## **Table of Contents**

Intoduction	
State of the Art of Surface Engineering with High Energy Beams B.L. Mordike	13
<b>Modification of Metal Surfaces by Excimer Laser Treatment - State of the Art</b> H.W. Bergmann and E. Schubert	29
Electron Beam Surface Modification - Results and Perspectives R. Zenker	53
Energy Beams in Second Generation Surface Engineering of Aluminium and Titanium Alloys	
T. Bel, M.H. Sohi, J.R. Betz and A. Bloyce	69
Effect of Carbon Content on the Quenching Behaviour of Low-Alloy Steels during Rapid Heat Treatments under Electron Beam: Prospect in View of Localized Carburizing S. von Bandel, C. Coddet and Y. Pourprix	87
Laser Hardening Mechanism of M2 High Speed Steel P.D. Ding, Z.R. Zou and H. Yin	97
Laser Hardening of Copper-Based Alloys V. Anchev	103
<b>Improvement of Mechanical Fatigue Strength by Optimization of Laser Surface Treatment</b> J. Barralis, G. Mathieu, G. Barreau and L. Castex	111
<b>Temperature Controlled Laser Transformation Hardening</b> E. Geissler and H.W. Bergmann	121
Mathematical Modelling of Heat Transfer during Laser Surface Hardening Treatments of a Complex Shape Piece Suwardi, G. Vinsard and J.C. Chevrier	133
Modelling of Phase Transformations during Fast Heating and Cooling in Steels D. Farias, S. Denis and A. Simon	139
The Thernodynamical Study about the Transformation Point of Steel during Laser Transformation Hardening J. Liu	153
Prediction of Laser Steel Hardening Effects J. Ruiz, B.J. Fernández and J.M. Belló	161
Relation between Shape and 'Spiking' of a Laser Beam Profile and the Induced Superficial Temperature	
J. Merlin, C. Oliveira and J.C. Li	175
Relations between Thermal Calculation and Metallurgical Transformations during the Laser Surface Hardening Treatment in Plain Carbon Steel and S.G. Cast Iron D. Farias, S. Denis, A. Simon, Suwardi, G. Vinsard, J. Chevrier, J. Quesada, D. Boisselier, A.	
Cornet and Y. Pourprix	189
Local Alloying of Tool Steels I. Artinger, M. Korach and T. Tarasowa	209
On the Fatigue Behaviour of High Energy Beam Treated Butt Welded Joints of HSLA Steels	
S. Rymkiewicz and Z. Zaczek	223
Energy Beam Surface Treatment of Tool Steels and their Wear Q.F. Peng, Z. Shi, I.M. Hancock and A. Bloyce	229
Laser Surface Treatments of Tool Steels J. Quesada, G. Monthavon, A. Cornet, O. Freneaux, O. Jacura and M. Blanc	245
Laser Surface Processing of Nodular Cast Iron G.J. Zhang, Z.C. Zhu, W.R. Wang and W. Xi	251
Laser Modification of Al <sub>2</sub> O <sub>3</sub> -TiO <sub>2</sub> Plasma Sprayed Ceramic Coating C. Xin, T. Zhenyi and C. Kun	259
The Anomalous Characteristic of Dynamical Solidification of Surface on CrWMn Steel affected by High Power Laser J. Liu	265

Grain Refining of EN58B Steel Surface by Nd YAG Laser B.S. Yilbas and R. Davies	275
A Study on Laser Treatment of Chrome-Plated Steel W. Ru, A. Shimin and S.M. Wang	279
Role of Thermal Diffusion in the Redistribution of N during CW-CO <sub>2</sub> Laser Irradiating of N-Implanted Fe Z.R. Zou, Z. Ping and J.F. Tan	291
Vitrification of Metallic Surface by Laser Treatment	291
Z.R. Zou and X. Yue	299
Laser Surface Alloying on a Mild Steel L. Renaud, B. Chabaud, F. Fouquet, H. Mazille and J.L. Crolet	305
Surface Engineering of Aluminium Base Alloys with High Power Laser Beams: Improvement of Mechanical Properties S. Jobez, J.M. Pelletier and A.B. Vannes	317
Improvement of the Thermal Fatigue Lifetime of Plasma Sprayed Coatings by Laser Treatment	
Q. Saif, J.M. Pelletier and S. Jobez	331
Alloying of Steels and Alloys with Laser Heating Y.D. Kogan	345
Effect of Laser Surface Remelting and Alloying on the Wear Behaviour of Al-Si Alloys M. Pierantoni and E. Blank	355
Laser Treatment of Grey Cast Iron J. Straus, L. Szylar and W. Golebiewski	369
Maximum Thickness of the Laser Cladding C. Xin and T. Zhenyi	381
Study of the Parameters of Laser Coating and Residual Stress Fields Created by these	
Coatings M. Pilloz, C. Sahour and A.B. Vannes	387
Laser Assisted Formation of a Wear Resistant SiC-Metal Composite on the Surface of a Structural Aluminium Alloy G. Ricciardi, M. Cantello, G. Molino, W. Varani and E. Carlet	415
Laser Cladding of Ceramic and Metallic Coatings on Steel	
E. Ramous, L. Giordano, A. Tiziani, B. Badan and M. Cantello  Ceramic Coatings for High Temperature Corrosion Resistance by Laser Processing	425
F.C.J. Fellowes, W.M. Steen and K.S. Coley	435
Wear Studies of Variable Composition Stellite-SiC Laser Clad Deposits G. Abbas, D.R.F. West and W.M. Steen	447
Electron Beam Surface Ceramic-Alloying Q.F. Peng, A. Bloyce and T. Bel	455
Structure Formation in the Laser Borating of the Steel V.S. Postnikof and V.S. Tomsinski	
The Study on Relationship between Composition of Laser Alloying and Convection in the	473
Molten Pool  J. Liu	487
Heat and Mass Transfer Model during Melting of Metal Induced by CW CO <sub>2</sub> Laser	407
Irradiation Z. Ling, Z.R. Zou and J. Liu	497
LCVD of Carbon Material Z.R. Zou, Z.F. Han and J. Xu	509
Laser-CVD of Amorphous Silica and Silicon Coatings on Metal Substrates P. González, T. Szörényi, M.D. Fernández, B. León and M. Pérez Amor	515
The Current Status of Ion Implantation Process in Industrial Applications	
P. Sioshansi  Ion Implantation - An Industrial Technique for Wide Applications in the Field of Economic	525
Surface Modification H. Ranke, F Körber, W Münz and S. Reineck	535
Multi-Methods Characterization of Nitrogen Implanted Titanium	333
P. Mille, C. Ganter, A. Cornet, J.P. Stoquert, J.C. Muller and R. Stuck	547

Structure-Mechanical Property Relationships in Ion Implanted Ceramics C.J. McHargue, C.W. White, P.S. Sklad, M.E. O'Hern, D.L. Joslin and G.C. Farlow	561
Growth of Carbonaceous Layers on Thin Target Surfaces Induced by High Energy Ion Beams	
J.M.F. Jeronymo and E.F.d. Silveira	577
<b>Future Tendencies of Surface Engineering with High Energy Density Beams</b> W.M. Steen	591