Table of Contents

Preface, Committees and Sponsors

Chapter 1: Mechanisms and Machining Process

Research Progress of High Speed Cutting for SiCp_Al Composite Materials Y. Bai, P.Q. Guo and N. Fan	3
Experimental Study of the Corner of Hardened Steel Mould in High Speed Milling with Micro-End Mill	
B.X. Dong, Y.N. Hu, S.S. Hu and X. Huang	9
Experimental Study on Surface Quality at Different Milling Speed of High Volume Fraction SiCp/Al Thin Walled Test-Piece K.R. Jiao, S.T. Huang and L.F. Xu	15
Research on Tool Wear of PCD Micro End Mill in Machining of ZrO₂ Ceramics S.L. Wang, L. Li, N. He, R. Bian, Z.B. Zhan and J.Y. Liu	20
The Machinability Comparison of Laser Solid Forming (LSF) and Forging TC4 Alloys H.Y. Li, X.K. Li, Y.M. Rong and X.L. Liu	26
Milling Forces of Compacted Graphite Iron (CGI) and Gray Iron (GI) Y. Guo, C.Y. Wang, H. Yuan, L.J. Zheng and Y.X. Song	32
$\begin{array}{l} \textbf{Bioactive Film Generation during Titanium Alloy Cutting in Oxygen-Enriched Atmosphere} \\ R.\ Zhang,\ Y.\ Wan,\ X.\ Ai\ and\ Z.Q.\ Liu \end{array}$	37
Investigation of Cutting Force and Tool Wear in High Speed Milling of GH4169 Using Ceramic Tools	
P.F. Sun, J.F. Sun, W.Y. Chen and X. Shen	42
Investigation on Processing Technology in Machining CFRP Large Size Hole Y.Y. Wei, C.Y. Wang, Q.L. An and M. Chen	48
Milling Force Modeling and Experimental Research of 300M Ultra High Strength Steel H.P. Zhang, C.X. Wang, Y.N. Lai and W.J. Zheng	53
Defects Study on Drilling of Carbon Fiber Reinforced Polymer (CFRP) Laminates K.X. Qiu, C.D. Wang, Q.L. An and M. Chen	61
Experiment on Magnetization of High-Speed Steel Cutting Tool S. Chen and W.J. Lai	66
High Temperature Alloy of Turning Processing Characteristic and Process Analysis X.F. Wang, S.G. Wang and Z.J. Wu	71
Experimental Study on Orthogonal Cutting of 0° T700/LT03A CFRP Uniform Laminates S. Qin, Z.W. Li, H.Z. Zhang, Q.L. An and M. Chen	76
Experimental Investigation of Tool Wear and Chip Morphology in Turning Titanium Alloy Ti6Al4V	
Z. Li, E.L. Liu, T.D. Wang, J. Li and Y.C. Zheng	81
Research on the Cutting Property of Ceramic Tool Cutting Nickel Based Superalloy GH4169	
Y.B. Liu, Y.D. Zhang and C. Zhao	87
Investigations on the Machinability of Titanium Alloy TC25 H.S. Zhang, X. Ai, Z.Q. Liu, J.G. Liu and Z.L. Zhong	92
An Experimental Study on Optimization of Cutting Parameters for Disk Milling Titanium Blisk	
Y.N. Cheng, Y. Zhang, D.G. Zuo and X.M. Feng	97
Research on the Wear Process of High Speed Cutting Ni-Based Superalloy J. Zhou, M.P. Liu and H.Q. Sun	102
Experiment Research on Chips Flying Characteristics for Heavy-Duty Milling J. Qian, Y.N. Cheng, J. Gao, X.C. Ao and F.G. Yan	107
Investigation of Chip Morphology in High-Speed Milling of Nickel-Based Superalloy GH706 S.L. Xiao, X.L. Liu, Y. Wang and K. Li	113

Study on Drilling Characteristics of Supper Alloy GH3039 X.H. Wang, C. Zhao, Y.Y. Guo and M.J. Feng	119
Effect of High-Temperature Alloy Cutting Speed on Tool Wear Y. Wang, Y.W. Wang, Z.Y. Zhao and Y. Cai	124
