

Table of Contents

Preface

Modelling of Beam-on-Beam Collisions

T.X. Yu, A.J. Pontes, N.M. Neves and H.H. Ruan 1

Discrete Dislocation Plasticity

A. Needleman and E. Van der Giessen 13

Applications of a Phenomenological Plasticity Model with Non-Normality Effects

V. Tvergaard and M. Kuroda 25

Numerical Modelling of Large-Strain Phenomena in Polycrystalline Solids

K.W. Neale, K. Inal and P.D. Wu 35

A Model of Large-Strain Cyclic Plasticity and its Application to Springback Simulation

F. Yoshida and T. Uemori 47

Brittle-Ductile Transitions in Machining

K. Puttick 59

The Theory of Frictional, Elastic/Plastic Materials

I.F. Collins 71

A Phenomenological Constitutive Model for Ferromagnetic Materials Based on Rate-Independent Flow Theory

X.Q. Feng, D.N. Fang and K.C. Hwang 77

Unified Constitutive Model Considering Equivalence of Back Stress Due to Plastic and Viscoplastic Deformation

T. Mayama, K. Sasaki and H. Ishikawa 83

Constitutive Equation of Piezoelectric Ceramics Taking into Account Damage Development

M. Mizuno 89

An Expression of Plastic Anisotropy in Large Strain Range

M. Gotoh 95

Constitutive Modeling of Drawing and Extrusion with Cyclic Torsion

L.X. Kong and P. Hodgson 101

Constitutive Modeling and Material Instability

P.B. Bédá and G. Bédá 107

Fracture of Type 5083 Aluminum Sheet under Warm Stretch Bending

T. Naka, R. Hino and F. Yoshida 113

Modeling Brittle Damage Evolution in Forging/Extrusion Die

E.-. Yoh, Y.-. Kim and Y.S. Lee 119

Stress Field and Deformation around a Crack Tip Evaluated by Infrared Thermography and Fracture Strength of Welded Mild Steel Plates

I. Oda, A. Willett, M. Yamamoto, M. Miyawaki, N. Watanabe and I. Nakagawa 127

Deformation and Fracture Characteristics of Electron Beam Welded High Tensile Steel - Mild Steel Plates

I. Oda, A. Willett, T. Matsumoto, M. Yamamoto and Y. Sosogi 133

Inclusions and Fracture in Submerged Arc Welds of Carbon-Manganese Pressure Vessel Steels

C. Liu, D.O. Northwood and S.D. Bhole 139

Development of a Mesoscopic Cell Modeling the Damage Process in Steel at Elevated Temperature

