## **Table of Contents**

Preface, Organizer, Committees and Editors

## **Chapter 1: Mechanisms and Machine of Manufacturing Systems**

Research of Design and Simulation for the Small Modular Machine Tool D.X. Wang, W.H. Zhu, N. Troussier and S. Remy	3
Research on the Impact of Needle Valve Orifice Chamfering on the Performance Based on Fluent	
Y. Tao, H.X. Cai, Y.J. Bai and T.T. Yu	10
Numerical Analysis of an External Flow-Field around a Formula SAE Car Body Based on FLUENT	
X.H. Cheng, S.M. Luo, X.F. Chang and D. Xie	17
<b>Research on Mechanical Characteristics of Plastic Materials in Automobile Manufacturing</b> B. Ruan, G.Q. Li, Y. Chen, X. Yuan and H.B. Li	25
Research on Three-Dimensional Reconstruction Technology Based on the Data of Hybrid Measurement	20
W. Liu, L.Y. Ju and C.H. Lin	30
Study on Meshing Force and Rigid-Flexible Coupling Dynamic Simulation of Cycloid Drive D.Y. Su, S.M. Luo and J. Wang	36
The Influence of Overlap Coefficient on Contact Behavior of Globoidal Indexing Cam Mechanism	
Y.X. Liu, S.M. Luo, X.F. Chang and D. Xie	44
Investigation on Spray Quality of Diesel Nozzles Based on Precise Grinding Process Y.J. Bai, T. Yu, H.X. Cai and S.Z. Yang	52
The Method of Fundamental Solutions for the Moving Boundary Problem of the One- Dimension Heat Conduction Equation	
X. Jiang, X.G. Wang, Y.W. Bai and C.T. Pang	59
Structural Optimization for Stator Radial Ventilation Cooling System of Turbo Generator J. Wang, G.Q. Li, G.J. Xu, H.B. Li and X. Yuan	65
Analysis for Different Positions of Nozzle on Air-Assisted Boom Sprayer W.L. Zuo, X.M. Liu and J. Yuan	69
The Design and Numerical Simulation of Continuous Diffusion Furnace's Gas-Inlet Tube G.Q. Li, Z.P. Yu, S.C. Zhang, X. Yuan and H.B. Li	77
Stiffness Analysis of the Paddle in Continuous Diffusion Furnace for Solar Cells P.C. Du, L.X. Lu, G.Q. Li, H.B. Li and X. Yuan	81
The Thermal Expansion Coefficient of Dispersion Nuclear Fuel Elements L. Nie, X.G. Wang, X. Jiang and C.T. Pang	85
Simulation-Based Engineering Approaches for Renewable Energy Conversion Systems H.G. Lemu	91
Research on Tolerance Simulation and Improvement of Gas Turbine Generator J. Liu, M. Li and G.W. Zhan	99
Chapter 2: Advanced Manufacturing Technologies	
A Method for Predicting the Behavior of Plastics at Different Temperatures Y. Chen, G.Q. Li, B. Ruan, X. Yuan and H.B. Li	107
Precision Turning with Slender Boring Bars K. Sørby	112
Research on Aero-Engine Blade Machining Practice J. Cai, B.R. Li, W.H. Zhu, Y.F. He and X.Q. Zhang	117
Research of Grinding Methods for Large Lead Ball Nut X. Qian, J. Li, N.Y. Shen, J.F. Shao and W.J. Lin	124

