

# Table of Contents

## Preface and Committees

## Plenary

### Intrinsic Point Defects in Silicon Crystal Growth

V.V. Voronkov and R. Falster

3

## Chapter 1: Silicon-Based and Advanced Semiconductor Materials

### Stimulated Creation of the SOI Structures with Si Nano-Clustersw by Low-Dose SIMOX Technology

V.G. Litovchenko, B. Romanyuk, V. Melnik, V. Klad'ko, V. Popov, O. Oberemok and I. Khatsevich

17

### Room Temperature Direct Band-Gap Emission from an Unstrained Ge P-I-N LED on Si

T. Arguirov, M. Kittler, M. Oehme, N.V. Abrosimov, E. Kasper and J. Schulze

25

### Electron Mobility in Moderately Doped $\text{Si}_{1-x}\text{Ge}_x$

V.V. Emtsev, G.A. Oganessian, N.V. Abrosimov and B.A. Andreev

31

### Impact of Hydrostatic Pressure Applied at Annealing on Homogeneity of Si-Ge Single Crystals

A. Misiuk, J. Bak-Misiuk, B. Surma, W. Wierzchowski, K. Wieteska, C.A. Londos, N.V. Abrosimov and J. Kucytowski

35

## Chapter 2: Nanocrystals, Nanowires, Quantum Dots

### Characterization of Structural Defects in Germanium Epitaxially Grown on Nano-Structured Silicon

P. Zaumseil, Y. Yamamoto, J. Bauer, M.A. Schubert, J. Matejova, G. Kozlowski, T. Schroeder and B. Tillack

43

### Acceptor Deactivation in Silicon Nanowires Analyzed by Scanning Spreading Resistance Microscopy

R. Kögler, X. Ou, N. Geyer, P. Das Kanungo, D. Schwen, P. Werner and W. Skorupa

50

### Time-Resolved Photocurrent Measurements on PbS Nanocrystal Schottky-Contact Photovoltaic Cells

R. Rothmund, S. Kreuzer, T. Fromherz and W. Jantsch

56

### Synthesis of Light Emitting Ge Nanocrystals by Reactive RF Sputtering

A. Hernandez-Hernandez, V.T. Rangel-Kuoppa, T. Plach, F. De Moure-Flores, J.G. Quiñones-Galvan, K.E. Nieto Zepeda, M. Zapata-Torres and M. Meléndez-Lira

61

### Electrical Study of Self-Assembled Ge Quantum Dots Embedded in P-Type Silicon. Temperature Dependent Capacitance Voltage and DLTS Study

V.T. Rangel-Kuoppa, G. Chen and W. Jantsch

67

### C-V - and DLTS-Investigations of Pyramid-Shaped Ge Quantum Dots Embedded in N-Type Silicon

V.T. Rangel-Kuoppa, A. Tonkikh, N. Zakharov, P. Werner and W. Jantsch

72

## Chapter 3: Crystalline Silicon for Solar Cells

### Silicon PV Wafers: Mechanical Strength and Correlations with Defects and Stress

G.A. Rozgonyi, K.M. Youssef, P. Kulshreshtha, M. Shi and E. Good

79

### Classification of Recombination-Active Defects in Multicrystalline Solar Cells Made from Upgraded Metallurgical Grade (UMG) Silicon

D. Lausch, R. Bakowskie, M. Lorenz, S. Schweizer, K. Petter and C. Hagendorf

88

### Coefficient of Diffusion in Crystals of $\text{Si}_{1-x}\text{Ge}_x$ : Role of Preexponential Factor

V.E. Gusakov

94

|                                                                                                               |     |
|---------------------------------------------------------------------------------------------------------------|-----|
| <b>Characterization of Traps in Crystalline Silicon on Glass Film Using Deep-Level Transient Spectroscopy</b> |     |
| T. Mchedlidze, J.H. Zollondz and M. Kittler                                                                   | 100 |
| <b>Recombination Activity of Twin Boundaries in Silicon Ribbons</b>                                           |     |
| E.B. Yakimov, O.V. Feklisova and S.K. Brantov                                                                 | 106 |
| <b>Fast Light-Induced Solid Phase Crystallization of Nanometer Thick Silicon Layers on Quartz</b>             |     |
| T. Mchedlidze, T. Arguirov and M. Kittler                                                                     | 110 |
| <b>Analysis of Electron-Beam Crystallized Large Grained Si Films on Glass Substrate by EBIC, EBSD and PL</b>  |     |
| W. Seifert, D. Amkreutz, T. Arguirov, H.M. Krause and M. Schmidt                                              | 116 |