Determination of Unit Cutting Force of GH4698 Broaching B.T. Wang, F.G. Yan, Y.S. Zhai, C.Y. Xu and J.X. Guo	129
Investigation on Milling Force with Tilt Angles in Milling Cr12MoV F. Liu, C.X. Yue, X.L. Liu, X.M. Feng and J. Ma	134
Application of High Speed Machining Technology in Modern Die Manufacture Q.Y. Cui, X.R. Dong, Y.Z. Ma and T.H. Liu	139
Study on Force Characteristics for High Speed Sawing of Quartz Glass with Diamond Blade B. Jiang, J.Y. Shen and X.P. Xu	144
Chip Formation in High-Speed Milling of Titanium Alloy with PCD Tools A.H. Li, J. Zhao, H.G. Zheng and Y.H. Lu	150
Research on Wear Surface Morphology of PCBN Tools in High-Speed Machining Valve Seat Insert Z. Ding, J. Han and H.D. Yang	155
Surface Roughness Prediction and Experimental Analysis in Grinding the Material of Zirconia Used by Dental Restoration X.B. Lei and F. Xie	160
Research on Micro Machining of Slit Grating	
J.Y. Liu, L. Li, N. He, X. Wu, Z.B. Zhan and S.L. Wang Cutting Force Analysis in Tool Condition Monitoring of Difficult to Cut Materials Z.B. Lice, D. Google, V. Liu,	167 175
Z.R. Liao, D. Gao and Y. Lu Investigation of Tool-Wear and Surface Roughness in Turning Ti6Al4V under Different Cooling Lubrication Conditions T.D. Wang, F. L. Liu, Z. Li, H.V. Lu and Y.C. Zhang.	
T.D. Wang, E.L. Liu, Z. Li, H.Y. Ju and Y.C. Zheng Research on Fractal Characterization in Grinding of Monocrystal Sapphire Q.Y. Wang, W.X. Zhao, Z.Q. Liang, X.B. Wang, L. Jiao and Y.B. Wu	180 186
Experimental Study on Turning Nickel-Based Superalloy GH4033 with Coated Cemented Carbide Tools	100
B. Zhao, H.L. Liu, C.Z. Huang, B. Zou and H.T. Zhu	191
Study Chip Breaking Experimental and Optimal Design of Tool for Machining Cylindrical Shell Material M.Y. Wu, B. Wong, Y.N. Chang, Y. Tien, Y.B. Coolend F.C. Ven	105
M.Y. Wu, B. Wang, Y.N. Cheng, Y. Tian, Y.B. Gao and F.G. Yan Silicon Carbide Ceramic Turning Process Design and Parameter Analysis	197
Z.B. Wang, L. Zhang and S.Z. Li	203
Turning Test and Simulation of Difficult to Cut Materials 300M in Aviation H.P. Zhang, Y.N. Lai, C.X. Wang and X. Du	208
Cutting Performance and Wear Mechanism of Coated Silicon Nitride Cutting Tool in Turning of High Hardness Alloy Steel	21.4
J.H. Wang, Y. Long, S.H. Wu, J. Qin and J.J. Zeng Research of Dynamic Cutting Force in Hardened Steel Precision Turning Process	214
G.J. Chen, L.G. Kong and X.L. Liu	221
Changing Boundaries of Serrated Chip in Hard Cutting GCr15 Steel G.J. Chen, X.L. Liu and Y.S. Wang	227
Experiment Research of Milling Force in High Machining GH4169 Based on MatLab C. Zhao, W. Xi, Y.B. Liu, Z.B. Wang and Y.Y. Shi	232
An Experimental Study of Cutting Force on Large Cutting Depth Turning Titanium Alloy	
with CBN Tool L.F. Xu, Z.L. Wang, S.T. Huang and B.L. Dai	237
Chapter 2: Modeling and Simulation of Machining Processes	
Milling Force Prediction for Circular Contour Machining K. Zhao and Z.Q. Liu	243

The Mathematic Model of End Mill's Rake Face Based on the Fillet and Two Attitude Angles of Grinding Wheel	
X.F. Zhao, H.Y. Shi and L. He	249
Prediction of Cutter-Workpiece Engagement for Five-Axis Ball-End Milling G.G. Ju, Q.H. Song and Z.Q. Liu	254
