

Table of Contents

Sponsors and Committees

Preface

CHAPTER 1: Digital Design

Improvement of the Iterative Algorithm for Numerical Simulation of Springback in Sheet Metal Forming J. Han, F.Z. Shi and L.K. Shao	1
Optimization of Molding Process Parameters for the CPU Fan Based on Orthogonal Experiment C.D. Lu, Y.L. Zhang, S.F. Jiang and G.Z. Chai	7
Analysis of the Workpiece Elastic Deformation Holding in Fixture with High Definition Metrology Z.L. Jiang and X.X. Meng	12
Finite Element Analysis for the Crankshaft of the Piston Compressor B. Zhao	17
Research of Variant Design Method for Product-Level Z.Y. Wang, S.F. Wu and L.L. Pang	22
Research and Implementation of 3D Surface Finite Element Mesh Generation Based on STEP H. Jia, Y.H. Wang and Y.L. Lu	27
Applying Collaborative Filtering Techniques for Individual Fashion Recommendation J.L. Lei, J. Wang, G.D. Lu and S.M. Fei	31
Electromechanical Coupling Study on the Pull-in Parameters of Electrostatic Cantilever Microbeam Y. Tao and S. Wen	36
Technology Analysis and Optimization for High Pressure Casting of the Gearbox Shell of a Drill L.S. Che, B.S. Pan, T.H. Peng and S.H. Zhang	41
Research of the Image-Based Fast Design for 3D Toys and Cartoons J. Wang, G.Y. Zhu, G.D. Lu, G. Chen and D.L. Zhang	45
TRIZ in 3D Garment CAD W.L. Li, J. Wang and G.D. Lu	50
The Architecture Design of Integrated Reverse Engineering System and Preliminary Exploration of its Key Technologies X.F. Yu, S.J. Yi, C.X. Li and J. Lin	55
Reconstruction of Turbocharger Design Exploration L.J. Qiu	60
Study on Application of Rapid Prototyping in Precise Oral and Maxillofacial Surgery Y.F. Liu, X.T. Dong, H.Y. Zhu and W. Peng	64
A Study on Al-6061-T6 Tube Drawing Limit Based on Critical Damage Value G.Z. Quan, Y.X. Wang, J. Zhou and B. Chen	69
Process Optimization for Suction Plastic Forming of In-Mold Decoration Plastic Sheet with CAE B. Gao, X.R. Nan and B.Z. Wu	74
A Means of Drawing for Perspective Ellipse and its Applications X.F. Yu, S.J. Yi, Y. Zhu and S. Yang	79
Kinematic Analysis of Detection of Steel Ball Surface Defect Based on ADAMS Y.W. Wang, K. Ding, D.K. Jia, X.L. Liu, C.X. Yue and Z.Y. Zhao	83
Numerical Analysis on Porous Shunt Used in Magnesium Alloy Furnace C. Xiang and F.Q. Ying	88
TRIZ-Based Industrial Design Methodology Z.Y. Wang and M.J. Chen	93

