

Table of Contents

Preface

Rib Geometry in FDM of Light Alloys C. Bruni	1
Machine Learning Topography Prediction and Optimization in Maskless Grayscale Laser Lithography A.H.A. Lutey, D. Kuhness, S. Mckee, M. Negozio, M. Postl and B. Stadlober	11
A Comparative Analysis of LPBF Process Maps for S2 and S6 Grades Tool Steel A. Segatto, E. Saggionetto, D. Olivier, J.T. Tchuindjang and A. Mertens	21
Laser Powder Bed Fusion of Inconel® 625: Guidelines for Robust Parameter Selection Toward Optimal Quality Parts G. Locatelli, M. Quarto, S. Bocchi, C. Cappellini and G. D'Urso	31
Numerical Modelling of Directed Energy Deposition and Experimental Validation Based on Digital Image Correlation D. Kovšca, B. Starman, E. Govekar, M. Halilović and N. Mole	41
Advanced Characterization of Flexible Auxetic Resin Lattice Structures Produced by Stereolithography S. Belcuore, S. Pandini, E. Ceretti, A. Al Maharbi, M.M. Al-Hinaai and P. Ginestra	53
Evaluation of Sla Biocompatible Resins Properties for Use as Dielectric Layers in 3D Printed Capacitive Force Sensors A. Epicoco, T. Fapanni, S. Pandini, P.S. Ginestra, E. Ceretti, E. Sardini and M. Seiti	65
A Physics Informed Machine Learning Framework towards Density Prediction of Additively Manufactured Components A. Puthanveetil Madathil, O. Bylya and A. Sherlock	73
Investigation of WAAM-PAW Fabricated 316L Steel/Invar 36 Nb Alloys for the Development of Functionally Graded Materials L. Weber, A. Hor, L. Ratsifandrihana and M. Alcaraz	83
Exploring the Feasibility of Incremental Forming Applied to 3D Printed PEEK Sheets I. Ferrer, M.L. García-Romeu, G. Centeno, A. Rosa-Sainz and J. de Ciurana	95
Numerical Study of the Flexural Behaviour of Additively Reinforced Blanks E. Fulco, P. Guglielmi, A. Cusanno and D. Sorgente	105
Implementing Inkjet Printing to Manufacture Piezopolymer Films for Sensing Applications V. Stratiotou-Efstratiadis, A. Argyros, G. Sarvas, G. Oikonomou, D. Dimitriou, N. Chrysochoidis, D. Saravanos, G. Maliaris, V. Mpinas and N. Michailidis	115
Effect of Hatch Distance and Scanning Speed Combinations at Constant Volumetric Energy Density on the Materials Properties of IN939 Fabricated by Powder Bed Fusion-Laser Beam M.N. Dogu, M.M. Ikiz, G. Chapman, S. Rangaswamy, M.Y. Yalcin, S. Ozer, K. Davut and D. Brabazon	127
Integrating Topology Optimization and Lattice Infilling for Lightweight Aircraft Bracket Design via Additive Manufacturing N. Khan, F.G. Alabtah and M. Khraishah	139
Development and Characterization of 3D-Printed PETG Specimens Embedding Continuous Carbon Fiber Strain Sensors I. Ochana, F. Ducobu, T. Rainchon and A. Demarbaix	151
Development of 3D-Printed Prototype Moulds for Thermoforming J. Rösler, J. Hornig-Klamroth and L. Dähn	161
Sustainable Electrochemical Machining of Additively Manufactured Nitinol with Deep Eutectic Solvents A.S. Perna and F. Scherillo	175
Effect of Deposition Strategy on Geometric Stability in Wire Arc Additive Manufacturing of Inconel 625 E. Viola, A.T. Silvestri and A. Squillace	183
Volumetric Anomaly Detection in LPBF by Segmentation and Classification of Exposure Optical Tomography (EOT) Image Stacks K. Scheibe, J. Albers, F. Jensch, C. Okolo and S. Härtel	191

