

Table of Contents

Preface

Chapter 1: Polymer Matrix Composites (PMC)

Evaluation of DOPO and Nano-Silica Modified Epoxy Resin Systems as Low Viscous, Flame Retardant Additives for Infusion and Injection Processing of Carbon Fiber Reinforced Plastics	
M. Häublein, K. Peter, A. Brückner and V. Altstädt	3
Comparison of Low-Velocity Impact Damage Behavior of Unidirectional Carbon Fiber-Reinforced Thermoset and Thermoplastic Composites	
F. Schimmer, S. Ladewig, N. Motsch, J.M. Hausmann and I. Ehrlich	9
New Silicone-Resin-Compounds for Casting and Molding Applications	
J. Lambrecht and M. Winterer	15
Fatigue Behaviour of Triaxial Braided Composites under Tension-Tension and Compression-Compression Loading	
F. Herrla and H. Rapp	23
Investigation on the Crack Evolution in Glass-Fiber Laminates Depending on the Stacking Sequence	
B. Begemann and P. Horst	29
Development of a Modular Draping Test Bench for Analysis of Infiltrated Woven Fabrics in Wet Compression Molding	
F. Albrecht, C. Zimmerling, C.T. Poppe, L. Kärger and F. Henning	35
Tailor Made Hybrid Laminates Based on UD-Tapes - A Way to Efficient Thermoplastic Components	
F. Habla, M. Kropka, M. Muehlbacher, T. Neumeyer and V. Altstädt	41
Experimental Characterization of the Structural Deformation of Type IV Pressure Vessels Subjected to Internal Pressure	
M. Nebe, D. Maraite, C. Braun, D. Hülsbusch and F. Walther	47
Textile-Integrated Elastomer Surface for Fiber Reinforced Composites	
J.E. Semar and D. May	53
Dispersion of Mechanical Properties at Nanoscale Studied by Indentation Mapping of a Fiber Reinforced Composite	
U.D. Hangen and D. Stauffer	59
Rotational Moulding and Mechanical Characterisation of Micron-Sized and Nano-Sized Reinforced High Density Polyethylene	
G. Höfler, K. Jayaraman and R. Lin	65

Chapter 2: Metal Matrix Composites (MMC)

Influence of the Process Parameters on the Penetration Depth of the Reinforcing Phase during Composite Peening for the Production of Functionally Graded Metal Matrix Composites	
M. Seitz and K.A. Weidenmann	73
Influence of Distinct Manufacturing Processes on the Microstructure of Ni-Based Metal Matrix Composites Submitted to Long Thermal Exposure	
G. Lemos, M.C. Fredel, F. Pyczak and U. Tetzlaff	79
Investigation of the Creep Resistance of a Spray-Compacted Si-Particle Reinforced Al-Based MMC (Dispal® S270)	
U. Tetzlaff, A. Gerber, R. Amelang and G. Lemos	87
High-Speed Laser Melt Injection of Tungsten Carbide in Highly Conductive Copper Alloys	
P. Warneke and T. Seefeld	94
Cold Roll Cladding of Carbon Steels	
C. Etzlstorfer, A. Leitner, E. Arenholz and E. Kozeschnik	100

Heat Exchange Structures Based on Copper/CNT Composite A. Schlott, T. Hutsch, S. Hampel, J. Lohse, T. Weißgärber and B. Kieback	106
Effect of Processing Conditions on Bonding Strength at Al(Si)/Diamond Interfaces C. Edtmaier, J. Segl, R. Koos, M. Schöbel and C. Feldbaumer	115
Agglomerated Tungsten Carbide: A New Approach for Tool Surface Reinforcement A. Ditsche and T. Seefeld	121

Chapter 3: Ceramic Matrix Composites (CMC)

