

Table of Contents

I. Keynotes

Principles of Microstructural Formation in Semi-Solid Metal Processing M.C. Flemings and R.A. Martinez	1
Integrated Development of Controlled Semi-Solid Casting Technology for Super-Cooled Ductile Iron M. Goka, T. Kato and M. Kiuchi	9
Experimental Determination of the Parameters for Modelling Semi-Solid Processing H.V. Atkinson	16
Interaction of Key Variables During Rheocasting: Importance of Microstructure, Fraction Solid and Flow Velocity J.L. Jorstad	24
Semi Solid Casting and Forging of Steel G. Hirt, W. Bleck, A. Bührig-Polaczek, H. Shimahara, W. Püttgen and C. Afrath	34
Development of an Advanced Rheocasting Process and Its Applications C.P. Hong and J.M. Kim	44

II. Alloy Design

Determination of Solidification Parameters Used for the Prediction of the Thixoformability of Several Steel Alloys J. Lecomte-Beckers, A. Rassili, M. Robelet, C. Poncin and R. Koeune	54
Design and Production of New Aluminum Thixotropic Alloys for the Manufacture of Structural Components by Semisolid Die Casting A. Pola, R. Roberti, E. Bertoli and D. Furloni	58
Application of the Continuous Rheoconversion Process (CRP™) to Low Temperature HPDC-Part II: Alloy Development & Validation S. Wiesner, Q.Y. Pan and D. Apelian	64
Development of Heat Resistant Mg-Al-Ca Based Alloys for Casting and Semi-Solid Forming J.M. Kim, G.H. Lee, J.H. Jun, K.T. Kim and W.J. Jung	68

III. Industrial Applications

Thixoforming and Industrial Application of the Semi-Solid Alloy Al-6Si-2Mg L.J. Xie, J. Xu, B.C. Yang, Z.F. Zhang and L.K. Shi	72
Hot Tearing Susceptibility and Fluidity of Semi-Solid Gravity Cast Al-Cu Alloy J. Wannasin, D. Schwam, J.A. Yurko, C. Rohloff and G. Woycik	76
Anodic Oxide Layer Formation on A357 Aluminium Alloy Produced by Thixocasting A. Forn, J.A. Picas, M.T. Baile, S. Menargues and V.G. García	80
Application of PVD Coatings for Improvement of Die Performance in Copper Semi-Solid Processing S.Y. Lee and S.Y. Lee	84
Semisolid Casting of Automotive Component: Water Pump Lid H. Wang and J. Xu	88
Opportunities and Challenges for Use of SSM Forming in the Aerospace Industry G. Govender and L. Ivanchev	92
Variable-Runner System for Family Mold Filling Balance H.P. Park, B.O. Rhee and B.S. Cha	96
SSM Technology Unit Design Requirements Y.A. Bocharov, B.I. Semenov, K.M. Kushtarov, Y.A. Gladkov and L.V. Khizhniakova	102
Numerical Modeling of Planar Flow Casting Process K.H. Cho, K.A. Lee, M.C. Kim and J.M. Yoon	106
Development of Al-15%Si Hypereutectic Alloy Automotive Part by Local Squeeze and Vacuum Diecasting J.Y. Park, E.S. Kim and I.M. Park	110

A Study on the Methodology of Safety Diagnosis for Urban Railway Vehicle J.D. Chung, S.Y. Han and H.J. Chun	114
Flash Design for Automatic Transfer System of Bearing Hub in Hot Forging Process S.K. Lee, H.S. Byun, B.M. Kim, D.C. Ko and C.G. Kang	120
Comparative Evaluation of TiN/CrN, AlN/CrN, TiAlN/CrN Multilayer Films for the Use of Semi-Solid Processing of Cu Alloys S.Y. Lee and S.Y. Lee	124
Effects of Casting Variables on Soundness of A356 Alloy Products in Rheo-Diecasting J.M. Kim, J.G. Sim, J.Y. Moon, M.S. Kim, K.M. Yoon, Y.J. Ko, J.D. Lim and C.P. Hong	128

