Table of Contents

Committees

Preface

I. Applied Fundamental	
The Expansion of the Kernels for 3D Elastic Fast Multipole BEM W.W. Wang and Y.M. Chen	1
Variational Method for Percussion Motion of a Non-Ideal Constraint System W.L. Yao and L.L. Gao	5
Prediction Model of Zinc Coating Weight for Continuous Hot-Dip Galvanizing Based on BP Network	
X.B. Zhang, Q.D. Zhang and X.F. Zhang	10
Nonlinear Spline Method for Buckling Analysis of Steel Strip J. Qin, Q.D. Zhang and J.T. Dai	14
Fuzzy Neural Networks Used in PID Controller of the Secondary Regulation Speed System M. Dong, G.Y. Li and L.F. Li	20
The Mathematical Models of the Best Adjusting of Shear Blade Clearance of Disk Shear in Cutting Plate	26
Z.Q. Huang and Q.X. Huang Payameter Fatimation for Small Sample Conserved Data Passed on SVM	26
Parameter Estimation for Small Sample Censored Data Based on SVM Y. Fan, S.K. Wang, F. Zhou, Z.C. Tian and G.S. Ding	31
MLE of Three-Parameter Weibull Distribution in Multi-Data Types Y.J. Wang, Y. Fan and S.K. Wang	37
Crank Block Steering Mechanism Optimization for Forklift Truck Based on Vector PSO C.L. Sun, J.C. Zeng, J.S. Pan and Y.F. Tao	43
The Correlation of Assessment Parameters on Geometrical Features of SurfaceTexture Y.F. Yang, Z.N. Han and J.B. Li	49
II. Rolling Technologies	
Four-High Cold Rolling Mill for Control of Edge-Drop and Thrust Force J.S. Wang, X.F. Yu, L. Song and S.L. Li	57
Work Roll Thermal Deformation Calculation Model of Cold Rolling Mill L. Song, J.S. Wang, M.G. Shen, X.B. Chen and S.L. Li	61
Fesability Analysis of Solving Contact Problem of Roller Bearing by Finite Element Method Z.W. Wang, L.Q. Meng, W.S. Hao and E. Zhang	68
A Robust Model for Work Roll Bending Control Reaching Threshold in Flatness Control of	
Cold Rolling Mill P.F. Wang, D.H. Zhang, X. Li and W.X. Zhang	73
Analysis of Contact Pressure between Rolls under Non-Symmetrical Roll Bending of UCM	
Cold Rolling Mill X. Li, D.H. Zhang, P.F. Wang and W.X. Zhang	80
Transverse Deformation Control in Low Alloy Wear-Resistant Steel Quenching Process D.M. Zhu, G.Y. Liu, S.J. Zhang and Q.S. Zhu	87
Performance Analysis of Asymmetrical Roll Bending for Flatness Control of Cold Rolling Mill	
D.H. Zhang, P.F. Wang, W.X. Zhang and X. Li	93
Research on Simulation of Hydraulic System of Bending Roll H.Y. Han, H. Zhang, J. Wang, J. Wang and Q.X. Huang	100
Experimental Study of Roll Thermal Crown in 1750 Hot Strip Mill Z.F. Ma, Z.W. Li, X.C. Zhao and M.W. Li	106
Thermal Deformation Modeling of Post-Rolling Deterioration of Hot Strip Flatness during Forced Cooling of Coils X.L. Yu, Z.Y. Jiang and Q. Yang	111

