## **Table of Contents**

## **Preface**

**Sponsors** 

| 1. Modern Design Theory and Methodology  |     |
|--|-----|
| An Extended Time Petri Net with Condition Information D.M. Guo, C.L. Sun, H. Gao and L.H. Zou  | 1   |
| A Product Design Method Based on Integrated Geometric and Rule-Based Reasoning Z.Y. Pan, X.Y. Cao, Y. Wu and S.D. Gao  | 7   |
| Optimization of Preloaded Coefficient Based on the Adapted CBR H.L. Li, L.H. Lang, W. Jiao and H.Z. Su   | 13  |
| Research on Implementation Mechanism of Networked Collaborative Design System Based on Project Management L.G. Qu, W. Wang and D.W. Wu                       | 19  |
| Web Information Based Collaborative Product Growth Design<br>B. Yang, X.B. Ze and W.H. Cui   | 25  |
| Development of a Multidisciplinary Collaborative Design System<br>L. Chen  | 31  |
| Research on Project Level Collaborative Design Process Oriented to Complex Product Y.P. Wang, J.H. Ge, J.P. Shao and Z.Q. Li                                 | 37  |
| The Research and Implementation into Knowledge Reuse System of Product Design of Printing Press  |     |
| Y.S. Qi, Y.F. Ding, X.H. Wang, J.J. Li and B. Zhang  Few Sampling Study on Whole-Life Design of Complex Electro-Mechanical System                            | 43  |
| B. Zhang, J.H. Chen and Y. Gao   | 49  |
| Multibody System Dynamics Simulation of Loads in Main Bearings of Crankshafts W.J. Qin, D.W. Jia and Q.Y. Liu  | 55  |
| <b>Dynamic Characteristics Study of Belt Conveyor Based on Virtual Prototyping</b> G.L. Zhou and S.S. Hao  | 61  |
| Optimization Design of a Vibrating System with Two Motors D.G. Wang, K. Guo, C.Y. Zhao and B.C. Wen  | 67  |
| The Performance Research and Dynamic Analysis for New Steel Coil Upender Clamping Device   | 70  |
| F.H. Wang, A. Jiao, L. Liu, B.Y. Ma and X.Q. Gao  Dynamic Simulation of Hydro-Mechanical Differential Turning Hydraulic System of                            | 73  |
| Tracked Vehicle Z.L. Zhou, F.Y. Cao and L.Y. Xu  | 77  |
| Analysis of Internal State Performances of the Electric Spindle Bearings Running at an Extreme Ultra-High-Speed  |     |
| S.S. Li, T.T. Zuo, Ž.H. Ĥu, H.W. Mao, P. Chen, X.Y. Chen and J.M. Gu  Determining Elastic Constants of Material Using Optimization Method and Vibration Test | 83  |
| Y.H. Lin and C.L. Chang  | 89  |
| Efficiency-Reinforcement Design of Hydraulic Reciprocating Sealing Element Driven by TRIZ Technology Evolution   |     |
| F.Y. Zhang, X.M. Lu, P. Wang and Q.P. He  Design and Analysis of a Cylindrical Traveling Wave Ultrasonic Motor Using Composite                               | 97  |
| Transducer Y.X. Liu, J.K. Liu, W.S. Chen and S.J. Shi  | 103 |
| The Innovative Design of Folding Umbrellalike Mechanism W.C. Zhou, T. Zhou and D. Wang   | 109 |
| A New Calculation System for Straightening Force M. Chen, X.M. Jiang, Z.X. Zhao and X.B. Huang   | 113 |
| Function Driven Redesign Method for Conceptual Design X.L. Chen, P.H. Lou and D.B. Tang  | 119 |

| The Reconfigurable Innovation of Reciprocating Rectilinear Moving Mechanism at High Frequency with Low Load Driven by Two Symmetrical Eccentric Cams   |     |
|--|-----|
| M.D. Wang, K.M. Zhong and Z. Chen  | 125 |
| Innovation Problem Identification and Decision-Making for Product Platform Y.Y. Liu, L. Hou and H.L. Wang  | 131 |
| Characteristics of Singular Point on Cycloid and its Application in Parallel Indexing Cam<br>Mechanisms  |     |
| J.S. Cheng, X.H. Tao and J. Liu  | 137 |
| <b>Empirical Models of Fast Cost Estimation for Modular Mechanical Products</b> Y.Q. Huang, F. Bian, L.M. Zhu and S.B. Kan                             | 143 |