IV. Microstructure & Properties

Microstructure Evolution of AZ91D Magnesium Alloy Semi-solid Billets Prepared by a New SIMA Method J.F. Jiang and S.J. Luo	132
TEM Study of a Creep-Resistant Mg-5Al-2Sr Alloy after Semisolid Molding F. Czerwinski and A. Zielinska-Lipiec	136
Investigation on Fracture Mechanism of A356 during Thixo-Forging K.K. Wang, R. Kopp and G. Hirt	140
Optimal Filling of Test Dies for Evaluating Properties of Semi-Solid Alloys C.A. Loong and C.Q. Zheng	145
Research Progress of Semi-Solid Processing in China S.J. Luo, J.F. Jiang and Y.F. Li	149
Influence of Rapid Shear-Rate Changes on Microstructure Formation during Semi-Solid Processing X. Lin, T. Li and W.D. Huang	155
Microstructure Changes in Alloy AZ31B in Semisolid State and Its Mechanical Properties Z.S. Ji, S. Sugiyama and J. Yanagimoto	159
SiC Nanoparticles Reinforced Magnesium Alloys by Semisolid Process Z.H. Wang, Y.L. Kang, H.J. Zhao and Y. Xu	163
Numerical Simulation of Pressure Influence on Workpiece Properties during Thixoforging Z.M. Du, W.W. Shan, Y.T. Cui, Q.C. Peng and L.X. Hu	167
Laser Welding of SSM Cast A356 Aluminium Alloy Processed with CSIR-Rheo Technology R. Akhter, L. Ivanchev, C. Van Rooyen, P. Kazadi and H.P. Burger	173
Microstructure Control and Structure Analysis in the Semi-Solid State of Different Feedstock Materials for the Bearing Steel 100Cr6 W. Püttgen, W. Bleck, B. Hallstedt and P.J. Uggowitzer	177
Heat Treatments Effect on A357 Components Produced by SSM A. Forn, M.T. Baile, E. Martín, J. Goñi and I. Sarriés	181
Coarsening Kinetics and Coarsened Si Size Distribution of Spray-Formed High Loading Hypereutectic Al-Si Alloys in the Semisolid State C.H. Chiang and C.Y.A. Tsao	185
Investigation of Flow Behaviour and Microstructure on X210CrW12 Steel in Semi-Solid State H. Shimahara, R. Baadjou, R. Kopp and G. Hirt	189
In Situ Observation of SSM Microstructure Formation during Cooling Slope Casting of an NH₄Cl-H₂O Alloy with Vibrating the Slope W.D. Huang, W.L. Wang, X. Lin and M. Wang	193
Plastic Deformation Characteristics of A356 Alloy with the Variation of Cast Microstructure Y.N. Kwon, S.S. Kim, Y.S. Lee and J.H. Lee	197
Effect of Slope Plate Variables and Reheating on the Semi-Solid Structure of Al Alloys S. Ashouri and M. Nili-Ahmadabadi	201
Kinetics of Coarsening and Solid Sphericity during Reheating of Ductile Iron and Al Alloys P. Babaghorbani, S. Salarfar and M. Nili-Ahmadabadi	205
Influence of Experimental Parameters on Properties and Microstructure of the Steel X210CrW12 in the Semi-Solid State C. Fraipont, W. Püttgen, W. Bleck and J. Lecomte-Beckers	209