Finite Element Simulation of Hardened Steel Cutting Based on DEFORM-3D L. Wang, G.J. Chen and L.G. Kong	259
The Minimum Cutting Thickness in Milling Process Simulation Analysis X.B. Wang, D. Li, N. Chen and M.J. Chen	264
Finite Element Simulation Research on a Large Cutting Depth and Quasi-High Speeds 3-D Milling of Titanium Alloys S.T. Huang, W.Y. Chen and L. Zhou	269
Applying Genetic Algorithm and BP Neural Network Model to Predict Cutting Area Temperature Distribution in the Laser-Assisted Milling X.F. Wu, T.F. Gao, B.W. Zhao and H.R. Cao	275
Finite Element Analysis of Tree Groove Broaching Rebound Y. Wang, B.T. Wang, X.F. Wu and W. Luo	280
Cutting Force Prediction of Disc Cam Contour Milling P.Q. Guo, F. Liu and X.L. Lai	285
Study on Finite Element Simulation of the Influence of Cutting Speed on Chip Formation of SiCpAl Composites in High Speed Milling C. Liu, S.T. Huang, K.R. Jiao and L.F. Xu	290
High-Speed Machining Time Model Prediction of Combination Framework Based on BP Neutral Network	
Z.B. Wang, S.Z. Li and L. Zhang Einite Flowert Method Simulation Study of High Temperature Alley Serveted Chin	296
Finite Element Method Simulation Study of High-Temperature Alloy Serrated Chip Y. Wang, B.T. Wang and S. Qiao	300
Finite Element Simulation and Experiment on Residual Stress in Turing 45# Steel with Complex Groove Tools Y.C. Zheng, E.L. Liu, J. Li, H.Y. Ju and L.G. Zhao	305
Research on Mold Steel Minimum Cutting Thickness Based on ABAQUS J. Ma, X.L. Liu, C.X. Yue, S.G. Song and H.Z. Feng	311
Finite Element Simulation on Tool Strength of Rough Turning Cylinder Y.S. Zhai, X.L. Liu and B.T. Wang	316
Simulation Studies of the Cutting Process on SiCp/Al Composites with Different Volume Fraction of Reinforced SiC Particles B.B. Wang, L.J. Xie, X.B. Wang and X.L. Chen	321
Finite Element Analysis of Dynamic Characteristics of the Machine on Multi-Position Conditions	
Y.C. Jiang, X.L. Liu, R.Y. Li, P.F. Pang and J. Xu Analysis of Microscopic Damage of Hardened Steel Milling Surface on Mould Service	327
Process W. Zhang, J.H. Xu, M.L. Zheng, H.L. Liu and T. Wu	332
Modeling and Simulation of Ball End Milling Force for Mold Cavity Corner	
Y.P. Ding, X.L. Liu, H.N. Shi, J. Li and R. Zhang The Impact of Hardened Steel Milling Surface Structure on Mould Service Load	337
M.L. Zheng, J.H. Xu, W. Zhang, Z.X. Zhang and T. Wu Three-Dimensional Finite Element Analysis in Plunge Milling for Stainless Steel	342
Y.S. Zhai, Y. Wang, F.G. Yan and B. Wang	348
High-Speed Cutting Finite Element Model Parametric Modeling Based on ABAQUS C.X. Yue, Z.N. Zhong, M.M. Yu, X.L. Liu, H.Z. Feng and F.G. Yan	353
Forecast of Limit Cutting Depth for Hardened Mould Steel Milling X.L. Liu, J. Ma, C.X. Yue, R.Y. Li and A.S. Zhang	358
A New Conversion Matrix Model of Strain-Gage Dynamometer S.Z. Wang, W. Zhao, Z. Huang, N. He, L. Li and Y.F. Yang	363
FEM-Based Prediction and Control of Milling Deformation for a Thin-Wall Web of Ti-6Al-4V Alloy	
T.T. Chen, B. Rong, Y.F. Yang, W. Zhao, L. Li and N. He	368

