

Table of Contents

Preface, Committees and Sponsor

I. Material Subtractive Processes: Cutting and Non-Traditional Processes

| | |
|---|-----|
| Experimental Study on High-Speed Turning of Free-Cutting Steel AISI 12L14 Using Multi-Layer Coated Carbide Tools | 3 |
| J.Y. Xu, Q.L. An and M. Chen | |
| Cutting Performance of Hard Processing Materials Based on the DEFORM-3D | 8 |
| J.L. Ren, C.Y. Zhang, Q. Wang, B. Wang and L.G. Zhao | |
| Research on the Dynamic Mechanical Characteristics of the Tool Life in the Excessively Heavy-Duty Cutting Process | 13 |
| G.H. He, X.L. Liu, F.G. Yan, Q. Hu, S.H. Sun and L. Liu | |
| Stability of Turning Process with a Continuous Delay Model | 20 |
| Q.H. Song, X. Ai and B. Guo | |
| Wavelet Transform Denoise of PCB Drilling Force Signal | 26 |
| Y.P. Qu, C.Y. Wang, L.J. Zheng and Y.X. Song | |
| Experimental Study of High-Speed Milling Hardened Steel 7CrSiMnMoV with Large-Ball Mill Cutter | 32 |
| K.P. Zhang, C.Y. Wang, Y.N. Hu and Y.X. Song | |
| An Experimental Research of Dry Milling Powder Metallurgy Nickel-Based Superalloy with Coated Carbide Tools | 38 |
| Y. Qiao, X.L. Fu and X.F. Yang | |
| Surface Integrity in Hot Machining of AISI D2 Hardened Steel | 44 |
| M.A. Lajis, A.K.M.N. Amin and A.N.M. Karim | |
| Experimental Investigation on Surface Integrity of End Milling Nickel Based Alloy-Inconel 718 | 51 |
| X.J. Cai, S. Qin, Q.L. An and M. Chen | |
| Experiment Study on Cutter Disrepair Principle and Optimization for Machining Heat-Resistant Steel | 58 |
| Y.N. Cheng, X.L. Liu, F.G. Yan, Z.J. Li and X.Z. Wang | |
| Research of Tool Parameter Design and Improvement of PCD Drill Machining CFRP | 65 |
| W. Ji, X.L. Liu, Y.W. Wang, K.Q. Li and F.G. Yan | |
| The Mechanisms of PCBN Tools in Turning GH4169 | 73 |
| W. Ji, X.L. Liu, Y.F. Li, T.Y. Ma and D.W. Sun | |
| Research on Machined Surface Quality of High Speed Hard Machining for Harden Steel | 82 |
| C.X. Yue, X.L. Liu, D.W. Sun and M.Y. Wu | |
| Optimization of Slicing Parameters of Single Crystal Silicon Sliced by Diamond Wire Saw | 89 |
| J.F. Meng and Y.P. Han | |
| Time-Domain Simulation on Plunge Milling Ti-6Al-4V | 94 |
| X.D. Qin, L.J. Gui, H. Jia, C. Lu and H. Li | |
| Friction in Turning Titanium Alloy Ti-6Al-1.5Cr-2.5Mo-0.5Fe-0.3Si under Minimum Quantity Lubrication (MQL) Condition | 99 |
| Z.Q. Liu, G.G. Guo, X.H. Zheng and M. Chen | |
| A Study of Cutting Forces in High-Speed Dry Milling of Inconel 718 | 105 |
| H.Z. Li and J. Wang | |
| Tool Wear in Ball-End Milling of Cr12MoV Die Steel Using an Indexable Cutter with the Asymmetric Inserts | 111 |
| B. Zou, C.Z. Huang, Z.Y. Liu, X.Q. Zhuang and J. Wang | |
| Experimental Study on Wear-Resistance of Machined Surface in High Speed Milling Aviation Aluminum Alloy | 117 |
| X.L. Fu, X.Q. Wang, Y.Z. Pan and Y. Qiao | |
| Study on Milling Parameters Optimization in Remanufacturing Cold-Welding Area | 123 |
| Q.Z. Xu, F.Y. Li, S.L. Ma and J.Z. Liu | |