The Effect of Frequency of Electromagnetic Vibration on the Micro Structure in Hypoeutectic Al-Si Alloy	213
J.P. Choi, Y.M. Hur, T.W. Nam and E.P. Yoon	
Microstructural Evolution and Wear Properties of In Situ Al-4.5Cu-5TiB₂ Composite Processed in Mushy State	217
M.A. Herbert, R. Maiti, R. Mitra and M. Chakraborty	
Design of Experiments for the Optimization the Process Parameters of Thixotropic Aluminum Alloy	221
A. Barcellona, L. Fratini and D. Palmeri	
Phase Segregation Susceptibility of ZA27 Alloy at Different Shear Rates	225
J. Mola, H. Aashuri and B. Shalchi Amirkhiz	
In-Situ 3D Investigation by Fast X-Ray Microtomography of the Microstructural Changes Occurring during Partial Remelting of Al-Cu Alloys	231
M. Suéry, L. Salvo, C. Josserond and M. Di Michiel	
The Effect of Differential Speed Rolling on Microstructure and Mechanical Properties of an AZ31 Alloy Sheet	235
H.G. Jeong, Y.G. Jeong, D.J. Yoon, S.G. Choi and W.J. Kim	
Effect of Isothermal Holding Temperature on Globularization of Primary Solid Phase in Multiplex-Type Slurry Cup	239
S.W. Kang, D.Y. Lee and K.B. Kim	
Optimization of Manufacturing Conditions of Semi-Solid Slurry in Multiplex-Type Slurry Cup	243
S.W. Kang, D.Y. Lee and K.B. Kim	
A New Deformation-Semi-Solid Casting Process of Highly Concentrated Fe Containing Al-Si-Cu-Fe Cast Alloys	247
T. Sato and H. Tezuka	
Microstructural Evolution of AZ31 Mg Wrought Alloy during Partial Remelting for Thixoextrusion	251
Y.O. Yoon and S.K. Kim	
Dynamic Characteristics of the Sinter-Forged Cu-Cr Alloys with the Variation of Chrome Content	255
J.H. Song and H. Huh	
Dynamic Tensile Tests of Auto-Body Steel Sheets with the Variation of Temperature	259
H.J. Lee, J.H. Song and H. Huh	
Pressure-Composition-Isotherm Behavior of Partially Remelted Magnesium Alloys	263
T.W. Hong	
Research on Thixoforging Magazine Plate of AZ91D Magnesium Alloy in Semi-Solid State	267
J.F. Jiang and S.J. Luo	
Fabrication of Rheological Material with Rotational Pressure Type Equipment	271
P.K. Seo, D.U. Kim and C.G. Kang	
Microstructural Evolution of Semi-Solid AZ61 Magnesium Alloy during Reheating Process	275
H. Yan and F.Y. Zhang	
Study on Partial Remelting Microstructures and Mechanical Properties of ZK60-RE Magnesium Alloy	279
W.W. Shan, Z.M. Du and S.J. Luo	
Semi-Solid Forming of Al-Mg-Zn Based High Strength Alloys	284
J.M. Kim, K.D. Seong, J.H. Jun, K.T. Kim and W.J. Jung	
Microstructure and Mechanical Properties of Cast and Semi-Solid Formed Mg-Al-Zn Alloys	288
J.M. Kim, B.K. Park, J.H. Jun, K.T. Kim and W.J. Jung	
Microstructure and Damping Capacity of Semi-Solid AM50 Alloy	292
J.H. Jun, B.K. Park, J.M. Kim, K.T. Kim and W.J. Jung	
Effect of Disturbing Conditions in Semi-Solid State on Microstructure Evolution of Magnesium Alloy	296
H.J. Zhao, Y.L. Kang, Z.H. Wang and H.L. Du	
A Study on the Microstructural Defects in Slots of Thixoformed Copper Rotor	300
S.Y. Lee and S.Y. Lee	