Investigation of Statistical Distribution of C/C-SiC Composite's Mechanical Properties Y. Shi, Y.L. Xiu and D. Koch	131
Injection Moulding of Oxide Ceramic Matrix Composites: Comparing Two Feedstocks M. Böttcher, D. Nestler, J. Stiller and L. Kroll	140
Powder Injection Molding of Oxide Ceramic CMC V. Piottter, M. Tueluemen, T. Hanemann, M.J. Hoffmann and B. Ehreiser	148
Modification of the Thermoset Injection Moulding Process for Shaping to Increase the Fibre Length in C/C-SiC Ceramics Produced by the LSI Process J. Stiller, D. Nestler, E. Päßler, F. Kempe, H. Wätzig, H. Ahmad, L. Kroll, M. Sommer and G. Wagner	153
Evaluation of Ceramic Matrix Composite Edge and Surface Damage R. Goller, A. Rösiger and Y. Azzaz	161
Custom-Made Reinforcement Structures Made of Inorganic Fibers Challenges, Chances and Technical Approaches M. Becker, F. Ficker, R. Miksch and S. Olbrich	167
Influence of Initial Fibre Length and Content Used in the Injection Moulding of CFRP on the Properties of C/C and C/C-SiC Composites H. Ahmad, J. Stiller, E. Päßler, D. Nestler, G. Wagner and L. Kroll	171

Chapter 4: Hybrid Structures and Materials

One-Sided Resistance Spot Welding of Plastic-Metal Hybrid Joints - Characterization of the Joining Zone K. Szallies, M. Friedmann, M. Bielenin and J.P. Bergmann	183
Metal Polymer Connections: Laser-Induced Surface Enlargement Increases Joint Strength D. Woitun, M. Roderus, T. Bein and E. Kroner	190
Influence of Process Parameters, Surface Topography and Corrosion Condition on the Fatigue Behavior of Steel/Aluminum Hybrid Joints Produced by Magnetic Pulse Welding S. Mrzljak, N. Gelinski, D. Hülsbusch, E. Schumacher, S. Böhm and F. Walther	197
Sintered Connection - A Steel/CFRP Connection Module A. Marx, T. Hutsch, P. Schiebel, D. Feltin, F. Hoffmeister, A. Babbel, T. Weißgärber and A. Herrmann	203
Thermoplastic Multi-Material Nonwovens from Recycled Carbon Fibres Using Wet-Laying Technology M. Sauer, J. Feil, F. Manis, T. Betz and K. Drechsler	210
Influence of Welding Temperature and Weathering on Inductive Welded Hybrid Joints Made of Steel and TP-FRPC S. Weidmann and P. Mitschang	217
Surface Modification of Polymeric Fibers to Control the Interactions with Cement-Based Matrices in Fiber-Reinforced Composites A. Drechsler, R. Frenzel, A. Caspari, S. Michel, M. Holzschuh, A. Synytska, M. Liebscher, I. Curosu and V. Mechtcherine	225
Location-Dependent Mechanical Properties of <i>In Situ</i> Polymerized Three-Dimensional Fiber-Metal Laminates H.O. Werner, C. Stern and K.A. Weidenmann	231
Ultrasonic Torsional Welding of Metal/Glass Ceramics Joints A. Gester and G. Wagner	237

Development of Tailored Hybrid Laminates: Manufacturing of Basalt Fibre Reinforced Thermoplastic Orthoses with Aluminum Thin Sheets	
C. Karapepas, M. Trautmann, A. Todt, A. Al-Obaidi, S. Nendel, V. Kräusel and G. Wagner	245
Forging of Copper and Iron Plates by the Damascus Technique	
S. Strobl, W. Scheiblechner and R. Haubner	253
Temperature Dependency of the Deformation Behavior of Hybrid CFRP/Elastomer/Metal Laminates under 3-Point Bending Loads	
V. Sessner and K.A. Weidenmann	259
Polymer-Steel-Sandwich-Structures: Influence of Process Parameters on the Composite Strength	
C. Lohr, M. Muth, R. Dreher, C. Zinn, P. Elsner and K.A. Weidenmann	266

Chapter 5: Compounds, Laminated Materials, Sandwich Structures, Cellular Materials

