

# Table of Contents

## I. Integrated Diagnostics

|                                                                                                                                                                          |    |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| <b>An Induced Shaft Deflection for Rotating Shaft Crack Detection</b><br>Z. Kulesza                                                                                      | 3  |
| <b>Diagnosing Propulsion Systems of a Vessels in Varying Marine Conditions</b><br>A. Charchalis                                                                          | 9  |
| <b>Diagnostics Problems and Decisions of Low Rotation Speed Rotors with Antifriction Bearings</b><br>V. Barzdaitis, P. Mažeika and V.V. Barzdaitis                       | 15 |
| <b>Estimation of External Forces in the Rotating System with an Active Magnetic Suspension</b><br>M. Gizelska, D. Kozanecka, Z. Kozanecki and J. Łagodziński             | 21 |
| <b>Fundamental Laws of Rolling-Element Bearing Mechanics and Diagnostic Methods FAM-C and FDM-A</b><br>A. Gębura and T. Tokarski                                         | 27 |
| <b>Identification of Operational Damages of Air-Turbine Engines Using Visual Diagnostics</b><br>A. Szczepankowski and J. Szymczak                                        | 33 |
| <b>Knowledge Acquisition and Management for Marine Diesel Engine Diagnosis</b><br>A. Charchalis and R. Pawletko                                                          | 43 |
| <b>Mining for Knowledge to Build Decision Support System for Treatment of Plano-Valgus</b><br>A. Dardzińska-Głębocka and J. Pauk                                         | 49 |
| <b>Modular System for Testing the Stability and Safety of Specialised Height Rescue Vehicles</b><br>S. Kozioł, E. Matras and A. Zbrowski                                 | 55 |
| <b>Studies of the Modelling Accuracy of Steam Turbine Control Systems for Diagnostic Tests of Automatic Synchronizers</b><br>G. Redlarski, J. Piechocki and M. Dąbkowski | 61 |
| <b>The Influence of Diagnostic Signal Measurement Period on Blades Technical Condition Images Determined from Phase Shift Difference</b><br>R. Grądzki                   | 67 |
| <b>The Method of Assessment of Suitability of the Bearing System Based on Parameters of Technical and Adjustment State</b><br>P. Lindstedt and T. Sudakowski             | 73 |
| <b>The Multilevel Prognosis System Based on Matrices and Digraphs Methods</b><br>M.P. Hetmańczyk                                                                         | 79 |
| <b>The Reliability Model of AC-Asynchronous Drive Based on the Multilevel Prognosis System Supported by Matrices and Digraphs Methods</b><br>M.P. Hetmańczyk             | 85 |

## II. Failure Analysis

|                                                                                                                                                                  |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Evaluation of Fatigue Life of Cylindrical Geared Wheels</b><br>J. Drewniak and J. Rysiński                                                                    | 93  |
| <b>Harmonic Balance Analysis for the Rigid Finite Element Model of the Rotating Cracked Shaft</b><br>Z. Kulesza                                                  | 99  |
| <b>Simulation-Based Study on the Dynamics of Wing-Flap Actuating Hydraulic Circuit</b><br>A. Gronczewski                                                         | 105 |
| <b>Statistical Diagnostic Thresholds of Rolling Bearings with Correlation of the Bearings Signal and its Environment Based on Cauchy Product</b><br>P. Lindstedt | 111 |
| <b>The Analysis of Finishing Tooling Influence on Contact Fatigue Researched by Profilometer</b><br>W. Labuda and A. Charchalis                                  | 117 |

|                                                                                                                              |     |
|------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Validity Check of the Assessment of a Jet Turbine Engine Regulation in Flight Using a Computer Simulation</b><br>K. Golak | 123 |
|------------------------------------------------------------------------------------------------------------------------------|-----|