## **Chapter 4: Co-Integration of Si and Ge, III-V, Graphenes, Organo-Silica Devices**

|                                                                                             |     |
|---------------------------------------------------------------------------------------------|-----|
| <b>Surface Corrugation and Stacking Misorientation in Multilayers of Graphene on Nickel</b> |     |
| V. Raineri, C. Bongiorno, S. Di Franco, R. Lo Nigro, E. Rimini and F. Giannazzo             | 125 |
| <b>Electronic Properties of ZnO/Si Heterojunction Prepared by ALD.</b>                      |     |
| V. Quemener, M. Alnes, L. Vines, O. Nilsen, H. Fjellvåg, B.G. Svensson and E. Monakhov      | 130 |

## **Chapter 5: Point Defects in Si**

|                                                                                                                                               |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>The Nature of Lifetime-Degrading Boron-Oxygen Centres Revealed by Comparison of P-Type and N-Type Silicon</b>                              |     |
| V.V. Voronkov, R. Falster, K. Bothe, B. Lim and J. Schmidt                                                                                    | 139 |
| <b>IR Studies on VO<sub>N</sub>, C<sub>1</sub>O<sub>I</sub> and C<sub>1</sub>C<sub>S</sub> Defects in Ge-Doped Cz-Si</b>                      |     |
| C.A. Londos, E.N. Sgourou, A. Andrianakis, A. Misiuk, V.V. Emtsev and H. Ohyama                                                               | 147 |
| <b>Formation of Copper-Related Deep-Level Centers in Irradiated P-Type Silicon</b>                                                            |     |
| N. Yarykin and J. Weber                                                                                                                       | 154 |
| <b>Towards the Tailoring of P Diffusion Gettering to As-Grown Silicon Material Properties</b>                                                 |     |
| J. Hofstetter, J.F. Lelièvre, D.P. Fenning, M.I. Bertonni, T. Buonassisi and C. del Cañizo                                                    | 158 |
| <b>Peculiarities of Formation and Annealing of VO-Related Defects in Ge Doped with Tin</b>                                                    |     |
| L.I. Khirunenko, Y.V. Pomozov, M.G. Sosnin, N.V. Abrosimov and H. Riemann                                                                     | 166 |
| <b>1207cm<sup>-1</sup> Infrared Absorption Band in Carbon-Rich Silicon Crystal</b>                                                            |     |
| L. Chen, X.G. Yu, P. Chen, X. Gu, J.G. Lu and D.R. Yang                                                                                       | 172 |
| <b>Boron-Oxygen-Related Defect in Silicon</b>                                                                                                 |     |
| L.I. Khirunenko, Y.V. Pomozov, M.G. Sosnin and A.V. Duvanskii                                                                                 | 178 |
| <b>Hydrogen-Induced Dissociation of the Fe-B Pair in Boron-Doped P-Type Silicon</b>                                                           |     |
| C.K. Tang, L. Vines, B.G. Svensson and E. Monakhov                                                                                            | 183 |
| <b>Evolution of Oxygen Associated Defects in Cz Silicon during Thermal Annealing Treatments: Comparison between Experiment and Simulation</b> |     |
| J. Nicolai, N. Burle and B. Pichaud                                                                                                           | 188 |
| <b>Hydrogen Decoration of Vacancy Related Complexes in Hydrogen Implanted Silicon</b>                                                         |     |
| H. Malmbeek, L. Vines, E.V. Monakhov and B.G. Svensson                                                                                        | 192 |

## **Chapter 6: Extended Defects**

|                                                                                                    |     |
|----------------------------------------------------------------------------------------------------|-----|
| <b>Microdefects in Heavily Phosphorus-Doped Czochralski Silicon</b>                                |     |
| Z.H. Wang, X.Y. Ma and D.R. Yang                                                                   | 201 |
| <b>Recombination at Oxide Precipitates in Silicon</b>                                              |     |
| J.D. Murphy, K. Bothe, R. Krain, M. Olmo, V.V. Voronkov and R.J. Falster                           | 205 |
| <b>Iron Gettering at Slip Dislocations in Czochralski Silicon</b>                                  |     |
| K. Lauer, M. Herms, A. Grochocki and J. Bollmann                                                   | 211 |
| <b>Formation of Voids in SiO<sub>2</sub>/Si Substrate by Zn Implantation and Thermal Annealing</b> |     |
| V.V. Privezentsev, P.N. Chernykh and D.V. Petrov                                                   | 217 |

