

# Table of Contents

## Chapter 1: Material Subtractive Processes

<b>A Comparison among Dry Laser Ablation and Some Different Water-Laser Co-Machining Processes of Single Crystal Silicon Carbide</b>	
S.C. Feng, C.Z. Huang, J. Wang, H.T. Zhu, P. Yao and L. Wang	3
<b>A New Technology to Machine Bimetal Band Saw</b>	
H.J. Dong, Q.H. Zhang, L. Tan, G.W. Liu and T.D. Guo	9
<b>A Study on Grinding Brittle Material with Pattern-Dressed Wheel</b>	
P.L. Tso and W.H. Lin	14
<b>An Experimental Study of the Effects of Electrode Shapes on Micro-EDM Performances</b>	
K. Wang, Q.H. Zhang, Q.Y. Liu, M. Zhang, J.H. Zhang and Y. Liu	20
<b>An Experimental Study on Finish Dry Milling of AISI 321 Stainless Steel</b>	
P. Guo, C.Z. Huang, B. Zou, J. Wang, H.L. Liu, H.T. Zhu and P. Yao	26
<b>An Investigation of Forces and Tool Wear in Milling of Ni<sub>3</sub>Al-Base Superalloy</b>	
G.Q. Liu, Z.C. Zhao, Y.C. Fu and Z.L. Yan	32
<b>Comparison of Thrust Force in Ultrasonic Assisted Drilling and Conventional Drilling of Aluminum Alloy</b>	
X.F. Li, Z.G. Dong, R.K. Kang, Y.D. Wang, J.T. Liu and Y. Zhang	38
<b>Cutting Temperature Experiment and Simulation Analysis of the Complex Groove Turning Insert</b>	
L.M. Shi and C. Yang	44
<b>Finite Element Simulation of Minimum Cutting Thickness in Micro-Cutting</b>	
P. Zhang, H.T. Zhu, C.Z. Huang, H.L. Tang, Y. Yao, P. Yao and J. Wang	50
<b>Grinding Force of RB-SiC in Ultrasonic Assisted Grinding with Sintered Diamond Grinding Wheel</b>	
F. Gao, F.F. Zheng, Z.G. Dong, R.K. Kang and J.D. Duan	56
<b>High Speed Machining of Hardened AISI 1045 Steel</b>	
X.P. Zhang, S.B. Wu, Z.Q. Yao and L.F. Xi	63
<b>Laser-Assisted Waterjet Microgrooving of Silicon Nitride Ceramics with near Damage-Free</b>	
L. Wang, C.Z. Huang, J. Wang, H.T. Zhu and P. Yao	69
<b>Parameters Optimization Research of High-Speed Milling PM60 Mould Steel Based on Taguchi Method</b>	
Y.X. Xie, C.Y. Wang, F. Ding and W. Huang	75
<b>Performance of a Holed-Insert in Finish-Turning of Inconel 718 under Jet Coolant</b>	
Z.L. Fang and T. Obikawa	84
<b>Research on Formation Mechanism of Grinding Wheel Oxide Film in ELID Ultra Precision Mirror Grinding</b>	
D.X. Gao, Q. Liu, B. Zhang, C.X. Xiao and C.Z. Ren	90
<b>Research on the Preparation and Cutting Experiment of Magnesium-Calcium Alloy</b>	
Y.K. Wei, H.B. Zhang, Y. Qiao and P.Q. Guo	97
<b>Study on Slurry of Chemical Mechanical Polishing 304 Stainless Steel Based on Ferric Chloride and Oxalic Acid</b>	
J.X. Su, J.P. Chen, Q. Li and H.Q. Qin	102
<b>Study on the Simplification of Spiral Bevel Gear Grinding Model</b>	
C.S. Wang, P. Yao, J. Wang, C.Z. Huang, H.L. Liu, H.T. Zhu and B. Zou	108
<b>Surface Morphology of Silicon Induced by Laser Ablation in Flowing Water</b>	
W. Charee and V. Tangwarodomnukun	115
<b>The Effects of Ultrasonic Vibration in Hot Pressing for Microgrooves</b>	
J.Q. Xie, T.F. Zhou, Y. Liu, T. Kuriyagawa and X.B. Wang	121
<b>The Surface Topography in Machining of Medical Metallic Materials: A Review</b>	
Y. Xu, Y. Qiao, P.Q. Guo and Y. Li	127

<b>Laser-Assisted Waterjet Micro-Grooving of Silicon Wafers for Minimizing Heat Affected Zone</b>	
X.N. Pan, C.Z. Huang, J. Wang, H.T. Zhu and P. Yao	133