Lightweight Potential of 3D Endless Fiber Reinforcement of Polyurethane Foam Cores with Spacer Fabrics in Hybrid Sandwich Structures with Fiber Reinforced Thermoplastic Facings	
K. Schäfer, D. Nestler, K. Jahn, H. Jentzsch and L. Kroll	277
Analysis of the Macroscopic Behaviour of PMI Foam	
M. Nagler, M. Thor, P. Peyrer, G. Schneiderbauer, F.M. Sendner, M. Wolfahrt and R. Hinterhölzl	285
Modeling of Organosandwich Structures Using an RVE Model of the Thermoplastic Honeycomb Core	
A. Geyer, M. Petersilge, M. John, J. Pflug and R. Schlimper	291
Parameter Selection for Peel Strength Optimization of Thermoplastic CF-PA6 for Humm3™	
N. Yadav and R. Schledjewski	297
Development of a Laser Structuring Process for Ceramic Coatings on Injection Molding Tools Produced by MOCVD	
M. Sommer, G. Fornalczyk and F. Mumme	303
Realization of Diamond/Metal Laminates through Brazing of Freestanding Diamond Foils	
T. Fromm, R. Borchardt, Y. Xuan, K. Durst and S.M. Rosiwal	309
Environmental Compatibility of Carbon Reinforced Concrete: Irrigated Construction Elements	
L. Weiler and A. Vollpracht	314
Influence on the Microstructure of Powder Metallurgical Metal Foam by Means of Mechanical Alloying	
S. Siebeck, M. Trautmann, J. Hohlfeld, T. Hipke and G. Wagner	320

Chapter 6: Joining, Manufacturing Technologies, Additive Manufacturing, Handling

Ultrasonic Assisted Thermal Direct Joining of Thermoplastic Composites and Aluminum for Multi Material Design	
M. Roderus, D. Woitun and E. Kroner	329
Influence of Composition on Mechanical Properties of Additively Manufactured Composites Reinforced with Endless Carbon Fibers	
M. Czasny, O. Goerke, O. Kaba, S. Koerber, F. Schmidt and A. Gurlo	335
Surface Topography Influences on the Fatigue Behavior of Composite Joints	
T. Thäsler, J. Holtmannspötter and H.J. Gudladt	341
Deflection Sheaves for Elevator Application in Lightweight Design	
H. Gerlach, H. Müller, M. Klingelhöfer, R. Ziesch, M. Katkowski, M. Spieler, W. Nendel, L. Kroll and F. Bochmann	347
Generating Permanent and Temporary Material Compounds in FLM Processes	
C. Doerffel, R. Schmidt, M. Spieler, W. Nendel, L. Kroll, J. Petzold, D. Schreiter and M. Hunold	353
Analysis of a Process Approach for Production of Triaxial Braids with Locally Customized Filler Yarn Count	
E. Eschler, J. Hüls, S. Zaremba and K. Drechsler	360

Comparison of Electroplated Ni and PVD Ni Coating Layers after Soft Soldering Process J. Richter, B. Schellscheidt, A. Steenmann and T. Licht	367
Manufacturing CFRP-Parts Using a Modified Co-Curing Method – Fundamental Experimental Analysis F. Rieger, T. Rief, N. Motsch and J.M. Hausmann	372
Temperature- and Time-Dependent Penetration of Surface Structures in Thermal Joining of Plastics to Metals K. Schricker and J.P. Bergmann	378
Quasi-Static Characterization of Polyamide-Based Discontinuous CFRP Manufactured by Additive Manufacturing and Injection Molding P. Strieman, D. Hülbusch, M. Niedermeier and F. Walther	386
Adhesive-Free Bonding of Web-Like Plastic-Metal Combinations at Low Temperatures A. Lehm, D. Romstedt, V. Schoenberger, H.T. Meyer and M. Eichler	392

Chapter 7: Structural Health Monitoring (SHM)

Scalable Monitoring System for the Localization of Damaging Events in Thin-Walled CFRP Structures Based on Acoustic Emission Analysis and Neural Networks B. Kelkel, P. Argus and M. Gurka	401
Influence of Carbon Roving Strain Sensory Elements on the Mechanical Properties of Carbon Fibre-Reinforced Composites O. Weißenborn, E. Häntzsche, A. Nocke, S. Geller, C. Cherif and N. Modler	407
Influence of Sputtering Temperature and Layer Thickness on the Electrical Performance of Thin Film Strain Sensors Consisting of Nickel-Carbon Composite C. Karapapas, D. Nestler and G. Wagner	413

