

Table of Contents

| | |
|---|-----|
| Active Cutting Edges in Vitrified CBN Grinding Wheels | 1 |
| R. Cai, H.S. Qi and G.Q. Cai | |
| Optimising the Process Conditions in Ultra-Precision Grinding to Achieve Surface Finish of Optical Quality | 8 |
| T. Jin and D.J. Stephenson | |
| Grinding Wheel Loading Features Extracted by Image Processing | 14 |
| Z. Feng and X. Chen | |
| A Comparative Study on the Dressing of Metal-Bonded Diamond Saws | 19 |
| Y.Q. Yu, Y. Li and X.P. Xu | |
| Influence of the State of Passivating Films in Electrolytic In-Process Dressing (ELID) Grinding Process | 24 |
| C.Z. Ren, J.H. Hua, Z.Y. Wu, T.Y. Wang, W.D. Jin and X.M. Jin | |
| Development of Vitrified Bond CBN Wheel for Internal Precision Grinding of the Air-Conditioner Compressor Piston Hole | 29 |
| H. Gao, Y.G. Zheng, W.G. Liu and J.H. Li | |
| Energy Model in Laser Processing of a Cylindrical Grinding Wheel | 33 |
| X.Y. Wang, Y.B. Wu, R.K. Kang, D.M. Guo, W.J. Xu and M. Kato | |
| Resin Bonded CBN Grinding Wheel Dressing by Laser — Simulation and Experiment | 38 |
| M. Chen, Y.P. Ma, G. Liu, D.H. Xiang and F.H. Sun | |
| Machining Performance of Brazed Diamond Wire Saw with Optimum Grain Distribution | 43 |
| Z. Horita, B. Xiao, Y.C. Fu, H.H. Su, J.H. Xu and H.J. Xu | |
| Ti Coating of Nanocrystalline Diamond by Atomic Layer Deposition | 48 |
| J.B. Zang, J. Lu, Y.H. Wang, X.H. Qi and Y.G. Yuan | |
| Technique and Application about Diamond Dressing Roller | 52 |
| Z.M. Cui and N.F. Liu | |
| Fabrication of Accurate Diamond - Metal Composite Cutting Blade by Electrotyping Method | 57 |
| L.L. Fang, B.L. Zhang and N. Yao | |
| Ultrasonic Dressing of Grinding Wheel and Its Influence on Grinding Quality | 62 |
| F. Jiao, B. Zhao, X.S. Zhu and Q.T. Fan | |
| A Study on the Methods for Precise Sorting of Synthetic Diamond Abrasives | 66 |
| Z.P. Luo and Y.L. Yao | |
| Research of Photosensitive Resin Blade with Metal-Coated Abrasive | 71 |
| W. Peng, T. Gao, C.Y. Yao and X.L. Yuan | |
| A Study on Surface Generation of Metal-Bonded Diamond Grinding Wheel Dressed by Electro-Contact Discharge | 76 |
| J. Xie, Y. Tang and J. Tamaki | |
| Bonds of Electroplated Diamond Tools for Optical Glass Machining | 81 |
| A.B. Yu, A.J. Wang, C.G. Luan and S.F. Chen | |
| Edge Grinding of Ceramic Tile by Diamond Cup Wheels | 85 |
| H. Yuan, Y.P. Cheng, C.Y. Wang and Y.N. Hu | |
| The Influence of Special-Shaped Stones Machining Parameters on Wear Performance of Metal Bonded Diamond Grinding Wheel | 90 |
| B. Huang, J.S. Zhang, J.F. Li and Z.W. Liu | |
| Application of the Electrical Discharge Truing Technique on the Lapping Machining Process | 94 |
| W. Li, Y.F. Jin and G.X. Hu | |
| EDM Dressing for Metal-Bond Super Hard Arc-Forming Wheel | 99 |
| F.H. Zhang, G.W. Kang, Y.S. Yang, X.K. Shi and S.B. Luo | |
