

Table of Contents

Preface and Committee

Chapter 1: Polymer Matrix Composites

Fast Curing of Carbon Fiber Reinforced Plastics Using the Integration of Nanoparticles W. Exner, M. Opitz and P. Wierach	3
Mechanical Properties of Structural Paper-Polypropylene Composite Laminates M. Prambauer, C. Paulik and C. Burgstaller	11
Short Glass Fiber Reinforced PA6 Materials for Automotiv Applications – Assessment Aging Behavior with Methods of Polymer Diagnostics M. Schoßig, T. Illing, W. Grellmann and B. Langer	19
Influence of Different Thawing Salts on the Material Properties of PA66GF30 C. Bauer, M. Magin and T. Schalk	28
Influence of the Impregnation Velocity on Impregnation Quality and Mechanical Properties of Vacuum Assisted Resin Transfer Moulding (VARTM) Materials V.M. Archodoulaki, M. Merola, D. Kastanis, T. Koch and P. Carbone	36
Cost-Effective Microfibrillar Reinforced Composites for Lightweight Applications T. Krooß, M. Gurka, L. Van der Schueren, L. Ruys, S. Fenske and C. Lenz	44
Toughening of Photopolymers for Stereolithography (SL) P. Dorfinger, J. Stampfl and R. Liska	53
PPS-Polymer-Composites for High Performance Rubber Components R. Hickmann, O. Diestel, C. Cherif, T. Götze, G. Heinrich, A. Hürkamp and M. Kaliske	60
Preparing of Heatable, CNT-Functionalized Polymer Membranes for Application in Textile Composites K. Trommer, B. Morgenstern and C. Petzold	67
Thermal Debinding of Ceramic-Filled Photopolymers M. Pfaffinger, G. Mitteramskogler, R. Gmeiner and J. Stampfl	75

Chapter 2: Metal Matrix Composites and Interpenetrating Materials

Influence of <i>In Situ</i> Formed Tribolayer on Abrasive Wear Reduction M. Varga, A.M.F. Azhaarudeen and E. Badisch	85
High Temperature Squeeze Casting of Nickel Based Metal Matrix Composites with Interpenetrating Microstructure J. Edelbauer, D. Schuller, O. Lott and A. Nagel	93
Innovative Aluminum Based Metallic Glass Particle Reinforced MMCs Produced by Gas Pressure Infiltration K. Lichtenberg and K.A. Weidenmann	101
Interpenetrating Freeze Cast Composites: Correlation between Structural and Mechanical Characteristics M. Merzkirch, P. Pinter, S. Dietrich and K.A. Weidenmann	109
Novel Metal-Matrix Composites Prepared by Paper Manufacturing Technology C. Wenzel and C.G. Aneziris	117
Powder Metallurgical Tungsten Fiber-Reinforced Tungsten B. Jasper, J.W. Coenen, J. Riesch, T. Höschen, M. Bram and C. Linsmeier	125
Interface Characterization of Hybrid Composite Extrusions A. Reeb, V. Schulze and K.A. Weidenmann	134
Influence of the Diamond Surface Termination on the Thermal Conductivity of Al/Diamond- and Ag/Diamond MMCs J. Segl and C. Edtmaier	142
Influence of Reinforcement Geometry on the Very High-Cycle Fatigue Behavior of Aluminium-Matrix-Composites A. Müller, A. Weidner and H. Biermann	150

Analysis and Evaluation of Different Influencing Factors in Processing of Hollow and Full Beads by Alginate Gelation Based on Zirconia and TRIP Steel	158
M. Oppelt and C.G. Aneziris	
Efficient Processing of Metal-Matrix-Composites by Combining Direct Pressure Sintering and Subsequent Thixoforging	167
A. Storz, T. Schubert, T. Weißgärber, C. Seyboldt and K.R. Riedmüller	
Influence of Mg-PSZ Particle Size on the Fatigue Behaviour of a High Alloy Steel Matrix Composite	176
M. Droste and H. Biermann	
Spark Plasma Sintering and Strength Behavior under Compressive Loading of Mg-PSZ/Al₂O₃-TRIP-Steel Composites	182
L. Krüger, S. Grützner, S. Decker and I. Schneider	
Synthesis of Copper/Silicon-Carbide Composites in a Thermodynamic Disequilibrium	189
M. Klement, A. Nagel and O. Lott	
Thermal Conductivity Behaviour of Al/Diamond and Ag/Diamond Composites in the Temperature Range 4 K < T < 293 K	197
C. Edtmairer, E. Bauer, Z.S. Tako and J. Segl	
The Influence of Stress and Heat on the Transformation Behaviour of NiTi for Actuator Applications in Extruded Aluminium Matrix Composites	205
P. Pinter, A. Reeb and K.A. Weidenmann	

