

# Table of Contents

## Committees and Preface

## Chapter 1: SiC Growth

### 1.1 Bulk Growth

<b>Enlargement Growth of Large 4H-SiC Bulk Single Crystal</b>	3
T. Kato, T. Miura, I. Nagai, H. Taniguchi, H. Kawashima, T. Ozawa, K. Arai and H. Okumura	
<b>Reducing Stacking Faults in Highly Doped N-Type 4H-SiC Crystal</b>	8
K. Kojima, T. Kato, S. Ito, J. Kojima, F. Hirose, Y. Kito, S. Yamauchi, K. Nishikawa and A. Adachi	
<b>On Application of Sublimation Epitaxy to Growth of Bulk 3C-SiC Crystals</b>	12
A.A. Lebedev, P.L. Abramov, A.S. Zubrilov, E.V. Bogdanova, S.P. Lebedev, N.V. Seredova and A.S. Tregubova	
<b>Experimental Verification of a Novel System for the Growth of SiC Single Crystals</b>	16
K. Grasza, E. Tymicki, K. Racka and M. Orzylowski	
<b>Quality Investigation of 3C-SiC Crystals Grown by CF-PVT Technique</b>	20
I.G. Galben-Sandulache, M. Marinova, A. Mantzari, G.L. Sun, A. Andreadou, D. Chaussende and E.K. Polychroniadis	
<b>Polytype Stability of 4H-SiC Seed Crystal on Solution Growth</b>	24
Alexander, K. Seki, S. Kozawa, Y. Yamamoto, T. Ujihara and Y. Takeda	
<b>Defect Evaluation of SiC Crystal Grown by Solution Method: The Study by Synchrotron X-Ray Topography and Etching Method</b>	28
S. Kozawa, K. Seki, Alexander, Y. Yamamoto, T. Ujihara and Y. Takeda	
<b>Effect of Low Frequency Magnetic Field on SiC Solution Growth</b>	32
F. Mercier and S.I. Nishizawa	
<b>Crystal Growth of 4H-SiC on 6H-SiC by Traveling Solvent Method</b>	36
K. Kusunoki, K. Kamei, N. Yashiro, K. Moriguchi and N. Okada	
<b>The Effect of Process Parameters on 4H-SiC Single Crystal Grown by a PVT Method</b>	40
I.G. Yeo, T.W. Lee, J.H. Park, W.S. Yang, H.B. Ryu, M.S. Park, I.S. Kim, B.C. Shin, W.J. Lee, T.H. Eun, S.S. Lee and M.C. Chun	
<b>Effect of the Seed Polarity for High Quality 4H-SiC Crystal Grown on 6H-SiC Seed by PVT Method</b>	44
I.G. Yeo, T.W. Lee, J.H. Park, W.S. Yang, H.B. Ryu, M.S. Park, I.S. Kim, B.C. Shin, W.J. Lee, T.H. Eun, S.S. Lee and M.C. Chun	

### 1.2 Epitaxial Growth

<b>Evolution of Extended Defects during Epitaxial Growths: A Monte Carlo Study</b>	48
M. Camarda, A. La Magna and F. La Via	
<b>4H-SiC Homoepitaxial Growth on Substrates with Different Off-Cut Directions</b>	55
B. Kallinger, B. Thomas, P. Berwian, J. Friedrich, G. Trachta and A.D. Weber	
<b>Chloride-Based CVD at High Rates of 4H-SiC on On-Axis Si-Face Substrates</b>	59
S. Leone, Y.C. Lin, F.C. Beyer, S. Andersson, H. Pedersen, O. Kordina, A. Henry and E. Janzén	
<b>Effects of Nitrogen Doping on Basal Plane Dislocation Reduction in 8° Off-Cut 4H-SiC Epilayers</b>	63
V.D. Wheeler, B.L. VanMil, R.L. Myers-Ward, S. Chung, Y.N. Picard, M. Skowronski, R.E. Stahlbush, N.A. Mahadik, C.R. Eddy and D.K. Gaskill	
<b>Reduction of the Surface Density of Single Shockley Faults by TCS Growth Process</b>	67
A. Canino, M. Camarda and F. La Via	
<b>On the Mechanism of Twin Boundary Elimination in 3C-SiC(111) Heteroepitaxial Layers on <math>\alpha</math>-SiC Substrates</b>	71
G. Ferro, O. Kim-Hak, J. Lorenzzi, N. Jegenyes, M. Marinova, M. Soueidan, D. Carole and E.K. Polychroniadis	