Mechanical and Adhesive Properties of Plasma CVD Coatings on Various Substrates Using Scratch Test	
D.C. Ko, J.M. Lee and B.M. Kim	304
Microstructural Study of Primary Solid Particles in High Density Semi-Solid Al-Zn-Mg Alloy during Stirring	
J.H. Lee, Y.H. Kim, J.I. Lee, I.H. Kim, S.C. Ur and H.I. Lee	308
The Effect of Frequency of Electromagnetic Vibration on the Primary Silicon Size in Hypereutectic Al-Si Alloy	
E.P. Yoon, J.P. Choi, W.Y. Yoon, M.H. Kim, K.H. Kim and T.W. Nam	312
Development of Abnormal Grain Growth in Cold Rolled and Recrystallized AA 5182 Sheet	
H.G. Suk, E.J. Shin and M.Y. Huh	316
Evolution of Texture and Strain States in AA 3003 Sheet during Sandwich Rolling	
M.Y. Huh, J.K. Kim, J.C. Lee and H.G. Suk	320
Sheet Formability of AA 1050 Al Alloy Sheet by Equal Channel Angular Pressing of Route C Type	
S. Akramov, I.S. Kim, M.G. Lee and B.H. Park	324
An Experimental Study on the Oriented Mechanical Properties of Aluminum Micro Thin Foil Material	
H.J. Lee, N.K. Lee, H.W. Lee, S.G. Choi and G.A. Lee	328
Effect of Preheating Temperature of Multiplex-Type Slurry Cup on the Morphology of Primary Solid Phase of Semi-Solid Slurry	
S.W. Kang, D.Y. Lee and K.B. Kim	332
Effect of Partial Remelting Procedure on the Microstructural Evolution of 7075 Al Wrought Alloy for Thixoextrusion	
H.H. Jo, Y.O. Yoon, J.K. Lee and S.K. Kim	336
Dynamic Mechanical Properties of Continuously Cast Al Alloy in Electromagnetic Stirrer	
D.Y. Lee, S.W. Kang and K.B. Kim	340
Effect of Vertical Electromagnetic Stirring on the Grain Refinement of A356 Aluminum Alloy Inoculated by Al-5Ti-B	
Z. Yang, J.W. Bae and C.G. Kang	344
Microstructure and Aging Behavior of AZ91 Mg Alloy Fabricated by Inclined Cooling Plate	
S.Y. Shim and S.G. Lim	350

V. Novel Processes

Fabrication, Microstructure and Mechanical Properties of a SiCw/ZK51A Mg Composite by Semi-Solid Extrusion Directly Following Liquid Infiltration	
L.X. Hu, Y. Yuan and S.J. Luo	354
Development of Cup-Cast Method; Semi-Solid Slurry Preparation without External Stirring Force	
F. Pahlevani, Y. Endo, J. Yaokawa, M. Itamura, M. Kikuchi, O. Nagasawa and K. Anzai	358
The MSCP Process for Semi-Solid Slurry Production	
Z.F. Tian, Z.F. Zhang, J. Xu and L.K. Shi	362
A Novel Technique to Produce Metal Slurries for Semi-Solid Metal Processing	
J. Wannasin, R.A. Martinez and M.C. Flemings	366
Fiber Reinforced Light Metal Composites by Thixoforging of Thermally Sprayed Prepregs	
R. Gadow, K. von Niessen and P. Unseld	370
Thermal Spray Manufacturing of Semi-Finished Parts for Thixoforming of Fiber and Particle Reinforced Metal Matrix Composites	
M. Wenzelburger, M. Nieves Alsina, K. von Niessen and R. Gadow	375
Semisolid Roll Casting of Aluminum Alloy Strip and Its Properties	
R. Nakamura, H. Inui, H. Watari and S. Kumai	379
Automated Semi-Solid Forging of Steel Components by Means of Thixojoining	
R. Baadjou, H. Shimahara and G. Hirt	383
Structural Process: Efficient Manufacture of Ductile and Weldable Die Cast Aluminum Components	
M. Fuchs	387
Effect of Ultrasonic Vibration on the Dispersion of Carbon Nano-Fibre Reinforcement through Semi-Solid AZ91D Magnesium Alloy	
R.G.S. Mussi, T. Motegi, F. Tanabe, H. Kawamura, K. Anzai, D. Shiba and M. Suganuma	392