| Study on Lapping Process of Diamond Cutting Tools | 104 |
| Z.Q. Li, T. Sun, L.Q. Shi and S. Dong | |
| Researches on Dressing Diamond Grinding Wheels on Line by a Diamond Pen Aided with Laser Beam Preheating Based on Optical Fiber Delivering | 109 |
| Q.L. Deng, A.N. Xie, K.K. Sun, G.C. Zhou and J.L. Song | |

| | |
|--|-----|
| Form and Texture Control of Free-Form Surface Polishing S.M. Ji, X. Zhang, L. Zhang, Q.L. Yuan, Y.H. Wan and J.L. Yuan | 113 |
| Research on Genetic Optimization of Special Spiral Rod Grinding Process W. Wang, J.S. Yao and G.Q. Cai | 118 |
| Analysis of the Breakage of Diamond Wire Saws in Sawing of Stone G.Q. Huang and X.P. Xu | 123 |
| Development of Grinding Temperature Measuring System Considering Compensation of Thermocouple Dynamic Responding Error H. Gao, R.K. Kang, D.M. Guo and J. Li | 127 |
| Analysis on Surface Temperature Field of Ultra-High Speed Grinding S.X. Yuan, W.Y. Tian and G.Q. Cai | 131 |
| Analysis and Study of the Influence Factor on the Airflow of Ultra-Speed Grinding Wheel Y.D. Gong, H. Li and G.Q. Cai | 136 |
| Nonlinear Stability and Bifurcation of Multi-D.O.F. Chatter System in Grinding Process Q.K. Han, T. Yu, Z.W. Zhang and B.C. Wen | 141 |
| Study on the Virtual Wheel and Grinding Process W.S. Wang, F. Xu, F. Liang, J. Liu and Y.D. Gong | 146 |
| Investigations of Grinding Forces for Nanostructured WC/12Co Coatings Z.H. Deng, B. Zhang and F. Cheng | 151 |
| A Comparison Study of Surface Hardening by Grinding Versus Machining Z.Q. Liu, X. Ai and Z.H. Wang | 156 |
| Mechanism of Surface Formation for Natural Granite Grinding J.Y. Shen, W.M. Lin, H. Ohmori and X.P. Xu | 161 |
| Experimental Study on Creep Feed Deep Grinding Titanium Alloy with Slotted CBN Grinding Wheel Y.C. Fu, H.J. Xu and F.H. Sun | 166 |
| The Study on Ductile Removal Mechanisms of Ultrasonic Vibration Grinding Nano-ZrO₂ Ceramics B. Zhao, Y. Wu, C.S. Liu, A.H. Gao and X.S. Zhu | 171 |
| A Fundamental Study on Optimal Oxide Layer of Fine Diamond Wheels during ELID Grinding Process Y. Dai, H. Ohmori, W.M. Lin and D. Jiang | 176 |
| On Electrorheological Effect Instantaneous Tiny Grinding Wheel for Fine Machining F.F. Bi, Q.S. Yan and N.Q. Wu | 181 |
| Study on Precision Grinding Technique of PCD Tool's Cutting Edge X.L. Liu, Y.F. Li, F.G. Yan, Y. Wang, J.S. Hu and Y.J. Wang | 186 |
| Study of Intelligent Prediction and Control of Workpiece Size in Traverse Grinding N. Ding, L.S. Wang, G.F. Li, J.Z. Wang and X.W. Chen | 191 |
| Groove, Chip and Force Formation in Single Grain High-Speed Grinding B.F. Feng, G.Q. Cai and X.L. Sun | 196 |
| Study on Block Electrode Discharge Grinding of Micro Rods W.S. Zhao, B.X. Jia, Z.L. Wang and F.Q. Hu | 201 |
| Study on Grinding Technology of Electrical Discharge Grinding of Curve Edge Polycrystalline Diamond G. Liu, M. Chen, Z.G. Hu, X.F. Zhu, H. Xu and Z.W. Li | 206 |