Chapter 8: Coatings

BN-Based Fiber Coatings by Wet-Chemical Coating J. Maier, A. Nöth and K. Schönfeld	421
Chemical Vapor Deposition of AlZrN Coatings by the Reaction of <i>In Situ</i> Produced $ZrCl_4$ and $AlCl_3$ with NH_3 E. Rauchenwald, M. Lessiak, R. Weissenbacher and R. Haubner	427
Thermal Stability of Natural Fibers via Thermoset Coating for Application in Engineering Thermoplastics N. Vellguth, T. Rudeck, M. Shamsuyeva, F. Renz and H.J. Endres	433
Tribological Properties of Multi-Layer a-C:H:W/a-C:H PVD-Coatings Micro-Structured by Picosecond Laser Ablation H. Hasselbruch, Y. Lu, H. Messaoudi, A. Mehner and F. Vollertsen	439

Chapter 9: Modeling, Simulation, Material Design

Efficient Characterization and Modelling of Material Behaviour of LFT for Component Simulations H. Grimm-Strele, M. Kabel and J. Köbler	447
Mechanical Design of Intersection Points of Tailored Fiber Placement Made Carbon Fiber Reinforced Plastic Truss-Like Structures E. Richter, A. Spickenheuer, L. Bittrich, K. Uhlig and G. Heinrich	452
Effective Modeling of Load Applications in Composite Structures - Accuracy, Complexity, Computational Time M. Schlosser, A. Schumacher and K. Bellendir	461
Material Characterization and Compression Molding Simulation of CF-SMC Materials in a Press Rheometry Test D. Schommer, M. Duhovic, V. Romanenko, H. Andrä, K. Steiner, M. Schneider and J.M. Hausmann	467
Efficient Multiscale Methods for Viscoelasticity and Fatigue of Short Fiber-Reinforced Polymers F. Welschinger, J. Köbler, H. Andrä, R. Müller, M. Schneider and S. Staub	473

Investigation on the Influence of Pressure Terms in a Volume-Averaged Energy Balance in the Modelling of Liquid Composite Moulding Processes	
R.G. Sebastian, C. Obertscheider, E. Fauster and R. Schledjewski	480
A Novel Simulative-Experimental Approach to Determine the Permeability of Technical Textiles	
T. Schmidt, F. Schimmer, A. Widera, D. May, N. Motsch and C. Bauer	487
Flexible Graph Syntax for the Topology Optimization of Crashworthiness Profile Structures Made from Thermoplastic Composites	
D. Schneider, A. Schumacher, T. Donhauser, A. Huf and S. Schmeer	493
Sensitivity Study of Material Input Data on FE Forming Results for Wrinkling and Shearing of Fiber Reinforced Thermoplastic Parts	
B. Engel and J. Graef	500

Chapter 10: Recycling, Repair

Innovative rC Staple Fiber Tapes - New Potentials for CF Recyclates in CFRP through Highly Oriented Carbon Staple Fiber Structures	
O. Reichert, L. Ausheyks, S. Baz, J. Hehl and G.T. Gresser	509
RecyCarb: Process Optimization and On-Line Monitoring in the Recycling of Carbon Fibre Waste for the Re-Use in High-Grade Fibre Reinforced Plastics	
M. Hofmann, H. Fischer, K. Heilos and A. Miene	515
Novel Approach in B-Staging of an Epoxy Resin for Development of rCF Non-Woven Prepregs for RTP Processing	
C. Goergen, A. Klingler, S. Grishchuk, D. May, B. Wetzel and P. Mitschang	521
Development of a Novel Textile Process for the Production of Highly Oriented Nonwovens Made from Recycled Carbon Fibres	
M. Petrich, C. Hoffmeister and A. Herrmann	527