| A User-Centered Multi-Agent Framework for Extensible Modular Design Y.Q. Wang, Y.Q. Huang, Q.S. Xie and J.T. Li  | 149 |
| Virtual Clay Modeling System with 6-DOF Haptic Feedback F.X. Yan, Z.X. Hou, D.H. Zhang and W.K. Kang   | 155 |
| Product Color Design Based on Top-Down Color Design Model W.K. Kang, Z.X. Hou, D.H. Zhang, F.X. Yan and X.L. Gong                                      | 161 |
| Multi-Range Hydro-Mechanical Continuously Variable Transmission of Tractor L.Y. Xu, Z.L. Zhou, M.Z. Zhang and Y. Niu                                   | 167 |
| The Design and Analysis of an Operating Mechanism for Loading Deep Submergence Rescue Vehicle Based on ADAMS   | 172 |
| H. Yao, J.S. Bao and J. Ye   | 173 |
| Spindle Rotation Accuracy Analysis of Turntable Based on Vector Dimension Chain W.H. Ni, Z.Q. Yao and J.T. Xi  | 179 |
| Elliptic Gear Parametrical Design and Machining Simulation Z.H. Xie and S.Z. Wang  | 185 |
| An Enhanced Product Representation Model and Multi-Level Case Base for Rapid Product Development D.M. Zhang, W.H. Liao, X.S. Cheng, Y. Guo and S.X. An | 191 |
| Research on Air Nailer CAE Analysis System Development Based on VB and ANSYS X.F. Jiang, H.P. Wu and J. You  | 197 |
| Design & Study on CBZb2-Based External Gear Pump Optimum Clearance Q. Wei, B.D. Jing, D.H. Bao and L.J. Yang   | 203 |
| Mesh Reconstruction Based on Deformable Template and Local ICP Algorithm B. Liu and K.Y. Jiang   | 209 |
| Control Parameters and Quantification for System Reliability Design L.Y. Xie and W.Q. Lin  | 215 |
| Thermal Analysis on Rolling Bearing Chock in the Strip Mill Z.X. Jia and J.M. Wang   | 221 |
| Study on Vibration Characteristic and Stress Intensity of Planar Elastic Tube Bundles K. Yan, P.Q. Ge and W.B. Bi                                      | 227 |
| Frequency Reliability Analysis of Francis Turbine-Generator Units Based on Nonlinear Vibration   |     |
| Z.J. Li, X.J. Yang, G.W. Cai and X.S. Liu  | 233 |
| Method for Estimating Failure Probability of Mechanical Structures Using Number Theoretical Net (NT-net) Simulation                                    | 220 |
| Z.J. Wen, D.S. Liu and S.Y. Yang  Research on Reliability Allocation of Direct-Drive Hobbing Machine   | 239 |
| G.B. Zhang and X.B. Liao   | 245 |
| Study on Plastics Optimal Separating Technology and Equipment Based on Resource-<br>Conserving<br>X.H. Yang and C.Y. Lv                                | 251 |
| Research into the Variable Speed Pump Control System for Driving the Cutter Head of Shield Tunneling Machine   | 201 |
| T. Xing  | 257 |
| A Novel Improved Genetic Algorithm and Application in Mechanical Optimal Design Z.M. Wang, Y.J. Cai and D.H. Miao                                      | 263 |
| <b>Applications of HLA on Platform of Complex Product's Cooperative Design &amp; Simulation</b> Y.N. Lai, S.Y. Liu and Y.Q. Chen                       | 269 |

| <b>Dynamic Flow Path Feature Based Hydraulic Manifold Block Design</b> W.G. Gao, W.T. Niu and D.W. Zhang   | 275        |
|--|------------|
| Study of Fluid-Solid Simulation on the Large-Scale Hydrostatic Bearing of Hollow Coaxial X.J. Yu, J.X. Wang and Y. Li  | 281        |
| Simulation Study of Temperature Field and Stress Field of Disc Brake Based on Direct Coupling Method X. Yang, J.X. Wang and J.C. Fan                                     | 287        |
| A Fast Reconstruction of Dense Unorganized Point Cloud Based on 3-Color Octree H.M. Zhou, Z.G. Liu, M.X. Li and B.H. Lu  | 293        |
| Rack and Pinion Lifting Device Structural Design of Large-Scale Dynamic Sculpture C.Y. Lv, W.W. Shi and X.H. Yang  | 299        |