Chapter 3: Ceramic Matrix Composites

Development and Characterisation of Phenolic Resin Moulding Materials for the Production of New Short Fibre-Reinforced C/C-SiC Composites	215
D. Nestler, N. Nier, K. Roder, E. Päßler, J. Weißhuhn, A. Todt, H. Würfel, L. Kroll, S. Spange, B. Wielage and G. Wagner	
Development and Characterisation of Phenolic Resin Based Liquid Silicon Infiltrated SiC/SiC Composites with SiN_x Fibre Coating	224
B. Mainzer, M. Frieß, K. Roder, D. Nestler, D. Wett, L. Wöckel, T. Ebert, G. Wagner, S. Spange and D. Koch	
The Evaluation of Thermoplastic Precursors for C/C-SiC Manufactured by Liquid Silicon Infiltration (LSI)	232
F. Reichert, N. Langhof and W. Krenkel	
Investigation of Different Phenolic Resins and their Behavior during Pyrolysis to Form SiC/C-Composites	240
L. Wöckel, T. Ebert, B. Mainzer, M. Frieß, D. Koch, K. Roder, D. Wett, D. Nestler, G. Wagner and S. Spange	
Influence of Specimen Geometry and Surface Quality on the Bending Strength of Short Fiber-Reinforced C/SiC	249
Y. Shi, D. Koch, J.M. Hausherr and A. Neubrand	
Development of a SiN_x-Based Barrier Coating for SiC Fibres	256
K. Roder, D. Nestler, D. Wett, B. Mainzer, M. Frieß, L. Wöckel, T. Ebert, G. Wagner, D. Koch and S. Spange	
Development of a Silicon-Infiltrated Silicon Carbide (SiSiC) Friction Layer by the Doctor-Blade Technique Using a Computer-Optimized Calculation for the Packing Density	264
P. Seffern, L. Klein, D. Tischer and A. Liersch	
Damage Evaluation of CMCs after Drilling with Geometrically Defined Cutting Edges	271
A. Rösiger and R. Goller	
Adhesive Bonding of Oxide Ceramics for Complex Ceramic Parts in High Temperature Furnaces	279
C. Gadelmeier, J. Schmidt, D. Jovanovic, M. Zietkowski, C. Eckardt and M. Gorywoda	

Chapter 4: Hybrid Structures, Laminates

Interface Phenomena of Co-Sintered Steel-Zirconia Laminates	289
A. Bergner, T. Moritz and A. Michaelis	