|                                                                                                         |     |
|---------------------------------------------------------------------------------------------------------|-----|
| <b>Effects of Ultrasonic Cleaning on Carrier Lifetimes and Photovoltage in Monocrystalline Silicon</b>  |     |
| A.B. Nadtochiy, O. Korotchenkov, M. Drapalik and V. Schlosser                                           | 221 |
| <b>XBIC Investigation of the Grain Boundaries in Multicrystalline Si on the Laboratory X-Ray Source</b> |     |
| R.R. Fahrtdinov, O.V. Feklisova, M.V. Grigoriev, D.V. Irzhak, D.V. Roshchupkin and E.B. Yakimov         | 226 |

## Chapter 7: Defects and Interfaces

|                                                                                                                                                  |     |
|--------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Dislocation Structure, Electrical and Luminescent Properties of Hydrophilically Bonded Silicon Wafer Interface</b>                            |     |
| A. Bondarenko, O. Vyvenko, I. Kolevatov, I. Isakov and O. Kononchuk                                                                              | 233 |
| <b>Analysis of Contaminated Oxide-Silicon Interfaces</b>                                                                                         |     |
| M.L. Polignano, D. Codegoni, L. Castellano, S. Greco, G. Borionetti, F. Bonoli, A. Nutsch, R. Altmann, A. Liebold, M. Otto, P. Monge and C. Riva | 243 |
| <b>Nitrogen Enhanced Oxygen Precipitation in Czochralski Silicon Wafers Coated with Silicon Nitride Films</b>                                    |     |
| X.Y. Ma, L.M. Fu and D.R. Yang                                                                                                                   | 249 |
| <b>Mechanisms of Dislocation Network Formation in Si(001) Hydrophilic Bonded Wafers</b>                                                          |     |
| V. Vdovin, O. Vyvenko, E. Ubyivovk and O. Kononchuk                                                                                              | 253 |
| <b>Stress Relaxation Mechanism by Strain in the Si-SiO<sub>2</sub> System and its Influence on the Interface Properties</b>                      |     |
| D. Kropman, E. Mellikov, T. Kärner, T. Laas, A. Medvid, P. Onufrijevs and E. Dauksta                                                             | 259 |
| <b>Interaction of Point Defects with Impurities in the Si-SiO<sub>2</sub> System and its Influence on the Interface Properties</b>               |     |
| D. Kropman, E. Mellikov, T. Kärner, I. Heinmaa, T. Laas, C.A. Londos and A. Misiuk                                                               | 263 |
| <b>Accurate Extraction of MOSFET Unstressed Interface State Spatial Distribution from Charge Pumping Measurements</b>                            |     |
| I. Starkov, S. Tyaginov, H. Enichlmair, J.M. Park, H. Ceric and T. Grasser                                                                       | 267 |