| Study on Drive Characteristic of Multi–Rope Friction Winder Using Functional Virtual Prototyping   | 205        |
| Y. Liu, G.D. Chen, J.S. Li and Y.J. Xue  Cost Estimation Model for Few Samples and Information in Product Early Design Stage S.F. Jiang and C.D. Lu                      | 305<br>311 |
| Study on the Magnetic Abrasive Finishing Based on 5-DOF Machine Tool L.J. Xu   | 317        |
| Three-Dimensional Complex Groove Reconstruction of Cutting Tools Using Multidisciplinary Design Optimization Method  |            |
| G.Y. Tan, G.J. Liu and G.H. Li On Reconfigurable Machines and Reconfigurable Assembling Machine for DC Connector   | 323        |
| Plug Z.Q. Zhang and Z.H. Liu   | 329        |
| Dynamical Simulation Analysis and Experimental Study on a New Sugarcane Cutting Device X. Lai, S.P. Li, S. Liang, F.L. Ma, Z.Q. Cheng and X.B. Dai                       | 335        |
| II.MEMS and Nanotechnology   |            |
| A MEMS Capacitive Gyroscope with Improved Reliability X.J. Liang and S.Q. Gao  | 341        |
| <b>Study on Cutter Radius Compensation Methods for 5-Axis CNC Machining</b> Y. Liu, Y.Z. Wang, H.Y. Fu and Z.Y. Han  | 347        |
| <b>Robust Optimization of an Accelerometer Considering Fabrication Errors</b> G.J. Liu, T. Jiang and A.L. Wang   | 353        |
| <b>Development and Experimental Investigation of Micro-Turbine in Millimeter Size</b> Z.B. Liao, L. Zhang, Z.J. Xu, H. Su and Q. Fu                                      | 357        |
| Investigation of 2-DOF Precision Positioning System for IC Packaging X.M. Feng, D.W. Zhang, L.S. Li and W.K. Liu   | 363        |
| Comparison Research on Inertia Simulation in Brake Dynamometer Test B.D. Wu, J.J. Ma, X.Y. Liu and J.Y. Sun  | 369        |
| Rectangle Piezoelectric Bimorph Bone Conduction Auditory Device J.Y. Sun, G.M. Cheng, B.D. Wu and J.J. Ma  | 375        |
| Quasicontinuum Method Simulation of Nanometric Cutting of Single Crystal Copper Y.C. Liang, H.M. Pen and Q.S. Bai  | 381        |
| Effect of Machining Parameters on Microstructure and Hardness of Ultra-Fine Grained Material Created by Large Strain Machining C.L. Wu, B.Y. Ye and W.J. Deng            | 387        |
| Measurement for the Microchannel Width of Injection Molded Micro-Fluidic Chips by Digital Image Processing of Micro Flat Photos T.L. Zhu, L. Zhou and W. Yan             | 393        |
| Research on Micro Electrochemical Machining Based on Multifunction Machine Tool X.H. Li, L.J. Zhao, X.R. Wang, X. Zhang and Z.L. Wang                                    | 399        |
| <b>Formation of PZT Thick Film Single Elements Using EHDA Deposition</b> D.Z. Wang and R.A. Dorey  | 405        |
| Study on Replication of Densely Patterned, High-Depth Channels on a Polymer Substrate Using Hot Embossing Techniques H.L. Sun, C. Liu, M.M. Li, J.S. Liang and H.H. Chen | 411        |

| <b>Quality Defects and Analysis of the Microfluidic Chip Injection Molding</b> Y. Liu, M.C. Song, M.J. Wang and C.Z. Zhang  | 417 |
|---|-----|
| A Silicon Micro Direct Methanol Fuel Cell Demonstrator Using Microfabrication Techniques  |     |
| J.S. Liang, C. Liu and L.J. Sun   | 423 |
| <b>Experimental Study on the Rheological Characteristics of Polymer Melts under Micro Scale Effect</b>  |     |
| D.Y. Zhao, Y.F. Jin, M.J. Wang, X.W. Sun and M.C. Song  | 429 |
| Modelling and Fabrication of 3-D Carbon-MEMS for Dielectrophoretic Manipulation of Micro/Nanoparticles in Fluids  |     |
| Z.R. Tang, M.R. Malik, T.L. Shi, J. Gong, L. Nie and G.L. Liao  | 435 |
| III. Material Science and Technology in Manufacturing   |     |