Chapter 11: Applications

Liquid Metal Embrittlement of Copper Brazed Plate Heat Exchangers	
R. Haubner, S. Strobl, L.P. Bichler and P. Linhardt	535
Development of a Variable Gridshell for Application in Mobile Architecture	
E. Rudolph, C. Müller, A. Ehrlich, S. Gelbrich and L. Kroll	541
CMC-Jacketed Piping for High-Temperature Applications: Concept, Laboratory Tests and Large-Scale Application Test	
M. Friedrich, M. Huang, A. Jüngert, A. Klenk, S. Weihe and K. Metzger	547

Chapter 12: Testing and Characterization, Quality Assurance

Experimental Characterization of the Fiber Angles of Multiple Curved Laminate Segments Using Prepreg-Based Carbon Fiber Reinforced Polymers as a Structure for a Non-Engaging Bellows Coupling	
C. Oblinger, A. Baeten and K. Drechsler	555
Development of a 25kN <i>In Situ</i> Load Stage Combining X-Ray Computed Tomography and Acoustic Emission Measurement	
F. Thum, P. Potstada and M.G.R. Sause	563
Assessment of Secondary Fiber Print-Through Effects on Class-A CFRP Parts Produced with Highly Cost Efficient Processes	
D. Metzger, J. Meeß, M. Heine and T. Henke	569
Microscopic Measurement of Strain Fields with Digital Image Correlation and Comparison to Finite Element Modelling	
M. Korkisch and M.G.R. Sause	575
Passive Thermography for Detection of Damaging Events during Quasi-Static Tensile Testing	
V. Popow and M. Gurka	581

Region-of-Interest X-Ray Tomography for the Non-Destructive Characterization of Local Fiber Orientation in Large Fiber Composite Parts	
S. Zabler, K. Schladitz, K. Dremel, J. Graetz and D. Dobrovolskij	587
Optimization of the Specimen Geometry of Unidirectional Reinforced Composites with a Fibre Orientation of 90° for Tensile, Quasi-Static and Fatigue Tests	
C. Schneider, M. Drvoderic, C. Schuecker and G. Pinter	594
Model-Based Quality Control System for Error Reduction in the Thermoforming Process	
R. Vocke, J. Stempin, P. Schiebel, A. Herrmann and A. Fischer	598
Combined <i>In Situ</i> X-Ray Computed Tomography and Acoustic Emission Analysis for Composite Characterization - A Feasibility Study	
M. Bartkowiak, L. Schoettl, P. Elsner and K.A. Weidenmann	604
Controlling Moisture Content of Natural Fibres in RTM-Process	
M. Salzmann and R. Schledjewski	610
Mechanical and Fracture Mechanical Properties of Matrix-Reinforced Carbon Fiber Composites with Carbon Nanotubes	
G. Sinn, G. Singer, L. Jocher, M.M. Unterlass, H. Rennhofer, U. Windberger, J. Wendrinsky, W. Stöger, K.H. Semlitsch and H.C. Lichtenegger	615
Novel Approach for the Lifetime Prediction of Composite Materials under Static Loads	
S. Gloggnitzer, G. Pilz, C. Schneider and G. Pinter	620
Testing of Composite Material for Transport Tanks for LNG	
P.W. Kutz, J. Werner and F. Otremba	625

Chapter 13: Renewable Raw Materials, Sustainability

Potential for Use of Veneer-Based Multi-Material Systems in Vehicle Structures	
D.B. Käse, G. Piazza, E. Beeh, H.E. Friedrich, D. Kohl, H. Nguyen, D. Berthold and C. Burgold	633
Composite Materials Made of Basalt Fibres and Biobased Matrix Material for Technical Applications	
S. Buschbeck, F. Tautenhain, C. Reichelt, R. Rinberg and L. Kroll	639
Novel Lightweight Semi-Finished Products Made of Poplar Veneer Plywood with Basalt Fibre Reinforcement	
F. Tautenhain, R. Rinberg and L. Kroll	645
Bio-Based and Renewable Filler Materials for Thermoset Compounds	
F. Gortner and P. Mitschang	650
Efficient Process Chain for Processing Natural Fiber Reinforced Thermoplastics	
F. Gortner, P. Mitschang, W. Neu, A. Dittrich, L. Schmidt, I. Braun, L. Zhao, A. Ziesak and V. Schäfer	658