| | |
|--|-----|
| Experimental Study on Intermittent Turning 2.25Cr-1Mo-0.25V Steel with Coated Cemented Carbide Tool | 128 |
| H.L. Liu, X. Lv, C.Z. Huang and H.T. Zhu | |
| Influence of Inclination Angle on Machined Surface Hardness in High Speed Ball End Milling | 134 |
| S.G. Han, J. Zhao, X.X. Chen, Y.E. Li, Q.Y. Cao and Y.W. Dong | |
| Cryogenic Machining of Hard-To-Machine Material, AISI 52100: A Study of Chip Morphology and Comparison with Dry Machining | 140 |
| A.H. Huang, Y. Kaynak, D. Umbrello and I.S. Jawahir | |
| Finite Element and Experimental Analysis of Edge Defects Formation during Orthogonal Cutting of SiCp/Al Composites | 146 |
| N. Hou, L. Zhou, S.T. Huang and L.F. Xu | |
| FEA Simulation of the Influence of Cutting Parameters on Serrated Chip Formation in Machining Titanium Alloy Ti-6Al-4V | 152 |
| Z.H. Jiang, J.L. Feng and X.Y. Deng | |
| Finite Element Analysis of Surface Residual Stress of Titanium Alloy TC4 Based on High Speed Cutting | 157 |
| Z.H. Jiang, X.L. Wang, J.H. Zhang and X.Y. Deng | |
| Research on Cutting-Tools Whole Life Cycle Management System | 163 |
| Y.Z. Wang, Y.H. Zhang and M.L. Zheng | |
| A Comparison of Dry and Wet Machining of SiC Particle-Reinforced Aluminum Metal Matrix Composites | 168 |
| J.G. Li, J.G. Du and Y.X. Yao | |
| The Design and Finite Element Analysis of the Tool in Turning the Inner Ring Groove of a Large Cylindrical Shell | 174 |
| J.J. Zhang, X.L. Liu, G.H. He, T.X. Liu and X.J. Cheng | |
| The Numerical Simulation Technology in the Cutting Process of Alloy Steel AISI4340 | 180 |
| S.G. Wang, Y.Q. Yu, F.S. Gao and X.B. Li | |
| High Speed Face Milling Cutters Dynamic Response with Deformation | 186 |
| F.C. Tao, G.C. Chen, B. Jiang, B. Chen and Y. Ding | |
| Influence Characteristics of Cutting-Contact Stress on the Wear of Milling Cutter in High Speed Ball-End Milling Hardened Steel | 192 |
| B. Jiang, P.Y. Zhao, Y.Z. Wang and Y.H. Fan | |
| Model of Intrinsic/Extrinsic about the Safety for High Speed Milling Tools on Mesoscale | 198 |
| B. Jiang, J.G. Song, S.T. Wang, B. Chen and X.C. Liu | |
| Experimental Study on Cutting Tool Sticking Failure for Stainless Steel 1Cr18Ni9Ti | 205 |
| Z. Li, M.L. Zheng, C.H. Zhu and J.H. Xu | |
| Research on Sticking Failure Characteristics of Cemented Carbide Blade | 211 |
| Z. Li, M.L. Zheng, X.Z. Chen and M. Tong | |
| Study of 1Cr18Ni9Ti Material Properties in Cutting Process | 218 |
| Z. Li, B. Jiang, H.X. Xu and M.J. Zhou | |
| 465Q Gasoline Engine Turbocharger Matching and Performance Calculation | 223 |
| P.Q. Zhang, D.H. Zhao, P. Wu and Y.Y. Wang | |
| An Experimental Study of Orthogonal Cutting of SiCp/Al Composites: Cutting Forces Analysis | 230 |
| S.T. Huang, L. Zhou and J.L. Wang | |
| A Study on the Cross-Sectional Shape of Kerf Cut with Micro Abrasive Air Jet | 236 |
| Q.L. Li, C.Z. Huang, J. Wang and H.T. Zhu | |
| The Depth Model for Abrasive Waterjet Milling of Ceramic Materials | 242 |
| Y.X. Feng, C.Z. Huang, X.J. Liu and B.Q. He | |
| Prediction of the Cutting Depth of Abrasive Suspension Jet Using a BP Artificial Neural Network | 249 |
| X.J. Liu, Q.Q. Fan and Y.X. Feng | |
| Powder Mixed near Dry Electrical Discharge Machining | 253 |
| X. Bai, Q.H. Zhang, T.T. Li and J.H. Zhang | |
| High Performance in EDM Machining of AISI D2 Hardened Steel | 259 |
| F.E.A. Hamid and M.A. Lajis | |

