

Table of Contents

Committees

Preface

Mechanism Design of ITO-Layer Removal from Color Filter of TFT-LCD P.S. Pa	1
Design and Fabrication of a General Purpose 3D Digitizer Based on Grinding Technique W.C. Lee and L.W. Chen	7
Prototyping of Image-Based Inspection Mechanisms by CAD and Virtual Reality Technology Q.C. Hsu	15
Simulation of Dendritic Growth in Solidification of Al-Cu Alloy by Applying the Modified Cellular Automaton Model with the Growth Calculation of Nucleus within a Cell H.C. Peng and L.S. Chao	22
Study on Dendrite Shapes of Solidification in an Undercooled Melt C.Y. Ho, Y.C. Lee and C.S. Shih	29
Simulation of Cooling Process of Medium Thickness Steel Plate J.G. Han and Y. Bai	34
Deformation Characteristics on Surface Layer of White-Coated Paperboard by Center Bevel Blade Subjected to Pushing Load S. Chaijit, Y. Yajima, K. Kikuchi, S. Nagasawa, Y. Fukuzawa and A. Hine	39
A Forging Simulation by Using the Point Collocation Method with a Boundary Layer of Finite Element Y.M. Guo	45
Bending Die Design for a Pre-Formed Sheet Metal with a Golden Finger Feature J.J. Sheu and S.H. Fang	51
An Optimization Approach to the Displacement Volumes for External Spur Gear Pumps K.J. Huang, W.R. Chang and W.C. Lian	57
Evaluation of UHMWPE Component under Various Positions for UKA C.W. Liu, W.L. Li, C.T. Yu and C.C. Lo	72
Development of a Constant Temperature Environment Chamber with High Stability K.C. Fan, H.M. Wang and Y.C. Liu	78
Researches of a Novel 2D CMOS Thermal Based Accelerometer C.H. Shen, S.J. Chen and Y.T. Yang	84
A Finite Element Investigation into the Changing Channel Angular Extrusion of Brass Alloy D.C. Chen, J.C. Wang and G.Y. Tzou	90
Fabrication and Analysis of Nano-Aluminum-Induced Low-Temperature Polycrystalline Silicon Film H.Y. Chu, M.H. Weng, R.Y. Yang, C.W. Huang and C.C. Liu	96
Research on Piezoelectric Actuator Driving Method of Creep Resistance W. Fan, X.F. Yu and D.B. Li	104
The Design and Building of a Robot with Five Degrees of Freedom M.C. Hwang and S.F. Felszeghy	110
The Design and Evaluation of a Supply Chain Logistic Hub for Automobile and Parts Distribution C.V. Trappey, A.J.C. Trappey, C.S. Liu, W.T. Lee and Y.L. Hung	119
Fabrication Micro-Nozzle Plates for Inkjet Print Head Using LIGA Process S.C. Shen, C.J. Lee, M.W. Wang, Y.C. Chen, Y.J. Wang and Y.Y. Chen	132
Effects of Substrate Geometry on Performance of Twin-Fluid Atomizer in Metal Powder Production M.R. Wang, C.J. Yang, J.D. Huang, T.C. Lin and M.S. Sheu	138
Synthesis of Core/Shell Type of Hybrid Magnetic Particle by Using Polyionic Copolymer with Extra Magnetic Field C.C. Wang, I.H. Chen, C.R. Lin and C.Y. Chen	150