Research on Air Nailer Comfort Evaluation Method and CAE Analysis System Development J.Y. Li and X.F. Jiang	98
High-Pressure Gas Cylinder Plug Material Substitution Simulation Z.Q. Guo, F. Xie, Z.B. Qin and Q.J. Lv	103
Research on the Digital Industrial Design System Integrated with Product Data Management System X.F. Jiang and J.Y. Li	106
Regions Segmentation Algorithm of Triangle Meshes Based on Normal Vector J. Chen, C.H. Gao and B.W. He	111
Extraction Profile Feature Points of Complex Parts Based on Genetic Algorithms Q.J. Lv, S.P. Fang, Y.J. Wang and Z. Zhang	116
Virtual Assembly of Ball Valve Based on Computer Supported Cooperative Design F. Xie, Y.J. Wang, Q.J. Lv and Z.B. Qin	121
Thermal Analysis and Optimization of Plant-Fiber and Starch Dishware Mould Based on ANSYS X.M. Zuo and Z.M. Xu	125
Rapid Design Technology for Building Door & Window Products Based on Generalized Modularization C.P. Yan, Q.H. Zhou, C.K. Mu and F. Liu	130
Customer-Oriented Product Customization Model and its Mathematic Evaluation G. Xiao, L.B. Zhang, F. Gao and Z.B. Chen	135
Geometric Imperfection Sensitivity and Effect of Constraint Conditions of H-Section Columns under Compression Y.P. Wang, Y. Zang and D.P. Wu	140
Three Dimensional Reconstruction System Based on Laser Radar C.J. Tian, Z.Y. An, L.J. Li and B.G. He	145
Seismic Response Analysis of an Adsorption Tower Based on ANSYS X.P. Hu and X.P. Ye	150
Web-Based Collaborative Design of Auto Steering Hydraulic Rotating Valve L.S. Zhao, Y.N. Rui, Q.D. Chen and C.Y. Zhang	155
Ergonomics Optimization of Human-Product Contact Surface Design Based on Stochastic Finite Element J.F. Wu, H.N. Wang, X.D. He, F. Wang and X.J. Liu	160
Muscle Force and Joint Torque Prediction Model for Intelligent Human-Assisted Product Design J.F. Wu, H.Y. Li, X.D. He, N.T. Yang and F.Q. Shi	165
Design of the Intelligent Lightning Protection System Y.J. Wang, K. Tong, L.A. Hou, H.C. Zhuang and F. Xie	170
Research on Rapid Manufacturing of Functionally Graded Mold by Electroforming and Arc Spray C.S. Liu, H.P. Zeng, H.Q. Du and W. Fan	175
Three-Dimensional Modeling and Finite Element Analysis of Ladle Turret X.C. Zhang and Z.W. Yuan	179
Optimum Design of a High Power Density Magnetic-Gel Brake Base Using Neural Network Model and Genetic Algorithm H.Z. Lv and X.C. Liang	184
Data Collection and Model Construction Methods for Reverse Engineering L.Y. Jiang and Z.B. Wang	189
Some Important Applications of Support-Function in Theory of Mechanisms Y.P. Li and Y. Chang	194
Digital Manufacturing of Topology Optimization Designed Structure Based on Level Set Function Y.Y. Chang, S. Liang, P. Mi and X. Li	199
Structural Reliability Analysis of Loading Platform Cantilever under Multiple Failure Modes R.J. Zhang, M. Li, M.Q. Zhang and X.W. Wang	204
Study on Product Design and Process Simulation of Hydroformed Automobile Framework L. Zhou and X.M. Cheng	210

Kinematics Analysis of Mechanisms Based on Dynamics Multibody Systems in Virtual Assembly Environment	214
Z.X. Zhang, J.H. Liu and R.X. Ning	
Characteristics Analysis of TBM Disc Cutter Ring	219
H. Wang, Y.H. Wu, H. Sun, T.Y. Wang and K.J. Zhao	
Analysis on the Stress and Failures of Disc Cutter of Full Face Rock Tunnel Boring Machine	223
T.Y. Wang, K. Zhang, H. Sun, Y.H. Wu and K.J. Zhao	
Study on the Optimization Straightening Regulation of Heavy Rail Compound Roll Straightening	227
H. Song, P.L. Wang, L.H. Fu, M. Chen and Z.Q. Wang	
Optimization for Stamping Process Parameters of Front Fender Based on Numerical Simulation Technology	232
Z.F. Liu, Q. Zhang, W.T. Yang, J.H. Wang and Y.S. Zhao	
Comprehensive Assessment of Assembling-Possibility of Products Based on Extensive Theory	237
Q.D. Chen, Y.N. Rui, Q.Z. Chen, Z.X. Hua and L.S. Zhao	
Studies on the Springback Mechanism of Incremental Sheet Forming Based on FEM Simulation	242
F. Han, J.H. Mo, X.H. Cui and Z.L. Wang	
A New Method for Calculation the Ball Grading of a Ball Mill	247
Y. Sun, W.T. Wang, M.F. Dong and Y.L. Mao	
A Rapid Parametric CAD System for Fine-Blanking Progressive Dies	252
Y.L. Wang and H.C. Long	
New Characteristics of Inverse Analysis Method and its Application in Sheet Metal Formability Prediction	257
X.Y. Lu, B.T. Tang and X.L. Lu	
Rapid Design Platform for Mechanical Products Based on CBR	262
S.F. Wu, Z.Y. Wang and L.L. Pang	
The Auxiliary Angle Method for Deriving the Pressure-Angle Expressions of Cam Mechanisms	267
Y. Chang and Y.P. Li	
Modal Analysis of Precision Lapping Machine	272
Z.Y. Mou, W.F. Wang, P.F. Gao and D.H. Wen	
The Estimate of Confidence Level for Part Dimension and Fits Test	277
X.M. Wu	
Design on Same Axis Double Index of Motorcycle Based on MCU	283
S.B. Li	
Research on Knowledge Management Oriented Product Features Knowledge Reconfiguration in Discrete Enterprise	288
H.B. Lv, P. Chen and Q.F. Wang	
Development of the Picking Manipulator Simulation Platform Based on Multi-Domain System	292
Y.L. Chen, X.J. Zou, H.X. Zou, Q. Sun, J. Li, H.J. Wang and T.H. Liu	
Numerical Study of a Panel with Big Grooves Subjected to In-Plane Tension	297
N. Huang, M.H. Huang and L.H. Zhan	
Intelligent Algorithm of Machine Robust Design Orthogonal Optimization Based on Analysis of Variance Ratio	301
Y.X. Li, B. Wang and G.P. Peng	
Experimental Research on Self-Alignment Design Principle of a Large-Scale Precise Machine Bed	306
Z.H. Yan, Y. Cao and J.Y. Yu	
Statics Analysis of a Novel 5-DOF Parallel Manipulator	311
Y.B. Li, S.M. Ji, Z.F. Wang, L. Zhang and Y.Y. Wang	
Design of Automatic Measuring Instrument of Irregular Objects' Centroid	316
N. Sun, Y. Zhang and J. Wang	
Numerical Simulation of Three-Dimensional Cathode Flow Field of ECM for Inner-Wall Rectangle Weight-Reduction Blind Groove	321
J.M. Wu	