II. Material Subtractive Processes: Abrasive Machining

| | |
|---|------------|
| Study on Surface Roughness in Ultrasonic Vibration Mill-Grinding Hot-Pressed Silicon Nitride | 269 |
| G.C. Qiao, M. Zhou and M. Wang | |
| The Development of an Ultrasonic Head for CMP Pad Conditioning | 275 |
| P.L. Tso, S.G. Liu and J.C. Wang | |
| Study on Grinding Technology of Granite Thin Slab | 281 |
| X.H. Wei, J.S. Zhang, B. Huang and Z. Wang | |
| Grinding Force of Ultrasonic Vibration Assisted Grinding Combined with EDM | 287 |
| P. Yan, J.H. Zhang and G.S. Su | |
| Research on the Distribution of Grains in the Grinding Process | 295 |
| H.X. Zhang and W.Y. Chen | |
| Application of Image Mosaic Method in the Detection of Grinding Wheel Topography | 302 |
| S.G. Huang, N. Duan, X.Y. Chen and X.P. Xu | |
| Investigation on Surface Grinding of Ti-6Al-4V Using Minimum Quantity Lubrication | 308 |
| G.Q. Guo, Z.Q. Liu, X.H. Zheng and M. Chen | |
| Grinding Surface Creation Simulation Using Finite Element Method and Molecular Dynamics | 314 |
| X. Chen, T.T. Öpöz and A. Oluwajobi | |
| Investigation of Material Removal Rate in Mill-Grinding SiC Particle Reinforced Aluminum Matrix Composites | 320 |
| Y.X. Yao, J.G. Du and J.G. Li | |
| Position Error Sensitivity Analysis for Polishing Robot | 326 |
| X.H. Zhang, P. Ba and L. Mu | |

III. Micro/Nano-Fabrication

| | |
|--|------------|
| Ductile-Regime Machining for Fast Tool Servo Diamond Turning of Micro-Structured Surfaces on Brittle Materials | 333 |
| D.P. Yu, Y.S. Wong and G.S. Hong | |
| Study on Experiment Device of Abrasive Water Jet Micro-Turning | 339 |
| R.G. Hou, C.Z. Huang, H.T. Zhu and J. Wang | |
| Finite Element Analysis for Ti-6Al-4V in Ultrasonic-Vibration-Assisted Micro-Cutting | 345 |
| D. Lu, H.F. Huang, Y.B. Wu and M.M. Yang | |
| Molecular Dynamics Simulation of the Ablation Process in Ultrashort Pulsed Laser Machining of Polycrystalline Diamond | 351 |
| Z.Q. Li, J. Wang and Q. Wu | |
| Experimental Study of Cutting Forces in Micro End-Milling | 357 |
| X.B. Jing, H.Z. Li, J. Wang and J.L. Liow | |
| Femtosecond Laser Machining of High Permeability Permalloy | 363 |
| L.S. Tan, K.S. Lee, M.H. Hui and X.P. Li | |
| The Simulation Study of Si_3N_4 Ceramics Nano-Cutting Process | 371 |
| H.Y. Gao, K. Zhang, G.Z. Liu, H. Sun and Y.L. Tang | |
| Research on Surface Topography and Tool Wear in Micro-Turn-Milling of Micro-Screw | 377 |
| C.Z. Jin and R. Fang | |

