

# Table of Contents

## Preface

<b>Theoretical and Experimental Study on the Surface Roughness of Quenched Steel in Ultrasonic Turning with PCBN Tool</b> F. Jiao, J.H. Jian and X. Liu	1
<b>Application of Reverse Engineering to Product Development</b> T. Mochizuki	5
<b>Design and Analysis of Folding Linkage Based on Five Functional Medical Bed</b> G.P. Zhang and J.B. Zhang	9
<b>Numerical Simulation of High-Aspect-Ratio Micro-Hole Electroforming with External Magnetic Field</b> W. Li, P.M. Ming, W.J. Jiang and Y.D. Lv	13
<b>Dynamic Optimization of the Spindle-Cutter Coupling System</b> X.S. Gao, Y.D. Zhang and Q. Wu	17
<b>Study on RSM Procedure of Straightening Process for Aeronautical Component Based on Finite Element Simulation</b> H.W. Zhang and Y.D. Zhang	22
<b>The Design of Compact Five-Coordinate Measuring Machine</b> Z.G. Fei, J.J. Guo and G.F. Luo	26
<b>Change of Plastic Hinge Position in Radial Ring Rolling without Guide-Roll</b> Y.X. Hao, S.J. Shi, L.Y. Yang and S.W. Yang	30
<b>Research on Vibration Stress Relief Based on FEM</b> C.M. Li and F.K. Cui	35
<b>Practical Optimization Algorithm for Discrete Variables</b> D.S. Wang and A.P. Zhou	39
<b>Flow Characteristic of Axial Piston Pump with Conical Cylinder Block</b> L. Li, M.H. Xu, J. Ke and L.Y. Yu	43
<b>Experimental Study and Finite Element Analysis of the Performance of Reciprocating Seal in Rapping Device of Gasifier</b> J. Yu, J.Y. Gao, W. Lin, C.G. Wang, Y.Y. Wu and J.M. Xu	48
<b>Configuration and Motion Simulation of Multi-Legged Walking Robots with Hand-Food-Integrated Mechanism Arm</b> X.J. Wang, L.W. Wang, W.G. Tang and X.H. Zhang	54
<b>Analysis and Calculation of High-Precision Heavy Machinery's Main Driving System for Dynamic Disturbance between Torsional Vibration and Microscale Effect</b> W. Zhao and D. Huang	59
<b>Hybrid Projective Synchronization of a New Hyperchaotic System</b> J. Fang, X.M. Zhang and C.S. Jiang	63
<b>Design and Manufacturing of Air Conditioner Panel Hot Runner Injection Mold Based on CAD/CAE/CAM</b> Z.G. Jin, W.J. Jiang and M.X. Yu	68
<b>Fault Diagnosis of Emulsion Pump Valve</b> X.M. Han	73
<b>Research and Application of Subsidiary Transport in Mines Based on Flexible Surge Bin Design</b> L.R. Wan and Z.C. Wang	77
<b>Optimization Design of Automobile Suspension Springs Based on BP</b> X.H. Shi, H.L. Gao and M.H. Xu	82
<b>Study on Real-Time Image Capture Method for Apple Sorting System</b> J. Li, B. Wang, D.X. Zhang and B. Liu	86
<b>Research on 3C Integrated System of CBN Turning Tool for Small and Medium-Sized Enterprises</b> N.B. Liu, Z.Y. Wu, G.Y. Li, S.L. Hu and C.L. Yang	91
<b>Research of Rolling Mill Friction Quivering Properties Based on the Rolling Interface</b> X.B. Fan, H.G. Wang and Y. Zang	95