<b>Chloride Based CVD of 3C-SiC on (0001) <math>\alpha</math>-SiC Substrates</b>	75
A. Henry, S. Leone, F.C. Beyer, S. Andersson, O. Kordina and E. Janzén	
<b>Analytical Model of Stress Relaxation in 3C SiC Layers on Silicon</b>	79
M. Zielinski, J.F. Michaud, S. Jiao, T. Chassagne, A.E. Bazin, A. Michon, M. Portail and D. Alquier	
<b>Structural Investigations of a Sputtered Intermediate Carbonization Layer for 3C-SiC on (111) and (110) Si Substrates</b>	83
J. Huguenin-Love, R.J. Soukup, N.J. Ianno and N.T. Lauer	
<b>Atomistic Simulation of SiC Growth at the SiC(0001)/Si<sub>1-x</sub>C<sub>x</sub> Interface by the Monte Carlo Method</b>	87
M. Itoh, T. Uda, J. Nara and T. Ohno	
<b>Polarity Control of CVD Grown 3C-SiC on Si(111)</b>	91
J. Pezoldt and B. Schröter	
<b>Epitaxial Growth on 4H-SiC on-Axis, 0.5°, 1.25°, 2°, 4°, 8° Off-Axis Substrates – Defects Analysis and Reduction</b>	95
K. Kościewicz, W. Strupiński, D. Teklinska, K. Mazur, M. Tokarczyk, G. Kowalski and A.R. Olszyna	
<b>Investigation of the Growth of 3C-SiC on Si by Vapor-Liquid-Solid ( VLS ) Transport</b>	99
S. Berckmans, L. Auvray, G. Ferro, F. Cauwet, D. Carole, V. Soulière, J.C. Viala, E. Collard, J.B. Quoirin and C. Brylinski	
<b>Geometrical Control of 3C and 6H-SiC Nucleation on Low Off-Axis Substrates</b>	103
V. Jokubavicius, R. Liljedahl, Y.Y. Ou, H.Y. Ou, S. Kamiyama, R. Yakimova and M. Syväjärvi	
<b>Epitaxial Growth of 3C-SiC on Si Substrates by Atmospheric Hot Wall CVD Using Hexamethyldisilane[(CH<sub>3</sub>)<sub>6</sub>Si<sub>2</sub>]</b>	107
T.W. Lee, I.G. Yeo, B.C. Shin, W.J. Lee, M.S. Park, H.H. Hwang and S. Nishino	
<b>Investigation of 3C-SiC Lateral Growth on 4H-SiC Mesas</b>	111
J. Lorenzzi, N. Jegenyes, M. Lazar, D. Tournier, F. Cauwet, D. Carole and G. Ferro	
<b>High Growth Rate with Reduced Surface Roughness during On-Axis Homoepitaxial Growth of 4H-SiC</b>	115
J. ul Hassan, P. Bergman, A. Henry and E. Janzén	
<b>Growth of 4H- and 3C-SiC Epitaxial Layers on 4H-SiC Step-Free Mesas</b>	119
R.L. Myers-Ward, L.O. Nyakiti, J.K. Hite, O.J. Glembocki, F.J. Bezares, J.D. Caldwell, E.A. Imhoff, K.D. Hobart, J.C. Culbertson, Y.N. Picard, V.D. Wheeler, C.R. Eddy and D.K. Gaskill	
<b>4H-SiC Epitaxy with Very Smooth Surface and Low Basal Plane Dislocation on 4 Degree Off-Axis Wafer</b>	123
G.Y. Chung, M.J. Loboda, J. Zhang, J.W. Wan, E.P. Carlson, T.J. Toth, R.E. Stahlbush, M. Skowronski, R. Berechman, S.G. Sundaresan and R. Singh	
<b>Generation of Void-Like Structures during Hot-Hydrogen Etching of Si Substrates for 3C-SiC Epitaxy</b>	127
P. Hens, J. Müller, L. Fahlbusch, E. Spiecker and P.J. Wellmann	

## Chapter 2: SIC Characterization

### 2.1 Fundamental and Structural Properties

<b>Advanced Stress Analysis by Micro-Structures Realization on High Quality Hetero-Epitaxial 3C-SiC for MEMS Application</b>	133
R. Anzalone, M. Camarda, G. D'Arrigo, C. Locke, A. Canino, N. Piluso, A. Severino, A. La Magna, S.E. Saddow and F. La Via	
<b>Evaluation of Curvature and Stress in 3C-SiC Grown on Differently Oriented Si Substrates</b>	137
B.E. Watts, G. Attolini, T. Besagni, M. Bosi, C. Ferrari, F. Rossi, F. Riesz and L.D. Jiang	
<b>Raman Stress Characterization of Hetero-Epitaxial 3C-SiC Free Standing Structures</b>	141
N. Piluso, M. Camarda, R. Anzalone, A. Severino, A. La Magna, G. D'Arrigo and F. La Via	
<b>A Comparative Study of the Morphologies of Etch Pits in Semi-Insulating Silicon Carbide Single Crystals</b>	145
Y. Peng, X.G. Xu, X.B. Hu, X.F. Chen and Y.Q. Gao	
<b>Nondestructive Evaluation of Photo-Electrical Properties of 3C-SiC (111) Homoepitaxial Layers Grown by CVD</b>	153
N. Jegenyes, G. Manolis, J. Lorenzzi, V. Soulière, D. Dompoint, A. Boulle, G. Ferro and K. Jarašiūnas	

<b>Electrical Parameters of Bulk 3C-SiC Crystals Determined by Hall Effect, Magnetoresistivity, and Contactless Time-Resolved Optical Techniques</b> P. Ščajev, A. Mekys, P. Malinovskis, J. Storasta, M. Kato and K. Jarašiūnas	157
<b>Carrier Dynamics in Hetero- and Homo-Epitaxially Sublimation Grown 3C-SiC Layers</b> G. Manolis, M. Beshkova, M. Syväjärvi, R. Yakimova and K. Jarašiūnas	161
<b>Structural and Optical Investigation of VLS Grown (111) 3C-SiC Layers on 6H-SiC Substrates in Sn-Based Melts</b> M. Marinova, A. Mantzari, J.W. Sun, J. Lorenzzi, A. Andreadou, G. Zoulis, S. Juillaguet, G. Ferro, J. Camassel and E.K. Polychroniadis	165
<b>Optical Investigation of Defect Filtering Effects in Bulk 3C-SiC Crystals Grown by the CF-PVT Method Using a Necking Technique</b> G. Zoulis, J.W. Sun, I.G. Galben-Sandulache, G.L. Sun, S. Juillaguet, T. Ouisse, D. Chaussende, R. Madar and J. Camassel	169
<b>Examination of Two P-Type 4H SiC Samples Having Similar Resistivity but Very Different Radiation Damage and Annealing Characteristics</b> J.W. Steeds	173
<b>Uniformity of Properties of 4H-SiC CVD Films under Exposure to Radiation</b> A.M. Ivanov, N.B. Strokan, N.A. Scherbov and A.A. Lebedev	177
<b>Reduction in Majority-Carrier Concentration in Lightly-Doped 4H-SiC Epilayers by Electron Irradiation</b> H. Matsuura, H. Yanagisawa, K. Nishino, T. Nojiri, S. Onoda and T. Ohshima	181
<b>Strain Measurements on Nitrogen Implanted 4H-SiC</b> M. Amigou, M.F. Beaufort, A. Declémé, S. Leclerc and J.F. Barbot	185
<b>On the Quantification of Al Incorporated in SiC Material Using Particle Induced X-Ray Emission Technique</b> M. Soueidan, B. Nsouli, G. Ferro and G. Younes	189
<b>Electrical Characterization of Nitrogen Implanted 3C-SiC by SSRM and C-TLM Measurements</b> X. Song, A.E. Bazin, J.F. Michaud, F. Cayrel, M. Zielinski, M. Portail, T. Chassagne, E. Collard and D. Alquier	193
<b>Evaluation of Long Carrier Lifetimes in Very Thick 4H-SiC Epilayers</b> T. Miyazawa, M. Ito and H. Tsuchida	197
<b>Compensation-Dependent Carrier Transport of Al-Doped <i>p</i>-Type 4H-SiC</b> A. Koizumi, N. Iwamoto, S. Onoda, T. Ohshima, T. Kimoto, K. Uchida and S. Nozaki	201
<b>Optically Detected Temperature Dependences of Carrier Lifetime and Diffusion Coefficient in 4H- and 3C-SiC</b> J. ul Hassan, P. Ščajev, K. Jarašiūnas and P. Bergman	205
<b>The Strong Field Transport in 4H- and 6H-SiC at Low Temperature</b> V.I. Sankin, P.P. Shkreby, A.A. Lepneva, A.G. Ostroumov and P.L. Abramov	209
<b>Complete Determination of the Local Stress Field in Epitaxial Thin Films Using Single Microstructure</b> M. Camarda, R. Anzalone, A. Severino, N. Piluso, A. La Magna and F. La Via	213
<b>Comparison between the Piezoresistive Properties of a-SiC Films Obtained by PECVD and Magnetron Sputtering</b> M.A. Fraga	217
<b>Raman Study of Bulk Mobility in 3C-SiC Heteroepitaxy</b> N. Piluso, A. Severino, M. Camarda, A. Canino, A. La Magna and F. La Via	221