Bubble Journey: Multimodal Input Tools Design to Augment Sense Experience in Computer Game	
F.T. Ying, P.C. Zhu, M.L. Ye, J.C. Chen, Z. He and Y. Pan	326
A Study of Product Design at the Early Stage Based on SET Mode	
J. Wu and Z.C. Lu	331
Discussion on Colour Design of Medical Product Based on Visual Negative Afterimage Theory	
X.F. Xiong and C. Xiong	335
Dynamic Analysis of CNC Gantry Surface Grinder by Finite Element Method	
Z.Y. Weng, S.H. Hu, N.N. Zhang, H.G. Ding and H.W. You	339
Personas Building and Digital Contents Design for Chinese Farmers	
F.T. Ying, M.L. Ye, L.N. Yao and P.C. Zhu	344
A Digital Manufacture Technology for Skull Prosthesis Using Incremental Sheet Forming Method	
F. Han, J.H. Mo, P. Wang and Y.Z. Deng	348
NURBS Curves Interpolation Based on Dynamic Characteristics of Machine Tools	
J.H. Dong and H.Q. Cao	353
Innovative Design and Optimization of Molded Honeycomb Mold	
S.C. Ma, B. Yan, P. Liu and R.H. Tan	358
Kinematics Analysis and Control System Design of 6-DOF Parallel Kinematic Machine with Matlab and EMC2	
B.C. Li, D. Yang and R.Z. Lu	363
The Research of Conical Bore Diameter Measuring Method and Tool Based on Incomplete Iron Hinges	
X.Q. Chen, Z.K. Wang, J.X. Su and X.H. Kong	368
An Effective Algorithm for Tool-Path Airtime Optimization during Leather Cutting	
W.B. Yang, Y.W. Zhao, J. Jie and W.L. Wang	373
Research on Static Characteristics of Static Pressure Supporting Cylinder Pair	
W.Q. Xu, Y.D. Sun and B.Q. Zhou	378

CHAPTER 2: Measurement and Control

Implementation of OMRON Servo Positioning Controllers in Automatic Terminal Crimping Machine	
S.X. Su	383
Temperature Tag Based on Active RFID	
Y. Tao, S.F. Geng and H.W. Lian	387
Error Compensation in Turning Operation of Slender Shaft Using a Fuzzy PID Controller	
J.L. Guo and L.Q. Chen	392
Modeling and Error Analysis of Monocular Stereo Vision System for Large-Scale Workpiece On-Machine Measurement	
Z.R. Wang, Y.H. Wu and Y.M. Quan	397
Design and Analysis for a Nano-Positioning Micro-Motion Platform Driven by Piezoelectric Ceramic Linear Motors	
H.B. Lin and G.Z. Yang	402
Numerical Simulation and Experimental Research on MAG Surfacing Deposited with Electro-Magnetic Stirring Controlling	
G.J. Zhao, Q. Luo, X.J. Wang and J. Luo	407
A Study on the Application Scheme for RFID-Tech Based Process Management in the Sewing Workshop of Clothing Companies	
D.J. Zhou and Z.X. Wang	412
Research on Realization and Application of Uniformly Accelerated Motion in NC Systems	
D.Q. Yang and Y.L. Yu	417
Improved Freeman-Newell Functional Reasoning Model for Conceptual Design of Manufacturing Process Control Strategies	
G.Q. Liu	422
The Design and Implementation of Motion Control Card Based on DSP	
X.J. Shi	427