## Chapter 2: Material Additive and Joining Processes

<b>Experimental Study of Laser Welding Process and Properties of 2205 Duplex Stainless Sheet Steels</b>	
S.S. Hu, B.T. Yang, B.D. Zeng, D.R. Zheng and Z.L. Yang	141
<b>High Strength Titanium Rods Produced by Thermomechanical Powder Consolidation</b>	
F. Yang, B. Gabbitas, A.P. Singh and C.F. Wang	147
<b>Low-Cost <math>\alpha+\beta</math> PM Ti Alloys by Fe/Ni Addition to Pure Ti</b>	
L. Bolzoni, E.M. Ruiz-Navas and E. Gordo	153
<b>Material Performance in Laser Cladding of a Laminated Plate with Wavy Bond Interface</b>	
Z.H. Li, M.N. Gao and X.Y. Wang	159
<b>Research on the Characteristics of Ti-Al Composite Tube by Explosive Welding</b>	
W. Deng, J.H. Lei, W.L. Qu and Z.H. Jia	166
<b>Study on Titanized Layer Microstructure of T10 Steel by Double Glow Plasma Surface Alloying Technique</b>	
X.L. Hong, C.L. Cui, T.F. Sun, X.C. Wei and C.C. Ji	171
<b>Processing and Properties of Construction Materials for 3D Printing</b>	
Y.W. Tay, B. Panda, S.C. Paul, M.J. Tan, S.Z. Qian, K.F. Leong and C.K. Chua	177
<b>The Research of Contour Surface Recover Technology Based on 3D Printing Parts</b>	
H.Y. Zhang and M.Y. Wu	182

## Chapter 3: Material Forming Processes

<b>3D Numerical Simulation of the Hollow Square-Typed Polymer Based on Gas-Assisted Extrusion Method</b>	
Z. Ren and X.Y. Huang	189
<b>A Brief Review of Forming Forces in Incremental Sheet Forming</b>	
Y.L. Li, J. Sun and J.F. Li	195
<b>A Novel Nano-TiO<sub>2</sub> Additive Oil-in-Water Lubricant for Hot Steel Rolling</b>	
W.Z. Xia, J.W. Zhao, H. Wu, S.H. Jiao, X.M. Zhao, X.M. Zhang and Z.Y. Jiang	201
<b>An Investigation of Hot Forging Die Wear Based on FEA</b>	
Z.H. Wang, C.H. Luan, B.J. Li and J.T. Yang	207
<b>Numerical Analysis of Deformation of AZ31 Magnesium Alloy in Backward Extrusion with Counter Pressure</b>	
X.Y. Zhang, R.B. Mei, P.P. Li, L. Bao, J. Zhang and Y.Z. Zhou	216
<b>Parametric Study of DIC Technology for Strain Distribution of CuZn30 during Micro-Bending Process</b>	
L.J. Wang and B. Kinsey	222

## Chapter 4: Advanced Materials and Processing Technologies

<b>A Novel Testing System for Mechanics Properties of the Thin-Walled Micro Components in Inertial System</b>	
L. Che, B. Wang and G. Li	229
<b>Dispersion of Al<sub>2</sub>O<sub>3</sub> Reinforcements in Al Composites via Friction Stir Processing</b>	
Z.L. Du, M.J. Tan, J.F. Guo and J. Wei	236
<b>Effect of Sliding Speed and Loads on Tribological Behaviors of Iron and Cobalt-Based High-Temperature Alloys against Al<sub>2</sub>O<sub>3</sub> Balls</b>	
C.M. Huang, B. Zou, Y.A. Liu and S. Zhang	241
<b>Microcellular Foaming of Biodegradable PLA/PPC Composite Using Supercritical CO<sub>2</sub></b>	
Z.G. Ma, X.H. Lang, P. Luo, Z.X. Xin and Z.X. Zhang	247

<b>Microstructures, Mechanical and Creep Properties of Rapidly Solidification/Powder Metallurgy Mg-6wt.%Zn Alloys with 5wt.%Ce and 1.5wt.%Ca Additions</b> T. Zhou, D.H. Song and Z.H. Chen	253
<b>Molecular Dynamics Simulation of the Propagation Property of the Interface Micro Crack in Ternary Boride Hard Cladding Material</b> J.R. Yang, K. Guo, Y.R. Chi, X.C. Chen and H.T. Feng	264
<b>Preparation of MgB<sub>2</sub> Films by Directly Electrophoretic Depositing MgB<sub>2</sub> Powder on Ti Substrates</b> F.H. Li, H. Gao, B.W. Zhang and Q.L. Zhu	270
<b>Experimental Study on the Thermal/Vibration Characteristics for a Plate Structure Made of High-Temperature-Resistant Nickel-Based Stainless Steel</b> L. Shang, D.F. Wu, Y.W. Wang and H.T. Wang	277

## **Chapter 5: Novel Technologies in Measurements and Sensing**

<b>A Novel Acoustic Diagnostic Method on Femtosecond Laser Plasma Shock Wave</b> D. Zhong, Z.M. Li, R.L. Ruan and C. Chun	287
<b>A Novel Rotational Insertion Method for Deflection-Free Delivery of a Microelectrode into Deep Brain</b> Z. Li, K.S. Ng, T.C. Wu and X.P. Li	293
<b>Analysis on Control Solution of Interline Power Flow Controller</b> T.Y. Ge and Y. Jiang	299
<b>Computer Simulation of AUV Navigation System Using Fish Lateral Line Sensing Mechanism</b> G.J. Liu, H.Y. Gong, D.X. Leng, L. Xu and Z.W. Liu	302