Thermophysical Properties of Molybdenum Copper Multilayer Composites for Thermal Management Applications	297
M. Seiss, T. Mrotzek, N. Dreer and W. Knabl	
Fundamental Studies and Development on an Innovative Ceramic/Polymer Material Compound	305
D. Nestler, A. Todt, B. Wielage and G. Wagner	
„Smart Multi Material Joint“ – Hybrid Joint of Steel and FRP	314
J. Lotte, U. Reisgen and A. Schiebahn	
Textile Reinforced Lightweight Shells	319
C. Petzoldt, S. Gelbrich, M. Röhrkohl, C. Müller, J. Freund and L. Kroll	
Surface and Fracture Surface Analysis of Thermally Bonded Metal/FRP Joints	328
D. Nestler, C. Döhler, B. Wielage and G. Wagner	
Workpiece Shape Deviations in Face Milling of Hybrid Structures	336
B. Denkena, T. Grove and E. Hasselberg	
Specific Mechanical Properties of New Hybrid Laminates with Thermoplastic Matrix and a Variable Metal Component	344
D. Nestler, H. Jung, S. Arnold, B. Wielage and G. Wagner	
Smart Material Composites Substitute Monolithic Structures	353
A. Frick, M. Spadaro and M. Bornm	
Sandwich Structures: Analysis of Bonding Techniques between Faces and Core and the Effect of Internal Pressure	361
L. Müller, B. Lehmann and G.T. Gresser	
Residual Stresses in Intrinsic UD-CFRP-Steel-Laminates - Experimental Determination, Identification of Sources, Effects and Modification Approaches	369
R. Prussak, D. Stefaniak, C. Hühne and M. Sinapius	
Requirements for a Process Chain for Manufacturing of Piezoceramic-Aluminum Sandwiches	377
M. Nestler, S. Hensel, W.G. Drossel and R. Müller	
Mechanical Requirements of Tailored Joining Technologies for Spring Elements in Multi-Material-Design	385
A.B. Busch, M. Knorre and R. Brandt	
Joining of Aluminum Matrix Composites and Stainless Steel by Arc Brazing	393
M. Elßner, S. Weis and G. Wagner	
Intrinsic Lightweight Steel-Composite Hybrids for Structural Components	401
N. Modler, F. Adam, J. Maaß, P. Kellner, P. Knothe, M. Geuther and C. Irmler	
Influence of Material Properties on the Bond Strength of a Hybrid Part Consisting of Composite Sheet and Short-Fiber Thermoplastic	409
E. Moritzer and C. Budde	
Increasing the Structural Integrity of Hybrid Plastics-Metal Parts by an Innovative Mechanical Interlocking Effect	417
S. Müller, M. Brand, K. Dröder and D. Meiners	
Carbon Fiber Reinforced Composite – Toughness and Structural Integrity Enhancement by Integrating Surface Modified Steel Fibers	425
B. Lehmann, S.K. Selvarayan, R. Ghomeshi and G.T. Gresser	
Experimental Investigation of the Shear Cutting Behaviour of Sandwich Panels	433
P. Stein, D. Übelacker, D. Holke and P. Groche	
Evaluation of Corrosion Mechanisms of Hybrid Light Metal Structures by High Pressure Die Casting	441
D. Joop, S. Heupel, C. Schnatterer, D. Zander and A. Bührig-Polaczek	
Metal/FRP Connection Module – A Powder Metallurgical Approach	449
T. Hutsch, A. Lang, T. Schubert, P. Schiebel, M. Christ, T. Weißgärber, B. Kieback and A.S. Herrmann	
Optimization of Friction Stir Welded, Spring Steel Wire Reinforced EN AW-6082 Profile Joints	457
V. Walter, F.X. Wirth, V. Schulze and K.A. Weidenmann	
Spin-Blind-Riveting – A New Joining Technology for Hybrid Components	465
F. Podlesak, A. Hälsig and P. Mayr	

Evaluation of Different Hybrid Material Systems and Systematic Analysis of their Physical Mechanisms in Terms of Fatigue	473
D. Hummelberger, L. Kärger and F. Henning	
Lightweight Hybrid Composites of CFRP and Aluminum Foam	482
C. Fiebig and M. Koch	
The Consequence on Structural Adhesive Bonding of Humid Thermoplastic Composites and Possibilities of Prevention	490
A.T. Bochtl, C. Knappe and K. Dilger	
Joining of Zirconia Reinforced Metal-Matrix Composites	498
C. Weigelt, H. Berek, C.G. Aneziris, R. Eckner and L. Krüger	
Characterization of Metal Inserts Embedded in Carbon Fiber Reinforced Plastics	506
J. Gebhardt, F. Pottmeyer, J. Fleischer and K.A. Weidenmann	
Combined Detachable Joints for Textile Reinforced Thermoplastic Composites with Embedded Sensor Networks	514
N. Modler, F. Adam, D. Weck and A. Winkler	
Process Combination of Hydroforming and Injection Moulding for the <i>In Situ</i> Manufacturing of Metal and Plastic Composite Structures	522
A. Albert, W.G. Drossel, W. Zorn, W. Nendel and D. Raithel	