## 2.2 Point Defects

<b>Defects in SiC: Theory</b> A. Gali	225
<b>Enhanced Annealing of MeV Ion Implantation Damage in N-Type 4H Silicon Carbide by Thermal Oxidation</b> L.S. Løvlie and B.G. Svensson	233
<b>Using Intrinsic Defect Spectra in 4H SiC as Imbedded Thermometers in the Temperature Range from 100°C to 1500°C</b> F. Yan, A. Espenlaub, R.P. Devaty, T. Ohshima and W.J. Choyke	237

<b>Influence of Post-Growth Annealing on the Defects Nature and Distribution in VLS Grown (111) 3C-SiC Layers</b>	
M. Marinova, A. Andreadou, J.W. Sun, J. Lorenzzi, A. Mantzari, G. Zoulis, N. Jegenyes, S. Juillaguet, V. Soulière, G. Ferro, J. Camassel and E.K. Polychroniadis	241
<b>Donor-Acceptor Pair Luminescence of P-Al and N-Al Pairs in 3C-SiC and the Ionization Energy of the P Donor</b>	
I.G. Ivanov, A. Henry, F. Yan, W.J. Choyke and E. Janzén	245
<b>Observation of Bistable Defects in Electron Irradiated N-Type 4H-SiC</b>	
F.C. Beyer, C.G. Hemmingsson, H. Pedersen, A. Henry, J. Isoya, N. Morishita, T. Ohshima and E. Janzén	249
<b>Electrically Active Defects in Electron Irradiated P-Type 6H-SiC</b>	
G. Alfieri and T. Kimoto	253
<b>Iron-Related Defect Centers in 4H-SiC Detected by Deep Level Transient Spectroscopy</b>	
L. Trapaidze, R. Hollweck, S. Beljakowa, B. Zippelius, H.B. Weber, G. Pensl and M. Krieger	257
<b>Large-Scale Electronic Structure Calculations of Vacancies in 4H-SiC Using the Heyd-Scuseria-Ernzerhof Screened Hybrid Density Functional</b>	
T. Hornos, A. Gali and B.G. Svensson	261
<b>Iron-Related Defect Centers in 3C-SiC</b>	
T. Tsirimpis, S. Beljakova, B. Zippelius, H.B. Weber, G. Pensl, M. Krieger, H. Nagasawa, T. Kawahara, N. Hatta, K. Yagi, H. Uchida, M. Kobayashi and A. Schöner	265

## 2.3 Extended Defects

<b>Formation Mechanism of Stacking Faults in PVT 4H-SiC Created by Deflection of Threading Dislocations with Burgers Vector <math>c+a</math></b>	
M. Dudley, H.H. Wang, F.Z. Wu, S.Y. Byrapa, B. Raghothamachar, G. Choi, E. Sanchez, D.M. Hansen, R. Drachev, S.G. Mueller and M.J. Loboda	269
<b>Electrical Activity of Structural Defects in 3C-SiC</b>	
J. Eriksson, F. Roccaforte, M.H. Weng, F. Giannazzo, J. Lorenzzi and V. Raineri	273
<b>Efficient Image Segmentation for Detection of Dislocations in High Resolution Light Microscope Images of SiC Wafers</b>	
H. Karpinski, S.A. Sakwe, M. Fried, E. Bänsch and P.J. Wellmann	277
<b>Propagation of Stacking Faults in 3C-SiC</b>	
H. Nagasawa, T. Kawahara, K. Yagi and N. Hatta	282
<b>Etch Pits on 4H-SiC Surface Produced by <math>\text{ClF}_3</math> Gas</b>	
H. Habuka, K. Furukawa, K. Tanaka, Y. Katsumi, S. Iizuka, K. Fukae and T. Kato	286
<b>Dislocation Revelation in Highly Doped N-Type 4H-SiC by Molten KOH Etching with <math>\text{Na}_2\text{O}_2</math> Additive</b>	
Y.Z. Yao, Y. Ishikawa, Y. Sugawara, H. Saitoh, K. Danno, H. Suzuki, Y. Kawai and N. Shibata	290
<b>Dislocation Analysis in Highly Doped n-Type 4H-SiC by Using Electron Beam Induced Current and KOH+<math>\text{Na}_2\text{O}_2</math> Etching</b>	
Y.Z. Yao, Y. Sugawara, Y. Ishikawa, H. Saitoh, K. Danno, H. Suzuki, Y. Kawai and N. Shibata	294
<b>New Separation Method of Threading Dislocations in 4H-SiC Epitaxial Layer by Molten KOH Etching</b>	
T. Katsuno, Y. Watanabe, F. Hirokazu, M. Konishi, T. Yamamoto and T. Endo	298
<b>Impact of Carrier Lifetimes on Non-Destructive Mapping of Dislocations in 4H-SiC Epilayers</b>	
G. Feng, J. Suda and T. Kimoto	302
<b>Correlation between Thermal Stress and Formation of Interfacial Dislocations during 4H-SiC Epitaxy and Thermal Annealing</b>	
X. Zhang, M. Nagano and H. Tsuchida	306
<b>Investigation of Photoluminescence Emission of Basal Plane Frank-Type Defects in 4H-SiC Epilayers</b>	
I. Kamata, X. Zhang and H. Tsuchida	310
<b>Effect of Inter-Well Coupling between 3C and 6H in-Grown Stacking Faults in 4H-SiC Epitaxial Layers</b>	
T. Robert, M. Marinova, S. Juillaguet, A. Henry, E.K. Polychroniadis and J. Camassel	314