Thermal Measurement during High-Velocity Oxy-Fuel Coating Process for Single and Multiple Pass Rotational Spraying G. Diyoke, Y. Yang, C. Schindelbacher, S. Sperling, J. Angerler and S. Härtel	205
Optimal Design and Additive Manufacturing of Polymeric Metamaterials for Energy Absorption and Impact Mitigation V.D. Fachinotti, E. Andreassen and S. Gouttebroze	213
Feasibility of Direct 3D Printing Foam Polylactic Acid with MEX B. Athanasios, P. Karmiris-Obratański, I.T. Christodoulou, E.L. Papazoglou and A.P. Markopoulos	223
Development of AMC Welding Wire and Inline Hot Rolling for Enhanced Properties of DED-Arc/Wire-Manufactured Parts T.S. Tübbicke, F. Dittrich and S. Härtel	231
Sensitivity Analysis and Calibration of the Heat Source in Additive Manufacturing of AlNiCo Magnets V.D. Fachinotti, S. Gouttebroze and A.S. Azar	243
Coconut Fibre Reinforced Photopolymer Composites via Stereolithography: Feasibility and Mechanical Performance V. Palomba, A. Fotia, G. Palomba, P. Corigliano, M. Chairi and G. Di Bella	251
Influence of Local Laser Power Distribution and Build-Plate Temperature on Porosity and Microstructure in Laser Powder Bed Fusion (LPBF) C. Okolo and S. Härtel	259
Influence of L-PBF Process Anisotropy on the Isotropic Behaviour of TPMS Structures A. Ciccarella, V. Colaiuda, G. Dell'Avvocato, D. Cortis, D. Orlandi, L. di Angelo and E. Mancini	267
3D Printing of Continuous Carbon Fiber-Reinforced Polymer Tee Pipe: Strategy Development and Demonstrator Fabrication M. Rix, Z. Kallai, J. Kipping and T. Schüppstuhl	277
Thermomechanical Modelling and Shape Prediction in 4D Printing Using FEA T. Andrade, M. Cadete and J. Dias-de-Oliveira	287
Advanced FE Modeling for Predicting Component Properties in Additive Manufacturing L. Grüger, T.S. Tübbicke, H.P. Huang and S. Härtel	299
Measurement of Forces Generated during Robotized Additive Manufacturing Process Using Pellet Extruder S.E. Ouassil, P. Casari, É. Paquet and G. Racineux	313
Anisotropy and Stress-State-Dependent Fracture in Additively Manufactured Metals E. Amini, G. Li, S. Bossuyt and J. Lian	325
Effect of Preheating Temperature on the Optimal Processing Windows of Inconel 718 Processed by Laser Power Bed Fusion J.T. Tchuindjang, E. Fassinato, O. Dedry and A. Mertens	333
Effects of Current Density during Electrically Assisted Friction Stir Additive Manufacturing Hole Repair of AA 7075 on a Conventional Machine L.L. Catalano, C.M. Norris, E.M. Mamros and J.T. Roth	347
Comparison between 2D and 3D Thermal Finite Element Models of Directed Energy Deposition C. Gallo, S. Van Hulle, J.T. Tchuindjang, A. Mertens, L. Duchene and A.M. Habraken	359
Additive Manufacturing of Automotive Metal Multi-Material Shunt Resistor: Cost and Carbon Footprint Analysis N.D. Alexopoulos, V. Zeimpekis, E. Vasileiou, T. Souxes, I. Lazaridou, L. Alberty, I. Uensal and G. Schlick	373
Resistance to Fracture of Additively Manufactured Aluminium Alloy AlSi10Mg under Plane Stress Conditions I. Goulas, A. Kermanidis, L. Alberty, I. Ünsal, G. Schlick, S. Gründer, D. Lenhert, F. Hengsbach and N.D. Alexopoulos	383
Effect of CuCr₁Zr Cross-Contamination Level on Work Hardening Characteristics of AlSi₁₀Mg Additive Manufactured Material I. Giavrouta, M. Horn, L. Alberty, I. Ünsal, G. Schlick and N.D. Alexopoulos	391