A Cost Model for Recycling Process of End of Life Vehicle H.L. Xu, Z.Q. Zhou and Z.R. Wu	129
Construction and Application of Virtual Roaming System Based on Virtools J.C. Nie, H.R. Zhang, P.W. Fei and Y.Z. Tian	134
The Method of Tolerance Analysis Base on the Monte Carlo H.R. Zhang, G.W. Zhan, W. Li, Q.Y. Wei, M. Li and Y.Z. Tian	140
Green Manufacturing Based on Product Life Cycle C.J. Fu, X.M. Hu and T. Yu	146
Chapter 3: Measurements, Monitoring and Analysis of Manufacturing Systems	
A Review of Data Mining Technologies for Condition Based Monitoring for Machine Tools K.S. Wang, V.S. Sharma and Q. Yu	155
Research of Visual Inspection and Sorting System of Cigarette Carton Brand C.H. Zhou, W. Ren and Y.F. Gao	163
Selection of Mother Wavelet for Effective Wavelet Transform of Bearing Vibration Signals H.S. Kumar, P. Srinivasa Pai, N.S. Sriram and G.S. Vijay	169
The Monitoring System for Stability of CNC Machining Based on cDAQ and LabVIEW M. Meng, W.J. Zhang, P.C. Wang, D. Niedenzu and Y.Z. Tian	177
Helicopter Bearing Degradation Data Analysis Using Spectral Kurtosis and Time-Frequency Representation H.B. Wan, R. Zhan, X. Xin and X.J. Wang	183
Fault Diagnosis of Bearing Based on Conjugate Gradient BP Algorithm L.X. Lu, Y. Zhao, G.Q. Li, Z. Li, X. Yuan and H.B. Li	191
Design of PC Remote Monitoring System for Standby Generators C.H. Zhou, J.J. Xiao and W. Ren	197
Smartphone Remote Control System for Standby Generator Set Based on Android C.H. Zhou and Z. Xuan	203
<b>Design and Realization of Intelligent Electrical Resistivity Measurement System</b> J.F. Zhang, X.C. Wu and H.L. Ding	210
Realization of Online Measurement Technology and its Application in the Intelligent Machining Cell	217
Z.X. Yu, N.Y. Shen, J. Li and Y.K. Jia  Research of On-Machine Laser Measurement Method for Cutting Tools  Y. J. Chi, Y. Zhang and F. Jiang	217
X.L. Chi, X. Zhang and F. Jiang  Decoding of Color Coded Structured Light Using a New Color Feature  S.M. Tang, X. Zhang and D.W. Tu	223 229
Surface Quality Detection of Welding Nuts Based on Machine Vision Z. Li, L.X. Lu, G.Q. Li, Y. Zhao, H.B. Li and X. Yuan	237
Laser Stereo Vision-Based Position and Attitude Detection of Non-Cooperative Target for Space Application	
D.W. Tu, X. Zhang, K. Fei and X. Zhang  Research on LED Bulb Assembly Line Monitoring System	242
Z.H. Xu, X.M. Hu, D. Wang, R.J. Zhou and T. Yu  Research on Measurement Method of Joint Angle for Underwater Manipulator	251
D.H. Feng, X. Zhang, X. Zhang and W.Q. Chu	256
Research of Edge Detection Algorithm Based on Canny Algorithm and Hough Transform G.Q. Li, L.X. Zhang, Z.P. Yu, Y. Wang, X. Yuan and H.B. Li	262
Model of Light Field Imaging and its Application in Refocus and All-Focus X. Zhang and C. Li	266
<b>Detection of Moving Objects Based on Mixture Gaussian Model</b> G.H. Chen and G.Z. Sheng	274
The Application of the Improved Threshold Method in Wavelet Image De-Noising G.H. Chen and G.H. Yan	280
A Target Recognition Algorithm Based on the Object's Color and Size Features S. Guo, H.W. Li, C.S. Xie and W.Y. Li	286

Using Duo-ACO	
8	294
Chapter 4: Mechatronics, Robotics and Control	
A Consensus Algorithm with Buffer in Second-Order Multi-Agent with Time-Varying Delayed Communication	
	305
Off-Line Programming Design of Robots Based on DXF Files  Z.X. Chen, J.M. Yi, J. Liu and Y.F. Lin	313
<b>High Quality Velocity Detection of Incremental Encoder for Servo Drive</b> J. Jin and S.R. Huang	320
Method and Realization of Central Air-Conditioning Control Strategy Communication Based on STM32	
T. Han, X.F. Lai, L.W. Yan and Z.F. Zhang  Design Method of a Boost DC-DC Converter Circuit	328
	334
Study of Advanced Process Control Technology and its Application for Ammonia-Based Flue Gas Desulfurization Process	
R.C. He and X.J. Gu Tilt Analysis and Control in Climbing Process of Tree-Pruning Robot	338
	345
Stable V/F Control of Open Winding Surface Mounted Permanent Magnet Synchronous Motor Drives with SPWM Strategy Y. Ning, S.R. Huang, J. Gao and Y.M. Gong	353
Bidirectional Data Exchange between C++ and Prolog for Robot Task Planning in the	000
Hybrid Control Architecture	361
<b>High-Speed Motorized Spindle Decoupling Optimization Control</b> C.L. Cai, Y.F. He, N. Li and Q.Z. Lin	368
<b>Simulation and Optimization Research of the Actuator for Soft-Close Automatic Car Doors</b> Y.R. Fang, S.L. Kan and X.X. Wang	376
Optimization Algorithm of Tool Radius Compensation in Fast Tool Servo Machining of Microlens Arrays  H.O. Ding, S.M. Luc, V.E. Chang and D. Vic.	383
H.Q. Ding, S.M. Luo, X.F. Chang and D. Xie  Researched on the Technology of Machining Simulation	003
	390
8	397
	103
Energy-Saving Monitoring System of Central Air-Conditioning Based on Dynamic Load T. Han, X.F. Lai, L.W. Yan and Z.F. Zhang	109
A Novel Wind Power Micro-Generator Research on Dielectric Electro Active Polymer	115
Analysis for the Security of Industrial Control System and Coping Strategies	127
The Design of a Campus Access Control System Based on ARM P.W. Fei, G.W. Zhan, J.C. Nie and Y.Z. Tian	133
The Progress of Graphene in Thermal Transportation M.Z. Wang, X. Xing and W. Yu	138