CHAPTER 3: Mould & Die

Research on Rule-Based Reasoning Intelligent Selection System of Injection Mold Standard Parts	
B.Z. Wu, B. Gao and R. Song	432
Layered Manufacturing by Reverse Engineering-Principle and Application	
C.H. Li, Z. Fang, Y. Cui and Y.C. Ding	436
A New Optimal Control of a Tandem Cold Metal Rolling Process	
Y.R. Nan and Y.F. Li	441
Machinability Comparison of Electrical Discharge Machining of YG15 Hard Metals, 45 Carbon Steel and ZL108 Cast Aluminum Alloy	
Y. Wang and F. Gao	446
Droplet Transfer and Microstructure of Q235 Steel Thick Plate Using CO₂ Welding with Additional Longitudinal Magnetic Field Controlling	
Q. Luo, D.M. Lu and J. Luo	451
The Flexible Iterative Algorithm for Calculations of Static Form Errors in Peripheral Milling Thin-Walled Components	
Y.G. Kang and Z.Q. Wang	455
Influence of Sub-Temperature Quenching Temperature on Microstructure and Property of 65Mn Steel	
A.M. Li, M.J. Hu and X.J. Wang	460
Effects of Geometric Characteristics on Flow Ratio of the Melt and Modifying the Checking Formula	
D.H. Wang, B.Y. Jiang, C.P. Chu and Y.S. Deng	465
Effect of Different Strength Ratio on Formability of TWBs for Square Cup Panels	
S. Xue and J. Zhou	470
CNC Machining Technology for the Sliding Block Parts with Special Shape in the Automobile Mold	
X.X. Gong, Y.N. Rui, G.F. Qian and X.R. Duan	474
A STEP-Compliant Approach to NC Programming of Freeform Surfaces	
R.L. Liu, Y.R. Wang, C.R. Zhang and Y.F. Xu	479
Temperature Influences on Springback of AZ31 Sheet	
J. Gao, Z.M. Yue and L.Q. Ruan	484

CHAPTER 4: Manufacturing Technologies

Research on Liquid-Solid Two Phase Abrasive Flow Based on the Unified Second-Moment	
S.M. Ji, B. Gong, D.P. Tan and Q.L. Yuan	489
Study on the Fluid Magnetic Abrasive Polishing Technology	
C.D. Lu, X.J. Gong, H. Jia and G.Z. Chai	495
Anisotropic Lapping of Single Crystal Sapphire	
P. Zhou, P.F. Gao, W.F. Wang and D.H. Wen	502
Modeling and Experimental Analysis the Effect of Minimum Chip Thickness on Cutting Temperature in Micro-End-Milling Process	
Y.C. Liang, K. Yang, Q.S. Bai and W.Q. Chen	506
Structure Analysis on Gantry Machining Center and Characteristic Analysis of Rolling Guide Interface	
Z.W. Zhang, C.Y. Jin and J.R. Zhang	511
Constitutive Relationship of TA15 Alloy and its Application in the Hammer Forging Process Simulation	
G.Z. Quan, Y. Tong, Y.W. Zhang and J. Zhou	516
Effects of Ultrasonic Vibration on Machining Accuracy in Drilling	
C.M. Zhang, D.Y. Zhang and X.J. Ma	521
Experimental Study on Wear Mechanism of Cutting Tool and Cutting Temperature in High Speed Machining Superalloy	
C. Liu, X. Ai and Z.Q. Liu	525
Research on the Application of USM in the Ultra Precision Stage	
H.B. Lin and G.Z. Yang	529

