

Table of Contents

Preface, Committees

1. SURFACE PREPARATION FOR GATE DIELECTRIC WITH HIGH DIELECTRIC CONSTANT

High-k Gate Dielectrics on Silicon and Germanium: Impact of Surface Preparation

A. Beverina, M.M. Frank, H. Shang, S. Rivillon, F. Amy, C.L. Hsueh, V.K. Paruchuri, R.T. Mo,
M. Copel, E.P. Gusev, M.A. Gribelyuk and Y.J. Chabal

3

UV Activated Surface Preparation of Silicon for High-k Dielectric Deposition

C.C. Finstad and A.J. Muscat

7

Enhanced Surface Preparation Techniques for the Si/High-k Interface

J. Barnett, C.D. Young, N. Moumen, G. Bersuker, J.J. Peterson, G.A. Brown, B.H. Lee and H.R.
Huff

11

Uniform Ultrathin Oxide Growth for High-k Preclean

J.W. Butterbaugh, S.L. Nelson and T.J. Wagener

15

On the Application of a Thin Ozone Based Wet Chemical Oxide as an Interface for ALD High-k Deposition

B. Onsia, M. Caymax, T. Conard, S. De Gendt, F. De Smedt, A. Delabie, C. Gottschalk, M.
Heyns, M. Green, S. Lin, P.W. Mertens, W. Tsai and C. Vinckier

19

Interface State Densities and Surface Charge on Wet-Chemically Prepared Si(100) Surfaces

H. Angermann

23

A Study of the Influence of Typical Wet Chemical Treatments on the Germanium Wafer Surface

B. Onsia, T. Conard, S. De Gendt, M. Heyns, I. Hoflijk, P.W. Mertens, M. Meuris, G. Raskin, S.
Sioncke, I. Teerlinck, A. Theuwis, J. Van Steenbergen and C. Vinckier

27

Surface Preparation Techniques for High-k Deposition on Ge Substrates

S. Van Elshocht, A. Delabie, B. Brijs, M. Caymax, T. Conard, B. Onsia, R. Puurunen, O. Richard,
J. Van Steenbergen, C. Zhao, M. Meuris and M. Heyns

31

2. FRONT-END-OF-LINE CLEANING, RINSE AND DRYING

Advanced Surface Cleaning Strategy for 65nm CMOS Device Performance Enhancement

F. Arnaud, H. Bernard, A. Beverina, R. El-Farhane, B. Duriez, K. Barla and D. Lévy

37

Process, Environmental & Economical Considerations to Implement Single Wafer Cleaning Tools in 300mm Wafer Fabs

P. Garnier, G. Horellou, J.J. Calvier, D. Labaty and D. Lévy

41

In Situ Wafer Processing for Next Generation Devices

I. Kashkoush, L. Liu, N. Yialamas and R. Novak

45

Organic Contamination Control in Silicon Surface Processing

K. Saga and T. Hattori

49

Application of UV/VIS-Spectroscopy for Determination of Complexing Agent Stability in APM and Like Mixtures Thereof

O. Doll and B.O. Kolbesen

55

Plasma Cleaning for W Polymetal Gate

A. Kabansky and H. Lee

59

Development of New Batch-Type Plasma Assisted NOR (Native-Oxide-Removal) Dry Cleaning Equipment

W.S. Kim, W.G. Hwang, I. Kim, K. Yun, K.M. Lee and S.K. Chae

63

Evaluation of Wafer Drying Methods for GIGA-LEVEL Device Fabrication

G.H. Kim, G.M. Choi and Y.W. Song

67

Surfactonated Rinse against Pattern Collapse and Defectivity in 193nm Lithography

S.I. Misat, G.G. Grozev and J.J. Versluijs

71

Performance of a Linear Single Wafer IPA Vapour Based Drying System

W. Fyen, S. Arnauts, F. Holsteyns, G. Doumen, G. Vereecke, J. Van Steenbergen and P.W.
Mertens

75

Effective Rinse Aiming at Water-Mark-Free Drying for Single-Spin Wet Cleaning Process	79
K. Miya, T. Kishimoto and A. Izumi	
Insights into Watermark Formation and Control	83
H. Namba, T. Orii, H. Ohno and G.W. Gale	
Occurrence of Arsenic-Based Defects and Techniques for Their Elimination	87
F. Goh, C. Lim, V. Sih, Z. Ismail and S.Y.M. Chooi	

