

Table of Contents

Preface

Metallography of HSLA Steel Weldments

S.Z. Liu 1

Microstructure and Properties of Steel Weld Metals

Ø. Grong and A.O. Kluken 21

Cr-Mo Steel Welding Metallurgy

J.E. Indacochea 47

Hydrogen Absorption and Hydrogen Cracking in High Strength Weld Metal

H. Li and T.H. North 95

Development of Electrode Coatings Moisture and Weld Metal Diffusible Hydrogen

Analytical Practices 113

M.A. Quintana

Phase Transformations in Stainless Steel Weld Metal and Heat-Affected Zones

J.C. Villafuerte and H.W. Kerr 129

Ferrite Number Prediction for Stainless Steel Welds

T.A. Siewert, C.N. McCowan and D.L. Olson 149

Ferritic Stainless Steel Welding Metallurgy

R.D. Campbell 167

Welding of Duplex Stainless Steels

I. Varol, J.C. Lippold and W.A. Baeslack 217

Physical and Chemical Phenomena Influencing Slag Detachability during Welding

D.L. Olson, G.R. Edwards and S. Marya 253

Welding Variable Effects on Weld Shape in Electron Beam Welding of Steels

P. Burgardt 269

Underwater Welding of Steel

S. Ibarra and D.L. Olson 329

Chemistry Effects on Stainless Steel Weld Penetration

P. Burgardt and R.D. Campbell 379