S. Castagne, M. Remy and A.M. Habraken 145

Failure of Heat Exchanger Tubes Due to Localized Damage

M.M. Malik, I. Salam and A. Tauqir 151

Adaptive Delaunay Meshing Technique for Fracture Mechanics Problems

P. Dechaumphai, S. Phongthanapanich and P. Bhandhubanyong 157

An Elastoplastic Damage Model for Unsaturated Rock and Concrete

J.F. Shao, F. Bourgeois and O. Ozanam 163

FE-Meshless Coupling Method for 2D Crack Propagation

L.L. Lou and P. Zeng 169

Rate-Dependent Shear Deformation of Ductile Acrylic Adhesive and its Constitutive Modeling	
M. Takiguchi, S. Izumi and F. Yoshida	175
Dynamic Strength and Strain Rate Sensitivity of 37 wt% Pb 63 wt% Sn Eutectic Solders	
B. Wang, J. Zheng and D. Shu	181
Plasticity of Steel under Explosive Loading and the Effect on Cylindrical Shell Fragmentation	
G. Szuladzinski	187
A Numerical Simulation of Axial Crushing of Tubular Strengthening Structures with Various Hat-Shaped Cross-Sections of Various Materials	
M. Yamashita, M. Gotoh and Y. Sawairi	193
Technical Advantages of Hot Dynamic Compaction of Powders for Consolidating Diamond and Related Material Powders	
K. Hokamoto, T. Tomoeda, H. Tsutsumi and M. Fujita	199
Extended Rate-Dependent Subloading Surface Model	
K. Hashiguchi	205
Numerical Study of Dynamic Buckling of Steel Columns Subjected to Underground Explosion	
H. Hao, H.K. Cheong and S. Cui	211
Elastic-Plastic Dynamic Response and Buckling of Steel Columns under Strong Vertical Ground Motion	
S. Cui, H.K. Cheong and H. Hao	217
A Study of Inertia Effects under Impact Loading	
S. Abdennadher and H. Zhao	223
Failure Analysis of Plastic Thin Spherical Shells under Local Impact	
J.G. Ning, W.D. Song and H.Y. Liu	229
Experimental Investigation of the Second Critical Velocity of Dynamic Buckling of a Cylindrical Shell under Axial Impact	
H.W. Ma, L.J. Zhang, G.W. Wang and Z.B. Cheng	235
On the Characteristics of Energy Absorption Control in Thin-Walled Members for the Use of Vehicular Structures	
S.K. Kim, K.H. Im, Y.N. Kim, J.W. Park, I.Y. Yang and T. Adachi	239
Energy Absorption Characteristics of CFRP Composite Tubes under Axial Compression Load	
Y.N. Kim, K.H. Im, S.K. Kim and I.Y. Yang	245
Energy Absorbing Capacity of Shock Absorbers Combining Rubber and Steel Pipes	
M. Minagawa, Y. Doi and F. Nagashima	251
Reusable Collapsible Impact Energy Absorber	
A.A.A. Alghamdi	257
Study of Loading Capacity and Energy Absorption Behaviours of W-Beam under Impact Loads	
X.Q. Huang, Y.P. Liu and L.Q. Tang	263
Multiaxial Proportional and Non-Proportional Cyclic Behaviour of 40H Steel and PA6 Aluminium Alloy	
Z.L. Kowalewski and K. Turski	269
Cyclic Plasticity of Precipitation-Hardenable Stainless Steel	
T.H. Yip and Z.R. Wang	275
Effect of Plasticity Mismatch on Fatigue Crack Growth in Bimetallic Materials	
P.R. Jia, G.Q. Jiao, N. Li and J. He	281
Investigation of Cyclic Elasto-Plastic Behavior of Copper Sheet	
T. Uemori and F. Yoshida	287
Spatial Free Plastic Forming of Slender Parts - Finite Numerical Approach	
M. Thalmair and H. Lippmann	293
An Investigation into the Influence of Deformable Dies on the Springback of Circular Plates	
M. Kadkhodayan	299
Prediction of Springback in Anisotropic Sheet Metals Based on an Asymmetrical Non-Quadratic Yield Function	
V.T. Nguyen, Z.P. Chen and P.F. Thomson	305

Study of Hydrostatic Extrusion Processes with Extra-High Extrusion Ratio Y.M. Hwang and M.T. Yang	311
FE-Simulations of T-Shape Tube Hydroforming Y.M. Hwang and Y.K. Lin	317
Indirect Extrusion with Active Friction (ISA) K.B. Müller	323
Numerical Simulation of Sheet Metal Blanking Predicting the Shape of the Cut Edge M. Rachik, J.M. Roelandt and A. Maillard	329
Inverse Finite Element Analysis of S-Rail Forming with a Direct Mesh Mapping Method for Crash Analysis Considering Forming Effects S.H. Kim and H. Huh	335
A Rigid-Plastic Meshless Method for Forming Simulations Y.M. Guo and K. Nakanishi	341
A Numerical Study of Double Stage Extrusion of a Circular Bar M. Gotoh, M. Yamashita and K. Wakasugi	347
Deep Drawing of Nickel Foil and Stainless Steel Foil Y. Marumo and H. Saiki	353
Study of Asymmetrical Cold-and-Hot Rolling of Three-Layer Bounded Clad Sheet G.Y. Tzou, M.N. Huang, C.J. Chen, Y.C. Chiu and M.H. Ian	359
Finite Element Analysis for the Milli-Forming of Crystalline Materials with Damage Y.S. Lee, Y.-. Kim and K.H. Na	365
An Elasto-Plastic Finite Element Analysis of the Axisymmetrical Tube-Nosing Process with a Conical Tool Y.M. Huang and Y.M. Huang	371
Warm Forging of a Bevel Gear - On the Lubricating Characteristics of Lubricants D.H. Kim, D.J. Jeong and B.M. Kim	377
Analysis of Multi-Pass Wet Wire Drawing Process and Pass Redesign M.A. Kim, S.K. Lee, H.H. Jo and B.M. Kim	383
On Eccentric Spherical Forming of Metal Plate Using Underwater Shock Waves H. Iyama, S. Nagano and S. Itoh	389
Prediction of Forming Limits for Voided Anisotropic Sheets Using Strain Gradient Dependent Yield Criterion Y.S. Kim, H.S. Son, S.H. Yang and S.R. Lee	395
Research on 19MnCr5G Steel under Hot Metal Forming Conditions W. Weroński, Z. Pater and A. Gontarz	401
Some Aspects of New Forming Process of Screw Spike W. Weroński, A. Gontarz and Z. Pater	407
New Aspects of Orbital Forming Technology S. Rusz and M. Greger	413
A 3-D Finite Element Analysis of the Rolling of Thin Strip with Friction Variation Z.Y. Jiang and A.K. Tieu	419
FEM Simulation Study for Rapid Preforming of Axisymmetrical Forging by Differential Heating M. Hua, S.Q. Lu, T.X. Yu and F.H. Osman (1)	425
Modelling of Friction Variation in Slab Edging with a Finite Element Approach A.K. Tieu and C. Lu	431
A Novel Rolling-Annealing Cycle for Enhanced Deep Drawing Properties in IF Steels L.K. Tung, M.Z. Quadir and B.J. Duggan	437
Experimental Study of the Effects of a Change of Tool Geometry on Blanked Edges of Fine-Blanked Parts Y.C. Leung, L.C. Chan and T.C. Lee	443
Basic Research on Cold and Warm Forging of Microparts U. Engel and E. Egerer	449
Effect of Process Parameters on Tubular Hydroformability B.J. Kim, D.I. Hyun, S.M. Oak, S.K. Choi and Y.H. Moon	457
Workability in Rolling and Upsetting of Cast Chromium Y. Harada, M. Ohmori, K. Mori and S. Maki	463