### **III. Tribology in Mechatronic Systems**

|                                                                                                                                                      |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>An Application for Analysis of Temperature during Cold Rolling</b><br>O. Yevtushenko                                                              | 131 |
| <b>Effect of Temperature and Deformation Rate on the Dynamic Viscosity of Ferrofluid</b><br>M. Frycz                                                 | 137 |
| <b>Graph-Based Models of Compound Planetary Gear Boxes</b><br>J. Drewniak and S. Zawiślak                                                            | 143 |
| <b>Measuring and Analyzing the Moment of Friction in Double-Row Ball Bearings</b><br>R. Korbust and J. Nachimowicz                                   | 149 |
| <b>Precision Assessment of Surface Coating Roughness Height 3D Parameter St</b><br>M. Kumermanis and J. Rudzitis                                     | 155 |
| <b>Research on Tool Temperature Dependence on Lapping Grains Size</b><br>J. Molenda, A. Charchalis and A. Barylski                                   | 159 |
| <b>Stochastic Model of Durability of Rolling Bearings Considering Assembly Inaccuracies</b><br>J. Tomaszewski                                        | 165 |
| <b>Structure and Properties of Diamond-Like Carbon Coatings Deposited on Non-Ferrous Alloys Substrate</b><br>T. Tański, K. Labisz and K. Lukaszewicz | 170 |
| <b>Temperature and Adhesion Influence on the Microbearings Operating Parameters</b><br>K. Wierzcholski and A. Miszczak                               | 176 |
| <b>The Influence of Oil Ageing on the Change of Viscosity and Lubricity of Engine Oil</b><br>G. Sikora and A. Miszczak                               | 182 |
| <b>The Influence of Temperature and Shear Rate on the Viscosity of Selected Motor Oils</b><br>A. Czaban                                              | 188 |
| <b>The Influence of Workpiece Hardness on Plate Temperature during One Side Lapping</b><br>J. Molenda, A. Charchalis and A. Barylski                 | 194 |
| <b>Tribological Aspects in Aperture Shaping Process</b><br>J. Nachimowicz and D. Jabłoński                                                           | 200 |
| <b>Tribological Behavior of Aerosol Particles in Acoustic Field</b><br>V. Vekteris, I. Tetsman, V. Striška and V. Mokšin                             | 205 |
| <b>Tribological Characteristics of Anodic Oxide Coat (AOC) Modified - Sealed up the Polymer</b><br>G. Służalek, P.J. Duda and H. Wistuba             | 209 |

### **IV. Signal and Image Processing**

|                                                                                                                                                                                                                                          |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>A New Model of the Neuron for Biological Spiking Neural Network Suitable for Parallel Data Processing Realized in Hardware</b><br>A. Świetlicka, K. Gugala, M. Kolasa, J. Pauk, A. Rybarczyk and R. Długosz                           | 217 |
| <b>Analysis of Significant Prognostic Factors of Patients with Bladder Cancer Using Self-Organizing Maps</b><br>M. Kolasa, R. Długosz, W. Jóźwicki, J. Pauk, A. Świetlicka and P.A. Farine                                               | 223 |
| <b>Calibration of Cameras and Fringe Pattern Projectors in the Vision System for Positioning of Workpieces on the CNC Machines</b><br>S. Domek, P. Dworak, M. Grudziński and K. Okarma                                                   | 229 |
| <b>Filtering Algorithms for 3D Range Image Analysis</b><br>A. Sioma                                                                                                                                                                      | 235 |
| <b>Finding Bearing in Robot Navigation with the Use of the Kalman Filter</b><br>A. Sioma and S. Blok                                                                                                                                     | 241 |
| <b>Low Power, Low Chip Area, Digital Distance Calculation Circuit for Self-Organizing Neural Networks Realized in the CMOS Technology</b><br>R. Długosz, M. Kolasa, T. Talaśka, J. Pauk, R. Wojtyna, M. Szulc, K. Gugala and P.A. Farine | 247 |

|                                                                                                                       |     |
|-----------------------------------------------------------------------------------------------------------------------|-----|
| <b>Visualization of the Workpieces on the CNC Machines Using the Virtual Camera Based on the Sub-Pixel IBR Method</b> |     |
| M. Grudziński, K. Okarma, M. Pajor and M. Teclaw                                                                      | 253 |