| Machining Characteristics Analysis of Nano Ceramics in Ultra Precision Grinding Machining Y.Z. Liu, Y.C. Liang and F.H. Zhang | 210 |
| Mechanism of the High Efficiency Grinding Fluid Used for Ceramics X.L. Tian, Z.Y. Wu and A.B. Yu | 214 |
| Study on Fuzzy Reliability of Shaft Fixing Grinding Wheel in Internal Grinding C.X. Ma, Z.H. Qu, Q.J. Wu, Z. Ruan and L.M. Xu | 218 |
| Grindability Evaluation of Advanced Ceramics with AHP Approach A.B. Yu and Y. Zhang | 222 |
| Application of Hilbert-Huang Transform to Predict Grinding Surface Quality On-Line J.H. Wu, Z.Q. Yao, Y. Jin, H.B. Xie, Y.S. Zhao and L.C. Xu | 227 |

| | |
|---|-----|
| Study on Critical Ductile Grinding Depth of Nano ZrO₂ Ceramics by the Aid of Ultrasonic Vibration | 232 |
| D.H. Xiang, Y.P. Ma, B. Zhao and M. Chen | |
| Study on Grinding Waviness on Outer Race of Ball Bearing and Vibration Reducing Skills | 236 |
| X.D. Zhang, Y.S. Xu and X.L. Zhang | |
| Raman Microspectroscopy Study on the Ground Surface of Monocrystalline Silicon Wafers | 241 |
| Y.X. Zhang, R.K. Kang, D.M. Guo and Z.J. Jin | |
| Model Establishment of Chip-Formation due to Shock under Ultra-High Speed Grinding | 246 |
| H.H. Zhao, G.Q. Cai and X.J. Gao | |
| Study on Single-Plane Biaxial Balance Monitor System in ULTRA-Precision Grinding | 251 |
| L. Zheng, Y.B. Guo and Z.Z. Wang | |
| Machinability Evaluation of Engineering Ceramics with Digraph Method | 256 |
| L.J. Zhong, A.B. Yu, S.Y. Yu and H.Y. Du | |
| Studies on the Grinding Characteristics of SiC Particle Reinforced Aluminum-Based MMCs | 261 |
| F.H. Sun, X.K. Li, Y. Wang and M. Chen | |
| Mechanism Analysis of Improving Grinding Quality with Machining Fluids of Oil Filmed Water Droplets | 266 |
| A.L. Wang, Y.Q. Wei, X.J. Zhu, J.Y. Wang, Z.Z. Zheng, X.D. Sun and Z.Z. Liu | |
| Prediction of Surface/Subsurface Crack Damage of Ground Ceramics | 271 |
| B. Lin, H.T. Zhu, L. Han and S.Y. Yu | |
| Microgrinding of Nanostructured Carbide Coatings: Ground Surface and Subsurface Damage Observations | 276 |
| Y.H. Ren, Z.X. Zhou and Z.H. Deng | |
| Thermal Model's Building and Experimental Research in Grinding Contact Zone for Plunge Grinding Process | 281 |
| X.M. Cheng, L.S. Wang and G.F. Li | |
| Molecular Dynamics Analyze on Effects of Abrasive Size and Cut Depth on the Monocrystal Silicon Grinding | 286 |
| X.G. Guo, D.M. Guo, R.K. Kang and Z.J. Jin | |
| The Formation and Control of Surface Cracks in the Cemented Carbide Materials in the Process of Grinding | 290 |
| G.Q. Dong, G.C. Wang, H.J. Pei and L.J. Ma | |
| Analysis of Dynamic Characteristics in Polishing Based on Two-Dimension Vibration of Fluid | 295 |
| Z.N. Guo, Z.G. Yang, Z.G. Hang, Z.Q. Yu, T.M. Yue and W.B. Lee | |