Prediction of Tool-Chip Interface Friction and Chip-Groove Effects in Machining with Restricted Contact Grooved Tools Using the Universal Slip-Line Model X. Wang and I.S. Jawahir	469
Computational Fluid Dynamics (CFD) Simulation of Ultrahigh Velocity Abrasive Waterjet H. Liu, J. Wang, R.J. Brown and N. Kelson	477
Evaluation of Machinability under Various Cutting Conditions in High-Speed Machining Using Ball Nose-End Mills - Effects of Cutter Orientation and Cutting Environments C.M. Lee, S.W. Kim, D.W. Lee, E.-. Ng and D.K. Aspinwall	483
Investigation of Chip Formation Mechanism and Surface Integrity in High Speed Milling Titanium Alloy M. Chen, G.L. Liu, F.H. Sun, X.G. Jian and R.W. Yuan	489
Theoretical and Experimental Research on Generation Mechanism of Grinding Wheel Topography by Laser Dressing and 3D Laser Scanning M. Chen, F.H. Sun, G.L. Liu, X.G. Jian and X.T. Li	497
Studies of Adhesion and Roughness of Diamond Coated Drills and Influence on Cutting Performance M. Chen, F.H. Sun, X.G. Jian, B. Hu and X.S. Liu	503
CBN Quill Grinding for 2-Dimensional Curved Surface Q.S. Yan and Z.Q. Zhang	509
The Evolution of the Cube, Rotated Cube and Goss Recrystallization Textures in Rolled Copper and Cu-Mn Alloys D.N. Lee, H.J. Shin and S.H. Hong	515
Micro-Morphology Generation in In-Vessel and Twin-Roll Castings under Magnetic Excitation by the Cellular Automaton Approach T. Tsuta, T. Iwamoto and B. Wang	521
Observation of the Tensile Deformation Behavior of Polycrystalline Titanium with the Scanning Probe Microscope T. Abe, Y. Li and N. Tada	529
Orientation Change Measured by the EBSD Method and the Plastic Deformation of Grains in Polycrystalline Copper T. Abe, R. Kondou, N. Tada and I. Shimizu	535
Analysis of Plastic Deformation with Crystal Slips Using Rigid-Plastic FEM T. Abe and N. Nagayama	541
Experimental Research on Deformation of Ti-Ni SMA under Complex Loading Conditions K. Hashimoto, M. Tokuda, T. Inaba, A. Shiode, P. Šittner and B. Bundara	547
Experimental Research on Two-Way Shape Memory Effect of Cu-Based SMA Polycrystal T. Inaba, M. Tokuda, S. Sugino, T. Warita, P. Šittner and B. Bundara	553
Surface Roughening and Microscopic Inhomogeneous Deformation of Polycrystalline Metal during Plastic Torsion I. Shimizu, T. Abe, N. Kaino and M. Kai	559
Texture Evolution during Deep Drawing of Mo Sheet K.K. Park, J.H. Cho, H.N. Han, H.C. Lee and K.H. Oh	567
An Investigation into the Formation of Microbands and Shear Bands in IF Steel Q.Z. Chen, K. Shen, G.J. Shen and B.J. Duggan	573
Effects of Pressing Temperature and Initial Microstructure on the Equal Channel Angular Pressing of Ti-6Al-4V Alloy Y.G. Ko, Y.H. Lee, W.S. Jung, D.H. Shin and C.S. Lee	579
Criteria for Plastic Deformation and Crack Initiation in Monocrystalline Silicon H. Tanaka, S. Shimada and N. Ikawa	585
Molecular Dynamics Study of Interface Generated between Atomic Clusters K. Saitoh	591
Equivalent Continuum for Discrete Molecular Dynamic Systems M. Zhou	597
A Stress Criterion for the β-Sn Transformation in Silicon under Indentation and Uniaxial Compression W.C.D. Cheong and L.C. Zhang	603
Effect of Water on the Mechanical Response of Monocrystalline Silicon to Repeated Micro-Indentation I. Zarudi, L.C. Zhang and M.V. Swain	609