<b>Research and Application on Reverse Engineering of Tooth Surfaces of Hypoid Gear</b> L.M. Zhang and L.X. Nie	100
<b>Strain Intensity of the Roller Parts under Cyclical Deflection and Cyclical Plastic Deformation</b> Z.C. Wang, A.R. Liu and X. Wang	104
<b>Wear Mechanism of Tool Head in Ultrasonic Polishing without Abrasives</b> C.S. Liu and Y.H. Li	110
<b>Simulation and Analysis of Cutting Tools Corner Radius in Cutting Process</b> Z.W. Dong, X.H. Wan and S.Y. Liu	114
<b>Multidisciplinary Design Optimization of a Lunar Lander's Soft-Landing Gear</b> Y.T. Lu, C.J. Wang, A. Li and H. Wang	118
<b>Automatic Acquisition and Testing System for Air Compressor Performance</b> Z.X. Tie and L.J. Zhao	122
<b>Research on the Topography Feature of the Diamond Grinding Wheel under Elliptical Ultrasonic Assisted Dressing with Diamond Stylus</b> Q.C. Wang, N.F. He, G.F. Gao and B. Zhao	126
<b>Tribological Behaviors of Chromium Steels Sliding against Brass in Different Gases</b> M. Qiu, J.F. Yan and Y.C. Li	131
<b>The Influence of Rotor Bar Wear of Impact Crusher on Impact Effect</b> S.J. Cao, H. Zhang and S. Li	135
<b>Reliability Analysis of Deployment Mechanism of Solar Arrays</b> H.C. Wu, C.J. Wang and P. Liu	139
<b>Experimental Study on the Subsurface Damage in the Ultrasonic Vibration Grinding of Nano-ZrO<sub>2</sub> Ceramics</b> M.L. Zhao, B. Zhao, Y.Q. Wang and L.Z. Kong	143
<b>Research on Stress Method of Vehicle Suspension Springs and Finite Element Modeling</b> X.H. Shi, M.H. Xu and H.L. Gao	147
<b>3-D Optimization of Self-Balanced Torsion Bar Diameter and its Fillet Radius by FEM</b> L.F. Wu, X.C. Yin and Z.H. Liu	151
<b>Test Investigation on Autonomous Scooping Control Strategy of Wheel Loader</b> H. Zhang, S.J. Cao and S. Kazuhiko	156
<b>Analysis of Pressure Vessel Manufacturing Technology Development</b> P. Chen and J. Ma	160
<b>Research on Mechanism of Ultrasonic Assisted Creep Feed Grinding Ceramic Blade Surface</b> J.X. Zheng	166
<b>Experimental Research on Ultrasonic Assisted Pulse Electrochemical Compound Finishing for Hard and Brittle Metal</b> C.G. Zhang, X.L. Yang and B. Zhao	170
<b>The Lower Control System Development of 3 DOF Parallel Machine Tool CNC System Based on DSP</b> T.H. Gao, R. Li, S.Z. Yang and Y. Zhuang	175
<b>Developing History and Trend of Mine Support Equipment in China</b> T.L. Xue, X.H. Zhang and D.T. Du	179
<b>Research of Fault Warning System of the Cooling Tower Fan Blade</b> J.P. Chen and W. Dong	183
<b>Filtration and Pulse Cleaning System for Particle Removal from Gas</b> H.X. Li, Z.J. Sun, L.J. Zhao and Z.X. Tie	188
<b>Simulation Analysis for Rotor's Strength of Impact Crusher</b> Q. Wang and H. Zhang	192
<b>Static Analysis on Slewing Bearing with Negative Clearance Based on ANSYS</b> M. Qiu, J.F. Yan, L. Chen and B.H. Zhao	196
<b>Establishment of CSCD in PTC Environment</b> Y.F. Li, H.H. Mou and J.G. Yu	200
<b>Study on Grinding Force in Two-Dimensional Ultrasonic Grinding Nano-Ceramics</b> X.D. Li and Q.C. Wang	204
<b>Identification of Fractal Scale Parameter of Machined Surface Profile</b> D.S. Li, Y.D. Zhang, Q. Wu and P. Wang	209