111

A Hybrid Model Using Genetic Algorithm and Neural Network for Optimizing Technology Parameters in Skew Rolling Seamless Pipes	
J.H. Hu, Y.H. Shuang and P. Liu	117
A New Approach of Combined Shape and Gauge Control X.P. Zhang, C.J. Zhi, B. Sun, X.Z. Du and J.Z. Zhang	123
Analysis on Influence of Dynamic Setting AGC Model Parameters on the Stability of	
Control System C.J. Zhao, L.Y. Jiang, J.Z. Zhang, Q.X. Huang and X.K. Yu	128
The Calculation of Initial Velocity Field in Tension Reducing Deformation Zone of Steel Pipe	
F.P. Zhang, B.Y. Sun, F. Wang, J.M. Wang and C.J. Zhao	134
Research on Energy Equation of Lubrication Model on Large-Scale Journal Bearing	
System J.M. Wang, Q.X. Huang, J.F. Kang and Y. Fan	139
Key Equipment and Innovative Technology for Tempering of Super Thin Strip W.H. Ding, J.Y. Xia and Y.Q. Li	145
Online Quality Prediction of Strip Hot-Dip Galvanizing Based on Support Vector	
Regression F. He, Z.G. Liang, M. Li and J.W. Xu	153
Analysis of the Mill Roller Bearing Using Mixed Fast Multipole Boundary Element Method Q.X. Huang, H.L. Gui, F. Fan and T. Song	159
Optimization of Rolling Schedule in Tandem Cold Mill Based on QPSO Algorithm S. Lin and Y.R. Nan	165
The Development of Short Stress Path Experimental Asymmetric Multifunctional Rolling	
Mill Z.J. Chen, G.J. Huang, J.J. Min and B.H. Qian	171
Analysis on Diffusion Parameters of Rolling Mill Bearing Alloy-Interface H.B. Li, Q.X. Huang, J.M. Wang and Q. Ma	177
Finite Element Simulation of the Hot-Rolling Process of Titanium Alloy Bar M.R. Shuai, Q.X. Huang and Y.C. Zhu	181
3-D Finite Element Simulation of the Vertical-Horizontal Rolling Process J.H. Ruan, L. Zhang, C.X. Yue, S.D. Gu, W.B. He and S.H. Chen	187
Simulation of Automatic Position Control in an 8-High Cold Rolling Mill Hydraulic System L. Wang and L.Y. Cheng	193
Research on Online Model of Vertical Rolling Force in Hot Strip Roughing Trains G.M. Yuan, J. Wang, H. Xiao and M.L. Li	198
Asymmetric Shape Control Theory and Practice in Cold Strip Mills X.C. Wang, Z.G. Liang, Q. Yang, X.Z. Du, H.Q. Liu and Y. Zhang	204
Influence of Roll Profile Configuration on High-Strength Strip Flatness Control	
Performance in Tandem Cold Rolling J. Wen, Q.D. Zhang, X.F. Zhang and X.W. Ye	210
Mechanism of Cross Bow in Single-Roll Transmission Temper Mill	216
J.T. Dai and Q.D. Zhang Research on Rolling Model Based on Non-Circular Contact Arc for Cold Strip Temper	210
Rolling M. Yu, Q.D. Zhang, B. Wang, X.F. Zhang and J. Peng	223
The Integrated Robust Control of Interstand Strip Tension for Tandem Cold Rolling Mill X.F. Zhang, Q.D. Zhang, M. Yu, K.J. Wang and P.J. Huang	230
Research on the Tendency of Inner Crack during 3-Roll Skew Rolling Process of Round	230
Billets S.Z. Li, W.H. Meng, L.W. Hu and B. Ding	238
Numerical Simulation of Stamping Right-Hand Front Rail with Hot Strip Steel	
X.D. Peng, S.L. Li, N. Li, J. Xu and L.X. Chang	243
Numerical Simulation of Cold Roll Forming by the Non-Uniform Finite Strip Method L.D. Ma, C. Liu and Z.J. Meng	248
Analysis of Research Method for Rolling Theory M.S. Liu, B.Y. Sun, F.P. Zhang and X.W. Song	254