Atomistic Deformation of Silicon under Triaxial Stresses K. Mylvaganam and L.C. Zhang	615
Constitutive Modelling of Multi-Phase Transformation of Silicon under Nano-Scale Deformation T. Vodenitcharova, L.C. Zhang and T.X. Yu	621
Assessment of Geometrical Orientation of Martensitic Particles in TRIP Steel by Fourier and Wavelet Transformation Image Analysis T. Iwamoto and T. Tsuta	627
Finite Element Analysis of Transformation Behavior of an Fe-Based Shape Memory Alloy F. Nishimura	637
Microstructure Transformation, Precipitation and Mechanical Properties of Nb Micro-Alloyed Shipbuilding Steel Plate EH36 Subjected TMCP W.H. Sun, A.K. Tieu, Z.Y. Jiang and H. Li	643
Modeling of Phase Transformation in a Transversely Isotropic SMA Rod Z. Zhong, X.B. Yu, Q.P. Sun, T.X. Yu and H.C. Huang	649
The Role of Carbon in the Phase Stability of 3Y-TZP at Low Temperatures Z.B. Zhao, C. Liu and D.O. Northwood	655
Thermal Stability and Phase Transformation of the Hot-Rolled TRIP Steels Exposed to Coiling Temperatures of 350 to 500 C H.J. Jun, S.H. Park, S.D. Choi and C.G. Park	661
Deformation-Induced Martensitic Transformation under Various Deformation Modes H.C. Shin, T.K. Ha, W.J. Park and Y.W. Chang	667
Characterization of Micro-To Macroscopic Deformation Behavior of Amorphous Polymer Y. Tomita and M. Uchida	673
Fabrication of SiC_p/Al Composite Billets by Horizontal Continuous Casting and their Mechanical Properties C.G. Kang, S.W. Youn and P.K. Seo	679
Micro-Forming of PMMA for Optical Components K. Hanada, Y. Hashiura, R. Maeda, T. Sano and H. Negishi	685
In-Plane Elastic-Viscoplastic Behavior of Long Fiber-Reinforced Laminates: Analysis Based upon Homogenization Theory T. Matsuda, H. Tanaka and N. Ohno	691
Thixoforging Process for Development of Composites Cylinder Linear and their Mechanical Properties S.W. Youn, P.K. Seo and C.G. Kang	697
Finite Element Analysis of Forming Flow Stability in Thermoplastic Composite Sheet Forming H.R. Daghyani, M.T. Abadi and S. Fariborz	703
Plastic Limit Analysis of Defective Pipelines under Complex Loads B.Y. Xu, Y.H. Liu and B. Yang	709
Deformation Behavior of Nanocrystalline Zn-22wt%Al Alloy Using Thermomechanical Controlling Process T. Tanaka, K. Makii, A. Kushibe and K. Higashi	719
Rubbing Contact between Rotating Blade and Casing Plate, Part 1 – Experimental Study B. Wang, J. Zheng and G.X. Lu	725
A Tube under Transverse Loading – FEM and Experiment D.W. Shu	731
Collapse Analysis of Auto-Body Structures Considering the Effect of Fabrication K.P. Kim and H. Huh	737
Prediction of Hot Strength of Steels with Advanced Models L.X. Kong and P. Hodgson	743
Finite Element Model Satisfying Zero Volume Flow Rate Leaking from the Surface of Stream-Tube in 3-Dimensional Steady State Analyses S. Toyoshima and M. Gotoh	749
Mechanical Properties of Fine-Grained P/M Aluminum J. Ma, W.Y. Lee, W. Cheng and G.E.B. Tan	755
The Influence of Plasticity on the Local Buckling Behaviour of a Cylinder with Discrete Stringer Stiffeners Above Local Supports W. Vanlaere, J. Belis, P. Buffel, G. Lagae and R. Van Impe	761