<b>Patran Based Results Processing System for Spacecraft Mechanical Analysis</b> B. Wang, C.J. Wang and H.C. Wu	215
<b>System Design of Cam Mechanism Based on Follower Structure and General Kinematic Laws</b> L.W. Wang, A.S. Li, D.Q. Zhang and W.G. Tang	219
<b>Digitalization and Meshing Performance Analysis on Tooth Surfaces of Hypoid Gear</b> L.X. Nie and L.M. Zhang	224
<b>Surface Modification of Polypropylene Melt Blown Non-Woven Using Atmospheric Pressure Dielectric Barrier Discharge Plasma</b> Y. Zhang and Y.D. Lv	228
<b>The Influence of Modeling Methods on the Meshing when Solid Element Was Used in ANSYS - Taking the Design by Analysis of Dry Welding Experiment Module as an Example</b> T. Lv, J. Zhao and L. Xue	232
<b>Developing History of Water Hydraulic Technology and its Application in Coal Mine Production</b> J.A. Zhu and P.H. Guo	236
<b>Cutting Force Model of Aluminum Alloy 2014 in Turning with ANOVA Analysis</b> Y.J. Ma, Y.D. Zhang and X.C. Zhao	242
<b>Development and Application of CAD/CAE Technology in China Coal Mine Machinery Equipment</b> P.H. Guo and J.A. Zhu	246
<b>Based on the Online Monitoring and Fault Diagnosis System of the Main Hoist for Mine</b> Z.Y. Pan, Q.C. Wang and W.H. Ren	250
<b>Load Bearing Capacity of Oil Film Bearing Research</b> H.C. Fan, J.L. Tong, X.H. Yi, J.B. He and J.X. Yang	255
<b>Surface Phase Transformation Analysis of Nanozirconia Toughened Alumina Ceramics under Two-Dimensional Ultrasonic Vibration Grinding</b> Y.Y. Yan, P.L. Xu and B. Zhao	259
<b>SPC-Based Real-Time Control Method for CNC Machining Quality</b> X.L. Kang, D.M. Yu, X.L. Yang and D. Wang	263
<b>A CPD-Ontology Built in IDEF5 for Product Development</b> K. Lv and Q.L. Zeng	268
<b>Development of the Automobile Steering System</b> A.J. Hu	272
<b>Research on Forms of Grinding Allowance Based on NC Form Grinding Cylinder Gear</b> H.X. He	276
<b>Design and Test of the Plate Type Plug Seeder Based on Magnetic Attraction</b> Y.J. He, B. Liu and W.Z. Wang	280
<b>The Simplest Mathematical Model and Simultaneous-Control Structure for Hobbing Helical Non-Circular Gear</b> F.Y. Tian, C.B. Hu and Y.C. Jiang	284
<b>Development of Pile-Extractor Machine of Water Jet</b> L.F. Wu, X.C. Yin and M.Q. Geng	289
<b>Study on the Thermal Effect of Adding Coal Cinder to the LCZ of Solar Pond</b> H. Wang, J.L. Liu and J.N. Zou	294
<b>Design and Development on the Processing and Managing System of Spaceflight Products Analysis and Experimental Data</b> Y.T. Liu, C.J. Wang and B. Wang	299
<b>Research on Characteristics of Damping Force of Hydro-Pneumatic Suspension</b> B.Z. Lü, A.J. Hu and S.H. Zhu	303
<b>Control System Design Based on CANopen Network for Multi-Legged Robot with Hand-Fused Foot</b> Y.X. Zhang, X.Q. Zeng and X.J. Wang	307
<b>Research on Grinding Temperature of Nano ZrO<sub>2</sub> Ceramics Using Diamond Grinding Wheel Dressed by Elliptic Ultrasonic Vibration</b> J.X. Xue and B. Zhao	313
<b>Investigation on the Motion States of the Hammers while Hammer Mill Steady Running by High-Speed Photography</b> B. Liu, D.X. Zhang and L. Zong	317