Research on the Error Model of a Nanometer Precision Stage G.Z. Yang, H.B. Lin and F. Liu	534
NC Reconstruction of High Accuracy Spheres Grinding Y.L. Yu, Z.Y. Miao and H. Yu	539
Tool Path Generation Method of Equal Approximation Error for Free-Form Surface in High Speed Machining C.J. Zhou and H.C. Chen	544
Overview of Rapid Prototyping for Fabrication of Bone Tissue Engineering Scaffold Y.F. Liu, X.T. Dong and F.D. Zhu	550
Uniformity of Kinematic Trajectory with Wafer Driving Initiatively in Plane Lapping Process P.F. Gao, W.F. Wang and D.H. Wen	555
The Characterization and Experiment Research of Ultrasonic Rolling Machining for Column Surface J.F. Ding, S.J. E, K.H. Zhang and F.J. Yu	559
Applying TRIZ for Optimization Formulation of Sapphire Precision Lapping X. Wang, C.D. Lu and T. Hong	564
Path Generation and Posture Angle Control of Tool for Robotic Polishing System S.S. Ying, S.M. Ji, M.S. Jin and L. Zhang	568
The Numerical Simulation of the Single Abrasive Motion Law in the Environment of Structural Surface S.M. Ji, B.L. Ma, D.P. Tan and Q.L. Yuan	573
The Manufacturing of Rapid Tooling by Stereo Lithography Y.L. Hou, T.T. Zhao, C.H. Li and Y.C. Ding	578
Research and Application of Metal Cold Extrusion Forming Utilising Floating Die and Divided Flow G.J. Hu and F. Feng	583
Statistical Analysis on Lapping Parameters for Sapphire Wafer H. Wu, P.F. Gao, W.F. Wang and D.H. Wen	587
Study on the Effect of Ultrasonic Surface Rolling Processing Parameters on the Surface Roughness of Q345 Hydraulic Prop G.Y. Mei, K.H. Zhang and J.F. Ding	591
Research on Hole Expanding with Spiral-Fluted Electrode in ECM Y. Yin and G.F. Yin	595
Tool Wear Image Segmentation Based on Markov Random Field Model S.C. Xiong, L.P. Dong and D.H. Wen	600
Layer Face Milling Cutter Parametric Modeling and Modal Analysis S.Y. Ji, X.L. Liu, F.G. Yan, C.X. Yue and X.F. Zhao	605
The Real-Time Prediction of Surface Roughness Based on Genetic Wavelet Network J. Chi and L.Q. Chen	610
Study on the Cutting Deforming Force of Single Abrasive Grit for Ultrasonic Vibration Assisted Grinding along Normal Direction H.L. Zhang and J.H. Zhang	615
Crossbeam Analysis and Structure Optimization of Special-Shaped Stone Combined Machining Center K. Zhang, J.P. Ren, H. Guo, Y.H. Wu and K.J. Zhao	620
Theoretical Analysis and Uniformity of Trajectories in Lapping Process W.F. Wang, P.F. Gao and D.H. Wen	625
Research on Temperature Field about Cutting Area in Plunge Milling Ti Alloy Based on Finite Element X.D. Qin, W.C. Liu, H. Jia and X.L. Ji	630
Modeling and Experimental Study of Magnetorheological Flexible Gasbag Polishing S.M. Ji, G.D. Chen, M.S. Jin and L. Zhang	634
Research on Graphitization of Accelerant Polishing Technique for CVD Diamond Film S.M. Ji, Z.H. Xu, L. Zhang, Q.L. Yuan and D.H. Wen	639
Study on a Robust NURBS Interpolator M.H. Zhang and Z.Q. Liu	644

