18
22
26
31
35
39
43
47
51
55
59
53
58
72
, <u>∠</u>
77
82

Tool Life Prediction and Cutting Parameter Optimization for Coated Carbide in Ti6Al4V	
Turning X.Q. Wang, X. Ai, J. Zhao, X.L. Fu and Y.Z. Pan	186
Chapter 2: Advanced Manufacturing Technologies	
An Experimental Investigation of the Cutting Force in High Speed Ball-End Rough Milling of Cr12MoV	
Z.Y. Liu, C.Z. Huang, X.Q. Zhuang, B. Zou, H.L. Liu and H.T. Zhu	193
An Improved Method for Acquisition of High-Speed Cutting Zone Temperature Based on Heat Conduction Reverse Seeking D.C. Xu, P.F. Feng, Z.J. Wu and D.W. Yu	197
Analysis and Simulation of BIG-PLUS Tooling System H.L. Xue, G.C. Wang, C.G. Shen and S.L. Wang	201
Compound Finish Processes Using Grinding and Ultrasonic Electropolishing on Hole-Wall Surface P.S. Pa	205
Cutting Properties on Interpenetrating Network Composites by Cutting Simulation N. Fan, P.Q. Guo, S.R. Wang and X.L. Fu	209
Dynamics Simulation Analysis of Roller Gear Indexing Cam Mechanism with Friction Gap D.G. Chang, R. Zong and C.F. An	213
Experimental Investigation on Cutting Aluminum Alloy Thick Plate with Brazed Diamond	
Wire Saw B. Xiao, S.S. Li, F.L. Zhang, B. Wang and S. Li	218
Experimental Research on the High Speed Drilling of PCB Using Microdrill X.H. Zheng, Z.Q. Liu, Q.L. An, M. Chen and C.Y. Wang	223
Fabrication Technology of Miniaturized Loop Heat Pipe J.H. Xiang, C.L. Zhang and F. Jiang	227
Factor Analysis and Compensation Method on NC Machining Error C.Y. Huang and X.G. Fu	231
Finite Element Analysis of Cutting Force and Burr Formation in Micro-Cutting of Titanium Alloy Considering Tool Edge Radius D.P. Dong, X.H. Zheng, M. Chen and Q.L. An	235
Geometric Error Compensation Methods of Numerical Control Machine Tool X.J. Wang and X.G. Fu	239
Micro Grinding Technique of Mutilcore Fiber Endface Using 3D Flock-Structured Film L.B. Zheng, J. Xie, T.K. Na and H.F. Xie	243
Milling Process Simulation Based on Quadtree-Array Representation J.G. Li, S.D. Gao, H. Zhao and J. Ding	247
Minute Displacement Measurement with Eddy Current Sensor Q.S. Xu and C.S. Ai	251
Multi-Level Fuzzy Comprehensive Evaluation of Hydraulic Oil Performance Q. Wang, L. Shi, S.L. Song and S.M. Chen	255
Multi-Objective Optimal Design of Helical Gear Transmission Based on the Theory of Grey Classification	
H.L. Liu, X.P. Li and Y.N. Rui	260
Process Based Machining Deformation Control for End Milling Z.L. Jiang, Y.M. Liu and W. Yi	265
Research of Bionic Design on Tools with Chewing Mouthparts of Insects K. Zhang, B.Z. Ji, S.W. Liu and Z.H. Qing	270
Research of Hybrid Congestion Control Mechanism C.Y. Lai and X.G. Fu	275
Research on Ellipsoid Drill Point'S Molding Simulation and the Influence Factors of the Key Structure Angles C. Li and L. Chen	279
Research on the Cutting Mechanism of High-Speed Precision Cutting TC4	
H.D. Yang, O.J. Zhou and C.G. Zhang	283

Research on the Propagation of the Crack Parallel to and Lying on the Interface in the Cermet Cladding Part	
J.R. Yang, X.F. Wang, Y.K. Zhang, Z.Q. Li and C.Z. Huang	287
Research on Thermal Error Modeling of YK3610 Hobbing Machine Q.J. Guo and J.G. Yang	293
Simulation Research on Dynamic Tribological Systems of Plain Bearing Y.F. Jin	297
Stability Limits of High-Speed Milling of Thin-Walled Workpiece T.Y. Wang, N. He and L. Li	303
Study on Surface Roughness of Ultrasonic Vibration Assisted Milling X.H. Shen, J.H. Zhang, H. Li and J.J. Wang	309
Structure Design and Simulation of Viscometer Based on Velocity Attenuation H.B. Wang, Y.X. Yao, H.W. Geng and H.D. Geng	313
Study on the Life of High Speed Steel Taps with Cryogenic Treatment X.G. Yan, S.Q. Pang, Y.T. Li, Z.Q. Liu and H. Guo	317
Surface Integrity Analysis on High Speed End Milling of 7075 Aluminum Alloy X.J. Cai, W.W. Ming and M. Chen	321
Surface Residual Stress Analysis Based on the Molecular Dynamics on Micro/Nano Scale Z. Ying, L. Zhou and D.Y. Gao	325
The Composite Tool Design Technologies of Aircraft Composite Parts in Autoclave	
Forming Y.G. Li, C.Y. Fu, D.S. Li and S.M. Wan	330
