

Table of Contents

Guest Editorial

Chapter I: Machining Technologies and Materials Engineering

Experimental Effect of Cryogenic MQL Cutting 304 Stainless Steel A.D. He, B.Y. Ye and Z.Y. Wang	3
Static Stiffness Optimization of Large Ram Based on Equivalent Elastic Modulus F.H. Wu, X.P. Xu, J. Wang and J.W. Fan	9
Experimental Study on Laser Impact Welding of Dissimilar Metals Y.X. Gu, X. Wang, E.S. Hao, Y.Y. Zheng, T.B. Qiu, Y.J. Ma and H.X. Liu	19
A Study of Multiple Laser Shock Micro-Adjustment Using Numerical Simulation D. Zhang, C.X. Gu, J.W. Yuan, Z.B. Shen, H.X. Liu and X. Wang	25
Simulation Study of Material Deformation in Monocrystal Silicon Nano-Machining N. Yu, Y.C. Liang, J.X. Chen and Y.B. Guo	32
A Strategy for On-Line Monitoring the Crosslinking Degree of 3D Printing Hydrogel Fiber Based on Dual-Threshold Enhancement Method Y. Li and P.Y. Bian	38
Clonal Selection Algorithm Based Optimization of Heating Channels for Variotherm Injection Mold N.N. Gong, X.P. Li and C. Yang	44
Research on the Formation of Dimensional Chain for Thread Hob of Double-Roller Machine Rolling Thread by Axial Feed W.X. Li and M. Jia	51
Application and Developing Trends of Mechanical Tiling Technology in the Laser Fusion Device H. Si, Y.B. Guo and Y.C. Liang	57
Research on Vibration Characteristics of Hardened Steel Precision Machining Process G.J. Chen, Y.S. Wang, R. Xu and X.L. Liu	63
Effects of Cutting Speed on the Wear Properties of TiAlN PVD Coated Tool for Cutting P20 Mold Steel H. Lin, Y.X. Lin and Z.W. Han	69
Effect of Cutting Speed on Wear Property of TiAlN PVD Coated Tools in High-Speed Milling of AISI P20 Mold Steel Y.X. Lin, H. Lin and Z.W. Han	75
Study on the Strain Hardening Exponent N under the Ultrasonic Action and Establishment of Constitutive Equation L.C. An and X.L. Cheng	82
Effect of Injection Parameters on Warpage and Sink Index of High-Gloss Injection Parts Y.N. Song, X.P. Li and N.N. Gong	88
The Geometry Errors Analysis of Laser Cutting Head S.C. Fu, H.Z. Zhang, Z.X. Yan and Y. Wang	94
Research on the NC Woodworking Curve Band Saw CAM Y. Chen, J.H. Tan, X.J. Zou, L.J. Chen, B. Li and J. Wang	101
Research of Blades of Complex Surface Construction Based on Laser Rapid Prototyping Z.B. Yang and Z.P. Qu	107
Development Status and Trends of Mass Finishing Processes W.H. Li, S.Q. Yang, X.H. Li and W.D. Li	111
Technical Study of Laminated Template Electroforming in Fabrication of Metal Parts H. Fan and Y.P. Zhao	121
Research on Factors of High Strength Steel TRB Hot Stamping X.Q. Han, Y. Li and C.X. Lei	127
Research on Ceramics Crack Propagation under the Ultrasonic Vibration Grinding Based on the Nonlocal Theory J.L. Tong, C.J. Zhang and B. Zhao	134

Study on the Grind-Hardening of the Loader Clevis Pin J.D. Liu, J.Z. Zhuang and Z.L. Xu	140
Research on Removal Mechanism and Surface Features of Al₂O₃ Engineering Ceramics in Ultrasonic Lapping C.J. Zhang, J.L. Tong, B. Zhao and F. Jiao	146
Model-Based Design and Implementation of an Ultrasonic Elliptical Vibration Cutting Device L.H. Hu, M. Zhou and Y.L. Zhang	153
On the Size Effects in Micro/Meso Upsetting of Brass H62 at Elevated Temperatures H.Y. Wang, Z.H. Yao and D.Q. Mei	158
Research on the Hot Stamping of Invar Based on Flexible Mould J.S. Huang, G.L. Wang, D.X. Shao and H.Y. Wang	165
Acoustic Emission Signal Acquisition and Analysis on Tool Wear H.Y. Huang and Y. Hong	171