Overview of Development and Application of Ultra-Smooth Surface Abrasive Flow Polishing Techniques	649
K.H. Zhang and G.F. Wang	
Study on the Cutting Properties about Magnesium Alloy when Dry Turning with Kentanium Cutting Tools	653
X.H. Guo, L.J. Teng, W. Wang and T.T. Chen	
Study on Characteristic of Abrasives in Chemical Mechanical Polishing of Silicon Wafer	658
J.X. Su, X.Q. Chen, J.X. Du, X.Y. Wan and X. Ning	
Development of CNC Milling System for NURBS Interpolation Based on IGES	663
T.G. Li, C.L. Fu, P. Guan, T.B. Yu and W.S. Wang	
Numerical and Experimental Research of the Slurry Film in Chemical Mechanical Polishing (CMP)	669
F.Y. Lou, Q.F. Deng and J.L. Yuan	
Numerical Prediction of Manufacturing Error in Sliding Panel Structure	675
Z.X. Li, S.M. Ji, X. Lv, S.C. Xiong, S.S. Ying and Y.Y. Wang	
Application of a Hybrid Algorithm Based on Genetic Algorithm and Hill-Climbing Algorithm to Tool Path Optimization in CNC Machining	681
H.Q. Du and J.B. Qi	
Study on a Three-Dimension Nanometer Precision Machining	686
H.B. Lin	
Application of Magnetic Abrasive in Gasbag Polishing	690
S.M. Ji, G.D. Chen, M.S. Jin, L. Zhang, Q.L. Yuan and X. Zhang	
Hydration Polishing of Sapphire	695
J.L. Wu, W.F. Wang, P.F. Gao and D.H. Wen	
Structural Levels Model of Performance Behavior and Collaborative Design of High Speed Milling Cutter	700
B. Jiang, M.L. Zheng, C.X. Qi and J. He	
Study on the Multiple Objective Parameter Optimization Method for NC Turning	705
Z.Q. Liu and M.H. Zhang	
Research on Laminated Object Manufacturing Technology for Metal Part Based on CNC Machine Tool and Large Thickness Slice	710
J.T. Zhang, P.Y. Guo and C.Y. Lu	
Research on Precision Accelerant Lapping Technology of GHz SAW CVD Diamond Films	714
L. Zhang, D.H. Wen, F.Q. Xiao, Z.H. Xu, Q.L. Yuan and S.M. Ji	
Thermomechanical Simulation of Single Splat Solidification and Cooling in Plasma Spray Forming	719
L.R. Zhu, H.P. Zeng, W.J. Xu and H.Y. Li	
Study on the Surface Characteristics of Polishing Pad Used in Chemical Mechanical Polishing	724
H. Gao and J.X. Su	
Drilling Force in High Speed Drilling Carbon Fibre Reinforced Plastics (CFRP) Using Half Core Drill	729
D. Liu, H.H. Xu, C.Y. Zhang and H.J. Yan	
Influence of Grinding Parameters on the Depth and Uniformity of Cylindrical Grinding-Hardened Layer	733
J.D. Liu, J.Z. Zhuang, X.L. Zhang and Z.L. Xu	
Micro-Quality Control on Ultra-Precision Machining of Sapphire Substrates	738
H. Zhou, L.G. Bai and D.P. Wang	
Ceramic Sample Preparation by Polishing Process for Nano-Indentation	742
J.S. Sheng, D.H. Wen and S.M. Ji	
Research on Material Removal Modeling and Processing Parameters of Magnetorheological Finishing	746
Y.M. Li, X.Q. Shen and A.L. Wang	
The Research in Algorithm for MRF Forming Dwell Time of Optical Components	750
Z.M. Yang, H.P. Hu and Y.B. Gao	
Virtual Simulation and Optimization for 5-Axis Milling Process	754
L.Q. Zhang	