## 2.4 Surfaces and Interfaces

<b>Understanding the Inversion-Layer Properties of the 4H-SiC/SiO<sub>2</sub> Interface</b>	318
K. Matocha and V. Tilak	
<b>The Influence of Excess Nitrogen, on the Electrical Properties of the 4H-SiC/SiO<sub>2</sub> Interface</b>	326
I. Pintilie, F. Moscatelli, R. Nipoti, A. Poggi, S. Solmi, L.S. Løvlie and B.G. Svensson	
<b>Microscopic Examination of SiO<sub>2</sub>/4H-SiC Interfaces</b>	330
T. Hatakeyama, H. Matsuhata, T. Suzuki, T. Shinohe and H. Okumura	
<b>Reduction in the Density of Interface States at the SiO<sub>2</sub>/4H-SiC Interface after Dry Oxidation in the Presence of Potassium</b>	334
P.G. Hermannsson and E.Ö. Sveinbjörnsson	
<b>Shallow Traps at P-Doped SiO<sub>2</sub>/4H-SiC(0001) Interface</b>	338
D. Okamoto, H. Yano, S. Kotake, T. Hatayama and T. Fuyuki	
<b>Investigation of Surface and Interface Morphology of Thermally Grown SiO<sub>2</sub> Dielectrics on 4H-SiC(0001) Substrates</b>	342
T. Hosoi, K. Konzono, Y. Uenishi, S. Mitani, Y. Nakano, T. Nakamura, T. Shimura and H. Watanabe	
<b>Non-Nitridated Oxides: Abnormal Behaviour of N-4H-SiC/SiO<sub>2</sub> Capacitors at Low Temperature Caused by near Interface States</b>	346
I. Pintilie, F. Moscatelli, R. Nipoti, A. Poggi, S. Solmi, L.S. Løvlie and B.G. Svensson	
<b>Study of the Interface Properties of TiO<sub>2</sub>/SiO<sub>2</sub>/SiC by Photocapacitance</b>	350
M.H. Weng, S. Barker, R. Mahapatra, B.J.D. Furnival, N.G. Wright and A.B. Horsfall	
<b>Evaluation of 4H-SiC Carbon Face Gate Oxide Reliability</b>	354
J. Fronheiser, A. Chatterjee, U. Grossner, K. Matocha, V. Tilak and L.C. Yu	
<b>On the "Step Bunching" Phenomena Observed on Etched and Homoepitaxially Grown 4H Silicon Carbide</b>	358
M. Camarda, A. Severino, P. Fiorenza, V. Rainieri, S. Scalese, C. Bongiorno, A. La Magna, F. La Via, M. Mauceri and D. Crippa	
<b>Oxygen Ion Induced Charge in SiC MOS Capacitors Irradiated with Gamma-Rays</b>	362
T. Ohshima, N. Iwamoto, S. Onoda, T. Makino, S. Nozaki and K. Kojima	
<b>Improved Observation of SiC/SiO<sub>2</sub> Oxide Charge Traps Using MOS C-V</b>	366
D.B. Habersat and A.J. Lelis	
<b>Electrically Detected ESR Study of Interface Defects in 4H-SiC Metal-Oxide-Semiconductor Field Effect Transistor</b>	370
T. Umeda, K. Esaki, R. Kosugi, K. Fukuda, N. Morishita, T. Ohshima and J. Isoya	
<b>Surface Treatments of 4H-SiC Evaluated by Contact Angle Measurement</b>	374
T. Hatayama, H. Suzuki, H. Koketsu, H. Yano and T. Fuyuki	
<b>Emission Phenomenon Observation of Thermal Oxides Grown on N-Type 4H-SiC (0001) Wafer</b>	378
J. Senzaki, A. Shimozato, K. Koshikawa, Y. Tanaka, K. Fukuda and H. Okumura	
<b>Effect of Increased Oxide Hole Trap Density due to Nitrogen Incorporation at the SiO<sub>2</sub>/SiC Interface on F-N Current Degradation</b>	382
C. Strenger, A.J. Bauer and H. Ryssel	
<b>Energy Band Structure of SiO<sub>2</sub>/4H-SiC Interfaces and its Modulation Induced by Intrinsic and Extrinsic Interface Charge Transfer</b>	386
H. Watanabe, T. Kirino, Y. Kagei, J. Harries, A. Yoshigoe, Y. Teraoka, S. Mitani, Y. Nakano, T. Nakamura, T. Hosoi and T. Shimura	

## Chapter 3: SIC Processing

### 3.1 Doping and Implantation

<b>Improving Doping Efficiency of P<sup>+</sup> Implanted Ions in 4H-SiC</b>	393
R. Nipoti, A. Nath, S. Cristiani, M. Sanmartin and M.V. Rao	
<b>Simulation of the Incomplete Ionization of the n-Type Dopant Phosphorus in 4H-SiC, Including Screening by Free Carriers</b>	397
R. Scaburri, A. Desalvo and R. Nipoti	
<b>Effects of Process Variations on Silicon Carbide Devices for Extreme Environments</b>	401
H. Habib, N.G. Wright and A.B. Horsfall	
<b>Two-Dimensional Modeling of Aluminum-Ion Implantation into 4H-SiC</b>	405
K. Mochizuki and N. Yokoyama	