## **V. Measurement Techinques**

|                                                                                                                          |     |
|--------------------------------------------------------------------------------------------------------------------------|-----|
| <b>An Investigation of the Automatic Relative Gravimeters</b>                                                            |     |
| E. Parseliunas, P. Petroškevičius, R. Obuchovski and R. Birvydiene                                                       | 261 |
| <b>Application of Hybrid Vision Method for the Hot Aluminium Surface Inspection</b>                                      |     |
| T. Giesko and P. Garbacz                                                                                                 | 267 |
| <b>Application of the 'Iterative Closest Point' Algorithm for Determination of Rotation Axis of a Turntable</b>          |     |
| I. Wróbel                                                                                                                | 273 |
| <b>Control Curves Method of Airframe Geometry Modeling</b>                                                               |     |
| S. Kachel                                                                                                                | 279 |
| <b>Detection of Cesium from Pollucite Using Laser-Induced Breakdown Spectroscopy</b>                                     |     |
| S. Ikezawa, M. Wakamatsu and T. Ueda                                                                                     | 285 |
| <b>Determination of the Shot Energy Characteristics of the Pneumatic Gun by Means of High Speed Imaging Method</b>       |     |
| W. Jóźwik and A. Zbrowski                                                                                                | 291 |
| <b>Effect of Cross Section Size on Ductility and Fragmentation of Copper Ring at High Strain Rate Loading Conditions</b> |     |
| J. Janiszewski                                                                                                           | 297 |
| <b>Experimental Shear Stress Analysis of the Thin Walled Aluminum Hollow Shaft under Torsion</b>                         |     |
| R. Gürbüz, M.A. Donertas and M. Yavuz                                                                                    | 303 |
| <b>Force Sensor for Laparoscopic Tool of RobIn Heart Robot</b>                                                           |     |
| A. Kobierska                                                                                                             | 309 |
| <b>Influence of CNC Machine Tool Technical Condition on the Geometrical Accuracy of Freeform Surfaces</b>                |     |
| Ł. Czerech and R. Kaczyński                                                                                              | 315 |
| <b>Influence of Flexible Body Contact Deformation on the Linear Dimension Measurement Precision</b>                      |     |
| A. Avišāne, J. Rudzitis, G. Upītis and J. Vilcāns                                                                        | 321 |
| <b>Laboratory Station for Research on Angular Translocation in Human Lower Limbs</b>                                     |     |
| M. Ostaszewski and F. Siemieniako                                                                                        | 326 |
| <b>Mechatronic Elements for Measuring Systems</b>                                                                        |     |
| V. Giniotis, M. Rybokas, G. Dmitrijev, D. Sabaitis, L. Šiaudinytė and J. Janulevičius                                    | 332 |
| <b>Surface Structure of Components Created by Stereolitography</b>                                                       |     |
| S. Dzionk                                                                                                                | 338 |
| <b>The Computer Simulation of Digital Measurement</b>                                                                    |     |
| K. Dzierżek                                                                                                              | 344 |
| <b>The Digital Pre-Operative Planning of Hip Surgical Interventions</b>                                                  |     |
| M. Michalíková, T. Tóth, V. Rajčúková and J. Živčák                                                                      | 350 |
| <b>Using 9-Axis Sensor for Precise Cardiosurgical Robot Master Angular Position Determination</b>                        |     |
| P. Žak                                                                                                                   | 356 |

## **VI. Multifunctional and Smart Materials**

|                                                                                                            |     |
|------------------------------------------------------------------------------------------------------------|-----|
| <b>Laboratory Tests of Shape Memory Alloy Wires</b>                                                        |     |
| W. Rączka, J. Konieczny and M. Sibiela                                                                     | 365 |
| <b>Wear Model in Milling Compacted Graphite Iron with Different Lead Angle Using Ceramic Cutting Tools</b> |     |
| Ş. Karabulut and A. Güllü                                                                                  | 371 |