IV. Material Forming Processes

| | |
|--|------------|
| An Optimized Sheet Metal Forming Process Using Non-Isothermal Heating System | 385 |
| J. Liu, M.J. Tan, S. Castagne and S.C.V. Lim | |
| FEM Analysis of Extrusion of Triangular Sections from Round Billets through Curved Dies | 391 |
| A.K. Rout, K.P. Maity and S.K. Sahoo | |

Studies on the Cooling Effects of Water Cooling Channels in Die Casting Die in Finite Element Method

X.P. Hu, J. Zhang, D.W. Lu and W.J. Min 397

Study on Surface Roughness and Friction during Hot Rolling of Stainless Steel 301

D.B. Wei, Z.Y. Jiang, J.X. Huang, A.W. Zhang, X. Shi and S.H. Jiao 403

FEM Analysis during Extrusion of Round-To-Pentagonal Sections through Converging Dies

A.K. Rout and K.P. Maity 410

V. Computer-Aided Techniques for Materials Processing**Influence of Different Shapes to the Dynamic Mechanical Properties of Bioprosthetic Heart Valve**

X. Huang, Q. Yuan, C.R. Zhang, H.B. Ma and X. Ye 417

Planning and Simulation Study of Stone Countertop Automatic Production Line

Y.J. Kong, J.S. Zhang, B. Huang and Z. Wang 423

Study on Universal Open-Architecture CNC Development Platform Based on Clipper

D. Chen and D.G. Chang 429

Buckling Analysis of the Hydraulic Support Column Based on ANSYS

Y.K. Zhang, L.J. Xiao and R.C. Li 434

Generation of Optimal Tool-Paths for Five-Axis Finish Milling of Free-Form Surfaces

L. Geng and Y.F. Zhang 440

The Design and Simulation of Main Tool Carrier System in a Condition of Large Vertical Lathe

J.J. Zhang, X.L. Liu, G.H. He and Z.G. Yu 447

Analysis of the Movable Cotton Robot Palletizer Working Space Based on Graphing Method

R.G. Hou, J. Gao, Z.Y. Li, S.J. Wang and G.Y. Zhao 454

Conversion Topology and Reconstruction in the Field of Robotics and Machine Tools

F. Hou, J.K. Wang and S.Y. Zhang 460

Multi-Objective Optimization of Product Configuration Based on Customer's Performance Satisfaction

Z.J. Fan, Z.L. Jiang and Z. Li 466

Surgery Robot for Implantation of Intracranial Electrodes

J. Zhou, S.L. Li, S. Ullah, Y.F. Zhang, P.C. Liu and X.P. Li 472

On-Line Fault Diagnosis for Final Drive Based on Order Analysis

F. Xie, X.B. Lei and F. Dong 477

Matching Relationship between Shaft Material and Fatigue Properties under Complex Loading Condition

W.B. Zhang 484

Path Optimization and Simulation of Milling in High Speed on Joint Surface of Transmission Box

K.R. Jiao, Z.J. Zhang and S.T. Huang 489

Research on the Principle of Compiled-Typed NC System

L. Zhou, Y.H. Ren, Y.D. Lang and Z.R. Liao 495

Research on USB Communication in the Compiled-Typed NC System

L. Zhou, Y.H. Ren, G. Cao and Z.R. Liao 501

Wireless Control System of Reconfigurable Flexible Process-Equipment

L. Zhou, Y.T. Fang, G. Cao and B. Zhu 506

The Study of Thin-Walled Complex Parts Reverse Engineering Key Technologies

L.F. Yang, Y. Shi and W.N. Liu 511

VI. Analytical and Numerical Methods for Materials Processing**Numerical Simulation on the Sintering Process of Nanocomposite Ceramic Tool Materials**