Tooth Profile Modification of Sprocket in Dual Meshing Silent Chain Y.N. Xue and Y. Wang	335
Wear Behavior of Carbide Inserts in Face Milling TA19 Alloy Q.L. Niu, X.J. Cai, Z.Q. Liu, M. Chen and Q.L. An	339
Wear Behavior of PCBN Tool in High Speed Turning TC4 H.D. Yang, N. Liu, Z. Ding, Z.G. Zhu and C.G. Zhang	344
Chapter 3: Other	
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines	351
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA	351 355
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study	355
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu	
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking	355 359
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking X. Zhao, F. Xu, C.C. Pang and D.W. Zuo Modeling and Simulation of Nonlinear Networked Control System Based on Fuzzy Control	355 359 364
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking X. Zhao, F. Xu, C.C. Pang and D.W. Zuo Modeling and Simulation of Nonlinear Networked Control System Based on Fuzzy Control S.L. Song, Y. Chen, S.J. Huang, L.H. Yang and R. He On the Business Information Safety under the Context of E-Commerce X.Y. Zeng Research on Negotiation for Slotting Allowances between Retailers and Suppliers Based on Game Theory	355 359 364 368 372
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking X. Zhao, F. Xu, C.C. Pang and D.W. Zuo Modeling and Simulation of Nonlinear Networked Control System Based on Fuzzy Control S.L. Song, Y. Chen, S.J. Huang, L.H. Yang and R. He On the Business Information Safety under the Context of E-Commerce X.Y. Zeng Research on Negotiation for Slotting Allowances between Retailers and Suppliers Based on Game Theory C. Tang Study on an Ontology-Based Design Knowledge Modeling Algorithm	355 359 364 368 372 376
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking X. Zhao, F. Xu, C.C. Pang and D.W. Zuo Modeling and Simulation of Nonlinear Networked Control System Based on Fuzzy Control S.L. Song, Y. Chen, S.J. Huang, L.H. Yang and R. He On the Business Information Safety under the Context of E-Commerce X.Y. Zeng Research on Negotiation for Slotting Allowances between Retailers and Suppliers Based on Game Theory C. Tang Study on an Ontology-Based Design Knowledge Modeling Algorithm J. Chen The Point Cloud Collection of the Incisor Teeth of Beaver and Re-Construction of its Curved Surface	355 359 364 368 372 376 382
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking X. Zhao, F. Xu, C.C. Pang and D.W. Zuo Modeling and Simulation of Nonlinear Networked Control System Based on Fuzzy Control S.L. Song, Y. Chen, S.J. Huang, L.H. Yang and R. He On the Business Information Safety under the Context of E-Commerce X.Y. Zeng Research on Negotiation for Slotting Allowances between Retailers and Suppliers Based on Game Theory C. Tang Study on an Ontology-Based Design Knowledge Modeling Algorithm J. Chen The Point Cloud Collection of the Incisor Teeth of Beaver and Re-Construction of its Curved Surface F. Xie, J.W. Zhao and F. Ju	355 359 364 368 372 376
A Method for Enhancing the Accuracy of On-Machine Inspection for Five-Axis CNC Machines S. Bao, X. Zhang and P.F. Feng A Process Equipment Networked Service Platform Based on SOA H. Guo, S.Q. Pang, X.G. Yan, J.W. Li and Z. Liu Applied Civil Engineering Training Location Study C.M. Liu and P. Zhang Management Information System for Tools Life Cycle Based on Laser Character Marking X. Zhao, F. Xu, C.C. Pang and D.W. Zuo Modeling and Simulation of Nonlinear Networked Control System Based on Fuzzy Control S.L. Song, Y. Chen, S.J. Huang, L.H. Yang and R. He On the Business Information Safety under the Context of E-Commerce X.Y. Zeng Research on Negotiation for Slotting Allowances between Retailers and Suppliers Based on Game Theory C. Tang Study on an Ontology-Based Design Knowledge Modeling Algorithm J. Chen The Point Cloud Collection of the Incisor Teeth of Beaver and Re-Construction of its Curved Surface	355 359 364 368 372 376 382