Chapter 5: Structural Health Monitoring

Analyses of Boundary Conditions for Process Integration of Sensor Elements in Complex Fibre-Reinforced Thermoplastic Spacer Structures	533
T. Möbius, M. Krahl, M. Helwig, F. Adam, N. Modler, E. Starke, S. Sauer and W.J. Fischer	
Laser Assisted Electrical Contacting in Multifunctional GF/PP Composites	541
N. Schilling, N. Wiegand and U. Klotzbach	
Preparation of Ni-C Thin Films for Strain Sensor Applications in New Hybrid Laminates with Thermoplastic Matrix	548
D. Wett, D. Nestler, G. Wagner, B. Wielage, T. Seider, J. Martin and T. Gessner	
Experimental and Numerical Studies on Integration Thermoplastic Composite Compatible Piezoelectric Ceramics for Actuator Application of Cylindrical Hollow Structures	556
T. Weber, M. Gude and T. Kastner	
Process-Integrated Manufacturing and Embedding of Novel Piezoelectric Sensor Modules into Glass Fibre-Reinforced Polyurethane Composite Structures	563
S. Geller and M. Gude	
Integrative Manufacturing of Textile-Based Sensors for Spatially Resolved Structural Health Monitoring Tasks of Large-Scaled Composite Components	571
E. Häntzsche, R. Mueller, T. Ruder, A. Nocke and C. Cherif	
Highly-Sensitive Humidity Sensors for Condition Monitoring of Hybrid Laminates	579
T. Seider, J. Martin, A. Boeddicker, J. Rühling, D. Wett, D. Nestler, G. Wagner, A.C. Huebler, T. Otto and T. Gessner	
Integration Methods of Sensors in FRP Components	586
H. Christof, L. Müller, S. Küppers, P. Hofmann, E. Giebel, S. Frick, M. Gabler and G.T. Gresser	

Chapter 6: Coatings

Nanostructured Coatings for Tooling Applications	597
A. Köpf, J. Keckes, J. Todt, R. Pitonak and R. Weissenbacher	
Diamond Coatings on Carbon Based Substrates	605
R. Haubner and M. Lessiak	
Al-Mn Thermally Sprayed Coatings as Replacement of Cd-Based Coatings	613
A. Förög, G. Wolf, K. Dotzler, L. Libralesso and P.J. Masset	
Solvothermal Modified Layers against High Temperature Corrosion	621
S. Wöllmer, A. Förög, S. Schuster and P.J. Masset	
Oxidation and Decomposition of Ti₂AlN MAX Phase Coating Deposited on Nickel-Based Super Alloy IN718	628
W. Garkas, M. Fröhlich, K.D. Weltmann and C. Leyens	

Anodic Oxidation of AMCs: Influence of Process Parameters on Coating Formation R. Morgenstern, D. Nickel, D. Dietrich, I. Scharf and T. Lampke	636
Preparation of Polymer-Derived Ceramic Coatings by Dip-Coating T. Konegger, C.C. Tsai and R.K. Bordia	645

Chapter 7: Modelling, Simulation

Coupling of Mold Flow Simulations with Two-Scale Structural Mechanical Simulations for Long Fiber Reinforced Thermoplastics F. Buck, B. Brylka, V. Müller, T. Müller, A.N. Hrymak, F. Henning and T. Böhlke	655
Surface Structuring of Sheet Moulding Compounds (SMC) for Process Reliable Coatings C. Petzold, M. Lucia, S. Groß, A. Müller, J. Schneider and A. Stoll	663
Virtual Composite Manufacturing Simulation Chain F. Masseria, A. Berger and B. Kaiser	671
pVT-Behavior of Polymers under Processing Conditions and Implementation in the Process Simulation R. Freytag, J.A. Pérez Gil and R. Forstner	677

