Table of Contents

Preface and Committees

Chapter 1: Material Science, Manufacturing and Machining Technologies

Design of the X-Ray Micro-CT Scanner TOLMI-150-10 and its Perspective Application in Non-Destructive Evaluation	
A.V. Batranin, S.V. Chakhlov, D.V. Grinev, B.I. Kapranov and V.A. Klimenov	3
Estimation of Torque Variation of Geohod Transmission with Hydraulic Drive V.V. Aksenov, M.Y. Blaschuk and M.V. Dubrovskii	11
The Influence of Relative Distance between Ledges on the Stress-Strain State of the Rock at	
a Face V.V. Aksenov, A.B. Efremenkov and V.Y. Begljakov	16
Justification of Creation of an External Propulsor for Multipurpose Shield-Type Heading Machine – GEO-WALKER	- 0
V.V. Aksenov, A.A. Khoreshok and V.Y. Begljakov Mathod of Making Professors for Companies Provential Cretting Plates	20
Method of Making Preforms for Composite Reversible Cutting Plates O.Y. Retyunski	24
Forecasting Residual and Operating Stress in Soldering Cutting Tools with Tungsten-Free Hard Alloy Inserts	
A.V. Valentov, V.V. Konovodov and E.V. Agafonova	28
Wear Factors of Tillage Machines Working Tools A.V. Eremeev	32
Reliability of the Steering Gear of Truck Vehicles R.V. Chernukhin	36
Nonlinear Involution Application in Mining I.F. Borovikov and E.G. Fisochenko	43
Method of Evaluation of Quality of Metal-Cutting Tool M.S. Ostapenko and D.S. Vasilega	49
Improvement of Surface Layer Formation Technology for Articles Produced by Layer-by-	
Layer Laser Sintering N.A. Saprykina and A.A. Saprykin	56
Solid Phase Synthesis of Coating on the Base under the Electron Beam Surfacing S.N. Sorokova and A.G. Knyazeva	60
Characterization of Deformation Pattern Structure Elements Generated in Uniaxial Compression of Nickel Single Crystals	66
E.A. Alferova and D.V. Lychagin Measuring Stress Condition in Hard Faced Work Rolls for Cold Rolling	00
N.N. Malushin and D.V. Valuev	71
Creation of Ceramic Nanocomposite Material on the Basis of ZrO ₂ -Y ₂ O ₃ -Al ₂ O ₃ with	
Improved Operational Properties of the Working Surface T.V. Nekrasova, A. Melnikov and N.V. Martyushev	77
Bronze Sealing Rings Defects and Ways of its Elimination N.V. Martyushev and E.N. Pashkov	82
Tribotechnical Properties Lead Bronzes N.V. Martyushev and E.N. Pashkov	87
Differential Equations of Processes for the Hydropuls Power Mechanism of Drill Machines E.N. Pashkov, G.R. Zijakaev and M.V. Tsigankova	91
Calculation of Thermal Residual Stresses in Multilayer Composite Materials S.I. Petrushin	95
Effect of Electrolytic-Plasma Carbonitriding on Structure and Microhardness of Low Carbon Steel 18CrNi3Mo M. Skakov, L.B. Bayatanova and M. Scheffler	101

Nitriding and Carbonitriding Influence on Stainless Steels Surface Layers Changes M. Skakov, S. Kurbanbekov, Y. Tabieva and E. Zamanbekuly	105
Improving the Tribological Properties of Self-Lubricating Al-Sn Alloys by their Severe Plastic Processing	110
N.M. Rusin and A.L. Skorentsev Cluster Model of SHS Propagation in Cu/Sn System	110
A.V. Tsibart, Y.A. Orlova, L.I. Kveglis and V.A. Plotnikov	115
Microstructure and Microhardness Changes of 40Cr Steel after Treatment in the Electrolytic Plasma M. Skakov and Y. Sapatayev	119
The Effect of Diamond Tool Performance Capability on the Quality of Processed Surface P.V. Arkhipov, A.S. Yanyushkin, D.V. Lobanov and S.I. Petrushin	124
Improving Durability of Cermets for Metal Cutting by Generation of Subsurface Multilevel	
Structures V.E. Ovcharenko, A.A. Mokhovikov and A.S. Ignatiev	131
Constructing a Model of the Equivalent Wedge Oblique Cutting Edge A.V. Filippov	139
Technology of Laser Cladding of Powder Mixtures on Steel Substrate and Tribotechnical Characterization of Obtained Materials	
S.N. Namazov, E.D. Rzaev and V.F. Dzhivishov	145
Distribution of Alloying Elements in γ - and γ' -Phases of Heat-Resistant Alloy PWA 1480 D.V. Lychagin, G. Gershtein, S.N. Fedoseyev and E.A. Alferova	149
On a Mechanizm of an Electric Field Influence on Physicotecnical Specifications of Materials	
A.P. Rodzevich, E.G. Gazenaur and V.I. Krasheninin	154
Electrolyte Plasma Nitriding of High-Speed Steel M. Skakov, B. Rakhadilov, M. Scheffler, G. Karipbayeva and M. Rakhadilov	161
The Optimization Problem of the Ventilation System for Metallurgical Plant M. Butenko, Y. Shafran, S. Khoperskov, V. Kholodkov and A. Khoperskov	167
Application of Self-Propagating High-Temperature Synthesis and Mechanoactivating Treatment for Producing Multi-Component Composite Alloying Materials A. Sobachkin, A.V. Sobachkin and A.A. Sitnikov	173
The Influence of Magnetic Fields by a Melting Rate of Wire for Arc Surfacing under Flux D.G. Nosov and V.V. Maltsev	178
Modeling Impulse Wire Feed Welding in Controlled Gas Shielding N.V. Pavlov, A.V. Kryukov, E.A. Zernin and V.A. Polischuk	183
Calculation of Gas-Dynamic Impact of the Active Shielding Gas on the Electrode Metal Drop in Gas Jet Shielded Welding D.A. Chinakhov	100
Mechanical Properties of Welded Joints in Welding with Pulsed Arcs	188
A.G. Krampit, N.Y. Krampit and M.A. Krampit	195
Application of Nanostructured Powders to Control Characteristics of Electrode Metal Transfer and the Process of Weld Structurization M.A. Kuznetsov, E.A. Zernin, V.I. Danilov and D.S. Karzev	199
IVI.A. Ruzhetsov, E.A. Zerhin, V.I. Dannov and D.S. Raizev	177
Chapter 2: Management and Economic Aspects in Enterprises	
Fuzzy Swot Analysis for Selection of Bankruptcy Risk Factors A.A. Zakharova	207
Competencies of a Corporate Knowledge Manager A.V. Maslov	214
Preliminary Risk Assessment in it Projects T.Y. Chernysheva	220
Local Economic Policy: Principal Stages of Development, Basic Types, Tools and Strategies A.N. Lisachev	224
Current Graphical Password Systems. Implementation Algorithms by Digital Watermarking A.V. Shokarev	229

Assessing Efficiency of Cloud-Based Services by the Method of Linear Programming S.V. Razumnikov	235
Organizing Automated Ted Dialogue on the Competitiveness of Science-Intensive Products G.O. Tashchiyan	240
Developing Criterion and Optimization of PAL System F.G. Amirov	244