<b>DLTS Measurements on 4H-SiC JBS-Diodes with Boron Implanted Local P-N Junctions</b>	409
P.A. Ivanov, O. Korolkov, T.P. Samsonova, N. Sleptsuk, A.S. Potapov, J. Toompuu and T. Rang	
<b>Impact of Surface Morphology on the Electrical Properties of Al/Ti Ohmic Contacts on Al-Implanted 4H-SiC</b>	413
A. Fazzetto, F. Roccaforte, F. Giannazzo, R. Lo Nigro, C. Bongiorno, S. Di Franco, M.H. Weng, M. Saggio, E. Zanetti and V. Rainieri	
<b>Influence of Annealing Parameters on Surface Roughness, Mobility and Contact Resistance of Aluminium Implanted 4H SiC</b>	417
H. Schmitt, V. Haeublein, A.J. Bauer and L. Frey	
<b>2D Simulation of under-Mask Penetration in 4H-SiC Implanted with Al<sup>+</sup> Ions</b>	421
G. Lulli and R. Nipoti	

### 3.2 Surfaces and Interfaces

<b>Improved MOS Interface Properties of C-Face 4H-SiC by POCl<sub>3</sub> Annealing</b>	425
S. Kotake, H. Yano, D. Okamoto, T. Hatayama and T. Fuyuki	
<b>Theoretical Studies for Si and C Emission into SiC Layer during Oxidation</b>	429
Y. Hijikata, H. Yaguchi and S. Yoshida	
<b>3C-SiC MOS Based Devices: From Material Growth to Device Characterization</b>	433
J. Lorenzzi, R. Esteve, N. Jegenyes, S.A. Reshanov, A. Schöner and G. Ferro	
<b>Formation of Periodic Steps on 6H-SiC (0001) Surface by Annealing in a High Vacuum</b>	437
S.P. Lebedev, V.N. Petrov, I.S. Kotousova, A.A. Lavrent'ev, P.A. Dement'ev, A.A. Lebedev and A.N. Titkov	
<b>Characterization of Al-Based High-<i>k</i> Stacked Dielectric Layers Deposited on 4H-SiC by Atomic Layer Deposition</b>	441
M. Usman, T. Pilvi, M. Leskelä, A. Schöner and A. Hallén	
<b>Improved Characteristics of SiC MOSFETs by Post-Oxidation Annealing in Ar at High Temperature</b>	445
M. Kato, Y. Nanen, J. Suda and T. Kimoto	
<b>Comparative Study on Metallization and Passivation Materials for High Temperature Sensor Applications</b>	449
W. Daves, A. Krauss, M. Le-Huu, S. Kronmüller, V. Haeublein, A.J. Bauer and L. Frey	
<b>Schottky Contacts to N-Type 4H-SiC Fabricated with Ti-, Mo-, Ni- and Al-Based Metallizations</b>	453
D. Perrone, S. Ferrero, L. Scaltrito, M. Naretto, E. Celasco and C.F. Pirri	
<b>Graded Etched Junction Termination for SiC Thyristors</b>	457
G. Pâques, N. Dheilly, D. Planson, R.W. De Doncker and S. Scharnholz	
<b>Improvement of Schottky Contact Characteristics by Anodic Oxidation of 4H-SiC</b>	461
M. Kimura, M. Kato and M. Ichimura	
<b>Toward a Better Understanding of Ni-Based Ohmic Contacts on SiC</b>	465
S. Tanimoto, M. Miyabe, T. Shiiyama, T. Suzuki, H. Yamaguchi, S. Nakashima and H. Okumura	
<b>Recovery of Ohmic Contacts Formed on C-Face 4H-SiC Following High Temperature Post-Processing</b>	469
B.J.D. Furnival, K. Vassilevski, N.G. Wright and A.B. Horsfall	
<b>Investigation of Epitaxial SiC PiN Diodes with Variable Mesa Height</b>	473
G. Pâques, S. Scharnholz, J.P. Konrath, N. Dheilly, D. Planson and R.W. De Doncker	
<b>Influence of the Masking Material and Geometry on the 4H-SiC RIE Etched Surface State</b>	477
M. Lazar, F. Enoch, F. Laariedh, D. Planson and P. Brosselard	
<b>Thinning of 2-Inch SiC Wafer by Plasma Chemical Vaporization Machining Using Cylindrical Rotary Electrode</b>	481
Y. Sano, T. Kato, K. Aida, K. Yamamura, H. Mimura, S. Matsuyama and K. Yamauchi	
<b>Control of Inclined Sidewall Angles of 4H-SiC Mesa and Trench Structures</b>	485
H. Koketsu, T. Hatayama, K. Amishima, H. Yano and T. Fuyuki	
<b>TEM Observation of 8 Deg Off-Axis 4H-SiC (0001) Surfaces Planarized by Catalyst-Referred Etching</b>	489
S. Sadakuni, N.X. Dai, Y. Sano, K. Arima, K. Yagi, J. Murata, T. Okamoto, K. Tachibana and K. Yamauchi	
<b>Abrasive-Free Planarization of 3-Inch 4H-SiC Substrate Using Catalyst-Referred Etching</b>	493
T. Okamoto, Y. Sano, K. Tachibana, K. Arima, A.N. Hattori, K. Yagi, J. Murata, S. Sadakuni and K. Yamauchi	

<b>Reduction of Charge Trapping Sites in Al<sub>2</sub>O<sub>3</sub>/SiO<sub>2</sub> Stacked Gate Dielectrics by Incorporating Nitrogen for Highly Reliable 4H-SiC MIS Devices</b>	496
T. Hosoi, Y. Kagei, T. Kirino, S. Mitani, Y. Nakano, T. Nakamura, T. Shimura and H. Watanabe	
<b>Oxidation Process by RTP for 4H-SiC MOSFET Gate Fabrication</b>	500
A. Constant, N. Camara, J. Montserrat, E. Pausas, J. Camassel and P. Godignon	
<b>Carbon-Cap for Ohmic Contacts on n-Type Ion Implanted 4H-SiC</b>	504
R. Nipoti, F. Mancarella, F. Moscatelli, R. Rizzoli and S. Zampolli	