3. WET AND GASEOUS ETCHING

Selective Wet Removal of Hf-Based Layers and Post-Dry Etch Residues in High-k and Metal Gate Stacks	
M. Claes, V. Paraschiv, S. Beckx, M. Demand, W. Deweerdt, S. Garaud, H. Kraus, R. Vos, J. Snow, W. Boullart and S. De Gendt	93
HF Based Solutions for HfO₂ Removal; Effect of pH and Temperature on HfO₂: SiO₂ Etch Selectivity	
V. Paraschiv, M. Claes, M.R. Baklanov, W. Boullart, S. De Gendt and S. Vanhaelemersch	97
Selective Si₃N₄ Etch in Single Wafer Application	
D.M. Knotter, N. Stewart and I. Sharp	103
Etch Rate Depth Profiling by Single Wafer Etching Equipment	
E. Bellandi, A.C. Elbaz, R. Piagge, F. Pipia and M. Alessandri	107
Novel Chemical Etching to Correct Film Thickness Distributions	
H. Ugajin, H. Iwamoto and K. Kinoshita	111
Etching of Silicon Oxide Films in Supercritical Carbon Dioxide	
K. Saga, H. Kuniyasu, T. Hattori, K. Yamada and T. Azuma	115

4. PARTICLES: CHALLENGE AND CLEANING METHODS

Challenges of Finer Particle Detection on Bulk-Silicon and SOI Wafers	
T. Hattori, A. Okamoto and H. Kuniyasu	121
The Impact of Backside Particles on the Limits of Optical Lithography	
T. Bearda, P.W. Mertens, F. Holsteyns, P. De Bisschop, R. Compen, A. van Meer and M. Heyns	129
Inspection Challenges at the 45nm Technology Node	
D. Shortt and L. Cheung	133
Metrology and Removal of Nanoparticles from 500 Micron Deep Trenches	
O. Guldiken, K. Bakhtari, A.A. Busnaina and J. Park	137
Evaluation of Megasonic Cleaning for Sub-90nm Technologies	
G. Vereecke, F. Holsteyns, S. Arnauts, S. Beckx, P. Jaenen, K. Kenis, M. Lismont, M. Lux, R. Vos, J. Snow and P.W. Mertens	141
Strength Distribution of Megasonic Damage Events	
K.K. Christenson	147
Using Megasonics for Particle and Residue Removal in Single Wafer Cleaning	
S. Verhaverbeke, R. Gouk and D. Yost	151
Behaviour of a Well-Designed Megasonic Cleaning System	
A. Lippert, P. Engesser, G. Ferrell, J. Klitzke, M. Köffler, F. Kumnig, J. Leberzammer, R. Obweger, A. Pfeuffer, H. Okorn-Schmidt and H. Sax	155
Megasonics: A Cavitation Driven Process	
F. Holsteyns, K.T. Lee, S. Graf, R. Palmans, G. Vereecke and P.W. Mertens	159
Electrophoretic Studies on Silicon Nitride: Traces of Silicates in UPW Shift Zeta Potential Similar to SC-1	
A. Pfeuffer, W. Bensch, A. Lechner and H. Okorn-Schmidt	163
Damage-Free Cleaning of Sub-50 nm Devices Using Directed Megasonics Technology in a Single Wafer Processor	
J.J. Rosato, M.R. Yalamanchili, M.J. Beck and R.Y. Lillard	167
A Comparison of Particle Filtration in a Recirculated Wet Bench Wet Cleaning Tool: Performance of PTFE Filters and of Surface Optimized Filters	
G. Haas, B. Parekh, J. Frankhauser, B. Viallet, P. Palka and J. Bras	171

5. PARTICLES: ALTERNATIVE CLEANING METHODS

Influences of Oxide Loss on Contamination Removal	177
A. Eitoku, J. Snow, R. Vos, K. Kenis and P.W. Mertens	
Non-Damaging Particle Removal Using Cryogenic Aerosols	181
T.J. Wagener, J.F. Weygand and G.P. Thomes	
Laser Cleaning of Particles from Silicon Wafers: Capabilities and Mechanisms	185
J. Graf, F. Lang, M. Mosbacher and P. Leiderer	
Contaminants Removal from Epi Substrates Using Vapor-Laser Process	189
A. Wachs, S. Zeid, Y. Uziel, W. Huber and J. Krueger	
Chemical Additive Formulations for Particle Removal in SCCO₂-Based Cleaning	193
M.B. Korzenski, D.D. Bernhard, T.H. Baum, K. Saga, H. Kuniyasu and T. Hattori	
Non-Damaging CO₂ Aerosol Cleaning in FEOL IC Manufacturing	199
S. Banerjee and A. Campbell	
Particle Adhesion on Tool Kit Part: Case Study for Ceramic Material	203
S. Blanc, B. Préauchat and M. Veillerot	