Chapter 8: Manufacturing Technology, Components/Products/Applications

Continuous Winding Technology for Specific Closed Structural Components R. Wallasch and R. Tirschmann	687
Spinning of Staple Hybrid Yarn from Carbon Fiber Wastes for Lightweight Constructions M. Hengstermann, N. Raithel, A. Abdkader and C. Cherif	695
Support Structures in Lightweight Design for the Construction of Resource Efficient Bridges E. Rudolph, A. Ehrlich, S. Gelbrich, M. Röhrkohl and L. Kroll	699
Tool Life Experiments and Vibration Assistance in Regard to the Machining of CFRP R. Zemann, J. Sacherl, W. Hake and F. Bleicher	707
Innovative Concepts for the Use of Composite Material Solutions in the Production of Automotive Cylinder Heads S. Scharf and R. Baehr	715
High Volume Production Technology for Corrosive Resistant Long-Fiber-Reinforced Plastic Extinguishers R. Tirschmann, J. Czäczine and M. Hunold	724
Experimental and Numerical Analyses of the Lightweight Potential for Hybrid Thin-Walled Members J. Denk, S. Diel and O. Huber	732
Energy and Time Efficient Microwave Curing for CFRP Parts Manufactured by Filament Winding S. Betz, F. Köster and V. Ramopoulos	741
Braiding of Branches for the Fibre Composite Technology S. Küppers, J. Thumm, L. Müller, D. Ewert and G.T. Gresser	749
Applications of Variable-Axial Fibre Designs in Lightweight Fibre Reinforced Polymers E. Richter, A. Spickenheuer, L. Bittrich, K. Uhlig and G. Heinrich	757
Application of Polymer Plaster Composites in Additive Manufacturing of High-Strength Components S. Junk and R. Matt	763
Application of a Composite Hot Shearing Tool Manufactured by Co-Spray Forming R. Rentsch, O. Grohmann, A. Schulz and V. Uhlenwinkel	771
Reinforcement Elements Aligned with the Direction of Forces for Load Transfer Areas of Long-Fiber-Reinforced Thermoplastic Components K. Arnaut, P. Schiebel, A. Lang and A. Herrmann	779
Online Poling of Thermoplastic-Compatible Piezoceramic Modules during the Manufacturing Process of Active Fiber-Reinforced Composites A. Winkler and N. Modler	787

Chapter 9: Testing and Characterization

New Sandwich Structures Consisting of Aluminium Foam and Thermoplastic Hybrid Laminate Top Layers D. Nestler, H. Jung, M. Trautmann, B. Wielage, G. Wagner, W.G. Drossel, C. Drebenstedt and T. Hipke	797
The Edge Shear Test - An Alternative Testing Method for the Determination of the Interlaminar Shear Strength in Composite Materials K.A. Weidenmann, L. Baumgärtner and B. Haspel	806
X-Ray Refraction Techniques for Fast, High-Resolution Microstructure Characterization and Non-Destructive Testing of Lightweight Composites B.R. Müller, F. Léonard, A. Lange, A. Kupsch and G. Bruno	814
Process-Oriented Determination of Preform Permeability and Matrix Viscosity during Mold Filling in Resin Transfer Molding D. Magagnato and F. Henning	822
Morphological Impact on the Fatigue Behaviour of Short Fibre Reinforced Polypropylene M. Palmstingl, T. Koch, D. Salaberger and T. Paier	830
Morphology of Sintered Cr-Mo Porous Materials M. Boehm, T. Schmoelzer, R. Simon and C. Gierl-Mayer	838
Identification of Bearing Defects in Hybrid Thrust Ball Bearings by Vibration Analysis A. Ziebell, O. Schöppl, R. Haubner and T. Konegger	844
Characterisation of Steel Composites Produced by the Damascus Technique S. Strobl and R. Haubner	852
Assembly Injection Molding of a Hard Component with Integrated Rubberlike Shaft Seal and Investigation of its Quality A. Frick, M. Borm and M. Spadaro	860
Characterisation of Anisotropic Fibre Orientation in Composites by Means of X-Ray Grating Interferometry Computed Tomography B. Plank, C. Hanneschlaeger, V. Revol and J. Kastner	868
Characterization of the Mechanical and Fatigue Behavior of Braided Composites Made of Twisted Yarns M. Wolfahrt, J. Grosser, M. Fleischmann and M. Schubert	876
Composite-Composite Joining with through the Thickness Reinforcements for Enhanced Damage Tolerance S. Stelzer, S. Ucsnik and G. Pinter	883
Failure Analysis of High-Strength Fiber Ropes A. Schmieder, T. Heinze and M. Michael	891
Fracture Mechanics Characterization of Sintered 30 Vol.-% Al₂O₃/TRIP Steel Composites Using SENB Miniature Samples R. Eckner, A. Illgen, M. Radajewski and L. Krüger	899
Consideration of Accuracy of Quantitative X-Ray CT Analyses for Short-Glass-Fibre-Reinforced Polymers D. Salaberger, M. Jerabek, T. Koch and J. Kastner	907
Fatigue Delamination Growth in CFRP Composites: From Pure Mode I and Mode II to Mixed Mode I/II S. Stelzer and G. Pinter	914
Method to Quantify the Surface Roughness of Circular Reinforcing Fibres M. Trautmann, D. Nestler, B. Wielage and G. Wagner	922
Micro Test Specimens for Compound Engineering with Minimum Material Needs C. Doerffel, G. Jüttner and R. Dietze	928
Online Process Monitoring and Control by Dielectric Sensors for a Composite Main Spar A. Breede, M. Kahali Moghaddam, C. Brauner, W. Lang and A. Herrmann	936
Phase Change Detection in Neat and Fiber Reinforced Polyamide 6 Using Dielectric Analysis A. Chaloupka, A. Wedel, I. Taha, N. Rudolph and K. Drechsler	944
Practical Results to the Long Term Behaviour of Fibre Reinforced Polymers under Constant Load R. Zemann	952