Deformation Behaviour of a Cylinder under Simultaneous Compression and Torsion X. Ma, M.R. Barnett and Y.H. Kim	767
The Influence of Non-Dissipative Quantities in Kinematic Hardening Plasticity M. Wallin, M. Ristinmaa and N.S. Ottosen	773
Viscoplastic Deformation of Lead-Free Solder Alloy - Experiments and Simulations K. Sasaki, A. Yanagimoto and H. Ishikawa	779
Viscoplastic Stress Analysis of Shrinkage and Warping in Graded Layers during Sintering K. Shinagawa and Y. Hirashima	785
Influence of Plastic Deformation of the Heat Affected Zone on the Mechanical Behaviour of Welds in High Strength Steels D.M. Rodrigues, L.F. Menezes, A. Loureiro and J.V. Fernandes	791
FEM Analysis of Elasto-Plastic Deformation and Anisotropy in Two Neighbouring Holes in Sheet Metal Y. Nakayama	797
Life Assessment of Udimet 720Li Thin Diaphragm Disc Using a Viscoplastic Material Model J.T. Yeom, N.K. Park and S.J. Williams	803
Numerical Analysis of Residual Stresses Induced by Low Plasticity Burnishing W. Zhuang and B. Wicks	809
An Investigation of the Influence of Pre-Strain on Material Properties of Sheet Brass K.P. Rao and E.V.R.K. Mohan	815
Impact of Finish-Forging Temperature on Structure and Properties of Micro-Alloyed Steels M. Greger and S. Rusz	821
Thermo-Mechanical Finite Element Model of Shell Behavior in the Continuous Casting of Steel C.S. Li and B.G. Thomas	827
In Situ Deformation Behavior Study during Uniaxial Tension of Aluminium Alloys Using a High Resolution EBSD J.H. Han, K.H. Oh and Y.H. Chung	835
Modeling Anisotropic Behaviour for Steel Sheets Using Different Yield Criteria T. Kuwabara, D.S. Comsa, D. Banabic and E. Iizuka	841
Plastic Asymmetry and Anomaly of Iron Aluminides - An Internal Variable Approach W.K. Bang, H.T. Lim, T.K. Ha and Y.W. Chang	847
Multi-Axial Deformation Behavior and its Constitutive Equations for Superplastic Materials M. Tokuda, T. Inaba, A. Kurakake, S. Ikushima, S. Makino and F.U. Enikeev	853
Diffusion Bonding in Commercial Superplastic AZ31 Magnesium Alloy Sheets H. Somekawa and K. Higashi	857
Experimental Study of the Superplasticity of Mg Alloy S. Ikushima, M. Tokuda, T. Inaba, A. Kurakake and F.U. Enikeev	863
Cavitation of Superplastic AA5083 during Rapid Gas Forming Y.H. Yu, S. Lee and B. Ou	869
Fabrication of Low Temperature Superplastic AZ91 Mg Alloys Using Simple High-Ratio Extrusion Method H.K. Lin and J.C. Huang	875
Phase Evolution and Mechanical Behaviour of Super α_2 Ti₃Al Base Alloys during Superplastic Deformation at Lower Temperatures of 700-900°C K.L. Yang, J.C. Huang and Y.N. Wang	881