## VII. Metallic Alloys

|                                                                                                                                                                                        |     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Analysis of the Influence of Drawing Speed on the Amount of Retained Austenite in TRIP Steel Wires</b><br>S. Wiewiórowska and Z. Muskalski                                          | 379 |
| <b>Ballizing Process Impact on the Geometric Structure of the Steel Tubes</b><br>T.C. Dyl                                                                                              | 384 |
| <b>Corrosion of Ni-Al and Ni-Al-Al<sub>2</sub>O<sub>3</sub> Plasma Sprayed Coatings in 0.01 M H<sub>2</sub>SO<sub>4</sub> and 3.5% NaCl Solutions</b><br>R. Starosta                   | 390 |
| <b>Effect of Cutting Parameters on Surface Texture of Flame Sprayed Coatings</b><br>R. Starosta                                                                                        | 396 |
| <b>Effect of Magnetohydrodynamical Stirring Method on Deformation Resistance of AlSi7Mg Aluminium Alloy</b><br>M. Krakowiak, T. Bajor and D. Rydz                                      | 402 |
| <b>Effect of Thermo-Mechanical Treatment on Mechanical Properties of AlCuMg Alloys</b><br>T. Bajor, M. Krakowiak and D. Rydz                                                           | 407 |
| <b>EIS Research of AW-7020 Alloy Joints Welded by FSW</b><br>K. Dudzik and A. Charchalis                                                                                               | 412 |
| <b>Evolution of Microstructure in Martensitic GX12CrMoVNbN9 – 1 Cast Steel after Low Cycle Fatigue</b><br>G. Golański and J. Kępa                                                      | 418 |
| <b>Influence of Heat Treatment on Stress-Corrosion Resistance of EN AW-AlZn5Mg1,5CuZr Alloy</b><br>L. Kyziół and K. Czapczyk                                                           | 424 |
| <b>Influence of Friction Stir Welding on Hardness Distribution in Joints of AlZn5Mg1 Alloy</b><br>K. Dudzik and A. Charchalis                                                          | 430 |
| <b>Influence of Rolling Reduction, Strip Shape and Asymmetry Factor on the Strip Curvature</b><br>A. Kawalek, H. Dyja, M. Knapiński, M. Kwapisz and K.B. Laber                         | 436 |
| <b>Investigation of Wear of Ceramic Coating on Tool Steel 105WCr6</b><br>L.A. Kuliavas                                                                                                 | 442 |
| <b>Investigation of W-Re-Ni Heavy Alloys Produced from Plasma Spheroidized Powders</b><br>T. Majewski                                                                                  | 448 |
| <b>Metallographic Analysis of Bimetallic Ribbed Bars Produced from Feedstock Mill of the Surfacing Method TIG and of the Method ESS LM Received</b><br>S. Sawicki, H. Dyja and S. Mróz | 454 |
| <b>Modelling of Titanium-Steel Bimetallic Composite Behaviour under Mechanical Cyclic Loading</b><br>A. Karolczuk, M. Kowalski and G. Robak                                            | 460 |
| <b>Modelling the Magnetic Characteristics and Temperature Influence on Construction Steels</b><br>D. Jackiewicz, R. Szewczyk and J. Salach                                             | 466 |
| <b>Numerical Modelling of Ploughshares Rolling Process from Scrapped Railway Rail</b><br>P. Szota, S. Mróz, A. Stefanik and H. Dyja                                                    | 472 |
| <b>Numerical Modelling of the Cooling Ability of Device for the Plates Accelerated Cooling Process</b><br>K.B. Laber, M. Knapiński, A. Kawalek and M. Kwapisz                          | 478 |
| <b>Physical Simulations of the Controlled Rolling Process of Plate X100 with Accelerated Cooling</b><br>M. Knapiński, H. Dyja, A. Kawalek, M. Kwapisz and B. Koczurkiewicz             | 484 |
| <b>Research of Spheroidization Processes of W-Re Powders</b><br>T. Majewski                                                                                                            | 490 |
| <b>Surfaces Modification of Al-Cu Alloys by Plasma-Assisted CVD</b><br>K. Kyziół, Ł. Kaczmarek and S. Jonas                                                                            | 496 |
| <b>The Active Thermography Method as Used to Assess the Bearing of Temperature on Thermophysical Properties of Superalloy of a Gas-Turbine Blade</b><br>J. Błachnio and A. Kułasza     | 502 |

|                                                                                                                                                                                    |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>The Analysis of Al-Cu Bimetallic Bars Bond Layers Joined by the Explosive Method</b><br>S. Wąsek, S. Mróz, G. Stradomski and K.B. Laber                                         | 508 |
| <b>The Analysis of the Impact Relative Rolling Reduction at the Area Connector Bimetallic Plate after the Rolling Process</b><br>D. Rydz, M. Krakowiak, T. Bajor and G. Stradomski | 514 |
| <b>The Basic Research of Experimental Steels for Pipelines</b><br>M. Knapiński, B. Koczurkiewicz, H. Dyja, A. Kawalek and M. Kwapisz                                               | 518 |
| <b>The Mechanical Properties and Structure Evolution for High-Manganese TWIP Steel Wires</b><br>Z. Muskalski, S. Wiewiórowska and M. Pełka                                         | 524 |