Chapter II: Mechanical Engineering and Engineering Design

Tacho Plate's Technological Procedure Compilation and the Fixture's Digital Design H.W. Lv and D.B. Wei	181
Analysis of Bearing Mechanics Characteristic of Wind Turbine L.Y. Xu, Y. Mao and Q. Wu	188
Torsional Vibration of Precise Cable Drive System Y.F. Lu, D.P. Fan, Q.Y. Chen and X. Xie	195
Research on Production Control Mode of Manufacturing System Based on Neuroendocrine Hormonal Regulation D.B. Tang, H.T. Zhang, M. Dai and C.S. Wang	201
Research on the Composite Control Scheme for the Stabilized Loop of Inertial Stabilized Platform H.B. Liao, S.X. Fan, M. Hei and D.P. Fan	209
Mechanical Design and Simulation Analysis of Finned Tube Winding Machine for Assembly Y.P. Wang, G. Li, L. Gao, D.Y. Liu, C.X. Shi and W.Y. Yuan	215
Research on Aluminum Strip Winding Machine CNC System Design G. Li, Y.P. Wang, Y.P. Shi, C.X. Shi, Y.X. Ying and J. Zhou	221
The Optimization Design on Transmission Mechanism of Tightening Machine Q.Y. Sun, Y.L. Wang, X.L. Meng and X.D. Yu	227
Development and Experimental Study of Magnetic Property for Servo Valve Torque Motor C.C. Li, D.X. Shao and G.L. Wang	233
Design and Optimization of Elevator Mechanism in Roller Module Rapid Replacement System H.H. Xu, Z.Q. Zhang, R.D. Li and L.S. Zeng	239
Development and Experiment of Viscoelasticity Measurement Device for Sponge Material Y.L. Song, T. Zhang, S.M. Gao and Z.X. Wang	246
Structural Analysis for Space-Swing Mechanism on Gyrotory Compactor J. Qian and L.W. Meng	253
Research on Modelling and Experiment for Passive Adaptive MR Damper Based on GMM Inverse Effect P. Ding, X.J. Liu, P.F. Li, Y.Z. Jiao and Q.G. Zhang	260
Research on Calibration Method of Structure Parameters of Parallel Mechanism Based on MATLAB Y.G. Wei, Z.X. Wang, R. Wang and Y.C. Fan	268
Generator Stator Bar-Ends Cure-Heating Monitor System on Fuzzy PID X.D. Tan, X.X. Wang and J. Chen	274
The Analysis of the Life of Conveyer-Belt on a Hydraulic Tensioning Device X.D. Tan, P.W. Song and Y. Li	282
The Wireless Network Routing Protocols and Data Communication Methods for Multiple Sensor Information Used in Mining Mechanical M. Wang, X.Y. Tang, W.X. Zeng, J.L. Zhou and R.H. Zhang	288