| Simulation Study on the Developed Eccentric V-Grooves Lapping Mode for Precise Ball | 300 |
| J.L. Yuan, Z.W. Wang, B.H. Lv, Y. Dai, J.J. Zheng, P. Zhao, F.Y. Lou and B.C. Tao | |
| Study on the Dependence of Glossiness on the Micro-Uneven of Natural Granite Surface | 305 |
| Q.L. Dai, C.Q. Qin and X.P. Xu | |
| Study on Chemical Mechanical Polishing Mechanism of LiTaO₃ Wafer | 310 |
| X. Wei, H. Yuan, H.W. Du, W. Xiong and R.W. Huang | |
| Wear Mechanism of Diamond Saw Blades for Dry Cutting Concrete | 315 |
| Y.N. Hu, C.Y. Wang, H.N. Ding and Z.W. Wang | |
| Magnetic Field-Assisted Polishing for Ferromagnetic Metallic Material | 320 |
| S.H. Yin, T. Shimura and D. Wang | |
| The Investigation of Tool and Mechanism on Non-Abrasive Cryogenic Polishing | 325 |
| X.Y. Liu, D.W. Yu and L.J. Wang | |
| Study on the Grinding Mechanism of Polishing Film | 330 |
| L.H. Dong, C.H. Fan, J.L. Yuan, Z.W. Wang and H. Yang | |
| Study of Local Material Removal Model of Bonnet Tool Polishing | 335 |
| D.G. Xie, B. Gao, Y.X. Yao and Z.J. Yuan | |
| Experimental Research on Ultrasonic Lapping Al₂O₃ Engineering Ceramics Using Fixed Oilstones | 340 |
| G.F. Gao, B. Zhao, C.S. Liu and Q.H. Kong | |
| The Factors Influencing on Cutting Edge Radius of Ultra-Precision Diamond Cutting Tools in Mechanical Lapping | 345 |
| W.J. Zong, D. Li, T. Sun, K. Cheng and Y.C. Liang | |

| | |
|---|-----|
| Research on Effects of Slurry Additives in Cu CMP for ULSI Manufacturing | 350 |
| X.J. Li, D.M. Guo, R.K. Ren and Z.J. Jin | |
| Study on Electrolytic-Abrasive Sphere Finishing | 355 |
| T. Wang and J.C. Liu | |
| Effects of Suspending Abrasives on the Lubrication Properties of Slurry in Chemical Mechanical Polishing of Silicon Wafer | 359 |
| J.Y. Liu, Z.J. Jin, D.M. Guo and R.K. Kang | |
| Study on Precise Rubbing Technology of HIPSN Ceramic Balls | 364 |
| K. Zhang, Y.H. Wu, H. Sun and S.H. Li | |
| Experiment Study on the Dynamic Characteristics of the Abrasive Flow in Centrifugal Grinding | 369 |
| H.C. Wang, H.T. Zhang, Q. Wang and T.W. Chen | |
| A Basic Study on Precision in Electrochemical Abrasive Lapping of Plate | 374 |
| W.J. Xu, G.B. Pang, J.C. Fang, X. Adayi and X.Y. Wang | |
| The Principle of Magnetic Abrasive Finishing under Rotating Electromagnetic Field and Its Application in Surface Finishing of Heavy Crankshaft | 379 |
| P.X. Yao, H.L. Chen, J.M. Wang, S.C. Yang and Y.X. Zhang | |
| Experimental Study on Mechanism and Performance of Magnetic Abrasive Finishing | 384 |
| S.R. Zhang and W.N. Liu | |
| Modeling and Simulation of Lapping Processes Based on Grain Size Sensitivity Model | 389 |
| Y. Dai, J.L. Yuan, Z.Z. Zhou, J.J. Zheng and P. Zhao | |
| Study on the Technique of Pulse Electrochemical Mechanical Finishing | 393 |
| X.M. Liu, H.Y. Li, J.C. Fang, Z.Y. Zhao and K.Y. Jiang | |