Simulation of Machining of Incoloy 907 Based on Thermodynamics F. Shao, Y.T. Wang, L.J. Zou, X.M. Zhang and B. Ji	374
FEM Analysis of Residual Stress Distribution and Cutting Forces in Orthogonal Cutting with Different Initial Stresses	
Y. Ma, D.W. Yu and P.F. Feng DEM Simulation of Ceramic Tool Abrasion in Machining Superalloy	380
R.T. Peng, F. Lu, X.Z. Tang and Y.Q. Tan	385
Performance Analysis of the Multi U-Shaped Bellows Based on CAE L. Zhou, L. Li and C.Y. Zhao	390
Research on Automatic Nesting Algorithm Based on Heuristic Search L. Zhou, F. Hou, D.Z. Kong and L. Tang	394
The Development of an Automatic Leather Nesting System L. Zhou, F. Hou, C.R. Zhu and L. Li	398
Numerical Modeling of Minimum Uncut Chip Thickness for Micromachining with Different Work Materials L.N. Liu, Z.Y. Shi and Z.Q. Liu	402
Modal Analysis of High-Speed Face Milling System Based on Composite Structure System Analysis Method L.N. Liu, Z.Y. Shi, Z.Q. Liu and H. Song	408
L.N. Liu, Z. 1. Siii, Z.Q. Liu and H. Song	400
Chapter 3: Machine Tools and Cutting Tools	
Determination of Capto C5 Shank's Key Dimensions X.Y. Shi, H. Jiang, H.D. Zhou and S.L. Wang	417
Edge Preparation on Cutting Force, Cutting Temperature and Tool Wear for Hard Turning P.R. Zhang and Z.Q. Liu	424
Mechanical Properties and Microstructure of TiN-TiB ₂ Composite Ceramic Cutting Tool	121
Material L.M. Wang, H.L. Liu, C.Z. Huang, X.F. Liu and B. Zou	430
Application of Tool Compensation in CNC Machining L.J. Zhang, C.L. He and G.J. Chen	435
Investigation on Performance of a CVD Coated Carbide Tool in Face Milling of Ultra-High Strength Steel 30Cr3SiNiMoVA J.B. Song, C.Y. Wang, L. Zan and M. Chen	440
Tool Wear Identification in Turning Titanium Alloy Based on SVM Z.R. Liao, S.M. Li, Y. Lu and D. Gao	446
Cutting Performance of Diamond Coated, TiAlN Coated and Carbide Cutting Tools in High Speed Milling Graphite Y.H. Zhou, C.Y. Wang and Q. Wang	451
Experimental Research on the Selection of Tool Material in Turning Superalloy GH4169 F.Y. Yu, Y. Tu, H. Wang, L. Wu and Y.L. Fu	460
The Milling Cutter Design and Simulation for Complex Cavity Machining A.S. Zhang, X.L. Liu, S.C. Yang and Q. Zhang	465
CSPAID: Cutting Tool "Shape-Performance-Application" Integrating Design Approach W. Ji, X.L. Liu, K. Li, M.C. Fan and D.G. Zuo	470
An Investigation of Wear of Ball End Milling Cutter for High-Speed Milling of Hardened	
Cr12MoV Steel C.X. Yue, H.Z. Feng, J. Ma, Z.N. Zhong and F. Liu	475
Circular Milling Cutter Design and Finite Element Simulation for Machining Hardening Steel Mould	
C.H. Wang, T. Chen, K. Li, L.B. Li and X.C. Li Parametric Design of Ball-End Milling Tools for High Speed Milling	479
C.X. Yue, F.G. Yan, L.B. Li, H.Y. You and Q.J. Yu	484
Study on Dynamic Properties of Damping Boring Bar with Large Ratio of Length to Diameter	
C.Y. Xu, Y. Wang, S. Wu, X.L. Liu and L.J. Liu	489

Cutting Edge Mathematical Model for Ellipsoidal End Mill M.C. Fan, X.L. Liu, W. Ji, D.G. Zuo and M.Y. Wu	495
Studies on Ceramic Cutting Tool Wear for the High Speed Milling Nickel-Based Superalloy C. Zhao, Y.Y. Shi, M. Qi, Z.B. Wang and W. Xi	501