Study on Surface Roughness of High-Speed Cutting of Ni-Base Superalloy under Different Cutting Media	
H.Y. Cao, L.H. Guo and C. Chen	758
Present Situation and Development Trend of Precise Wire Cutting Technology of Silicon Wafers	
H.W. Du and Y.Z. Yu	762
NC Milling of Profiled Screw	
Z.Y. Miao, D.Q. Yang and H. Yu	767
 CHAPTER 5: Manufacturing Technologies	
Construction of Typical Shell Ring Cutting Database System	
X.L. Liu, M. Liu, H.Y. Han, W.T. Li and J.L. Zhang	771
Design of Holonic Manufacturing Execution System with Control Mechanism Based Stigmergy	
X.L. Li, J.S. Lu, G.Z. Chai and H.T. Tang	776
Rapidly Planning Approach Based on CBR for AO of Mechanical Product	
K.F. Zhang, Z.Q. Wang, P. Liu and Y. Li	781
Industry Relocation and Manufacturing Clusters Upgrading	
H.P. Sun	786
Single Item Lot Sizing Models with Bounded Inventory and Remanufacturing	
N.M. Wang, Z.W. He, Q.S. Zhang and L.Y. Sun	791
Technical Study on Neural Network Intelligent Setting for GAIM Processing Parameters	
B.Q. Wang and Z.W. Zhang	796
Study on Conversion of Customer Needs in Product Development	
F.H. Zeng and L.H. Zhou	801
Open Vehicle Routing Problem Using Quantum Evolutionary Algorithm	
Y.W. Zhao, J.L. Zhang and D.J. Peng	807
Research of Manufacturing Information Recommendation Model Based on Pattern Mining	
D.S. Liu, C.H. Ju and H. Tian	813
Job Assignment Support System Integrating Environmentally-Conscious Information of Manufacturing System	
Y. He, F. Liu and Q.F. Wang	817
Time Window Constraint Conflict Resolution Algorithm for Collaborative Design Process Scheduling	
Y.D. Yang, W.Q. Guo and X.X. Hu	822
Research on the Construction of Emergency Shelter Public Facility	
F. Zhao, H.Z. Yang, T. Wang and X.X. Liu	827
A Fuzzy Dempster Shafer Method and its Application in Plant Location Selection	
Y. Deng, X.Y. Su and W. Jiang	831
A Bi-Objective Order Allocation Optimization Model for Horizontal Manufacturing Collaborative Alliance	
F.Q. Cheng	836
Multi-View Modeling Scheme and Total Solution for Enterprise Digitalization	
X.B. He, F. Liu, Y. He and C.P. Yan	841
Intelligence Selection System for Honing Parameter Based on Genetics and Artificial Neural Networks	
W.Y. Pu, Y.N. Rui, L.S. Zhao and C.Y. Zhang	846
A Preliminary Study of JDF-Based ERP System in the Printing Enterprises	
Y.F. Zhong, X.Q. Peng, X.Y. Xiao, Q.L. Zhang and Q.K. Cheng	851
Automatic Modeling for Workflow Simulation with GPSS	
Y. Xie	856
Study on NC Machining Technology for Integral Impeller of Pelton Turbine	
B. Wang, X.L. Liu, C.X. Yue, J.C. Du, L. Xu and X.Q. Chen	861
Research and Design on Green Reconfigurable NC Machine Tool	
Y.J. Wang, F.J. Wu, F. Xie, K. Yao and Z.M. Hou	866
Current Status and Countermeasures on Informatization of Medium and Small-Sized Logistics Enterprises in China	
J.Q. Wang, C.L. Zhang, S.F. Zhang and J. Chen	870

A Method for Modeling Wrinkles of 3D Face Based on Photo L. Li, F. Liu, J. Li and Y.Y. Wang	875
Engineering-Oriented User Interface Design Patterns S.H. Feng	880
Customer Requirements Capture for Product Development: Framework and Method F. Gao, G. Xiao and Y.M. Zhang	885
A Computer-Aided Ergonomics Evaluation System for Customized Furniture Design Q. Wu, S.Q. Sun and Z.X. Dong	890
Modeling Research of Ridge-Till and No-Till Seeder Based on the Virtual Manufacturing Technology H.Q. Luo, X.H. Tang, X.H. Shen, X.J. Nie and X. Liu	895
Applied Study on the Mine Production & Management Decision Support System Based on Data Warehouse X.F. Li and S.Y. Zhong	900
Evaluation on Product Form Image Using Linguistic Variables Based Fuzzy Analytic Hierarchy Process F.Q. Shi, J.F. Wu, X.D. He, H.N. Wang and S.Q. Sun	905
Problems and Countermeasures of the Quality-Tracing Based on Lot Numbers in Manufacture Q. Lei, L.W. Pan, S.Q. Yi and Y.C. Song	910
A Theoretical Architecture for Regional Manufacturing System X.B. He, F. Liu, Y. He and H.C. Yin	915
Study on the Bounded Inventory Model with Returning Items and Disposals N.M. Wang, Z.W. He and L.Y. Sun	920
Knowledge-Based Web Service Environment for 3D Visualization J.N. Yu, H.M. Cai and L.H. Jiang	926
NC Tool Selection System Based on Process Features of Part Z.R. Liu and K. Meng	931
Communication Systems for Factory Automation: A Design Approach Based on MMS and WSs Technologies B.H. Zhou and K.L. Xu	936
Research and Realize on Rental Service System for ASP Software Based on the IPS² Y.W. Zhao, L.N. Zhu and W.L. Wang	941
Manufacturing Resources Optimal Selection and Rough Production Capability Estimation for Market-Driven Rapid Response Manufacturing Y. Cao, Z.B. Qin and S. Cao	946