Experimental Studies of Meniscus Dynamic Behaviors in a Squeeze-Mode Piezoelectric Inkjet Printhead T.S. Leu and J.H. Lin	155
Underfill Injection Molding in Flip-Chip Packaging with Different Bumps Array Arrangements C.M. Lin, C.Y. Chu and W.L. Chang	163
Finite Element Prediction of Stack-Die Packages under Board Level Drop Test H.C. Hsu, Y.C. Hsu, C.L. Yeh and Y.S. Lai	169
Reliability of SnAgCu Alloys for CMOS Image Sensor QFN Package under Thermal Cycling Loading H.C. Hsu, H.Y. Lee and W.L. Shieh	175
Chemical-Mechanical Polishing of Wafers with Copper Film by Nano-Scale Abrasives J.C. Tsai and J.F. Kao	181
Analysis of Conventional Spinning Process with Thermal Effects C.H. Liu, A.C. Wang, K.Z. Liang and S.E. Hsu	187
A Study of Cutting Temperatures in Turning of Glass Fiber Reinforced Plastics Materials C.S. Chang, L.R. Hwang and A.W.J. Hsue	193
Automation Finish Processes of Sword Surface Using Burnishing Assistance P.S. Pa	214
The Study of Effects of Cutting Parameters and PVD-Coatings on Tool Life of Micro End Drill by Using Taguchi Method Y.T. Liang and Y.C. Chiou	220
Experimental Study on Five-Axis Machining Parameter for NAK80 Die Steel C.S. Chen and C.H. Huang	226
Fast Nanometer Positioning of Heavy Loads Using a Hybrid Driver C. Hsieh, C.C. Yang, C.C. Huang and C.H. Chen	235
Formability of the Layer Additive Ceramic Part F.H. Liu, Y.S. Liao and H.P. Wang	241
Evaluation of FDM Rapid Prototyping with ABSi Material for Airfoil Design S. Daneshmand, A. Ahmadi Nadooshan and C. Aghanajafi	249
Evaluation of Surface Finish Affect on Aerodynamic Coefficients of Wind Tunnel RP Models Production with ABSi Material A. Ahmadi Nadooshan, S. Daneshmand and C. Aghanajafi	255
Application of Dynamic Masking on Rapid Prototyping C.N. Chen, S.J. Hwang, H.H. Lee and D.Y. Huang	261
The Application of Rapid Prototyping for the Design and Manufacturing of Transtibial Prosthetic Socket L.H. Hsu, G.F. Huang, C.T. Lu, C.W. Lai, Y.M. Chen, I.C. Yu and H.S. Shih	273
The Influence of Sintering Temperature on the Performance of Dye-Sensitized Solar Cell C.S. Chou, R.Y. Yang, M.H. Weng and C.H. Yeh	281
Experimental Analysis for the Low-Temperature Growth of Poly-Si Films by Using Double Excimer Laser L.S. Chao and Y.R. Chen	299
Macro-Micro Modeling Analysis of Melting and Re-Solidification of Thin Si Films by Excimer Laser Annealing L.S. Chao and C.H. Chang	306
Stylus Measurement and Error Analysis of Large Slope Angle Lens C.C.A. Chen, C.C. Lin and R. Chen	312
Manufacture of Dye-Sensitized Nano Solar Cells and their I-V Curve Measurements Y.S. Chen, J.N. Lee, S.Y. Tsai and C.C. Ting	324
A Feasibility Study of Using X-Ray Computer Tomography for Ball Grid Array (BGA) Inspection S.C. Lin and H.I. Lu	331
New Tolerance Analysis Model for Normal Mean Shift in Manufacturing Process C.H. Kuo and J.C. Tsai	339
Experiment Study and Numerical Analysis of Flow and Heat Transfer in (110) Silicon Base Microchannel S.H. Tsai and Y.T. Chen	351

Fabrication and Investigation of Curved PDMS Micro Nozzle/Diffuser Y.T. Chen, C.C. Hsu, S.W. Kang and L.C. Wu	357
Eliminating Hysteresis Effect of Force Actuator for Profiler Design with Rate Inner Loop Compensation J.M. Lin and P.K. Chang	363
Numerical Assessment of Optimal One-Chamber Perforated Mufflers by Using GA Method M.C. Chiu, Y.C. Chang and L.J. Yeh	368
A Technology of Using Surface Magnetization Variations for Evaluating the Wear-Resistant Properties of the Die Surfaces with Different TiN Films Y.P. Chang, K.H. Wang, C.H. Lin, C.T. Liu and Y.C. Hwang	377
Electrical Contact Resistance Approach to Tribological Properties of Artificial Joints Y.P. Chang, R.H. Wang, Y.Y. Hung, H.M. Chou and J.C. Wang	383
The Swashplate Angle Control of a Variable Displacement Pump with an Electro-Hydraulic Proportional Valve M.H. Chu, Y. Kang, Y.W. Chen and Y.P. Chang	389
Precision Control of a Piezo-Actuate System Using Fuzzy Sliding-Mode Control with Feedforward Predictor-Based Compensation J.W. Liang, H.Y. Chen and S.Y. Chiang	401
Improvement of Wire-EDM Finishing Processes through Adaptive Fuzzy Logic Control Algorithm A.W.J. Hsue	407
Real-Time Interpolator and Contour Tracking in Link-Space for a 3 DOF Parallel Mechanism Y.M. Cheng, C.H. Kuo and J.H. Chin	415
Opto-Mechatronics Integration for Metrology J.M. Lin and P.K. Chang	437
Investigating the Dynamics of Organelle-Actin Assembly with Dielectrophoresis S.H. Chen and C.H. Li	443
Collaborative Environment Development for the Supported CAD/CAM J.J. Su, X.P. Liao, X.R. Zhou and S.F. Wang	452
Parametric Design and Design Associability in 3D CAD S.H. Wang, S. Melendez, C.S. Tsai and C.W. Wu	461
Estimating Job Cycle Time in Semiconductor Manufacturing with an ANN Approach Equally Dividing and Post-Classifying Jobs T. Chen, Y.C. Wang, Y.C. Lin and K.H. Yang	469
Enhancing the Mid-Term Competitiveness of a Semiconductor Manufacturing Factory through Collaborative Yield Learning Planning Y.C. Wang, T. Chen and K.T. Li	475
Agent-Based Integrated and Collaborative Engineering Asset Management D.W. Hsiao, A.J.C. Trappey, L. Ma, Y.C. Fan and Y.C. Mao	481
Robust Estimation Design of a Class of Systems with Noise Coupling Input Saturation Y.Y. Chen, S.J. Chang, S.C. Shen and Y.H. Chen	494
The 3D Printer Design and Model Formation by a Commercial Inkjet Printing Module C.I. Cheng, C.H. Chen, W.H. Lai, S.J. Hwang and S.Y. Lee	500