Application and Technology Research in Deep-Hole Drilling System H.Y. You, S.C. Yang, C.X. Yue, X.F. Wu and Y. Xie	506
Fabrication and Mechanical Properties of Homogenous and Graded Si ₃ N ₄ /(W, Ti)C Nano-Composite Ceramic Tool Materials X.H. Tian, J. Zhao, S. Liu and Z.C. Gong	511
Design Method of Assembly Accuracy Repeatability of Heavy Duty Machine Tool B. Jiang, J.X. Zhao, S.Z. Sun, Y.F. Wang and Y. Li	516
Control Strategy for Hydraulic Hybrid Servo Drive System of Heavy Load Robot Z.M. Long, B.J. Zhang and S.Q. Guo	521
Study on the Tool Wear of Coated Carbide Tool in High Speed Milling Titanium Alloy S.C. Yang, Y.H. Zhang, Q. Wan, J.J. Chen and C. Feng	526
Research of an Open CNC System of Machine Tool for Finding and Repairing Surface Damage on KDP Crystal	521
M.J. Chen, L.X. Jiang, Z.X. Zuo and Y. Xiao Research on the Floating Motion Platform for Detecting Surface Defects in KDP Crystal	531
M.J. Chen, W.M. Zhang, R. Liao and Y. Xiao Numerical Modelling of Liquid Bearing Utilizing Traveling Waves by Using OpenFOAM	537
Y.J. Li, M. Zhou and E. Shamoto Experimental Study of Tool Wear during Quasi High Speed Turning Titanium Alloy with	543
Large Cutting Depth L.F. Xu, W.L. Dong, S.T. Huang and B.L. Dai	548
NC Wedge-Caulking Special Machine Tool Design Y.Q. Wang and S.G. Wang	553
Study on Capacity of Vertical Lathe for Heavy Hydrostatic Bearing S.G. Wang, Z.J. Qiu and D.S. Li	559
Development and Experimental Verification of an Innovative Non-Contact Liquid Bearing Utilizing Traveling Waves	
Y.J. Li, M. Zhou and E. Shamoto	564
Chapter 4: Surface Integrity of Machining Processes	
Experiment Study of Serrated Chip and Surface Roughness of High Speed Cutting of Ti6Al4V	
G.H. Li, Y.J. Cai and H.J. Qi Experimental Investigation on Surface Roughness in Precision Cutting Ti6Al4V Alloy Using	571
Diamond Tools L.H. Hu, M. Zhou and Y.L. Zhang	576
Research on Surface Roughness of Slender Shaft in Ultrasonic Vibration Turning L. Yang, L. Sun and L. Xu	580
Influence Characteristics of Tool Vibration and Wear on Machined Surface Topography in High-Speed Milling	
B. Jiang, G.L. Cao, M.H. Zhang, S.Z. Sun and X.C. Liu	585
Effect Analysis and ANN Prediction of Surface Roughness in End Milling AISI H13 Steel Q. Zhang, S. Zhang, J. Man and B. Zhao	590
The Impact on the Residual Stress Distribution in Continuous Hard Turning GCr15 K. Li, T. Chen, S.Y. Li, X.T. Wang and T. Liu	596
Present Situation and Prospect of Residual Stress Modelling Technology in Metal Cutting W. Zhang, X.L. Cheng, M.L. Zheng, Z.X. Zhang and S.Q. Wang	601
Research on Surface Topography and Roughness of Micro Parts by High Speed Turn-Milling	
C.Z. Jin and R. Fang Research on Surface Roughness in High Speed Face Milling Part 1: Theory of Prediction	607
Model L.N. Liu, Z.Y. Shi, Z.Q. Liu and K.F. Song	613

Research on Surface Roughness in High Speed Face Milling Part 2: Experimental	
Validation of Prediction Model L.N. Liu, Z.Y. Shi, Z.Q. Liu and Y.F. Wang	619
Chapter 5: CAD/CAM and Process Optimization	