### 3.3 Nanostructures

<b>β-SiC NWs Grown on Patterned and MEMS Silicon Substrates</b>	
B.E. Watts, G. Attolini, F. Rossi, M. Bosi, G. Salviati, F. Mancarella, F. Matteo, A. Roncaglia and A. Poggi	508
<b>Growth of SiC Microwires through Si Microwires Carburization</b>	
M. Ollivier, A. Mantoux, E. Bano, K. Rogdakis, K. Zekentes, T. Baron and L. Latu-Romain	512
<b>Time-Dependent Density Functional Calculations on Hydrogenated Silicon Carbide Nanocrystals</b>	
M. Vörös, P. Deák, T. Frauenheim and A. Gali	516
<b>Influence of Oxygen on the Absorption of Silicon Carbide Nanoparticles</b>	
M. Vörös, P. Deák, T. Frauenheim and A. Gali	520
<b>Fabrication of n-Type Nanocrystalline Diamond/3C-SiC/p-Si(001) Junctions</b>	
M. Goto, A. Koga, K. Yamada, Y. Kato and K. Teii	524

## Chapter 4: SIC Devices

### 4.1 Diodes

<b>An Experimental Study of High Voltage SiC PiN Diode Modules Designed for 6.5 KV / 1 KA</b>	
D. Peters, B. Thomas, T. Duetemeyer, T. Hunger and R. Sommer	531
<b>Component Technologies for Ultra-High-Voltage 4H-SiC pin Diode</b>	
K. Nakayama, R. Ishii, K. Asano, T. Miyazawa, M. Ito and H. Tsuchida	535
<b>Bipolar Degradation of High Voltage 4H-SiC p-i-n Diodes in Pulse Regime</b>	
M.E. Levinstein, P.A. Ivanov, J.W. Palmour, A.K. Agarwal and M.K. Das	539
<b>Advances in Silicon Carbide Single Photon Detectors</b>	
A.V. Vert, S.I. Soloviev and P.M. Sandvik	543
<b>Effect of Proton Irradiation Induced Defects on 4H-SiC Schottky Diode X-Ray Detectors</b>	
R.C. Stevens, K. Vassilevski, J.E. Lees, N.G. Wright and A.B. Horsfall	547
<b>Proton Irradiation of 4H-SiC Ultraviolet Single Photon Avalanche Diodes</b>	
D.K. Gaskill, J. Hu, X. Xin, J.H. Zhao, B.L. VanMil, R.L. Myers-Ward and C.R. Eddy	551
<b>3.3 kV Rated Silicon Carbide Schottky Diodes with Epitaxial Field Stop Ring</b>	
K. Vassilevski, I.P. Nikitina, A.B. Horsfall, N.G. Wright and C.M. Johnson	555
<b>SiC Zener Diode for Gate Protection of 4.5 kV SiCGT</b>	
K. Nakayama, R. Ishii, K. Asano, T. Miyazawa and H. Tsuchida	559
<b>Optical and Electrical Simulation of 4H-SiC UV Photodetector by Finite Element Method</b>	
S. Biondo, W. Vervisch, L. Ottaviani and O. Palais	563
<b>Avalanche Diodes with Low Temperature Dependence in 4H-SiC Suitable for Parallel Protection</b>	
D.M. Nguyen, G. Pâques, N. Dheilly, C. Raynaud, D. Tournier, J.P. Konrath, S. Scharnholz and D. Planson	567

<b>Thermally-Assisted Tunneling Model for 3C-SiC p<sup>+</sup>-n Diodes</b>	
B. Zippelius, M. Krieger, H.B. Weber, G. Pensl, H. Nagasawa, T. Kawahara, N. Hatta, K. Yagi, H. Uchida and M. Kobayashi	571
<b>4H-SiC Schottky Diodes for Temperature Sensing Applications in Harsh Environments</b>	
G. Brezeanu, F. Draghici, F. Craciunioiu, C. Boianceanu, F. Udrea, F. Udrea, D. Puscasu and I. Rusu	575