| The Dimension Accuracy Analysis of a Vacuum Forming Mold for IC Packing Bag W.S. Lin, J.C. Lin and J.N. Lee   | 441 |
| The Depositional Laser Cladding with Fiber Laser P.F. Lv, J.M. Chen and F.R. Liu  | 447 |
| Research Progress on Multi-Scale Coupling Simulation of Ceramic Tool Materials  | 77/ |
| H.M. Cheng, C.Z. Huang, B. Fang, H.L. Liu and T.T. Zhou   | 453 |
| <b>Preparation and Characterization of WC Matrix Nanocomposite Cermet</b> F.Z. Yang, X. Ai and J. Zhao  | 459 |
| Preparation of an Advanced Al <sub>2</sub> O <sub>3</sub> Based Nanocomposite Ceramic Die Material C.H. Xu, M.D. Yi, Z.Y. Jiang, J.J. Zhang and G.C. Xiao                                 | 465 |
| Effect of Ti <sub>3</sub> SiC <sub>2</sub> Content on the Property of a Warm Compacted Cu-Ti <sub>3</sub> SiC <sub>2</sub> Composite J.J. Zheng, T.L. Ngai, C.X. Hu, G.R. Pan and Y.Y. Li | 471 |
| Microstructure and Mechanical Properties of Al Alloys by Semi-Solid Processing with   |     |
| LSPSF Technology H.M. Guo, X.J. Yang and J.X. Wang  | 477 |
| The Study of Flowing Balance with Multi-Cavity Die and Non-Uniform Thickness J.C. Lin and K.S. Lee  | 483 |
| <b>Forming Rule Construction for Hourglass-Like Tube Hydroforming with Magnesium Alloy</b> S.Y. Lin, C.M. Chang and R.F. Shyu   | 489 |
| Experiments and Numerical Simulation of Hot Bending and Die Quenching for Ultra-High Strength Boron Steel   | 400 |
| J. Bao, Z.W. Xing, B.Y. Song, Y.Y. Yang and H.S. Liu  | 499 |
| Numerical Study of Springback Laws in Metal Forming of Diaphragm of Automotive Horn Y.Q. Zhang, S.Y. Jiang, Y.F. Zheng and L.H. Zhao  | 505 |
| Reach on Impact Line of Hyperboloid Shallow Shell Surface Deflection L.H. Zhao, Y.F. Zheng and Z.W. Xing  | 511 |
| Multi-Point Positioning Tooling Technology for Aircraft Manufacturing   | 311 |
| C.G. Liu, F.X. Tan and X.J. Li  | 517 |
| Study for Rectangular Box Drawing of Segmented Variable Blank Holder Force X.N. Li, C.Y. Jiang and Z.Q. Wang  | 523 |
| Effect of Deformation Condition on the Mechanical Behavior of AZ80 Magnesium Alloy Y.J. Wu, Z.M. Zhang, X. Zhang, Q. Wang and B.C. Li   | 529 |
| Numerical Analysis on Precision Forging of 7A09 Aluminum Impeller W.W. Wang, J.L. Song, F. Han and S.J. Luo   | 535 |
| Study on Microstructure Character in the Deformable Regions of AISI-1045 Steel Fine Blanking with Negative Clearance J.H. Li, W.F. Fan and Z.M. Zhang                                     | 541 |
| Inner Surface Migration during the Internal Crack Healing in 45 Steel F.Y. Meng and S.M. Nie  | 547 |
| The Effect of Process Parameters on Weld Quality in Resistance Spot Welding Dual-Phase  |     |
| Steels C.M. Qian, Y.S. Zhang, X.Y. Zhang and G.L. Chen  | 553 |
| Investigation on Twist of Asymmetric Flanging of Wheel Cowling Tail of Fender and its   |     |
| Influencing Factors J.P. Lin, S.S. Chen and D.F. Han  | 557 |

| Investigation on Influence Factors of Bulging of Boren Steel at Elevated Temperature J.Y. Min, J.P. Lin, G.H. Sun and W.H. Bao  | 563 |
|---|-----|
| Study on the Joint Strength of SiCp/ Al Metal Matrix Composite by Magnetron Sputtering Method   |     |
| R.F. Chen, Y.H. Zhao, Z.X. Shen, L.G. Dai, X.L. Zhang and R. Zhu  | 569 |
| Online Stress Test and Residual Stress Analysis of Plate's Multi-Point Plastic Forming X.J. Feng, L.F. Liang and Y.J. Zhou  | 575 |
| Warm Flow Compaction Forming of Complex Part by Using Binder-Treated Powder C.X. Hu, T.L. Ngai, J.J. Zheng, Z.Y. Xiao and Y.Y. Li   | 581 |
| On the Microstructure and Impact Properties of Slow Injection A356 Die Castings with Local Pressurization Y.F. Bai, H.D. Zhao, Y.Y. Li and Z.X. Kang                        | 587 |