H.M. Cheng, C.Z. Huang, B. Zou, H.T. Zhu, H.L. Liu and J. Wang 519

| | |
|--|-----|
| Study on the Stress Intensity Factors of Double Cracks Normal to and Dwelling on the Interface in the Cladding Material Structure | 525 |
| J.R. Yang, G.L. Chen, L.L. Zhang and J. Sun | |
| Three Dimensional Monte Carlo Simulation of Microstructure Evolution in Presence of Pores and Impurities for Three-Phase Nanocomposite Ceramic Tool Materials | 525 |
| S. Hao, C.Z. Huang, B. Zou, J. Wang, H.L. Liu and H.T. Zhu | |
| Simulation of Fabrication for Al_2O_3 Ceramic Tool Materials | 531 |
| B. Fang, C.Z. Huang, H.T. Zhu and C.H. Xu | |
| Fluid Characteristics of Material Flow in High Speed Metal Cutting Process | 537 |
| K.G. Zhang and Z.Q. Liu | |
| Research on Solid Modeling and a Different Mode of Loading with Finite Element Analysis for Flat End Mill | 544 |
| Q.S. Liu, G.Y. Tan, G.J. Liu, Y.L. Su and G.H. Li | |
| Experiments and Finite Element Simulations on Micro-Milling of Aluminium Alloy 7050-T7451 | 550 |
| F.Z. Wang, J. Sun, J. Zhou and J.F. Li | |
| Research on the Tools' Strength in the Condition of Uncommonly Dynamic Heavy-Duty Loads | 556 |
| F.G. Yan, X.L. Liu, G.H. He, J.J. Zhang and Z.G. Yu | |
| FEM on Constitutive Equation of High Strength Steel GCr15 | 563 |
| X.L. Liu, C.X. Yue, M.M. Yu, J.Y. Zhang and M.Y. Wu | |
| Multi-Scale Fe Modeling Inconel718 Machining Process and Crack Initiation of Brittle Particle | 569 |
| X.J. Xu, L.Q. Ding and X.P. Zhang | |
| Failure Analysis of a Bellows Expansion Joint of Inconel625 Alloy | 574 |
| H.D. Liu, W.Q. Wang and Y. Liu | |
| Stability Analysis of Fractional Delay Differential Equations by Chebyshev Polynomial | 580 |
| X.M. Zhang, X.Z. Guo and A. Xu | |
| Stability Analysis of Fractional Delay Differential Equations by Lagrange Polynomial | 586 |
| X.M. Zhang, A.P. Xu and X.Z. Guo | |
| Review of Deep Brain Stimulation Micro-Electrodes | 591 |
| J. Zhou, P.C. Liu, S. Ullah, Y.F. Zhang, S.L. Li and X.P. Li | |
| Design of Hybrid Composite Multilayer Rim of High Speed Energy Storage Flywheels | 596 |
| W. Wang, L. He, X.F. Zhao and G.X. Li | |
| The Analysis and Evaluation Method of Assembly Accuracy Reliability of Heavy Duty Machine Tool | 603 |
| F.L. Cheng, B. Jiang, Y. Li and M.L. Zheng | |