| Study on Ultra-Precise Machining of CLBO Crystal | 398 |
| X. Lv, J.L. Yuan, Y. Dai, J.J. Zheng, Z.Z. Zhou and P. Zhao | |
| Study on Wear Mode of Silicon Nitride Balls in Lapping Process | 403 |
| B.H. Lv, J.L. Yuan, Y.X. Yao, Z.W. Wang, B.C. Tao, J.J. Zhen and P. Zhao | |
| Theoretical Research on Gear-Honing and Manufacturing Technology with Electroplated CBN Honing Wheel | 408 |
| M.D. Zhang, M. Lv, G. Ya and L. Ma | |
| Gloss Formation and Its Relationship with Roughness in Granite Grinding | 413 |
| Y. Li, H. Huang and X.P. Xu | |
| The Influence of Structural Parameter on Resonance of the Vibrating Disk in Ultrasonic Honing System | 417 |
| X.J. Zhu, Q.S. Zhang, A.L. Wang, H. Gao and H.J. Xu | |
| The Experimental Study on Lapping and Polishing of Metal Micro-Coil Based on Silicon Wafer | 422 |
| B.D. Liu, J.L. Guan, D.S. Li and H.Q. Li | |
| Path Planning for Robot in Free-Form Surfaces Polishing | 426 |
| J.M. Zhan, Z.Q. Cao and J. Zhao | |
| Kinematics of a 4-DOF Bipod Parallel Grinder | 431 |
| P. Zou and J. Angeles | |
| Research on the Heavy Abrasive Belt Grinding Machine to Reduce Thickness of Engine Connecting Rod Head | 436 |
| Y. Huang and Z. Huang | |
| Development of the 3-PTT Parallel Snagging Machine Tool | 441 |
| M. Hu, C. Guo and G.Q. Cai | |
| Study on Balancing Technology of Hybrid CNC Grinding Machine | 445 |
| X.Z. Meng, C.S. Liu, X.Y. Guan and G.Q. Cai | |
| Study on Application of SFD for Deep Hole Machining | 450 |
| T.B. Yu, Y.D. Gong, J. Liu, F. Xu and W.S. Wang | |
| Mathematical Description of the Rotating Error Motion | 455 |
| L. Zhang and Y. Zhang | |
| Study on the 5-Axes NC Grinding Machine and Sharpening Technology for Ni Zhifu Drill Point | 460 |
| S.J. Hu, W.J. Xiang and Z.X. Zhou | |
| The Constant Power Control of Hydraulic Grinding Saw | 465 |
| J.C. Song, J.W. Chen and Z.W. Zhang | |

| | |
|--|-----|
| The Research on Failure Diagnosis Method for Engine Crooked Shaft Grinding Equipment | 469 |
| G.Q. Song and M. Jiang | |
| Control System Configuration for Grinding Machine with Two Moving Axes and One Circumrotating Axis Ganged Function | 474 |
| S.B. Chen, Z.D. Zheng, Q.S. Yan, Z.Q. Zhang and Y. Li | |
| The Theory and Experiment Study on the Error Compensation of SK-21 NC Cam Grinder | 478 |
| J.W. Fan, J.L. Guang, Z.J. Yue, G.P. Dong and S.S. Zhou | |
| Development of a Virtual Axis Cutter Grinder | 483 |
| X.G. Han, W.Y. Chen, B. Huang and S.H. Wang | |
| Research on NC Point-Grinding of the Curve Based on Normal Tracing | 488 |
| Q.J. Wu and D.J. Hu | |
| Design on High-Speed Precision Grinder | 492 |
| Y.H. Wu, L.X. Zhang, K. Zhang and S.H. Li | |
| Analysis of Chatter Marks in Accurate Grinding on Optical Curve Grinder | 497 |
| L.M. Xu, D.J. Hu, X.M. Zhao, C.X. Ma and K.F. Huang | |