## Chapter 8: Defect and Impurity Characterization

|                                                                                                                                                           |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Transmission Electron Microscopy Investigations of Metal-Impurity-Related Defects in Crystalline Silicon</b>                                           |     |
| M. Seibt, P. Saring, P. Hahne, L. Stolze, M.A. Falkenberg, C. Rudolf, D. Abdelbarey and H. Schuhmann                                                      | 275 |
| <b>Spectroscopic Studies of Iron and Chromium in Germanium</b>                                                                                            |     |
| Y. Gurimskaya, D. Mathiot and A. Mesli                                                                                                                    | 285 |
| <b>New Results on the Bound Exciton Luminescence in Germanium</b>                                                                                         |     |
| M. Allardt, V. Kolkovsky, S. Kolodinski, N.V. Abrosimov, K. Irmischer, P. Clauws, J. Weber and K. Zuber                                                   | 289 |
| <b>Investigation of Germanium Implanted with Hydrogen for Layer Transfer Applications</b>                                                                 |     |
| T.S. Perova, B.M. Armstrong, J. Wasyluk, P. Baine, P. Rainey, S.J.N. Mitchell, D.W. McNeill, H.S. Gamble and R. Hurley                                    | 295 |
| <b>Scanning X-Ray Excited Optical Luminescence Microscopy as a New Tool for the Analysis of Recombination Active Defects in Multi-Crystalline Silicon</b> |     |
| M. Trushin, O.F. Vyvenko, W. Seifert, A. Klossek, I. Zizak and M. Kittler                                                                                 | 301 |
| <b>TEM Characterization of near Sub-Grain Boundary Dislocations in Directionally Solidified Multicrystalline Silicon</b>                                  |     |
| M. Kivambe, G. Stokkan, T. Ervik, B. Rynningen and O. Lohne                                                                                               | 307 |
| <b>Positron Probing of Point Radiation Defects in Proton - Irradiated FZ-Silicon Single Crystals</b>                                                      |     |
| N.Y. Arutyunov, M. Elsayed, R. Krause-Rehberg, V.V. Emtsev, G.A. Oganessian and V.V. Kozlovski                                                            | 313 |
| <b>Defect Investigations via Positron Annihilation Spectroscopy on Proton Implanted Silicon</b>                                                           |     |
| A.J. Schriebl, S. Sgouridis, W. Schustereder and W. Puff                                                                                                  | 319 |
| <b>Oxygen Precipitation Studied by X-Ray Diffraction Techniques</b>                                                                                       |     |
| M. Meduna, O. Caha, J. Ruzicka, S. Bernatová, M. Svoboda and J. Buršík                                                                                    | 325 |

|                                                                                                                                                                                                                        |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Investigation of Defects in Solar Cells and Wafers by Means of Magnetic Measurements</b><br>R. Buchwald, S. Köstner, F. Dreckschmidt and H.J. Möller                                                                | 331 |
| <b>Luminescent and Structural Properties of Self-Implanted Silicon Layers in Relation to their Fabrication Conditions</b><br>N.A. Sobolev, A.E. Kalyadin, E.I. Shek, V.I. Vdovin, D.I. Tetel'baum and L.I. Khirunencko | 341 |
| <b>Carrier Lifetime Studies in Diode Structures on Si Substrates with and without Ge Doping</b><br>A. Uleckas, E. Gaubas, J.M. Rafi, J. Chen, D.R. Yang, H. Ohyama, E. Simoen and J. Vanhellemont                      | 347 |
| <b><i>In Situ</i> Observation of the Oxygen Nucleation in Silicon with X-Ray Single Crystal Diffraction</b><br>J. Will, A. Gröschel, C. Bergmann and A. Magerl                                                         | 353 |
| <b>Structural Defect Studies of Semiconductor Crystals with Laue Topography</b><br>A. Gröschel, J. Will, C. Bergmann, H. Grillenberger, S. Eichler, M. Scheffer Czygan and A. Magerl                                   | 360 |
| <b>Deep Level Defects in 4H-SiC Schottky Diodes Examined by DLTS</b><br>Ł. Gelczuk, M. Dabrowska-Szata, M. Sochacki and J. Szmidi                                                                                      | 366 |

## Chapter 9: Gettering, Passivation and Defect Engineering

|                                                                                                                                                                                                                                                                                    |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Conversion Efficiency of Radiation Damage Profiles into Hydrogen-Related Donor Profiles</b><br>J.G. Laven, R. Job, W. Schustereder, H.J. Schulze, F.J. Niedernostheide, H. Schulze and L. Frey                                                                                  | 375 |
| <b>Polycrystalline Silicon Layers with Enhanced Thermal Stability</b><br>D. Lysáček, J. Šik and P. Bábor                                                                                                                                                                           | 385 |
| <b>Radiation-Induced Defect Reactions in Tin-Doped Ge Crystals</b><br>V.P. Markevich, A.R. Peaker, B. Hamilton, V.V. Litvinov, Y.M. Pokotilo, A.N. Petukh, S.B. Lastovskii, J. Coutinho, M.J. Rayson, P.R. Briddon and P.R. Briddon                                                | 392 |
| <b>Hydrogenated Radiation Defects in Silicon: Isotopic Effect of Hydrogen and Deuterium</b><br>P. Hazdra, V. Komarnitskyy and V. Buršíková                                                                                                                                         | 398 |
| <b>Accumulation of VO Defects in N-Si at High-Temperature Pulse Electron Irradiation: Generation and Annealing Kinetics, Dependence on Irradiation Intensity</b><br>M. Kras'ko, A. Kraitchinskii, A. Kolosiuk, V. Neimash, V. Voitovych, V.A. Makara, R. Petrunya and V. Povarchuk | 404 |
| <b>Tailoring the Electrical Properties of Undoped GaP</b><br>P. Kaminski, R. Kozłowski, S. Strzelecka, A. Hruban, E. Jurkiewicz-Wegner, M. Piersa, M. Pawłowski and M. Suproniuk                                                                                                   | 410 |
| <b>Solid Phase Epitaxial Re-Growth of Amorphous Layer in Si:Si Annealed under Enhanced Hydrostatic Pressure</b><br>J. Bak-Misiuk, A. Misiuk, A. Barcz and P. Romanowski                                                                                                            | 416 |
| <b>Low-Temperature Diffusion of Transition Metals at the Presence of Radiation Defects in Silicon</b><br>J. Vobecký, V. Komarnitskyy, V. Záhlava and P. Hazdra                                                                                                                     | 421 |
| <b>Analysis of Auger Recombination Characteristics in High Resistivity Si and Ge</b><br>A. Uleckas, E. Gaubas, T. Ceponis, K. Zilinskas, R. Grigonis, V. Sirutkaitis and J. Vanhellemont                                                                                           | 427 |