The Development and Application of the Hot-Rolled Plate Ultra-Fast Cooling Equipment G. Yuan and G.D. Wang	260
Modeling of 3D Lateral Flow during the Process of Strip Rolling X.Z. Du, Q. Yang, Q.X. Huang and X.C. Wang	268
Design and Development of Hydrodynamic Lubricating System of Large-Scale Mill Oil-Film Bearing Test Rig J.M. Wang, Q.X. Huang, J.Z. Sun and X. Tao	274
Finite Element Analysis of Contact Stress between Rolling Mill Pressure Screw-Pairs Z.Y. Wang, L.Y. Jiang and C.J. Zhao	278
Numerical Simulation on Velocity Profiles of Mill Bearing Lubrication Q.X. Huang, J.M. Wang, Y.G. Li, L.F. Ma and C.J. Zhao	282
Finite Element Modeling of Casting Roll during Twin-Roll Strip Casting X.M. Zhang, Z.Y. Jiang, D.B. Wei, X. Liu and G.D. Wang	287
III. Materials Science and Processing	
Study on Strengthening Mechanism of Cd Additions for AZ31 Magnesium Alloy S. Gao, L.T. Xia, Z.S. Wu and H.Z. Li	293
Study of Si/Al Ratio and Modification of Silicon Morphology in ZA27 Alloys X.P. Luo, L.T. Xia and M.G. Zhang	298
An Improved Element-Free Method for Compressing Cylindric Tube J.H. Hu, Y.H. Shuang and X.C. Yang	302
Design and Harmonic Response Analysis of a Kind of Load Simulator Y.L. Fu, H.Q. Jing, K. Zhang and W.X. Zhou	307
Research on Quenching Equipment of Rail Head H. Kang, Y.H. Wang, D. Wu, X.M. Zhao and Y.M. Wang	313
The Finite Element Analysis and Structure Optimizing of the 42MN Flatting Mill's Higher Beam	
C.M. Zhang and R.Y. Hao Research on Influence of Fatigue Life from Variable Cross-Section Strut-and-Tie	317
Transition Zone Radian G. Hang and J.F. Wu	321
Effect of Nozzle Layout Parameters on the Controlled Cooling of Flat Steel S.J. Zhang, D.M. Zhu and G.Y. Liu	326
Non-Uniform Deformation Characteristic of in 690 Superalloy Tube in Glass Lubricated Hot Extrusion	222
C.Y. Sun, B. Liu, Q.D. Zhang and R. Li Improvement of On-Line Heating Method in the Side Dam for Twin Roll Strip Casting	332
Process X.W. Song and B.Y. Sun	340
Study on Wear-Resistant Steel Quenching Deformation X.X. Bian, Y.J. Ma and M.W. Li	347
Microstructure Formation and Mechanical Properties in AZ31 Alloy Processed by Continuous Rheo-Extrusion R.G. Guan, Z.Y. Zhao, F.R. Cao, X.P. Sun and Q.S. Zhang	353
Shear Stress and Deformation Analysis of Static Bonded Multi-Layer of Pyrex7740 Glass and Aluminum	333
C.R. Liu, T.S. Jia and Q.S. Meng	361
The Mechanical Property Analysis of Circular Saw Blades under Different Rotational Speeds X.L. Wang and Q. Zhang	365
Influence of Rotation Speed on Cooling Uniformity of Seamless Pipe for Quenching G.Y. Liu, D.M. Zhu, S.J. Zhang, S.S. Hu and M.W. Li	371
Study on Extrusion Forming of Superalloy Tube under Different Dies Y.L. Mao, Q.D. Zhang and C.Y. Sun	380
Analysis on Micro-Scale Behaviors of Pinch Rolls on Cut-to-Length Shear Y.G. Li, J.M. Wang and S.P. Liu	386