The Performance and Cutting Parameters Optimization in Milling of Nickel Base Superalloy FGH97	
T.H. Liu, P.Q. Guo, Y. Qiao and Q.Y. Cui	627
Optimization of the Grinding Parameters for CVD Diamond Micro-Tools R. Shrestha, Z.B. Zhan, N. He and L. Li	633
Process Parameters Optimization and Tool Performance Analysis for Flank Milling Titanium Blisk Y.N. Cheng, D.G. Zuo, Y. Zhang, S. An and Y.F. Li	639
Design of Typical Aerospace Materials Database System Y.W. Wang, M.N. Ding, W.J. Zheng, Z. Chen and J.S. Hu	644
Research on the Selection Problem of Machine Tools in Cloud Manufacturing Environment S.Q. Wang, Y.X. Jiang, M.L. Zheng, D.N. Sun and X.L. Cheng	649
The Tool Path Planning and Simulation Analysis of Surface Flank Milling for Titanium Impeller Blade	
M.Y. Wu, R. Zhang, Y.N. Cheng, Y. Zhang, S. An and M.Y. Li	654
Digital Rapid Modeling Design of Heavy-Duty Cutting Blade Based on Solidworks M.Y. Wu, Y. Tian, Y.N. Cheng, B. Wang and Y.B. Gao	660
Machining Error and Milling Process Control Methods for Joint Surface of Machine Tool B. Jiang, K. Zhang, L. Yang, M.H. Zhang and S.J. Wang	666
Double Helical Synchronous Belt Transmission Design J.H. Guo, H.Y. Jiang, Y.Z. Wu, W.Y. Chu and Q.X. Meng The Bessenth of Cutton Leasting Optimization for Florit Milling Plades of Undevelopelle	672
The Research of Cutter-Location Optimization for Flank Milling Blades of Undevelopable Ruled Surfaces with Toroidal-End Cutter J.C. Huang, X.L. Liu, Y. Yang, S.Y. Tang, Y. Li and B. Yang	678
Study on the Correlation between Drawing Education and Special Cognitive Ability Evaluation Based on the MCT P. Li	684
Multi Objective Optimization of Cutting Process Based on Improved Particle Swarm Optimization Algorithm X. Liu, C.X. Yue, M.Y. Wu, Y.H. Yang, G.X. Ren and X.L. Liu	688
Investigation of Tool Path Patterns in Milling Curvature-Mutated Surface J. Li, E.L. Liu, Y.P. Ding, X.L. Liu and Y.C. Zheng	693
Cutting Tool CAD / CAE Integrating System Modeling M.N. Ding, W. Ji, Y.W. Wang, D.G. Zuo and Y.N. Cheng	698
Optimization of Internal Pressure Loading Path for Tube Hydroforming of T-Shaped Tube Based on Dynaform S.G. Wang, S. Chen, D. Wang and W.C. Xie	703
Dynamic Simulation of the Meshed Gears Based on ADAMS B. Zhu, X. Chen and L. Zhou	703
Chapter 6: Testing, Measuring and Monitoring of Processing	
Research on Transient Temperature of Cutting Tool during High Speed Slot Milling of AISI H13	
F.L. Jiang, Z.Q. Liu, Y. Wan and H. Zhang	715
Sensitivity Analysis of Temperature Measuring Points for Machine Tool Spindle Based on Grey System Theory Q.F. Wang, S. Zhang, Y. Chen, Q. Zhang and B. Zhao	720
Residual Stresses Measurement Base on Three Reference Points Theory Using Contour	. = 0
Method K.Q. Yu, Y.F. Yang, L. Li, N. He, B. Chen and X.F. Zhang	726

Application of the Bridge Type Circuit on the Large-Scale Machine Tool Gravity Compensation System	
Y.J. Ĉai, X.F. Wang and S.G. Wang	731
Investigation of Power Consumption in Face Milling Operations X.P. Ren and Z.Q. Liu	735
The Interface Design of TMS320C6713 and AD7679 Z.D. Wu, Y.Z. Cui and D. Pan	741