Design of the B-Axis of the Water Chamber Special Turn-Milling Center F.H. Wu, S.Z. Li, C.M. Jiang and D.D. Gao	294
Analysis of Vibration Cause and Damping Design to Lubricating Oil Pipe of 10-K-302C Compressor Based on Numerical Simulation Y.X. Zhang, H.L. Pan and X.Z. Xu	304
Analysis of High Pressure Transients in Water Hydraulic Pipeline Using Matlab/Simulink T.Y. Zhao, D. Jiang, S. Yu, J. Wang and P. Yang	311
A Design of Electric Hydraulic Lifting Device Supported by Mechanical Structure X.L. Ren, X.M. Shang, C. Fan and Y.T. Du	317
Design of a Large-Torque Precise Cable Drive Mechanism W.D. Tang, Q.K. Zhou, D.P. Fan, F.T. Xiong and N.Z. Xia	323
Research of Non-Contact Stiffness Measurement Technology W.X. Liu, H.F. Wang, G.L. Wang and D.X. Shao	331
Structure Design of Biaxial Rotary Milling Head with High-Torque, High-Precision and Mechanical Spindle E.P. Chen, S.H. Li, F.H. Wu and C.M. Jiang	337
A Piezo/Gear Compound Drive: Principles Analysis and Simulation X. Xie, S.X. Fan, D.P. Fan and H. Liu	346
Venation-Like Layout Design of Plate's Stiffeners Y.X. Li, F.H. Wu, F.X. Cheng, J. Wang and W.Y. Wang	351
Oil Temperature Control System PID Controller Algorithm Analysis Research on Sliding Gear Reducer Y.M. Wang and X.G. Wang	357
Marine Gear Reducer Design Device of Lubricating Oil Temperature Control System Y.M. Wang and X.G. Wang	365
Design and Co-Simulation Analysis of Flip Climbing Transmission System for Stair-Climbing Wheelchair Z.L. Wang, Y.J. Hu, Y.W. Chen and H.C. Guo	372
Research on the Automatic Test System of Bus Dashboard Function Based on Machine Vision R.X. Guo, J. Wang and P.G. Ma	378
Numerical Design of Stepped Compound Horn with Longitudinal-Torsional Vibration under Single Acoustic Excitation J.X. Zheng, J. Han and C.S. Liu	385
Design of the Output Performance Test System of Permanent Magnet Linear Force Motor X.X. Cheng, X.D. Pan and G.L. Wang	392
Body Structure Static-Dynamic Analysis and Optimization of a Commercial Vehicle M.M. Wang, T.F. Li, X. Li, C. Liu and H.X. Liu	400
The Virtual Design of the Self - Propelled Tomato Harvester Y.J. He, A. Wu and Y. Li	407
The Research on Red Light Ranging Float Pneumoelectric Conversion Technology X.D. Pan, B. Li, G.L. Wang and G.Y. Zhang	413
Research on Tension Control System of Wire Saw Slicing Machine Y.B. Feng, B. Chen and T. Sun	419
Simulation and Experiment Study of Heat Dissipation of Heavy-Duty Vertical Lathe Faceplate X.D. Yang, B.W. Gao, W.C. Lei, Y.Q. Zhang, L. Yu, D. Wang and Z.Q. Li	425
Comparative Study on Pressure Field of Hydrostatic Thrust Bearing with Different Recess Shapes X.D. Yu, Z.Q. Wang, X.L. Meng, Q.H. Zhou, Y.Q. Zhang, L. Yang and H. Jiang	431
Static Performance Analysis of Foil Thrust Bearing Based on Thin Plate Theory J.J. Zhu, J.J. Du, B. Li, C.L. Li and D. Liu	437
Improvement and Error Analysis of Spring Tube Stiffness Measurement W.X. Liu, H.F. Wang, G.L. Wang and D.X. Shao	443
Technology Explore and Equipment Development of Walnut Shell-Breaking with Hierarchical and Double Roller H. Zhang, S.H. Ma, H.P. Lan and Z.C. Hao	450

Modeling and Error Analysis of Hydrodynamic Experimental Apparatus Y.W. Wang, K. Yu and J.B. Tan	456
Modeling and Control Simulation for the Multi-Range Hydro-Mechanical CVT M.Z. Zhang and Z.L. Zhou	462
Adaptable Interface Design of Roller Module Rapid Replacement System H.H. Xu, Z.Q. Zhang, R.D. Li and L.S. Zeng	470
Development and Experimental Study of Dynamic Characteristics for Servo Valve Torque Motor C.C. Li, D.X. Shao and G.L. Wang	476
Design of a Spool Valve Overlap Value Pneumatic Measuring System Based on Constant Pressure Control R.Q. Song and G.L. Wang	482

Chapter III: Industrial Robot Technology

Research on Kinematics of Assistant Robot Based on Vector Product Method J.Z. Xing, Z.M. Wang, Y.M. Qi and S.P. Deng	493
Researches on Virtual Machining Simulation of Flexible Manufacturing Cell Based on KUKA Robot T.B. Yu, X. Zhang, X.L. Xu, L. Geng and W.S. Wang	499
Research on Modeling and Coordinated Driving Control for Wheeled Mobile Robot on Complex Terrain P.S. Ge, R.H. Zhang, T. Zhang, X.C. Zhao and L. Tao	505
The Correlative Positioning Error Compensation of the Vision System and the Robot Mechanism Based on BP Neural Network H.X. Zou, X.J. Zou, J.T. Xiong and M. Ye	513
Stereoscopic Positioning of Intelligent Fruit Harvesting Robot: a Review M. Ye, X.J. Zou, J.T. Xiong, H.J. Wang, Y. Chen, Y.D. Mo and G.C. Lin	519
Velocity Estimation for Quadrupeds Based on Extended Kalman Filter M.T. Li, C.W. Wang and P.F. Wang	525
Design and Modeling of Three Joint Mechanical Arm Based on the Free Floating Space Robot Project X. Zhang and D.Q. Wu	533

Chapter IV: Computer Integrated Manufacturing System and Contemporary Integrated Manufacturing System