Analysis on the Super-Winding Accident of Casting Crane and Configuration of the	
Safeguard H. Wen, Q.W. Wang, G. Zheng and B. Wang	390
IV. Leveling and Shearing Technologies	
The Design and Study of Roller Curvature for the Tube or Bar Straightener D.C. Hu and H.M. Chen	394
The Study of Fulcrum Distance in the Pressure Straightening Process Y.Q. Tian, Z.F. Wang, Q.X. Huang and J.B. Li	399
Research on Automatic Tracking Technology and Improvement Model of Plate in Leveling Region	
H.J. Li, Q.X. Huang, X.L. Gong, C.J. Ju, J.M. Wang, Z.H. Jia and Z.Q. Zhang	404
Research on the Impact Pressure of the Hydraulic Rolling-Cut Shear J. Wang, H.Y. Han, Q.X. Huang and J. Wang	410
Rigid-Flexible Virtual Prototyping Study of Planetary Gear Reducer for Shearer Cutting Unit	
K.B. Zhang, Z.J. Yang and W.B. Zhu Research on Rolling-Cut Double-Side Shear in Kinetics	414
Z.B. Chu, Q.X. Huang, L.F. Ma and J.D. Zhang	420
Analysis of Leveling Strategy for a Plate Mill L. Cui, X.L. Hu and X. Liu	424
The Theory Analysis of the Blade Gap's Adjusting for Rolling Shear F. Fan, Y.G. Li, H.L. Gui and F.L. Yang	429
Calculation of Cutting Force for Drum Type Arc Flying Shear J.Y. Xia, W.H. Ding and Z.Y. Li	434
The Design and Implementation of Leveling Model and Data Analysis System of Eleven Roller Leveler	
Y. Hu, X.H. Hao, Q.X. Huang, Q.S. Wang, S.Z. Jin and H.G. Yang	443
Straightening Technology Research of Aluminum Profile for Vehicle J.J. Hao, Q.X. Huang and X.L. Zhang	449
Research on Leveling Model of Combination Leveler X.G. Wang, Q.X. Huang and J.M. Wang	453
Design Considerations in High Strength Plate Leveler C.L. Zhou, H. Liu and Q.X. Huang	458
Industrial Test on Shearing Force of Rolling Shear L.F. Ma, J.M. Wang and Q.X. Huang	462
A Networked Control System of Rolling Shear Line Based on PROFIBUS-DP Z.Y. Sun, Q.L. Sun, X.W. Yan and H. Li	467
Development of Automatic Control System for a Rolling Shear Line Q.L. Sun, Z.Y. Sun, X.W. Yan and H. Li	471
Analysis of Asymmetric Valve Control Asymmetric Cylinder System of Hydraulic Leveler B. Guo, Y.G. Li and H.Y. Han	477
Deformation Work in Strip Tension Leveling C.L. Zhou, Z.Y. Jiang, G.D. Wang and Y.A. Zhang	482
FEM Analysis of Bottom Cassette of Plate Roller Leveler S. Liu, Q.X. Huang, C.L. Zhou and C.M. Gao	488
Numerical Simulation of Straightening of Steel Pipe for Press Straightening Machine D.F. Song	493
Research on Computer Simulation System for Special Straightening and Shearing of Wire B.Y. Sun, X.Z. Du and X.R. Yang	499
Leveler Intelligent Model and Knowledge Base for Plate Steel Based on Multi-Fieldbus Y. Hu, X.H. Hao, Q.X. Huang, Q.S. Wang and S.Z. Jin	504
V. Testing Technologies	
Description and Control of Tin Plate Surface Visual Quality B. Wang, Q.D. Zhang, M. Yu, X.F. Zhang and G.H. Ni	510

Stress Testing and Strength Analysis of Vibrating Cooler Z.J. Yin, L. Jin, B. Chen, L.W. Zhang and Z.C. Tang	516
Design and Analysis of Structure and Test System for Bearing-Rotor Test-Bed X.Y. Pang, Z.J. Yang and Q.L. Liang	522
The Study of Online Detecting Technique of Steel Production Based on Laser Structured Light	
Z.G. Liang, X.C. Wang and F. He	526
VI. Related Research and Development	
Artificial Intelligent Solver on Windscreen Wiper Mechanism of Automobile Y.D. Song	533
Simulation of Average Model Switch Network of Power Converter Y.D. Song	537
Improve Design and Analysis on Transitional Chute of Scraper Conveyor S.P. Wang and Z.J. Yang	541
Intelligent Design of the Hydraulic Manifold Blocks Based on Rule-Based Reasoning S.W. Du, Y.T. Li and J.J. Song	546
The Analysis on Different Circular Saw Structures for Reducing Saw Noise X.L. Wang and Y. Zhang	551
Performance Parameters Analysis of Vibrating Cooler Z.J. Yin, B. Chen, L.W. Zhang and Z. Tian	557
Simulation and Analysis of Mechanical Properties of Large Rotating Steel Structure Based on CAE Technology	
Z.J. Yin, Z.C. Tang, B. Chen and T. Han	562
The Study of CAD/CAE Integrated Technology in Network Environment H. Ding, Z.J. Yang, X.W. Wang and Z.Y. Ding	567
Feasibility Analysis for Large Rectangular Ingot Production by Intensive Cooling S.L. Li and X.G. Ai	573
Discussing the Effect of Different Modeling Methods on Bus Frame Modal Analysis Based on the Experiment	
T. Han, L. Jin and Z.J. Yin	577
Experiment Research on Tangential Dynamic Characteristics of Machined Plane Joint Interfaces	
X.L. Zhang, S.H. Wen, G.S. Lan, H.Q. Ding and Z.Y. Zhang	584
Dynamic Recrystallization during Hot Compression Processes of 304 Austenite Stainless Steel	
X.D. Zhao, J.S. Liu, H.Q. Chen and W.W. He	590