<b>Experimental Study on Two-Stage Cascade Low Temperature Pre-Cooling Equipment</b> X.F. Liu, F.H. Wang and F.M. Meng	322
<b>Two Hourglass Control Methods for Dynamic Analysis in Cold Ring Rolling Process</b> Q.Y. Tan, X. Zhao and X.B. Zhang	326
<b>Research on the Characteristics of Data Transmission of Wireless Network</b> J.L. Liu, H. Wang and Y.Y. Yan	331
<b>The Process Study on Laser Heat Treatment for CNC Machine Tool Guide</b> H.L. Su, X.P. Miao and Y. Zhang	335
<b>Study on Reliability Tests to a Few Samples of Mechanical System</b> S.Y. Guo and Y.Q. Qi	339
<b>Recognition of Crack Damages Based on Wavelet Transforms</b> C.Y. Li, S.K. Zhang and X.Q. Cheng	343
<b>Analysis and Strategy on Gear-Shape Error</b> H.Q. Gao, S.W. Wang and Q.G. Chen	347
<b>Application Analysis of Vortex Tube Temperature Difference Phenomenon in High-Temperature Cyclone Separator</b> W. Sheng, X.F. Liu, H. Wang, Z.W. Gao and R.C. Liu	351
<b>Experimental Study on Ultrasonic Milling Acoustic System</b> Z.D. Li, B. Zhao and J.J. Ma	355
<b>Research on Dynamic Measurement of the Residual Stress in Thick Pre-Stretched Aluminum Plate 7075T7351</b> Z.W. Dong, X.H. Wan and S.Y. Liu	359
<b>Study on Surface Quality of Al/SiCp Composites with Ultrasonic Vibration High Speed Milling</b> D.H. Xiang, X.T. Zhi, G.X. Yue, G.F. Gao and B. Zhao	363
<b>The History and Prospect of ERP Application of Chinese Manufacturing Enterprises</b> W.J. Jiang, J.B. He and Z.G. Jin	367
<b>Study on Fault Diagnosis for Turbocharging System of Diesel Engine Based on Support Vector Machine</b> X.M. Zhang and D.H. Chen	371
<b>The Lateral Vibration Analysis of the Machine Drive Screw</b> H.D. Zhang	375
<b>Model Analysis of Disk Spring Based on ANSYS</b> W.X. Li, X.B. Wang and L.M. Sun	380
<b>Data Communication Methods for the Fault Diagnosis Instrument System</b> D.P. Zhang, H.L. Zhu and Y.G. Shi	386
<b>Study on the Constitutive Model of the ARB Specimen and Simulation for ARB Process</b> Z. Wu, L.L. Liu, G.Z. Zhang and J.J. Xi	391
<b>Logarithmic Spiral and its Application to the Design of the Relieving Shaped Milling Cutter</b> X.X. Xu, X.H. Zhang and Y.Y. Zheng	396
<b>NC Application in Rolling Machining of Special Section Tube</b> S.F. Nie, Z.D. Geng and Y.L. Yu	400
<b>Research of Automatic Camshaft Detection and Data Processing Technology</b> L.J. Zhong and J.L. Tong	404
<b>Design of Face Gear Drive with Spur Pinion and Experimental Test</b> J.L. Tong, Y.B. Shen and X.B. Wang	408
<b>Research on Data Processing Method of the CAD/CAM Integrated System of Super-Hard Cutting Tools</b> Q.L. Niu, Z.Y. Wu, N.B. Liu, S.L. Hu and C.L. Yang	413
<b>Automatic Monitoring System of Centrifugal Fan Performance</b> B.G. Gao, H.X. Li, X.P. Wen and F.H. Wang	417
<b>Study on the Stress Field in Ultrasonic Grinding Engineering Ceramics</b> X.B. Wang, H.Q. Gao and G.F. Gao	421
<b>Stator Structure Optimization of Cylindrical Bending-Type Ultrasonic Motor</b> Z.Y. Wang, B. Liu, X.Z. Cao, Z.Y. Deng and B.C. Ren	426
<b>The Transformer Simulation and Performance Testing in Ultrasonic Vibration Assisted Grinding System</b> J.G. Yao, B. Zhao and Z.F. Jia	431

<b>Relationship between Electrical Parameters in Combined EDM and Surface Quality</b> X.L. Kang, D.M. Yu, H. Guo and C.P. Shang	436
<b>Thermodynamic Analysis of Interfacial Reaction between Diamond and Ni-Cr Alloys</b> Z.B. Yang, G.B. Zhang and J.H. Xu	440
<b>Research on Crack Mechanism of Surface/Subsurface Based on Grinding Stress Field in Ultrasonic Grinding Nano-Ceramics</b> C.Y. Zhao, X.D. Li and F. Jiao	444
<b>Experiment Study and Finite Element Analysis of Single-Axis Acoustic Levitator</b> B.Y. Du, X.Z. Xu and B. Zhao	449
<b>Optimization Design of Coordinate Measuring Machine Based on ANSYS Software</b> Y.G. Yan, Y.Q. Li and Z.K. Wang	453
<b>Experimental Study on Surface Quality of Al<sub>2</sub>O<sub>3</sub> Engineering Ceramics in Ultrasonic Drilling and Grinding</b> C.J. Zhang, C.S. Liu and B. Zhao	457
<b>Design and Analysis of Office Air Conditioning System of Distributed Independent Air Supplying</b> X. Yu and B. Yuan	461
<b>Numerical Simulation of Fluid Dynamics in a Two-Dimension Gas-Solid Bubbling Fluidized Bed</b> T. Zeng, X. Zhang, H.B. Lin, M. Zhou and K. Cheng	466
<b>Research on the Definition of Armature Components Composite Stiffness</b> H.F. Wang, G.L. Wang and Z.S. Lu	471
<b>Simulation on the Wear of Micro Mill Cutter in Micro Milling</b> H.J. Hu, Y.Z. Sun and Z.S. Lu	476
<b>Pneumatic Measurement Approach for Form Tolerances of Inner Hole in Spool Valve</b> J. Liu and G.L. Wang	480
<b>Forming Ceramic Coating on Al2024 by Scanning Micro-Arc Oxidation</b> P.X. Lv, S.C. Di, G.X. Chi, D.B. Wei and J.C. Liu	485