Joining Metals by Combining Mechanical Stirring and Thermomechanical Treatment to Form a Globular Weld Structure	
B. Shalchi Amirkhiz, H. Aashuri, A.H. Kokabi, M. Abbasi Gharacheh and J. Mola	397
Application of the Continuous Rheoconversion Process (CRP) to Low Temperature HPDC-Part I: Microstructure	
Q.Y. Pan, S. Wiesner and D. Apelian	402
Formation of Bulk Metal Ingots with Homogeneous Fine-Grained Structure Using Novel Semisolid Casting Technique	
N.K. Tolochko, V.I. Timoshpolski, A.S. Kalinichenko and Y.A. Shienok	406
Research on the Composite Slurry Preparation and Rheocasting of Aluminum Alloy	
W.M. Mao, Y.L. Bai, S.F. Gao and G.X. Tang	410
Effect of Roll Gap Geometry on the Evolution of Strain States and Textures during Asymmetrical Rolling in AA 1050	
M.Y. Huh, H.G. Kang and C.K. Kang	417
Hybrid Preform for Metal Matrix Composites: Processing and Characterization	
J.S.S. Babu, K.P. Nair and C.G. Kang	421

VI. Rheocasting

Continuous Fabrication of Sound Semi-Solid Slurry for Rheoforming	
H.M. Guo and X.J. Yang	425
Parameter Estimation for Semi-Solid Aluminum Alloys Using Transient Experiments	
A.N. Alexandrou, G. Georgiou, N. Tonmukayakul and D. Apelian	429
Evaluation of Strip Rolling Directly from the Semi-Solid State	
A. de Pádua Lima Filho and M.I. Yamasaki	433
Microstructure Evolution during Semi-Solid Processing of SCN-Water and Sn-Pb Alloys	
T. Li, X. Lin and W.D. Huang	437
Effect of Solid Fraction on Microstructure and Casting Faults of AZ91D Alloys in New Type Semi-Solid Injection Process	
K. Miwa, R.S. Rachmat and T. Tamura	441
Rheology Forming Process of Cast Aluminum Alloys with Electromagnetic Applications	
T.W. Kim, C.G. Kang and S.S. Kang	445
The Effect of Initial Microstructure of A356 Alloys on the Mechanical Behavior in the Semisolid State	
Z.L. Ning, H. Wang and J.F. Sun	449
Study on Microstructures and Mechanical Properties of Rheo-Die Casting Semi-Solid A356 Aluminum Alloy	
Y.L. Kang, Y. Xu and Z.H. Wang	453
Fluid Flow Investigation of Die Cast Tensile Test Bars	
M. Forté, D. Bouchard and A. Charette	457
Rheoforging of Steel	
F. Knauf, I. Seidl and G. Hirt	464
Influence of Slurry Temperature and Gate Velocity on Injection Molding of Magnesium Alloys	
K. Ozaki, K. Tsuji, T. Fukuta, T. Nomoto, K. Takeya and T. Hayakawa	468
The SEED Technology for Semi-Solid Processing of Aluminum Alloys: A Metallurgical and Process Overview	
J. Langlais and A. Lemieux	472
Semi-Solid Casting of Metal Matrix Nanocomposites	
M. De Cicco, L.S. Turng, X.C. Li and J.H. Perepezko	478
Potential of the Rheocasting Process, Demonstrated on Different Aluminum Based Alloy Systems	
T. Grimmig, A. Ovcharov, C. Afrath, M. Bünck and A. Bührig-Polaczek	484
Mechanical and Microstructural Properties Investigation on Rheocast Automotive Parts Using A356 Alloy	
C.I. Ma, H.D. Lee and D.U. Kim	489
Evolution of Primary Particles Morphology during Secondary Cooling in SSR[®] Process.	
M. Reisi and B. NIROUMAND	493

