Table of Contents

Preface, Committees and Acknowledgements

Chapter 1: Assembly

Handling and Fixation of Permanent Magnets J. Tremel, B. Hofmann and F. Risch	3
Design of Assembly Systems for Large-Scale Battery Cells J. Kurfer	11
An Integrated Simulation Approach to the Development of Assembly System Components Paryanto, J. Merhof, M. Brossog and C. Fischer	19
Numerical Analysis of the Manufacturing Impact on Magnetic Stray Fields at Electromagnetic Actuators M. Brela and H. Gebhardt	27
Development of a Self-Learning, Automatic Parameterisation of an Aerodynamic Part Feeding System J. Busch and K. Knüppel	34
Planning and Simulation of High-Voltage Energy Storage Assembly for Automotive Industry - from Scalable Product Concepts via Assembly Planning and Material Flow Simulation through to Web-Based Assembly Information	37
J. Bönig, C. Fischer, M. Brandmeier, T. Mersdorf, T. Braun and C. Mrugalla	42
Chapter 2: Cutting and Grinding	
Micromachining of CP-Titanium on a Desktop Machine - Study on Bottom Surface Quality in Micro End Milling	52
I.G. Reichenbach and M. Bohley Influence of Solid Contaminants in Metal Working Fluids on the Grinding Process	53
B. Beekhuis	61
A High Resolution Surface Model for the Simulation of Honing Processes R. Joliet and M. Kansteiner	69
Waterjet Turning of Titanium Alloys K. Flögel and F. Faltin	77
A New Method for the Preparation of Cutting Edges via Grinding C. Effgen and B. Kirsch	85
Hot Machining: Utilisation of the Forging Heat for Efficient Turning at Elevated Temperatures	
F. Egorov	93
Numerical Investigations on Cutting of Dual-Phase Sheet Steel with an Emphasis on Material Damage at the Cut Edge I. Peshekhodov and M. Schneider	101
Quantitative Microstructural Analysis of Nanocrystalline Surface Layer Induced by a Modified Cutting Process V. Schulze, F. Zanger and F. Ambrosy	109
Cutting of Nickel-Based Superalloys with Rotating Indexable Inserts F. Kaulfersch and M. Roeder	116
Polishing Process of Ceramic Tiles - Variation of Contact Pressure A. Olenburg, M.R. Salati, F. Sant'Ana and F.J.P. Sousa	124
Low Frequency Vibration Assisted Drilling of Aluminium Alloys O. Pecat and I. Meyer	131
Analytical Modelling of Temperature Distribution Using Potential Theory by Reference to Broaching of Nickel-Based Alloys S. Gierlings and M. Brockmann	139

Deburring of Cross Holes in Titanium Using Industrial Robots M. Pischan	147
Chapter 3: Forming	
Investigations on Orbital Forming of Sheet Metals to Manufacture Tailored Blanks with a Defined Sheet Thickness Variation R. Plettke and S. Opel	157
Influence of Material Model Parameters on the Prediction of Bending Loads in Sheet Metal Forming Simulation S. Hönle	165
Process Window for Forming of Micro Preforms at Different Temperatures H. Brüning, M. Jahn and A. Schmidt	173
Geometrical variations of tubes and their impact on freeform bending processes P. Vatter and R. Plettke	181
Formability of an Anti-Fingerprint Coating Considering the Corrosion Behavior of the Stainless Steel Substrate C.M. Gaebel	189
Investigation of the Beginning of Plastic Yielding and the Hardening Behaviour under Biaxial Tension S. Suttner and A. Kuppert	197
Continuum Damage Mechanics (CDM) Based Local Approach to the Sheet-Bulk Metal Formability Prediction	177
K. Isik and C. Soyarslan Electromagnetic Material Feeder for High Speed Rates	205
S. Teichrib and R. Krimm Thermal Influences on Deep Drawing Process of Ferritic and Metastable Austenitic	213
Stainless Steels P. Schmid	221
Sheet-Bulk Metal Forming of Symmetric and Asymmetric Parts V. Salfeld, R. Krimm, S. Hübner, T. Matthias and M. Vucetic	229
Properties of Friction Stir Welded Blanks Made from DC04 Mild Steel and Aluminum AA6016 A. Göttmann, C. Mertin, L. Mosecker, A. Naumov and M. Bambach	237
Coating of Deep Rolled and Hammer Peened Deep Drawing Tools M. Steitz, K. Weigel, M. Weber, J. Scheil and C. Müller	245
Chapter 4: Machines	
Model-Based On-Line Compensation of Path Deviations for Milling Robots O. Roesch	255
Using Chatter Vibrations in Milling to Create Tribo-Functional Surfaces for Sheet-Bulk Metal Forming Tools R. Hense	263
Integrated Diagnostic and Preload Control for Ball Screw Drives by Means of Self-Sensing Actuators	271
C. Ehrmann and S. Herder Approach to Forecast Energy Consumption of Machine Tools within the Design Phase K. Doreth, J. Henjes and S. Kroening	271 278
Potential and Challenges of Combined Roller and Plain Bearings for Servo Presses M. Scheitza, S.O. Schmitt and S. Emde	285
Theory of Small Machine Tools: A Framework Approach to Machine Development B. Röhlig	293

Chapter 5: Organisation

Technology Selection for Electric Drive Production with a Game Theoretic Approach G. Lanza, J. Stoll and S. Gerbe	303
Competence-Based Communication Design in Factories C. Reinema and J. Luebkemann	311
Linked Energy Systems for Production Sites of the Future M. Beck and T. Sielaff	319
Gamification in Management Decisions: Judging Global Production Networks in a Cyber- Physical Way	
T. Potente, R. Varandani and J.P. Prote	327
Technology Maturity Assessment of Carbon Composite Components C.W.P. Fischbach	335
VR Enhanced Scenario Technique Supporting the Early Phases of Factory Planning C. Weidig and N. Menck	343
Identification of Production Rhythms in Synchronised Assembly Lines by Recording and Evaluating Current Processing Times M. Glonegger, W. Ottmann, M. Schadl and D. Distel	350
Productivity Increase through Industrialization of Overhead in Cyber-Physical Production	
Systems T. Potente, T. Jasinski and B. Wolff	359
Order Penetration Point: Just a Stock within Production? J. Nywlt and M. Grigutsch	367