### 4.2 Field Effect Transistors

<b>Low Earth Orbit Space Environment Testing of Extreme Temperature 6H-SiC JFETs on the International Space Station</b>	579
P.G. Neudeck, N.F. Prokop, L.C. Greer III, L.Y. Chen and M.J. Krasowski	
<b>Low Switching Energy 1200V Normally-Off SiC VJFET Power Modules</b>	583
D.C. Sheridan, A. Ritenour, V. Bondarenko, J.B. Casady and R.L. Kelley	
<b>1200V SiC JFET in Cascode Light Configuration: Comparison versus Si and SiC Based Switches</b>	587
F. Björk, M. Treu, J. Hilsenbeck, M.A. Kutschak, D. Domes and R. Rupp	
<b>600-V Symmetrical Bi-Directional Power Switching Using SiC Vertical-Channel JFETs with Reliable Edge Termination</b>	591
V. Veliadis, D. Urciuoli, H.C. Ha, H. Hearne and C. Scozzie	
<b>Study of Mobility Limiting Mechanisms in (0001) 4H and 6H-SiC MOSFETs</b>	595
H. Naik and T.P. Chow	
<b>High-Temperature Reliability of SiC Power MOSFETs</b>	599
A.J. Lelis, R. Green and D.B. Habersat	
<b>Instability of 4H-SiC MOSFET Characteristics due to Interface Traps with Long Time Constants</b>	603
H. Yano, Y. Oshiro, D. Okamoto, T. Hatayama and T. Fuyuki	
<b>1.4kV Double-Implanted MOSFETs Fabricated on 4H-SiC(000-1)</b>	607
H. Kono, T. Suzuki, K. Takao, M. Furukawa, M. Mizukami, C. Ota, S. Harada, J. Senzaki, K. Fukuda and T. Shinohe	
<b>Schottky Barrier 3C-SiC Nanowire Field Effect Transistor</b>	613
K. Rogdakis, E. Bano, L. Montes, M. Bechelany, D. Cornu and K. Zekentes	
<b>Design and Yield of 9 kV Unipolar Normally-ON Vertical-Channel SiC JFETs</b>	617
V. Veliadis, E.J. Stewart, H. Hearne, T. McNutt, W. Chang, M. Snook, A.J. Lelis and C. Scozzie	
<b>Numerical Simulations of a 4H-SiC BMFET Power Transistor with Normally-Off Characteristics</b>	621
F.G. Della Corte, F. Pezzimenti, S. Bellone and R. Nipoti	
<b>Optically Triggered Power Switch Based on 4H-SiC Vertical JFET</b>	625
P. Alexandrov, X.Q. Li and J.H. Zhao	
<b>Optimization of SiC MESFET for High Power and High Frequency Applications</b>	629
N. Ejebjörk, H. Zirath, P. Bergman, B. Magnusson and N. Rorsman	
<b>1700V, 20A 4H-SiC DMOSFETs Optimized for High Temperature Operation</b>	633
B.A. Hull, S.H. Ryu, Q.J. Zhang, C. Jonas, M.J. O'Loughlin, R. Callanan and J.W. Palmour	
<b>4kV Silicon Carbide MOSFETs</b>	637
Z. Stum, A.V. Bolotnikov, P.A. Losee, K. Matocha, S. Arthur, J. Nasadoski, R.R. Rao, O.S. Saadeh, L. Stevanovic, R.L. Myers-Ward, C.R. Eddy and D.K. Gaskill	
<b>A Comparison of 1200 V Normally-OFF &amp; Normally-on Vertical Trench SiC Power JFET Devices</b>	641
J.B. Casady, D.C. Sheridan, R.L. Kelley, V. Bondarenko and A. Ritenour	
<b>3C-SiC MOSFET with High Channel Mobility and CVD Gate Oxide</b>	645
M. Kobayashi, H. Uchida, A. Minami, T. Sakata, R. Esteve and A. Schöner	
<b>Comparison of Total Losses of 1.2 kV SiC JFET and BJT in DC-DC Converter Including Gate Driver</b>	649
J.K. Lim, G. Tolstoy, D. Peftitsis, J. Rabkowski, M. Bakowski and H.P. Nee	
<b>Fabrication of P-Channel MOSFETs on 4H-SiC C-Face</b>	653
M. Okamoto, M. Iijima, T. Yatsuo, T. Nagano, K. Fukuda and H. Okumura	
<b>Use of Vacuum as a Gate Dielectric: The SiC VacFET</b>	657
K.M. Speer, P.G. Neudeck and M. Mehregany	
<b>980 V, 33A Normally-Off 4H-SiC Buried Gate Static Induction Transistors</b>	662
A. Takatsuka, Y. Tanaka, K. Yano, T. Yatsuo and K. Arai	
<b>Extraordinary Characteristics of 4H-SiC Trench MOSFETs on Large Off-Axis Substrates</b>	666
Y. Ueoka, H. Yano, D. Okamoto, T. Hatayama and T. Fuyuki	
<b>Silicon Carbide Vertical JFET with Self-Aligned Nickel Silicide Contacts</b>	670
K. Vassilevski, I.P. Nikitina, A.B. Horsfall, N.G. Wright, A.J. Smith and C.M. Johnson	
<b>Characterisation of HfO<sub>2</sub>/Si/SiC MOS Capacitors</b>	674
P.M. Gammon, A. Pérez-Tomás, M.R. Jennings, O. Guy, N. Rimmer, J. Llobet, N. Mestres, P. Godignon, M. Placidi, M. Zabala, J.A. Covington and P.A. Mawby	

<b>Comparison of Inversion Electron Transport Properties of (0001) 4H and 6H-SiC MOSFETs</b>	678
H. Naik and T.P. Chow	
<b>Pulse Current Characterization of SiC GTO Thyristors</b>	682
S. Scharnholz, B. Vergne, J.P. Konrath, G. Pâques and V. Zorngiebel	
<b>4.3 Bipolar Transistors and Thyristors</b>	
<b>1200 V SiC BJTs with Low <math>V_{CESAT}</math> and High Temperature Capability</b>	
M. Domeij, A. Lindgren, C. Zaring, A.O. Konstantinov, K. Gumaelius, H. Grenell, I. Keri, J.O. Svedberg and M. Reimark	686
<b>Optical Triggering of 4H-SiC Thyristors with a 365 nm UV LED</b>	
N. Dheilly, G. Pâques, D. Planson, P. Bevilacqua and S. Scharnholz	690
<b>Reverse Electrical Characteristics of 4H-SiC JBS Diodes Fabricated on In-House Substrate with Low Threading Dislocation Density</b>	
F. Hirokazu, M. Konishi, T. Ohnishi, T. Nakamura, K. Hamada, T. Katsuno, Y. Watanabe, T. Endo, T. Yamamoto, K. Tsuruta and S. Onda	694
<b>Improved Current Gain in 4H-SiC BJTs Passivated with Deposited Oxides Followed by Nitridation</b>	
H. Miyake, T. Kimoto and J. Suda	698
<b>Current Gain Degradation in 4H-SiC Power BJTs</b>	
B. Buono, R. Ghandi, M. Domeij, B.G. Malm, C. Zetterling and M. Östling	702
<b>High Voltage, Low On-Resistance 4H-SiC BJTs with Improved Junction Termination Extension</b>	
R. Ghandi, B. Buono, M. Domeij, C. Zetterling and M. Östling	706
<b>High Voltage 4H-SiC BJTs with Deep Mesa Edge Termination</b>	
J.H. Zhang, J.H. Zhao, X.H. Wang, X.Q. Li, L. Fursin, P. Alexandrov, M.A. Gagliardi, M. Lange and C. Dries	710
<b>600V-30A 4H-SiC JBS and Si IGBT Hybrid Module</b>	
Y.Z. Li, W.J. Ni, Z.Y. Li, Y. Li, C. Chen and X.J. Chen	714
<b>Lifetime Control of 4.5 kV SiCGT by High-Energy Electron Irradiation</b>	
K. Asano, K. Nakayama, Y. Miyanagi, A. Tanaka, M. Nishimura, T. Izumi, S. Ogata and T. Hayashi	718
<b>4.4 Circuits and Packaging</b>	
<b>Performance Tests of a 4,1x4,1mm<sup>2</sup> SiC LCVJFET for a DC/DC Boost Converter Application</b>	
G. Tolstoy, D. Peftitsis, J. Rabkowski and H.P. Nee	722
<b>High Temperature Silicon Carbide CMOS Integrated Circuits</b>	
D.T. Clark, E.P. Ramsay, A.E. Murphy, D.A. Smith, R.F. Thompson, R.A.R. Young, J.D. Cormack, C. Zhu, S. Finney and J. Fletcher	726
<b>300°C Silicon Carbide Integrated Circuits</b>	
Z. Stum, V. Tilak, P.A. Losee, E.A. Andarawis and C.P. Chen	730
<b>4H-SiC N-MOSFET Logic Circuits for High Temperature Operation</b>	
M. Le-Huu, M. Grieb, F.F. Schrey, H. Schmitt, V. Haeublein, A.J. Bauer, H. Ryssel and L. Frey	734
<b>Forced-Air-Cooled 10 kW Three-Phase SiC Inverter with Output Power Density of More than 20 kW/L</b>	
S. Sato, K. Matsui, Y. Zushi, Y. Murakami, S. Tanimoto, H. Sato and H. Yamaguchi	738
<b>Thermal Management versus Full Isolation: Trade Off in Packaging Technologies of Modern SiC Diodes</b>	
R. Gerlach, R. Rupp, P. Türkes and R. Otremba	742
<b>An All Silicon Carbide High Temperature (450+ °C) High Voltage Gain AC Coupled Differential Amplifier</b>	
J. Yang, J. Fraley, B. Western, M. Schupbach and A.B. Lostetter	746
<b>Fault Protection System for Current Source Inverter with Normally on SiC JFETs</b>	
J. Rabkowski, M. Zdanowski, M. Nowak and R. Barlik	750
<b>Study on the Feasibility of SiC Bandgap Voltage Reference for High Temperature Applications</b>	
V. Banu, P. Godignon, X. Jordá, M. Alexandru and J. Millan	754