Stiffness and Strength Based Models for the Fatigue-Life Prediction of Continuously Fiber Reinforced Composites	960
J. Brunnauer and G. Pinter	
Strength and Stiffness Degradation of Carbon Fiber Reinforced Plastic under Cyclic Loading under Membrane-, Shear- and Bending Loading	968
P. Haefele and O. Herrera	
New Approaches in Nondestructive Characterisation of Defects in Metal - CFRP Hybrids	976
M. Schwarz, J. Summa, S. Quirin and H.G. Herrmann	
Cyclic Deformation Behaviour of Cu Multilayered Films on Si Substrates	983
T. Walter, G. Khatibi, M. Nelhiebel, W. Heinz and W. Robl	

Chapter 10: Cemented Carbides, Cermets, Wear and Abrasion Materials

3D-FIB Characterization of Wear in WC-Co Coated Composites	995
J.L. Garcia, T. Carvalho Miranda, H.C. Pinto, F. Soldera and F. Mücklich	
Bimodal Particle Reinforcement for Wear Resistant Powder Metallurgy Steels	1001
A. Gianessi, C. Gierl-Mayer and H. Danninger	
Control of the Cobalt Surface Layer Formation on Cemented Carbides	1009
A. Pasquazzi, W.D. Schubert and R. Weissenbacher	
Gigacycle Fatigue Behaviour of Sintered WC-Co Hardmetals Investigated by Ultrasonic Resonance Testing	1016
A.B. Kotas, B. Weiss and H. Danninger	

Chapter 11: Bio-Composites

Production of 3D Parts from Wood Chips in a Closed Mold Process	1027
R. Hartmann and M. Koch	
Bio-Pultrusion of Facade-Profiles from Sustainable Materials	1033
M.U. Witt, M. Milwisch, G.T. Gresser, M. Hammer and J. Knippers	
Processing and Characterization of Wood Plastic Composites from Bio-Based Polyamide 11 and Chemically Modified Beech Fibers	1039
P. Zierdt and A. Weber	
Impact Resistance Bio Compound	1047
C. Möhl and A. Krombholz	
New Biocomposites for Lightweight Structures and their Processes	1055
A.A. Ouali, R. Rinberg, W. Nendel, L. Kroll, A. Richter, S. Spange, C. Siegel, B. Buchelt and A. Wagenführ	
Bacterial Cellulose Reinforced Flax Fibre Composites: Effect of Nanocellulose Loading on Composite Properties	1063
M. Fortea-Verdejo, E. Bumbaris, K.Y. Lee and A. Bismarck	

Chapter 12: Recycling & Sustainability, Building Materials

Sandwich Elements from Renewable Resources as a Structural Component in the Architecture	1071
A. Krombholz, P. Werner and A. Weber	
Knowledge Based Technologies for Promoting Innovation in Material Science	1080
M. Dornhöfer, A. Holland and M. Fathi	
Damage Behaviour of Fibre Reinforced Materials Induced by High Temperature Oxidation for Optimisation of Thermal Recycling Routes	1088
F. Manis, J. Wölling and K. Drechsler	
Integration of Mineral Fiber Semi-Finished Products in Bituminous Matrices	1096
M. Lindner, S. Gelbrich and L. Kroll	