6. METROLOGY

Simultaneous Analysis of Light and Heavy Organic Contamination on Silicon Wafer	209
H. Ritala, S. Eränen, A. Kiviranta, J. Räsänen, V. Tarkiainen, J. Kiuru and R.A. Ketola	
VPD-DC-TXRF for Metallic Contamination Analysis of Ge Wafers	213
D. Hellin, V. Geens, I. Teerlinck, J. Van Steenbergen, J. Rip, W. Laureyn, G. Raskin, P.W. Mertens, S. De Gendt and C. Vinckier	
Cu Spin Cleaning Evaluation by SOR X-Ray Fluorescence Analysis	217
H. Hayashi, K. Tsugane, Y. Kagoshima, T. Koyama, M. Watanabe and Y. Kozuki	
Application of HPLC for the Analysis of Organic Additives in Cleaning Chemicals and Cleaning Mixtures	221
S. Metzger and B.O. Kolbesen	

7. CONTAMINATION CONTROL

Chromium Contamination in Silicon: Detection and Impact on Oxide Performances	227
M.L. Polignano, D. Caputo, F. Cerutti, M. Cottini, L. Farini and J. Reffle	
Further Reduction of Trace Level Ion from Ultra Pure Water and Its Effect on Electrical Property of Device	233
T. Umeda, S. Tsuzuki, R. Kokuun and K. Yoneda	
Prevention of Copper Cross-Contamination on Cu Process and Non-Cu Process Mixed Fabrication	237
J.B. Shim, K.H. Lee, K.H. Kim and H.S. Park	
Wafer Backside Cleaning Strategies for High-k/Metal Gate Processing	241
R. Vos, E. Kesters, S. Garaud, R. De Waele, K. Kenis, M. Lux, H. Kraus, J. Snow, D. Shamiryan, G. Catana, W. Deweerdt, T. Schram, S. DeGendt and P.W. Mertens	
Direct Mixing Cleaning Method of Aqua Regia on Wafer	245
H. Uga Jin, H. Iwamoto and K. Kinoshita	
Single Backside Cleaning on Silicon, Silicon Nitride and Silicon Oxide	249
L. Brousseau, P. Besson, M.M. Frank and D. Bourgeat	
The Degradation Prevention of Resin Materials for Semiconductor Manufacturing Equipment by Applying the Ultra-High Purity Gas Supply Technology	255
A. Hidaka, S. Yamashita, N. Tanahashi, H. Ishii, M. Kitano, Y. Shirai and T. Ohmi	
Measurement and Control of Airborne Molecular Contamination during Wafer Storage and Transport	259
D. Alvarez, A. Tram and R.J. Holmes	
Purification of Trace Amount of Metal Impurity from Ultra Pure Water Using Membrane Purifier/Filter	265
Y. Hashimoto, M. Amari, M. Komatsu and K. Fujiwara	
Metal Contamination on Silicon Surfaces from Solvents	269
T. Bearda, I. Vander Mot, K. Van den Broeck, N. Van Hoornick, J. Van Hoeymissen and P.W. Mertens	

8. POST CMP CLEANING

Adhesion and Removal of Alumina Slurry Particles on Wafer Surfaces in Cu CMP	275
Y.K. Hong, J.H. Han, J.H. Lee, J.G. Park and A.A. Busnaina	
A Force Study in Brush Scrubbing	279
K.D. Xu, R. Vos, G. Vereecke, G. Doumen, W. Fyen, P.W. Mertens, M. Heyns, C. Vinckier and J. Fransaer	
Dissolution Characteristics of Ceria in Ascorbic Acid Solutions with Implications to Cleaning	283
S. Tamilmani, V. Lowalekar, S. Raghavan and R. Small	
Investigation of Dissolution and Electrodeposition of Copper in Concentrated and Diluted Oxalic Acid Media in Post-CMP Cleaning	287
C. Gabrielli, C. Mace, J. Matha, S. Mège, E. Ostermann and H. Perrot	
Non-Contact Cleaning Process for Post-CMP Copper	291
D.A. Koos, J. Svirchevski, D.J. Vitkavage, D.G. Hansen, K.A. Reinhardt, F. Huang, M. Mitchel and G.Y. Zhang	

