

Preface

N.B.K.R. Institute of Science and Technology, Vidyanagar, SPSR Nellore (Dt.), Andhra Pradesh, India hosted an “International Conference on Advances in Material Science and Mechanical Engineering (ICAMSME - 2020)”. It was organized by the Department of Mechanical Engineering during 7-9, February 2020.

The conference provided a platform for academicians, researchers, scientists, industrial professionals, and students to unleash their research work and created a forum for effective sharing of ideas to face the future global challenges from the perspective of rising trends in Engineering and Technology. ICAMSME-2020 facilitated discussions in the areas of past, present, and future research works.

This three-day technical conference included keynote addresses, oral presentations, and poster presentations to create inspiration and encouraged fruitful discussions among the researchers. Total twelve eminent professionals delivered keynote and invited sessions on recent developments in materials and processing technologies in defense, aerospace and space applications, Nano Electro-Mechanical Systems (NEMS), Robust Quality Index (RQI) for manufacturing, advances in the digital twin, artificial intelligence, and machine learning in manufacturing, smart manufacturing, and cyber-physical systems. More than 200 papers were presented by researchers from various academic and research institutions and industries across the Globe. The conference also provided exhibition opportunities to showcase their research works and products. The participants rejuvenated their skills in the thrust areas.

This book deals with various advanced aspects of mechanical and materials engineering. It includes characterization of metal matrix composites, wear characteristics, tribological behavior, and surface engineering. It also deals with applications of simulation, modeling, analysis, and optimization in mechanical engineering.

Editors
Prof. K. Hemachandra Reddy
Prof.CH R. Vikram Kumar

Committees

International Advisory Committee

- Prof. Seeram Ramakrishna, NUS, Singapore
- Prof. J. Paulo Davim, University of Aveiro, Portugal
- Prof. M. S. J. Hashmi, Dublin City University, Ireland
- Prof. Sandro Campos Amico, UFRGS, Brasil
- Prof. El-Sayed El-Agouz, Tanta University, Egypt
- Prof. Bale V. Reddy, Ontario Tech. University, Canada
- Prof. T. M. Indra Mahlia, University of Technology, Sydney, Australia
- Prof. Manoj Gupta, NUS, Singapore
- Prof. A. Senthil Kumar, NUS, Singapore
- Prof. Ing. Peter Robmanek, University of Stralsund, Germany
- Prof. Wolfgang Schikorr, University of Stralsund, Germany
- Prof. Chun Yang, NTU, Singapore
- Prof. Mustafa Acaroglu, Selcuk University, Campus Konya, Turkey
- Prof. Ramesh Singh (Kuldip Singh) University of Malaya, Malaysia
- Prof. Ramesh K. Agarwal, Washington University in St. Louis, USA
- Prof. Jeoung Han Kim, Hanbat National University, Korea
- Prof. Prasad K.D.V. Yarlagadda, Queensland University of Tech., Australia
- Prof. Chandana Perera, Sri Lanka Institute of Information Tech., Sri Lanka
- Prof. Soundara Kumara, Penn State University, Pennsylvania, USA
- Prof. Suresh Nagesh, PES University, Bengaluru, India
- Prof. V. K. Jain, IIT Kanpur, India
- Prof. P. Venkateswara Rao, IIT Delhi, India
- Prof. N. Ramesh Babu, IIT Madras, India

Industrial Advisory Committee

- Dr. Rajesh Jugulum, Data Strategies, CIGNA, USA
- Sri G. Jagan Mohan, Amara Raja Batteries Ltd., Tirupati
- Dr. C. Ganga Reddy, HCL Technologies Ltd., Bengalure
- Sri Hari Adavalli, Cyient Limited, Hyderabad
- Dr. N. Balarama Krishna, Mahindra & Mahindra, Chennai
- Sri Apparao P. Venkata, Cyient, Bengaluru.
- Sri T. V. Sainath Nunna, Nobel Automotive, Hyderabad
- Sri G. Rama Krishna Reddy, Siemens Ltd., Pune
- Sri V. Srinivasa Chandra, Ashok Leyland, Chennai
- Sri N. Sudharshan Reddy, Nelcast India Pvt. Ltd., Gudur
- Sri Hemant Gadgil, Dassault Systems, Pune
- Dr. Harish Pant, NTF India Pvt. Ltd., Gurgaon, Haryana
- Dr. Giridhar Kumar Dhinne, Dresser-Rand A Siemens Business, Pune
- Sri K. V. Ravi Kumar, NRB Industrial Bearings Ltd., Shendra, Aurangabad