| Study on the Modeling and Experiments for the Virtual Axis Hybrid Polishing Machine Tool by the Flexible Multibody Dynamics | 502 |
| M. Yu, J. Zhao and W.T. Ma | |
| Dynamic Modeling of a Novel 3-DOF Micropositioning Table for Surface Grinding Control | 507 |
| Y.L. Tian, D.W. Zhang and H.W. Chen | |
| The Research on New Grinding Head Used for Tool's Radius Offset of Spatial Conical Enveloping Surface Grinding | 512 |
| Y.T. Zhang, Z.Q. Hu, K.J. Kang and Y.K. Li | |
| Research on Tool Radius Compensation for 4-Axis Gang Control Grinding of Rolling Cutter Curve-Edge | 516 |
| Z. Ruan and D.J. Hu | |
| Drive Control of Dithering Table for Grinding | 521 |
| J. Ruan, X. Pei, Z.Q. Yu, S. Li and J.L. Yuan | |
| Research of Control Track Calculating Methods for Free Curved Surface NC Grinding | 526 |
| K. Wang, X. Chen, Y.S. Fu, X.W. Sun and H. Li | |
| Design and Realization of Control Software of the CNC Grinding Machine Tool for the Radome | 530 |
| T. Ji, Y.Q. Wang, Z.Y. Jia, D.M. Guo and X.J. Li | |
| Intelligent Monitor and Control System for Grinding Process | 535 |
| G.J. Liu, Y.D. Gong and W.S. Wang | |
| Optimizing Design of the Helix Flute Grinding Parameters with a 6UPS Parallel Grinding Machine | 540 |
| X.Q. Shen, B.Q. Pei, X.J. Zhu and H. Gao | |
| Development of an On-Line Bowl-Shaped Diamond Grinding Wheel Dresser | 545 |
| J.S. Shi, G.Q. Cai, M. Hu and Q.Y. Liang | |
| Mathematical Model and Simulation of Regrind Chisel Edge for Helical Micro-Drill | 550 |
| W.J. Xiang, Z.X. Zhou, S.J. Hu, J. Yang and J.P. Liang | |
| Material Removal Model and Experimental Verification for Abrasive Jet Precision Finishing with Wheel as Restraint | 555 |
| C.H. Li, G.Q. Cai, S.C. Xiu and Q. Li | |
| The Effect of High Pressure Abrasive Water Jet Cutting Parameters on Cutting Performance of Granite | 560 |
| C.Z. Huang, R.G. Hou, J. Wang and Y.X. Feng | |
| Numerical Simulation of Magnetic Field Distribution in MAF | 565 |
| J.C. Fang, W.J. Xu, Z.Y. Zhao and H.Y. Li | |
| Study on Dynamic Strength Model of Contact Layer in Quick-Point Grinding | 570 |
| S.C. Xiu, G.Q. Cai and C.H. Li | |
| The Cooling Effects of Cryogenic Pneumatic Mist Jet Impinging in Grinding of Titanium Alloy | 575 |
| Q.L. An, Y.C. Fu, J.H. Xu and H.J. Xu | |
| Revolved Surface Finishing with Smart Fluid Abrasives | 579 |
| H.W. Sun and S.C. Yang | |

| | |
|--|-----|
| A Model for Estimation of Convection Heat Transfer Coefficient of Fluid through the Grinding Zone | |
| B. Lin, Z.F. Wang, M.N. Morgan and C. Liu | 584 |
| Study on Forming Mechanism of Surface Hardening in Two-Pass Grinding 40Cr Steel | |
| G.C. Wang, J.D. Liu, H.J. Pei, Z.H. Jia and L.J. Ma | 588 |
| New Method of Pre-Stress Grinding for Gearlike Cylindrical Surface of Linear Bearing | |
| B.Y. Ye, X.C. Liu, J.P. Liu and X.Z. Zhao | 593 |