Semi-Solid Casting of Al-7wt%Si Alloy in Expendable Molds H. Mirzadeh and B. NIROUMAND	497
Application of CSIR Rheocasting Technology for the Production of an Automotive Component G. Govender, L. Ivanchev, N. Jahajeeah and R. Bëan	501
Optimization of Heat Treatment Cycles for Automotive Parts Produced by Rheocasting Process M. Rosso and M. Actis Grande	505
Flow Characteristics of Thin Plate for Rheo-Diecasting Process in Commercial A356 Alloys J.G. Sim, J.Y. Moon, J.M. Kim and C.P. Hong	509
Development of Aluminum-Lithium Alloys Processed by the Rheo Container Process R. Sauermann, B. Friedrich, T. Grimmig, M. Buenck and A. Bührig-Polaczek	513
Development of In-Ladle Direct Thermal Control (DTC) Rheocasting Process J.K. Lee, Y.O. Yoon, H.H. Jo, Y.J. Kim and S.K. Kim	518
Analysis of the Age-Hardening T5 Treatment in a Al-7%Si-0.6%Mg-0.5%Cu Rheo-Cast Alloy E. Evangelista, M. Cabibbo, S. Spigarelli, C. Scalabroni, L. Balloni, R. Villa and G.L. Chiarmetta	522
The Effect of Stirring Current and Stirring Time on Microstructure and Mechanical Properties in Rheo Die Casting Process P.K. Seo, C.G. Kang and B.M. Kim	526
Mechanical Behavior of Processed AZ91D by Equal Channel Angular Extrusion during Semi-Solid Isothermal Compression J.F. Jiang and S.J. Luo	530
Fluidity and Microstructures Characteristics of AZ 91D by Using New Type Semi-Solid Injection Process R.S. Rachmat, T. Tamura and K. Miwa	534
Microstructural Evolution of A206 Al Alloy by In-Ladle DTC Rheocasting J.K. Lee and S.K. Kim	538
The Effect of Electromagnetic Stirring on the Semi-Solid Microstructure of High-Melting Alloys S.C. Lim, H.B. Lee, K.H. Kim and H.C. Kwon	542
Control of Semi-Solid Microstructure of AZ91D Mg Alloys by the Electromagnetic Stirring S.C. Lim, H.B. Lee, K.H. Kim and H.C. Kwon	546
Aging Behavior of Al-Cu Alloys Produced by Melt Extrusion Process B.S. Lee, D.H. Joo, H. Cho, H.H. Jo and M.H. Kim	550

VI. Rheological Behavior, Modelling and Simulation

Numerical Simulation of Mould Filling in Rheo-Diecasting Process of Semi-Solid Magnesium Alloys S.S. Wu, J.W. Zhao, L. Wan and J. Luo	554
Rheology and Rheometry of Aluminum Alloys: Influence of Shear and Vibration on Aluminum Flow Properties B. Ouriev	558
Rheological Behaviour and Microstructural Evolution of Semi-Solid A356 Alloy Produced by Different Routes E.J. Zoqui, M. Paes and M.H. Robert	565
Analytical Model for Heat Transfer Phenomena in Cup-Cast Method F. Pahlevani, J. Yaokawa, M. Itamura, M. Kikuchi, O. Nagasawa and K. Anzai	569
Investigation on the Numerical Simulation for the Dynamic Transition from Liquid to Solid during Liquid-Solid Extruding Forming L.H. Qi and J.M. Zhou	573
A New Integration Method Proposed for Hyperbolic Sine Constitutive Equation Used in Semi-Solid Forming J.M. Zhou, L.H. Qi and G.D. Chen	578
Numerical Simulation of Semi-Solid Magnesium Alloy in Continuous Roll-Casting Process S.S. Xie, H.Q. Yang, L. Li and G.J. Huang	583
Dynamic and Static Yield Stress of Metallic Suspensions M. Modigell and M. Hufschmidt	587