9. WET PHOTO RESIST REMOVAL

Novel Photo Resist Stripping for Single Wafer Process	297
A. Okuyama, K. Asada, H. Abe, H. Iwamoto, Y. Okamoto and T. Wada	
Resist Stripping for Advanced FEOL Nodes: Improvements to Process Based on Ozone Diffusion by Use of Additives	301
O. Louveau, E. Lajoinie, O. Pollet, J.P. Odet, S. Cêtre, L. Lachal, B. Icard, E. Tabouret, M. Veillerot, H. Fontaine and D. Louis	
Cleaning Capability of High Concentration Ozonated Water	305
T. Haibara, K. Uemura and T. Adachi	
Photoresist Stripping by Ozone/Water Processes: Effect of Additives	309
H. Vankerckhoven, F. De Smedt, K. Vandersmissen, M. Claes, S. De Gendt, M. Heyns and C. Vinckier	

10. BACK-END-OF-LINE CLEANING

Supercritical CO₂ Applications in BEOL Cleaning	315
P.D. Matz and R.F. Reidy	
Repair of Porous MSQ (p-MSQ) Films Using Monochlorosilanes Dissolved in Supercritical CO₂	323
B. Xie and A.J. Muscat	
Copper Decontamination Ability of Supercritical-CO₂/Additives on CVD and Spin-On Porous MSQ Materials	327
J. Daviot, V. Perrut, F. Gaillard, C. Millet, A. Danel, L. Brousseau and D. Louis	
Angled XPS Analysis of Low-k Dielectric Surfaces after Cleaning	331
Y.S. Tan, S.Y.M. Chooi, C. Sin, P. Ee, M.P. Srinivasan and S.O. Pehkonen	
Impact of Downstream Ash Plasmas on Ultra Low-k Materials	337
N. Possémé, T. David, P. Meiningen, O. Louveau, T. Chevolleau, O. Joubert and D. Louis	
Activated He:H₂ Strip of Photoresist over Porous Low-k Materials	341
Q.Y. Han, B. White, I.L. Berry, C. Waldried and O. Escoria	
Qualification of Resist Strip Process for Ultra Low-k/Cu Interconnect	345
H. Xu, A. Shen, V. Tarasov, B. White and J. Wolf	
Effect of Chemical Solution on the Stability of Low-k Films	349
E. Kesters, Q.T. Le, M.R. Baklanov, W. Boullart and P.W. Mertens	
Aqueous Based Single Wafer Cu/Low-k Cleaning Process Characterization and Integration into Dual Damascene Process Flow	353
J.S. Tang, B.J. Brown, S. Verhaverbeke, H.W. Chen, J. Papanu, R. Hung, C. Cai and D. Yost	
Via Cleaning Technology for Post Etch Residues	357
B.G. Sharma and C. Prindle	
Barrier and Copper Seedlayer Wet Etching	361
C.T. Richard, M.M. Frank, P. Besson, E. Serret, N. Hotellier, A. Beverina, L. Dumas, L. Brousseau, F. Kovacs and T. Billon	
Deposition Behavior of Volatile Acidic Contaminants on Metallic Interconnect Surfaces	365
H. Fontaine, M. Veillerot and A. Danel	

Effects of Patterns on Corrosion in Cu CMP	
J.H. Han, J.E. Koo, D.H. Hong, B.L. Park, S.I. Kim, I. Cho, D.H. Eom, J.G. Park and A.A. Busnaina	369
Advanced Aqueous Cleaner II: PER Removal from Sensitive Cu/Low-k Devices	
C. Reid, J. Daviot and D. Holmes	373
Advanced Aqueous Cleaner I, Dilute Solutions for the Selective Removal of Post Etch Residues in the Presence of Aluminium	
J. Daviot, C. Reid and D. Holmes	377
New Post Etch Polymer Removal Process for Al-Interconnects and Vias in Tank and Spray Tools Using a New Inorganic Chemistry	
R. Mellies, S. Kunz, F. Nilius, D. Mayer and A. Kühner	381
Effective Polymer Removal: Process Window-Process Uniformity-Extended Chemical Bath-Life	
C. Yew-Leong, W. Boon-Lim, W. A-Cady, N. A-Mustapha and K. Keen-Lai	385