

Table of Contents

Foreword

v

| | |
|--|----|
| 1. Chapter One. Introduction | 1 |
| 1.1 The Importance of Solidification | 1 |
| 1.2 Heat Extraction | 4 |
| 1.3 Solidification Microstructures | 7 |
| 1.4 Capillarity Effects | 9 |
| 1.5 Solute Redistribution | 10 |
| Exercises | 13 |
| References and Further Reading | 14 |
| 2. Chapter Two. Atom Transfer at the Solid-Liquid Interface | 17 |
| 2.1 Conditions for Nucleation | 17 |
| 2.2 Rate of Nucleus Formation | 23 |
| 2.3 Inoculation, Free Growth | 26 |
| 2.4 Glass Formation | 30 |
| 2.5 Atomistic Modelling of Nucleation | 31 |
| 2.6 Interface Structure | 33 |
| 2.7 Interface Energy and Anisotropy | 38 |
| 2.8 Diffuse Interface/ Phase-Field | 41 |
| 2.9 Observation of Microstructure Development | 43 |
| Exercises | 44 |
| References and Further Reading | 46 |
| 3. Chapter Three. Morphological Instability of a Solid/Liquid Interface | 51 |
| 3.1 Interface Instability of Pure Substances | 51 |
| 3.2 Solute Pile-Up at a Planar Solid/Liquid Interface of an Alloy | 54 |
| 3.3 Interface Instability of Alloys | 55 |
| 3.4 Perturbation Analyses | 59 |
| Exercises | 63 |
| References and Further Reading | 64 |
| 4. Chapter Four. Solidification Microstructure: Cells and Dendrites | 67 |
| 4.1 Constrained and Unconstrained Growth | 68 |
| 4.2 Morphology and Crystallography of Dendrites | 69 |
| 4.3 Diffusion Field at the Tip of a Needle-Like Crystal | 72 |
| 4.4 Operating Point of the Needle Crystal - Tip Radius | 77 |
| 4.5 Primary Dendrite Spacing in Directional Growth | 82 |
| 4.6 Secondary Spacing after Directional or Equiaxed Growth | 86 |
| 4.7 Fluid-Flow Effects | 88 |

| | | |
|--|--|-----|
| 4.8 | Fragmentation of Dendrites | 94 |
| 4.9 | Phase-Field | 97 |
| 4.10 | Dimensional Analysis of Microstructural Scales | 100 |
| | Exercises | 101 |
| | References and Further Reading | 103 |
| 5. Chapter Five. Solidification Microstructure: Eutectic and Peritectic | | 109 |
| 5.1 | Regular and Irregular Eutectics | 109 |
| 5.2 | Diffusion-Coupled Growth | 111 |
| 5.3 | Capillarity Effects | 116 |
| 5.4 | Operating Range of Eutectics | 118 |
| 5.5 | Lamellae-Fibre Transition | 122 |
| 5.6 | Morphological Instability of Eutectics | 123 |
| 5.7 | Peritectic Growth | 125 |
| | Exercises | 128 |
| | References and Further Reading | 129 |
| 6. Chapter Six. Solute Redistribution | | 133 |
| 6.1 | Mass-Balance in Directional Solidification | 134 |
| 6.2 | The Initial Transient | 134 |
| 6.3 | The Steady State | 136 |
| 6.4 | The Final Transient | 137 |
| 6.5 | Rapid Diffusion in the Liquid - Small Systems | 137 |
| 6.6 | Microsegregation | 140 |
| | Exercises | 144 |
| | References and Further Reading | 146 |
| 7. Chapter Seven. Rapid Solidification Microstructures | | 149 |
| 7.1 | Departure from Local Equilibrium | 150 |
| 7.2 | Absolute Stability | 154 |
| 7.3 | Interface Response | 155 |
| 7.4 | Rapid Dendritic Growth | 158 |
| 7.5 | Rapid Eutectic Growth | 163 |
| 7.6 | Solute Redistribution | 167 |
| | Exercises | 168 |
| | References and Further Reading | 169 |
| 8. Chapter Eight. Solidification Microstructure Selection Maps | | 173 |
| 8.1 | Equiaxed Growth of Eutectic Grains | 174 |
| 8.2 | Equiaxed Growth of Dendritic Grains | 176 |
| 8.3 | Grain Size of Equiaxed Microstructures | 180 |
| 8.4 | A Simple Grain Size Model Which Combines Heat Flow, Nucleation and Growth | 182 |
| 8.5 | Competition Between Columnar and Equiaxed Microstructures (CET) | 184 |
| 8.6 | Basics of Phase and Microstructure Selection in Directional Solidification | 190 |
| 8.7 | Phase Selection in Dendritic Growth - Stable-to-Metastable Single-Phase Transition | 193 |

| | | |
|---|---|-----|
| 8.8 | Dendrite-to-Eutectic Transition: the Coupled Zone (CZ) in Columnar Growth | 195 |
| 8.9 | Transition from Stable to Metastable Eutectic | 198 |
| 8.10 | Microstructures in Additive Manufacturing | 199 |
| | Exercises | 206 |
| | References and Further Reading | 207 |
| Appendix 1: Mathematical Modelling of Solidification at the Macroscopic Scale | | 213 |
| Appendix 2: Analytical Solute and Heat Flux Calculations Related to Microstructure Formation | | 223 |
| Appendix 3: Local Equilibrium at the Solid/Liquid Interface | | 241 |
| Appendix 4: Nucleation Kinetics in a Pure Substance | | 251 |
| Appendix 5: Atomic Structure of the Solid/Liquid Interface | | 255 |
| Appendix 6: Thermodynamics of Rapid Solidification | | 259 |
| Appendix 7: Analysis of Morphological Interface Stability | | 265 |
| Appendix 8: Diffusion at a Dendrite Tip | | 277 |
| Appendix 9: Dendrite Tip Radius and Spacing | | 285 |
| Appendix 10: Eutectic Growth | | 297 |
| Appendix 11: Transients in Solute Diffusion | | 309 |
| Appendix 12: Mass Balance Equations | | 313 |
| Appendix 13: Homogenisation of Interdendritic Segregation in the Solid State | | 321 |
| Appendix 14: Introduction to the Phase-Field Method | | 325 |
| Appendix 15: Relevant Physical Properties for Solidification | | 341 |
| Symbols | | 343 |
| Solutions Manual | | |
| Introduction | | 351 |
| Exercises Chapter 1 | | 353 |
| Exercises Chapter 2 | | 359 |
| Exercises Chapter 3 | | 369 |
| Exercises Chapter 4 | | 379 |
| Exercises Chapter 5 | | 393 |

| | |
|----------------------------------|-----|
| Exercises Chapter 6 | 405 |
| Exercises Chapter 7 | 415 |
| Exercises Chapter 8 | 421 |
| Index | 433 |