Fluid-Structural Interaction Analysis of the MMC-Thixoforging Process M. Liewald, P. Unseld and M. Schneider	591
Thermo-Mechanical Modeling of the Cooling Process during Thixoforging of Fiber Reinforced Light Metal Composites J.A. Moreno, K. von Niessen and R. Gadow	596
Influence of Morphology on the Rheological Behavior of Semi-Solid A356 Aluminum Alloy H.H. Zhang, X.N. Zhang, G.J. Shao, L.P. Xu, Y.T. Yang and B.L. Sun	601
Rheology of Semi-Solid Steel Alloys at Temperatures up to 1500°C M. Modigell, L. Pape and H.R. Maier	606
Comparison of Rheological Measurement Techniques for Semi-Solid Aluminium Alloys A. Bührig-Polaczek, C. Afrath, M. Modigell and L. Pape	610
Semisolid Structure Simulation in Controlled Nucleation Process H. Wang and X.D. Yao	614
Simulation of Thixoforming: Comparison of Different Constitutive Equations J.C. Pierret, A. Rassili and P. Cezard	618
Modeling of Semi-Solid A356 Alloy under Upsetting Process M. Shakiba and H. Aashuri	622
The Use of ADINA Software to Simulate Thixocasting Processes K.P. Sołek, Z. Mitura, R. Kuziak and P. Kapranos	626
Application of Computer Simulation in Developing Automotive Parts of Al Alloy by Using Semi-Solid Die Cast Process Y.T. Yang, H.H. Zhang and G.J. Shao	630
Microstructures and Mechanical Properties of Melt Extruded Al-Cu Alloys B.S. Lee, D.H. Joo and M.H. Kim	635
Constitutive Model of Thixotropic Plastic Forming for Semi-Solid AZ61 Magnesium Alloy H. Yan and B.F. Zhou	639
Microstructure and Stress Variation of Semi-Solid Magnesium Alloy during Isothermal Compression and Its Relationship to Thixotropy W.W. Shan, J.F. Jiang and S.J. Luo	643
Thixotropic Behavior of Semi-Solid Magnesium Alloy H.I. Chen and J.C. Chen	648
Filling and Solidification Characteristics during Thixoforming of Copper Rotor for the Electrical Motors S.Y. Lee and S.Y. Lee	652
Rheological Properties of Molten Al-Cu Alloys for Manufacturing Metallic Foam S.H. Park, Y.S. Um and B.Y. Hur	656
The Use of Small Punch Sample for Testing of Mechanics Properties of Aluminium Alloy Welded Joint J.S. Qiao, J.H. Chen and L. Zhu	661
Effect of Electromagnetic Stirring during Solidification on the Morphological Evolution of Primary Solid Phase of Al Alloy D.Y. Lee, S.W. Kang and K.B. Kim	665
Development of Computer Assisted Tool Design for Material Forming Processes M.S. Kim and E.Y. Lee	669
Numerical Analysis of Two-Phase Thermal Flow for Rheology Forging Process D.E. Seol and C.G. Kang	673

VII. Semi-Solid Process of High Point Materials

Viscosity–Shear Rate Relationship during the Thixoforming of HP9/4/30 Steel M.Z. Omar, H.V. Atkinson, E.J. Palmiere, A.A. Howe and P. Kapranos	677
Microstructural Evolution and Deformation Behavior of Stainless Steel in Semi-Solid State J.Y. Li, S. Sugiyama and J. Yanagimoto	681
Series Production of Thixoformed Steel Parts B.A. Behrens, D. Fischer, B. Haller, A. Rassili, J.C. Pierret, H. Klemm, A. Studinski, B. Walkin, M. Karlsson, M. Robelet, L. Natale and F. Alpini	686
Design, Construction and Performance of Silicon Nitride Tool Parts in Steel Thixoforming R. Telle, S. Muenstermann and C. Beyer	690