## **Measurements and Simulations of Lateral PNP Transistors in a SiC NPN BJT Technology for High Temperature Integrated Circuits**

L. Lanni, R. Ghandi, M. Domeij, C. Zetterling, B.G. Malm and M. Östling

758

## **A Molded Package Optimized for High Voltage SiC-Devices**

K.O. Dohnke, W. Bartsch, R. Schörner and T. Van Weelden

762

# **Chapter 5: Related Materials and Biosystems**

## **5.1 Graphene and Carbon Nanotubes**

### **Local Electrical Properties of the 4H-SiC(0001)/Graphene Interface**

S. Sonde, C. Vecchio, F. Giannazzo, R. Yakimova, E. Rimini and V. Raineri

769

### **The Formation of an Epitaxial-Graphene Cap Layer for Post-Implantation High Temperature Annealing of SiC and its *In Situ* Removal by Si-Vapor Etching**

S. Ushio, A. Adachi, K. Matsuda, N. Ohtani and T. Kaneko

777

### **Nanobaguettes Single Epitaxial Graphene Layers on SiC(11-20)**

A. Caboni, N. Camara, E. Pausas, N. Mestres and P. Godignon

781

### **High Temperature Graphene Formation on Capped and Uncapped SiC**

R. Göckeritz, D. Schmidt, M. Beleites, G. Seifert, S. Krischok, M. Himmerlich and J. Pezoldt

785

### **Observations on C-Face SiC Graphene Growth in Argon**

D.K. Gaskill, J.K. Hite, J.C. Culbertson, G.G. Jernigan, J.L. Tedesco, L.O. Nyakiti, V.D. Wheeler, R.L. Myers-Ward, N.Y. Garces and C.R. Eddy

789

### **Influence of Intercalated Silicon on the Transport Properties of Graphene**

J.P. Goss, P.R. Briddon, V.K. Nagareddy, N.G. Wright, A.B. Horsfall, J.D. Caldwell, D.K. Gaskill and G.G. Jernigan

793

### **Temperature Dependent Structural Evolution of Graphene Layers on 4H-SiC(0001)**

S. Sonde, C. Vecchio, F. Giannazzo, C. Bongiorno, S. Di Franco, M. Rambach, E. Rimini and V. Raineri

797

## **5.2 Nitrides and Other Materials**

### **InGaN/GaN Multiple Quantum Well Blue LEDs on 3C-SiC/Si Substrate**

J.S. Han, S. Dimitrjev, L. Wang, A. Iacopi, Q. Shuang and X.G. Xu

801

### **Electrical Characterization of Metastable Defects Introduced in GaN by Eu-Ion Implantation**

F.D. Auret, W.E. Meyer, M. Diale, P.J. Janse Van Rensburg, S.F. Song, K. Temst and A. Vantomme

804

### **Electrical and Structural Properties of AlGaN/GaN Heterostructures Grown onto 8°-Off-Axis 4H-SiC Epilayers**

F. Roccaforte, G. Greco, M.H. Weng, F. Giannazzo and V. Raineri

808

### **Al-Si-Ti Ohmic Contacts on N-Type Gallium Nitride**

N. Thierry-Jebali, O. Ménard, A. Yvon, E. Collard, M. Zhe, O. Dezellus, C. Brylinski and J.C. Viala

812

### **Ohmic Contact Resistance to GaN Devices Dependence with on Temperature for GaN Devices T**

A. Pérez-Tomás, A. Fontserè, M. Placidi, N. Baron, S. Chenot, Y. Cordier, J.C. Moreno, P.M. Gammon and M.R. Jennings

816

### **Characterization of Fast Switching Capability for Diamond Schottky Barrier Diode**

T. Funaki, K. Kodama, H. Umezawa and S. Shikata

820

## **5.3 Biocompatibility**

### **Single-Crystal Silicon Carbide: A Biocompatible and Hemocompatible Semiconductor for Advanced Biomedical Applications**

S.E. Saddow, C.L. Frewin, C. Coletti, N. Schettini, E. Weeber, A. Oliveros and M. Jarosezski

824

### **Cellular Interactions on Epitaxial Graphene on SiC (0001) Substrates**

A. Oliveros, C. Coletti, C.L. Frewin, C. Locke, U. Starke and S.E. Saddow

831