## VIII. Biomaterials

|                                                                                                                                                                                                                                                                                                       |     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Application of the NanoLC-MS/MS Technique for Protein Analysis of Biofilm on Surface of Mandibular Fixation with X-Ray Detection of Metallic Ions Relocation to the Osseous Tissue</b><br>J. Mystkowska, P. Suder, J. Silberring, A. Drabik, J. Sidun, S.Z. Grabowska, J. Borys and J.R. Dąbrowski | 531 |
| <b>Changes in UHMWPE Morphology and Structure after Irradiation with an Electron Beam and Thermal Treatment</b><br>J. Maszybrocka, J. Cybo, A. Barylski and P. Czaja                                                                                                                                  | 538 |
| <b>Changes of Free Radical Content in Exposed to Electrons GUR1020 and GUR1050 Polyethylene Types Intended for Endoprosthesis Acetabular Cups</b><br>P. Czaja, J. Maszybrocka, J. Michniowski, J. Cybo and A. Barylski                                                                                | 544 |
| <b>Evaluation of the Possibility of Mucin Adsorption onto Implantation Materials</b><br>J. Mystkowska, P. Suder, A. Drabik, A. Bodzoń-Kulakowska, J. Silberring and J.R. Dąbrowski                                                                                                                    | 550 |
| <b>Fretting-Corrosion of 316L Steel Metallic Biomaterial Methodological Aspects</b><br>E. Kulesza                                                                                                                                                                                                     | 556 |
| <b>Surface Modification of Titanium by Plasma Assisted Chemical Vapor Deposition (PACVD) Methods</b><br>M. Januś, J. Konefał-Góral, A. Małek, S. Kluska, W. Jastrzębski, S. Zimowski and S. Jonas                                                                                                     | 561 |
| <b>Tribological Properties of Selected Self-Made Solutions of Synthetic Saliva</b><br>J. Mystkowska, M. Jałbrzykowski and J.R. Dąbrowski                                                                                                                                                              | 567 |

## IX. Functional Composites

|                                                                                                                                                                    |     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Axisymmetric Heat Conduction Problem for a Half-Space Covered with a Laminated Coating of Periodic Structure</b><br>W. Kołodziejczyk and R. Kulchytsky-Zhyhailo | 575 |
| <b>Destruction of Epoxy Coatings under the Influence of Climatic Factors</b><br>D. Kotnarowska                                                                     | 581 |
| <b>High Power Diode Laser Cladding of Wear Resistant Metal Matrix Composite Coatings</b><br>D. Janicki                                                             | 587 |
| <b>Multiscale Modelling Method for Chosen Functionally Graded Material</b><br>D. Miedzińska, R. Panowicz and P. Jóźwicki                                           | 593 |
| <b>Testing of Fibreglass-Metal Laminates in Epoxy Warp Connected by Means of the Adhesive Layer</b><br>S. Zolkiewski                                               | 599 |

## X. Nanomaterials

|                                                                                                 |     |
|-------------------------------------------------------------------------------------------------|-----|
| <b>Generation of Protective Low-Friction Layers in Tribological Processes</b><br>A. Kotnarowski | 607 |
|-------------------------------------------------------------------------------------------------|-----|

## XI. Ceramics and Glasses

|                                                                                                                                                  |     |
|--------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Influence of Flat Lapping Kinematics on Machinability of Ceramics</b><br>A. Barylski and M. Deja                                              | 615 |
| <b>Spectral and Statistical Analysis for Ceramic Plate Specimens Subjected to Impact</b><br>T.C. Akinci, S. Seker, R. Gürbüz and E. Guseinovienė | 621 |
| <b>Technological Problems in Lapping on Flat Surfaces of Ceramic Parts</b><br>A. Barylski                                                        | 627 |
| <b>Wear of Electroplated Tools Used for Flat Grinding of Ceramics</b><br>M. Deja                                                                 | 633 |

## **XII. New Trends in Mechatronic and Materials Science Education**

|                                                                                                                                                                                                                                         |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Partition of the Optimality Problems in Mechatronics</b><br>W. Tarnowski                                                                                                                                                             | 641 |
| <b>Teaching in Automatic Control and Robotics Discipline in Terms of Changes in Higher Education System: Experiences and Suggestions</b><br>L. Podsędkowski, A. Kobierska, M. Sikora, L. Fracczak, A. Niewola, M. Zawierucha and P. Żak | 648 |

## **XIII. Teaching Materials and Laboratory Facilities**

|                                                                                                                                      |     |
|--------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Control of the Hydrostatic Load Unit with the Electronic Control System</b><br>M. Banaś                                           | 657 |
| <b>Didactic Models Used on Mechatronic Courses</b><br>M. Kelemen, A. Gmitterko, T. Kelemenová, F. Trebuňa, L. Miková and Z. Bobovský | 661 |
| <b>High Pressure Nano-Destruction of a Brittle Polymeric Materials Surface</b><br>A. Svirydzionak, S. Chizhik and M. Ihnatouski      | 667 |