The Design of Rolling Steel Computer Aided Manufacturing System Based on Internet F.Q. Yu, J. Wang and F.H. Wu	543
Research on Spiral Bevel Gear NC Machining Control Method K. Liu, B.L. Xu, F. Li and Y.W. Wang	549
Research and Development of CA6140 Virtual Assembly System X.M. Li, Y.L. Shen and L.H. Zhu	558
Research of Drives of Power Amplifiers of Magnetic Levitation Servo Spindle Applied to Micro EDM Based on FPGA Y.F. Guo, S. Luo, Z.B. Ling and X.Y. Zhang	564
Research on NC Technologies of Loxodromic Normal-Arc Bevel Gear S.Z. Wu, J. Wang and X.L. Sui	570
Research on Simulation of Non-Orthogonal Multi-Axis NC Machining and Post-Processing Technology Based on the Coordinate Transformation S.K. Qu, L.Z. Gu, J.T. Wang, W.W. Du and Y.H. Huang	576
Research and Development of Integrated Production Management System of Manufacturing Enterprises H.M. Wang, Z.W. Cai and J. Yu	582
Research and Development of Intelligent Programming Technology of LGMazak Turning Center Z.H. Sheng, W.H. Xu, W.H. Wang and Y.X. Li	588

Research and Implementation of a Fast Image Segmentation Algorithm Based on SRG C.Y. Hu, W.C. Tang, B.Y. Ye and L.D. Liang	594
Real Time Monitoring System of Heat Treatment Intelligent Workshop Z.W. Feng and G.T. Wang	599
Research on Real Time Monitoring of Carbon Deposition Engine Mixed Gas Removal Process Y.X. Liu and Y.M. Wang	605
Temperature Field Numerical Analysis of Machining Process Based on the Finite Element Analysis Y.J. Hu, Y. Wang and Z.L. Wang	611
The Site Visualization and Closed-Loop Control for 3D Assembly Process P. Zhang, J.S. Bao, Z.B. Yang and F.C. Huang	617
Solid-Sealed Polar Pole CMM Digital Measurement and Error Evaluation W.M. Pan, X. Ye and N.N. Kong	627
Process Parameter Prediction of Differential Pressure Vacuum Casting Based on Support Vector Machine X. Zhang, H.G. Zhang, Z.Y. Zhang and Q.X. Hu	633

Chapter V: Other Related Topics

Research of the 3D Splicing Technology Based on the Binocular Vision M.H. Xie and C.B. Wang	641
The Trend and Actuality of Hybrid Power Loaders Y. Wang, D.X. Zhao, Z.L. Wang and Y.J. Hu	649
The Isogeometric Shape Optimization Method Based on Finite Cell Method G. He, Z.Y. Pan, Z.H. Zou and D.L. Zhu	655
Research on the Algorithm of Automatic Detection of Bus Dashboard Pointer Based on CM-Hough Transforms P.G. Ma and R.X. Guo	663
Planning Design of Stereo Parking Lot Based on Bionics Principle Y.Y. Yu, Q. Yang, Z.W. Han, L. Li and D. Liang	669
Structural Design of Assisted Washing-Hand Device for a One-Armed Man Using TRIZ Theory J.G. Jiang, Z.X. Tang, P.J. Li, W.H. Xu, X.F. Wang, J.T. Li and Y.F. Liu	675
Mixed Gas Removal Analysis and Research on the Theory of Automobile Engine Carbon Deposition Y.X. Liu	681
Development of Auto-Correct System towards Circle Precise Carbon-Film Potentiometer H. Guo and H.Y. Wang	687
Implementation of Data Communication of a Food Safety Testing Instrument A. Wu, J.H. Zhu, Y.T. Wang and Y.J. He	693
Research on Location Feedback Based DV-Hop Localization Algorithm F. Liu and G.Z. Feng	699
Vibration Characteristic of Violin Bowstring and Experimental Research on Helmholtz Motion of String B.Y. Ye, J.P. Liu, C.Z. Zhang, X.Z. Zhao, S.S. Liang and J.Y. Niu	707
Research on Wireless Sensor Networks Based on Open Source System G.Y. Yang, S.J. Zhu, R. Quan and Z.Y. Ma	712
Researches on Resource Allocation of Virtual Enterprise Based on Multi-Agent N. Wang, T.R. Zhang, D.D. Cai and K. Li	719
Modeling for Global Management of Complex Product Subject Data Oriented at Big-Data D. Wu and G.F. Yin	725
Technology and Evaluation of Urban Rail Transportation Dispatch Q. Yang, X.H. Luo, D. Liang and X. Qiu	734