## Chapter 10: Advanced Solar Cells

|                                                                                                                                                                               |     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Studying Light Soaking of Solar Cells by the Use of Solar Simulator</b><br>T.U. Naerland, B.R. Olaisen and L. Arnberg                                                      | 435 |
| <b>Implementation of Highly Resistive Emitter Solar Cells in a Production Environment using an Inline Doping System</b><br>W. Wille, R. Rothmund, G. Meinhardt and W. Jantsch | 441 |
| <b>Light Trapping in Monocrystalline Si Solar Cells Using Back-Side Diffraction Gratings</b><br>R. Rothmund, T. Umundum, G. Meinhardt, K. Hingerl, T. Fromherz and W. Jantsch | 446 |

## Chapter 11: Silicon-Based Photonics

|                                                                                                                 |     |
|-----------------------------------------------------------------------------------------------------------------|-----|
| <b>Visible Light-Emitting Hydrogenated Nanocrystalline Silicon-on-Insulator Films: Formation and Properties</b> |     |
| I.E. Tyschenko and V.A. Volodin                                                                                 | 453 |
| <b>Defect Engineering in 2D Photonic Crystals Fabricated by Electrochemical Etching of Silicon</b>              |     |
| E.V. Astrova, G.V. Fedulova and Y.A. Zharova                                                                    | 459 |
| <b>Photocurrent and Photoluminescence of Amorphous Silicon Nanoclusters Embedded in Silicon Suboxide Matrix</b> |     |
| O.M. Sreseli, O.B. Gusev, J.S. Vainshtein, Y.K. Undalov, O.S. Yeltsina, A.A. Sitnikova and E.I. Terukov         | 465 |

## **Chapter 12: Modeling and Simulation**

|                                                                                                                                        |     |
|----------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Bistable Defects as the Cause for NBTI and RTN</b>                                                                                  |     |
| W. Goes, F. Schanovsky, H. Reisinger, B. Kaczer and T. Grasser                                                                         | 473 |
| <b>The Mechanical Modeling of Oxygen-Containing Precipitates in Silicon Wafers on Different Stages of the Getter Formation Process</b> |     |
| P.S. Shushpannikov, R.V. Goldstein and K. Ustinov                                                                                      | 483 |
| <b>Reconstruction of a High Angle Tilt (110)/(001) Boundary in Si Using O-lattice Theory</b>                                           |     |
| N. Cherkashin, O. Kononchuk and M. Hÿtch                                                                                               | 489 |
| <b>Homogeneous and Heterogeneous Nucleation of Oxygen in Si-CZ</b>                                                                     |     |
| J. Kubena, A. Kubena, O. Caha and M. Meduna                                                                                            | 495 |
| <b>Application of Double Crucible in Cz Si Crystal Growth</b>                                                                          |     |
| A.I. Prostomolotov and N.A. Verezub                                                                                                    | 501 |
| <b>Modeling of Lifetime Distribution in a Multicrystalline Silicon Ingot</b>                                                           |     |
| Y. Boulfrad, G. Stokkan, M. M'Hamdi, E. Øvrelid and L. Arnberg                                                                         | 507 |