The AE Signals Bi-Spectrum Features Study in Batch Drilling Y.H. Zhou, S.Y. Xie and H.M. Zhou	745
Study of the Sensitivity of Surface Topography on the Dynamic Milling Force near the Joint of Mold R.Y. Li, X.L. Liu, S.G. Song and Y.C. Jiang	749
The Effect of Impeller Machining Allowance Changes on the Milling Chatter Stability Lobes	/47
S. Wu, S.G. Song, R.Y. Li, L. Xu and Y.C. Jiang	755
Research on Error Compensation of Corner Milling Process Based on Milling Force Prediction H.N. Shi, F.C. Von V.B. Ding, V.L. Lingard B. Zhang.	761
H.N. Shi, F.G. Yan, Y.P. Ding, X.L. Liu and R. Zhang Analysis on Vibration Modal and Noise Radiation of Cutter-Workpiece for Heavy Milling Processing	761
Y.N. Gong, Y.N. Cheng, X.C. Ao, Y.Z. Liu and F.G. Yan	766
Probe Mobile Device Design Based on a Weak Magnetic Detection Technology F.Y. Yu	771
Experimental Research on Temperature of Drilling CFRP with Brazed Diamond Core Drill J. Mu, J.H. Xu, Y. Chen and Y.C. Fu	776
A Study on Energy Consumption of a CNC Milling Machine Based on Cutting Force Model Y. Meng, L.H. Wang, X.F. Wu, X.L. Liu and G.X. Ren	782
Design and Theoretical Analysis of an Embedded Thin Film Sensor Y.P. Cheng, W.G. Wu, X.R. Li and X.J. Du	788
Research on Cutting Vibration in High-Speed Milling Nickel-Base Superalloy C. Zhao, Z.B. Wang, X.H. Wang, W. Xi and Y.Y. Shi	793
Review on Error Compensation Technology of Parallel Machine Tool L. Zhou, L. Tang, J.L. Yuan and D.G. Xie	798
Software Development of an Automatic Measuring Instrument for the Flatness Error of the Rail Wagon L. Zhou, W.R. Shang, B. Zhu and D.Z. Kong	803
Physical Design of an Automatic Measuring Instrument for the Flatness Error of the Rail	803
Wagon B. Zhu, W.R. Shang, L. Zhou and C.Y. Zhao	807
Chapter 7: Micro-Machining and Non-Traditional Machining Technologies	
Study on Burr Removal Technology of Micro-Channelsby a Micro Slurry Jet Z.W. Liu and B. Huang	815
The Design of Ultra-Hard Micro Milling Tool Supplemented to LiF Crystal by Finite Element Analysis	
Y.Q. Guo, D. Li, M.J. Chen and N. Chen	820
Laser-Assisted Machining of Advanced Materials X.J. Kong, H.Z. Zhang, X.F. Wu and Y. Wang	825
Study on Laser Cutting Carbon Fibre Reinforced Composites L.J. Yang, C.J. Hou, W.Q. Chen, L. Li and Y. Wang	832
$\label{lem:constraint} \textbf{Key Technology of Micro Electrochemical Milling Based on Ultra-Short Pulse Current} \\ X.H.\ Li,\ Z.N.\ Sun,\ W.Q.\ Liu\ and\ X.X.\ Wang$	838
$\begin{array}{c} \textbf{Numerical Simulation to the Temperature Distribution of the Laser Cladding} \\ L.\ Zhou,\ X.\ Chen\ and\ B.\ Zhu \end{array}$	843
Study on Die Casting Simulation for Magnesium Alloy Cylinder Cover Based on JSCAST Q.M. Hu, S.G. Wang, D.S. Li, J.H. Guo and C. Xu	847

Micro Ball End Milling of Nickel-Based Alloy for Laval Nozzle Y.K. Cai and Z.Q. Liu	852
Research on a Magnetic-Electrochemical Compound Polishing Head L.M. Shi	858
Large Motor Rotor Machining with Static Pressure Center Frame Design Y.Q. Wang and S.G. Wang	864
Thermal Analysis Simulation of a Single Pulse Laser Drilling Process B. Zhu, S.N. Tan and Y.K. Wang	869