Development of a Self-Heating Ceramic Tool for the Thixoextrusion of High Melting Point Alloys	
S. Muenstermann, K. Uibel, T. Tonnesen and R. Telle	696
In Situ Environmental Scanning Electron Microscopy (ESEM) of Semi-Solid Samples	
A.J. Smith, H.V. Atkinson, S.V. Hainsworth, H.B. Dong and R. Haghayeghi	700
Alumina PVD Tool Coatings for the Use in Semi Solid Metal Forming of Steel	
K. Bobzin, E. Lugscheider, M. Maes and P. Immich	704
Steels with Different Carbon Content for High Pressure Die Casting in Semisolid State	
F. K��the, C. Afrath and A. B��hrig-Polaczek	708
Steel Grades Adapted to the Thixoforging Process: Metallurgical Structures and Mechanical Properties	
M. Robelet, A. Rassili and D. Fischer	712
Thixoforming of Carbon Steels: Inductive Heating and Process Control	
A. Rassili, M. Robelet and D. Fischer	717
Thixoforming of Steel – Influence of Thermal Parameters	
P. Cezard, R. Bigot, V. Favier and M. Robelet	721
High Volume Fraction Al₂O₃/Al Composite Thixoforging in Pseudo-Semi-Solid State	
Z.M. Du, Y.S. Cheng and S.J. Luo	725
Application of Semi-Solid Process for Production of the Induction Motor Squirrel Cage	
J.I. Youn and Y.J. Kim	730
Inductive Reheating of Steel Billets into the Semi-Solid State Based on Pyrometer Measurements	
A. Sch��nbohm, R. Gasper and D. Abel	734

VIII. Semi-Solid Process of Wrought Alloys

Study on Static Shear-Rheologic Characteristics of Semi-Solid AZ91D Magnesium Alloy by Reheating	
Z.S. Ji, M.L. Hu and X.P. Zheng	738
Hot Compressive Deformation of Rheocast AZ31 Magnesium Alloy	
B.C. Yang, S.M. Zhang, J. Xu, L.K. Shi and Z. Fan	742
Simple Manufacturing Method for A7075 Aluminum Alloy Slurry with Fine Granules and Application to Rheo-Extrusion	
Y. Uetani, R. Nagata, H. Takagi, K. Matsuda and S. Ikeno	746
Continuous Strip Casting, Microstructure and Performance of Ag-Cu Brazing Alloy	
K.A. Lee, S.J. Kim, Y.M. Kim and M.C. Kim	750
Optimization of the Microstructural Evolution of Al-8%Si in Cooling Slope Device	
B.I. Semenov, K.M. Kushtarov, J.H. Song and T.S. Ha	754
Semisolid Forging of 7000 Series Aluminum Alloys	
Z. Azpilgain, I. Hurtado, R. Ortubay, I. Landa and J. Atxa	758
Thixoforging of 7075 Aluminium Alloys at High Solid Fraction	
G. Vaneetveld, A. Rassili, J. Lecomte-Beckers and H.V. Atkinson	762
Flatness Based Inductive Reheating of A356 Billets into the Semi-Solid State	
A. Sch��nbohm, R. Gasper and D. Abel	766
Development of Thixoextrusion Process for 7000 Series Al Wrought Alloys	
Y.O. Yoon, H.H. Jo, J.K. Lee, D.I. Jang and S.K. Kim	771
Structural Evolution and Deformation Behavior of Extruded AZ91 with Ca Addition in the Semi-Solid State	
S.M. Liang, R. Chen, J.J. Blandin, M. Su��ry and E.H. Han	775
Effect of Crystal Orientation on Textures of Electromagnetic Stirred Aluminum Alloy	
D.Y. Lee, S.W. Kang and K.B. Kim	779
Grain Size Control of Wrought Aluminum Alloy for Rheology Forging by Electromagnetic Stirring and Its Mechanical Properties	
S.W. Oh, C.G. Kang and B.M. Kim	783
Thixoextrusion Process of AZ31 Mg Wrought Alloy	
Y.O. Yoon and S.K. Kim	787
Hot Forging of Semi Solidified High Strength Brass	
K.H. Choe, G.S. Cho, K.W. Lee, K.Y. Kim and M.H. Kim	791