| Microstructure and Tensile Properties of Al-Cu-Si Alloy with Different Solidification   |     |
| Pressures<br>X.X. Ouyang, H.D. Zhao, K.W. Zhang and Y.Y. Li   | 593 |
| Process Optimization of Mid-Density Tungsten Alloy for Injection Process in Metal Injection Molding Based on Numerical Simulation Z.X. Zheng, Y.B. Wu, W. Xia and W.P. Chen | 599 |
| Vertical Indirect Squeeze Casting Process of an Al-Cu-Mn Alloy Frame Part   |     |
| Y.Y. Li, Y. Hu, H.D. Zhao and W.W. Zhang  | 605 |
| Comparison of Stretching with Horizontal V-Shaped Anvils and Common Flat Anvils S.C. Xiao, L.P. Zhang, L.Y. Ni, W.H. Yang and H.L. Liu                                      | 611 |
| Investigation on the Formability of a Tube in Pulsating Hydroforming L.F. Yang and F.J. Chen  | 617 |
| <b>3D FE Modeling Simulation of Cold Rotary Forging with Double Symmetry Rolls</b> X.H. Han, L. Hua and Y. Zhao   | 623 |
| Numerical Simulation and Experimental Research on the Rolling Process of Large-Scale Aluminum Ring Y. Zhao, W. Lin and D.S. Qian  | 629 |
| Study on After-Forging Austenite Recrystallization Rule of Low-Pressure Rotor Steel   | 02) |
| 26Cr2Ni4MoV with Thermo-Torsion Method L.Y. Ni, P.C. Kang, Z.B. Liu and W.H. Yang   | 635 |
| Numerical Simulation and Experiment of Self-Piercing Riveting with Solid Rivet Joining Multi-Layer Aluminum Sheets Z.C. Huang, Q.H. Yao, N. Jiang and Z.J. Zhou             | 641 |
| Performance Assessment of Surface Finishing Using Completely Inserted Module of Female-Screws   |     |
| P.S. Pa   | 647 |
| Research on Cutting Residual Stresses Based on Thermo-Mechanical Coupling Y.Q. Xu, S.J. Li, T. Zhang and X.H. Yang  | 651 |
| Mechanical Properties of the Natural Heterogeneous Composites A.G. Lin, X.F. Ding, Z.D. Xie and B.Y. Sun  | 657 |
| Research on the Stress Intensity Factor of the Crack Normal to and Dwelling on the  |     |
| Interface of the Cermet Cladding Part J.R. Yang, Z.Q. Li, C.Z. Huang, L.X. Ren and Q.H. Jia   | 663 |
| Preparation of Ni-Al Intermetallics Bonded TiC Porous Cermets by SHS Method S.Y. Huang, B.L. He and J.P. Shi  | 669 |
| Surface Modification of High Chrome Steel by Laser Surface Melting M.Y. Li, Y. Wang, W.M. Zhao, B. Han, Y.Y. Cheng and C.W. Li  | 673 |
| Effects of Processing Parameters on Energy Efficiency of Squash Presetting Laser Cladding H.Y. Wang, D.W. Zuo, Y.J. Chen and H. Ma  | 679 |
| Promotion of Adhesive and Wear Performances of Chromium Coating with Plasma Non-<br>Transferred Arc Treatment   |     |
| J.W. Huang, D.S. Xiong and X.M. Fan   | 685 |
| Experimental Study on Laser Shock Peening of AZ31B Magnesium Alloy Sheet S. Huang, J.Z. Zhou, S.Q. Jiang, X.D. Yang, C.D. Wang and Y.C. Dai                                 | 691 |
| Wear Behavior of Laser-Hardened GCr15 Steel under Lubricated Sliding Conditions S. Lei, Q.K. Liu, Y.P. Liu and H. Li  | 697 |

| Investigation of Metal Droplet Flattening Behavior after Impacting onto Stainless Steel<br>Substrate                 |     |
|--|-----|
|  | 703 |
| <b>Study on the Composite Technology of Electro-Brush Plating and Arc Spraying</b> Z.Y. Zhao, W.J. Xu and S.Z. Zhang | 709 |
| The Effect of QPQ Salt-Bath Nitriding on Microstructure and Wear Resistance of 3Cr2W8V Steel                         |     |
|  | 715 |
| Effect of Arc Current Ultrasonic-Frequency Pulsation on Plasma Cut Quality J.Y. Wang, J.H. Yu, C.H. He and F. Yang   | 721 |
| <b>Investigations of the High Vacuum Die Castings of Dumbbell Specimens</b> R.Y. Jou                                 | 727 |