## **Chapter 5: Intelligent Manufacturing Systems**

Research on Techniques of Intelligent Manufacturing Data Management J.J. Liu, W.H. Zhu, E. Soulier and S. Remy	449
<b>Process Knowledge Representation of Aircraft Assembly Based on Ontology</b> T.T. Yu and H.X. Cai	456
Studies on Techniques of Integrated House Assembly Simulation E.H. Mao, W.H. Zhu, B. Eynard and M. Bricogne	462
<b>Study on the Workshop Production Environment Remote Monitoring System</b> C. Liu, L.L. Liu, Z.L. Yuan and X.W. Liu	469
Reverse Engineering of Cam Design Based on BP NN Y. Zhao, L.X. Lu, G.Q. Li, Z. Li, X. Yuan and H.B. Li	476
Approach of Composing Disassembly Model Based on the CAD Information for End of Life Product	
Z.R. Wu, Z.Q. Zhou and G.H. Dai  Key Techniques in Intelligent Predictive Maintenance (IPdM) – A Framework of Intelligent  Faults Diagnosis and Prognosis System (IFDaPS)	484
K.S. Wang	490
Partial Rescheduling Based on Branch and Bound for Single-Machine Problem Y.Y. Yu and B. Wang	506
<b>Two-Level Robust Optimization for Uncertain Job Shop Scheduling Problem</b> B. Wang, X.Y. Li and H.X. Meng	514
Research and Implementation of Real-Time Scheduling Management of WIP in the Workshop Based on RFID Z.L. Yuan, L.L. Liu, X.W. Liu and C. Chen	522
A 3D Vision-Based Quality Inspection Study for Molded Part with Multiple Geometry Shapes	
Q. Yu and K.S. Wang	529
Quality Inspection with Chi-Square Automatic Interaction Detector and Self-Organizing Map L. Stupar, Q. Yu and K.S. Wang	538
An Efficient Degradation Particle Swarm Optimization Algorithm for 3D Location in RFID System	330
J.L. Li, J.F. Liu and W.A. Guo	544
Chapter 6: Production, Logistics and Supply Chain Management	
Technology Utilization as Competitive Advantage - A Sociotechnical Approach to High Performance Work Systems	
G. Knutstad and J.E. Ravn	555
Justifying AMTs: Matching Tools and Technologies N. Iakymenko, E. Alfnes and M. Kollberg Tomassen	562
A Performance Measurement System to Support Materials Management in Engineer-to- Order Companies B. Sjøbakk, O. Bondarenko and T. Kamran	569
The Importance of Asset Management and Hidden Factory for Integrated Planning H. Rødseth and P. Schjølberg	577
Research on the Requirements Analysis of CIMS for the Discrete Manufacturing Enterprises	
X.Q. Zhang, W.H. Zhu, B. Eynard and M. Bricogne	585
Improving Accessibility and Efficiency of Service Facility through Location-Based Approach: A Case Study at Narvik University College H. Yu, W.D. Solvang and J.G. Yang	593
Reconfigurable Modular Design of Glass Stacker H.D. Ding, M. Li and Z.L. Feng	603
Continuous Improvement and Benchmarking to Achieve Zero Defect Manufacturing O. Myklebust, R. Eleftheriadis and A. Capellan	609
<b>High Performance Manufacturing - The SUM</b> <sup>TM</sup> <b>Concept, beyond LEAN II</b> O.C. Sandengen, L. Estensen and P. Schjølberg	615

A Confidence Interval Estimation Method for Process Capability Index with Bias Z.F. Zhang, X.S. Wu, R. Miao and B.X. Xia	622
Risk Navigation in One-of-a-Kind Production A. Rolstadås	627
<b>Data Management Research of Digital Workshop Monitoring System</b> D. Wang, X.M. Hu, Y.B. Wang and T. Yu	637
<b>Disposition Strategies within Value-Optimizing Returns Management</b> Y. Wang and A.M. Ringstrom	642
Discovering the Shortest Path in a Warehouse with an Innovative Greedy Algorithm's Program Based L. Chirici and K.S. Wang	648
Development and Deployment of Advanced and Intelligent Manufacturing and Logistics Solutions through the Use of RFID, EDI and Bar Codes J.E. Evanger and J. Lie	656
Exploring Responsiveness and Flexibility in Multisite Production Environments: The Case of Norwegian Dairy Production T. Nehzati, H.C. Dreyer, J.O. Strandhagen, D.E.G. Haartveit and A. Romsdal	661
Designing a Practical Production Scheduling and Control System: A Case Study in a Norwegian Manufacturing Company E. Arica, M. Baardsgaard and J.O. Strandhagen	669
Intelligent Real-Time Control in Manufacturing and Supply Chain Processes J.O. Strandhagen, E. Arica and H.C. Dreyer	677