National Advisory Committee

- Prof. K. Hemachandra Reddy, Chairman, APSCHE, Andhra Pradesh
- Prof. B. Ramamoorthy, Director, PSG group, Coimbatore
- Prof. O.V.K. Chetty, IIT Madras (Retd.)
- Prof. P. Kesavan Nair, IIT Madras (Retd.)
- Dr. Uppu Srinivas Rao, IIT BHU, Varanasi
- Dr. B. Ravindra, IIT Jodhpur
- Dr. Sivasrinivasu Devadula, IIT Madras
- Dr. Harpreet Singh, IIITDM Jabalpur
- Dr. Anil Kumar Emadabathuni, IIT Tirupati
- Dr. Mamilla Ravi Sankar, IIT Tirupati
- Dr. A. V. S. Siva Prasad, IITDM Kancheepuram
- Dr. Shital S. Chidderwar, NIT Nagpur
- Dr. R. Elansezhan, PEC, Pondicherry
- Dr. N. Vedaraman, CSIR-CLRI, Chennai
- Dr. Abhishek Singh, NIT Patna
- Prof. G. S. Dangayach, MNIT Jaipur
- Prof. Joseph Anand Vaz, NIT Jalandhar
- Dr. R. Manu, NIT Calicut
- Prof. Shubhashish Sanyal, NIT Raipur
- Dr. K. Siva Prasad, NIT Trichy
- Dr. S. Suresh, NIT Trichy
- Dr. T. Srinivas, NIT Jalandhar
- Dr. P. Vamsi Krishna, NIT Warangal
- Dr. Shouvik Ghosh, Jadavpur University, Kolkata
- Prof. B. Durgaprasad, JNTUA, Ananthapuramu
- Prof. N. Ramanaiah, AU, Visakhapatnam
- Prof. K. K. Appu Kuttan, NIT, Surathkal (Retd.)
- Prof. K. Govinda Rajulu, JNTUA, Ananthapuramu
- Prof. Kuchibhotla Mallikarjuna Rao, JNTUK, Kakinada (Retd.)
- Prof. C. Eswara Reddy, S.V.University, Tirupati (Retd.)
- Prof . V. Diwakar Reddy, S.V. University, Tirupati
- Prof. G. Jaya Chandra Reddy, Yogi Vemana University, Kadapa
- Prof. V. Venugopal Reddy, JNTUA, Pulivendala
- Prof . M. Kanthababu, Anna University, Chennai
- Prof. J. T. Winowlin Jappes, KARE, KLU Krishnankoil
- Prof. Dineshsingh G. Thakur, DIAT Pune
- Prof. S. Deva Prasad, VITS, Hyderabad
- Prof. A. Murugurajan, SREC, Coimbatore
- Prof A. Ramesh Babu, PSG College of Tech. Coimbatore
- Dr. Ravishankar Sathyamurty, HITS, Chennai
- Dr. K. Karuppasamy, AURC,Tirunelveli
- Dr. M. Venkatesan, Univ. College of Engg., Nagercoil
- Prof. S. Gowri, Anna University, Chennai
- Dr. R. Deepak Kumar, SRMIST, Chennai
- Dr. B. Anand Ronald, SSN College of Engineering, Chennai
- Dr. S. Srinivas, BMS College, Bengaluru
- Dr. N. Arunachalam, IIT Madras

Sponsors



Andhra Pradesh State Council of Higher Education

(A Statutory Body of Govt. of Andhra Pradesh)



Change for better

RAM CADDsys



AMARA RAJA
Gotta be a better way