VII. Materials Performance Enhancement and Properties

| | |
|--|-----|
| Effect of SiO_2 Particle Concentration on the Tribological Properties of PTFE Sealing Material | 617 |
| Y.L. Zhang, J. Zhou and J.X. Deng | |
| The Effects of MgO Content on the Mechanical Properties and Microstructures of Al_2O_3-TiN-TiC Ceramic Materials | 623 |
| Y.H. Fei, C.Z. Huang, H.L. Liu and B. Zou | |
| Influence of Hot Pressing Sintering Temperature and Time on Microstructure and Mechanical Properties of $\text{TiB}_2/\text{Al}_2\text{O}_3$ Tool Materials | 629 |
| M.L. Gu, H.J. Xu, J.H. Zhang and Z. Wei | |
| Toughening Mechanisms and Wear Behavior of a TiC Whisker Toughening Alumina Ceramic Cutting Tool Composite | 634 |
| B.Q. Liu, C.Z. Huang and A.L. Sun | |
| The Effects of Sintering Process on Microstructure and Mechanical Properties of TiB_2-$\text{Ti}(\text{C}_{0.5}\text{N}_{0.5})$-WC Composite Tool Materials | 640 |
| Y. Zhao, C.Z. Huang, B. Zou, Y.H. Fei, H.L. Liu, H.T. Zhu and J. Wang | |
| Effect of Nd Addition on Microstructure of Mg-Zn-Nd Master Alloys | 646 |
| Z.W. Zhao, X.Y. Teng and G.R. Zhou | |

| | |
|---|-----|
| Improved Tensile Strength of Carbon Nanotube Reinforced Aluminum Composites Processed by Powder Metallurgy | 651 |
| J.Z. Liao and M.J. Tan | |
| Influence of Cobalt Additive on Mechanical Properties and Residual Stress of Al₂O₃-TiC Ceramic Cutting Tool Material | 657 |
| Z.B. Yin, C.Z. Huang, B. Zou, H.L. Liu, H.T. Zhu and J. Wang | |
| Bio-Inspired Organic-Inorganic Composite Coatings for Implants via a Micro-Dispensing Technique | 662 |
| J. Sun, L. Chang, E.S. Thian, J.L. Li, J.Y.H. Fuh, G.S. Hong, Y.S. Wong and E.J. Wang | |
| Microstructure and Mechanical Properties of Ti(C,N)-TiB₂-WC Composite Ceramic Tool Materials | 673 |
| Y. Liu, C.Z. Huang, H.L. Liu, B. Zou and Q. Shi | |
| Study on the <i>In Situ</i> Fabricated Titanium Nitride-Based Ceramic Cutting Tool Materials Reinforced by Titanium Diboride | 679 |
| Q. Shi, H.L. Liu, C.Z. Huang and B. Zou | |
| The Process Performance Test Study of Pure Chitin Fiber Spunlace Nonwoven | 685 |
| J.Y. Li, J.F. Li, Y. Wang, X. Wang, D.P. Song and Y. Lv | |
| Influence of Different Deformation on Microstructure and Properties of 304 Austenitic Stainless Steel | 690 |
| F. Han, G.Y. Lin, Q. Li, R.F. Long, D.S. Peng and Q. Zhou | |
| Nano-Indentation Simulation Study Based on Parallel Computing | 696 |
| Y. Zhu, S. Song, L.L. Xie, S.H. Qi and Q.Q. Liu | |
| The Simulation Research of Nano-Indentation Based on the Molecular Dynamics | 702 |
| Y. Zhu, L.L. Xie, S. Song, S.H. Qi and Q.Q. Liu | |

VIII. Advances in Design and Measurement

| | |
|---|-----|
| A Virtual Crankshaft Dynamic Balance Measuring System Based on VB | 709 |
| X.W. Wang and L. Mu | |
| Accuracy Analysis of Stewart Parallel Manipulator Based on Uniform Experiment Design | 715 |
| J.G. Li, J. Ding, H.J. Jing and Y.X. Yao | |
| Research of Turbine Pump Shaft Effective Pre-Tightening Force Transmission Influencing Factors | 721 |
| L. Zhou, Y.X. Jiang, Y.D. Lang, D.G. Xie and G.Y. Jin | |
| Calculation of Compressor Characteristics Based on Elman Neural Network | 727 |
| Y.M. Feng, D.L. Zhao and P.Q. Zhang | |
| Sub-Pixel Based Alignment of SMT Electronic Components | 733 |
| X.B. Li, Y.B. Fan, J.J. Wang, Q.M. Hu, H.X. Zhang and L. Bao | |