

Table of Contents

Preface, Committee

Chapter 1: Materials Processing and Surface Treatment

Analysis of Heat Generated in the Shear Zone during Machining of Titanium Alloy Ti6Al4V Using Infrared Thermal Camera A. Polishetty, M. Alabdullah and G. Littlefair	3
A Reduction of Interior Peel off Defect in a Robot Spray Coating Process T. Kasorn and S. Prombanpong	8
Comparative Micro-EDM Studies on Ni Based X-Alloy Using Coated and Uncoated Tools A. Perveen and M.P. Jahan	13
Micro Electro Discharge Machining of Non-Conductive Ceramic Y.A. Mohammad, M.A. Maleque, A. Banu, A. Sabur and S. Debnath	20
Microstructure Analysis of Laser Bonding Welding on Steel-Aluminum K. Xu and S.Q. Zhang	28
Development of Parameters Optimization Technology for Obtaining Composite Materials and Coatings with Shape Memory Effect P.O. Rusinov and Z. Blednova	34
Improving the Longevity of the Propellers by the TiNiCo-B4C-Co Intelligent Surface Compositions Operating at Low Temperatures P.O. Rusinov and Z. Blednova	39
Surface Hardening of AISI 420 Stainless Steel by Using a Nanosecond Pulse Laser O. Netprasert, V. Tangwarodomnukun and C. Dumkum	44

Chapter 2: Structural and Engineering Materials

Improving the Purity of Multicrystalline Silicon by Using Directional Solidification Method P.T. Li, S.Q. Ren, Z.L. Wang and Y. Tan	51
Research on Sound Insulation Performance of Poroelastic Material in Complex Structure J. Zhang, Y.H. Yu and W.Z. Zhao	56
Improved Hardness of Nanocomposite Films on PMMA Sheet Using Beadmilled-SiO₂ Nanoparticle in Dowanol PM S. Lhosupasirirat, T. Jirathampradhab, N. Niamsiri, T. Osotchan and T. Sriksirin	61
The Study on the Effects of Sodium Silicate on Particleboard Made from Sugarcane Bagasse C.W. Ng, M.W. Yip and Y.C. Lai	66
Thermal Performance of Lightweight Aggregate Concrete Containing Expanded Shale Aggregates C.S. Shon, M. Mamirov, E.M. Stenger and C.W. Chung	71
PEEK Composite Scaffold Preparation for Load Bearing Bone Implants S.S. Kumar, R. Chhibber and R. Mehta	77
Fabrication and Properties of Glass Fibre Reinforced Fly Ash-Cement Roofing Tiles G.L.M. Ariyadasa, S.U. Adikary and S.S.K. Muthuratne	83
Mechanical Performance and Moisture Absorption of Unidirectional Bamboo Fiber Polyester Composite O. Nabinejad, S. Debnath, J.K. Beh and Y.A. Mohammad	88
Tensile Strength of Sisal/Epoxy Composites Prepared by Vacuum Infusion P. Valášek	95
The Effective Thermal Conductivity (ETC) of Spherical Packed-Bed Porous Media for Modification of the Color Surface as Black Color B. Krittacom and P. Tongbai	100

Chapter 3: Equipment and Technical Providing of Manufacturing

Optimal Parameter Design of Rice Milling Machine Using Design of Experiment

L. Ruekkasaem and M. Sasananan

107

A Simple Spot Weld Joint Finite Element Model for Vibration Analysis

Y.V. Kong, N. Khandoker, V.C.C. Lee and S. Islam

112

A Development of Smart Picking/Feeding System for a Production System

N. Wuttiwan and S. Prombanpong

118