## **Table of Contents**

## **Preface**

## Chapter 1: Metals and Alloys, Metallurgical and Metalworking Technologies

The Formation Energy of Martensite Nuclei and the Phase Transition Kinetics under the Action of an External Magnetic Field	
V.N. Pustovoit and Y.V. Dolgachev	3
Research of Alternative Options for Strengthening Surface Treatment of Cast Iron Products	
N.V. Vodolazskaya and O.A. Sharaya	9
Predicting Strength of Titanium Alloys Using Aluminum and Molybdenum Equivalents at	
Operating Temperatures Y.B. Egorova, L.V. Davydenko and A.V. Shmyrova	15
Mechanism of EDM Intensification at Ultrasound Application A.A. Gruzdev, Y.A. Morgunov and B.P. Saushkin	21
Investigation of Uneven Properties of Stainless Steel 12Kh18N10T Depending on the Thickness of the Sheet S.A. Tipalin, V.B. Belousov and N.F. Shpunkin	28
A Study of the Influence of Local Heat Treatment on the Structure of Welded Titanium	20
Pipelines N.A. Astafeva, A.A. Balanovskiy and A.A. Pershina	37
Truck Synchronizer Rings Recovery by Plastic Deformation Technology D.L. Pankratov and A.V. Shaparev	42
Aspects of Superplasticity of Metals Y.G. Kalpin, S.A. Tipalin and V.A. Ryabov	48
Analysis of Remagnetization Processes of High-Anisotropic Alloy after Heat Treatment A.S. Lileev	56
Enhancing Mechanical Properties of Various Sintered Pellets with Nano-Additives T.H. Nguyen, Y.V. Konyukhov and V.M. Nguyen	62
On Question of Metals' Plasticity V.N. Shinkin	68
Application of the Hydraulic Diameter of Interdendritic Space for Calculating the Ultimate Tensile Strength of Gray Cast Iron A.A. Baron, L.V. Palatkina and S.V. Palatkin	74
Strains under Angular Pressing of a Strip from a Cylindrical Billet Y.N. Loginov, Y.V. Zamaraeva and D.A. Komkova	80
Application of Thermodynamic Modeling for Optimization of the Composition of Nanostructured Low-Alloyed Hafnium Bronzes by High-Pressure Torsion A.V. Stolbovsky and P.Y. Shirshova	85
Study of the Main Reasons for the Consumption of Graphite Electrodes in Electric Arc	63
Steel Furnaces O.V. Klukvin, A.K. Savchenko and A.O. Alibagandov	91
Improving Efficiency of Rolling Production by Predicting Negative Technological Events S.M. Belskiy, I.I. Shopin and A.A. Safronov	96
Relationship between Kinematic Viscosity and Cluster Size in Multicomponent Metal Melts V.S. Tsepelev, Y.N. Starodubtsev and Y.A. Kochetkova	102
Analysis of Defects at Laser Welding of Heat-Resistant Alloy KhN45VMTYuBR D.A. Baranov, A.A. Parkin and S.S. Zhatkin	108
Development of a Mathematical Model for a Workpiece Heating and Cooling in a Protective Medium while Treatment under Pressure	
V.V. Devyatiarova, E.E. Balakhnina and L.M. Valeeva	115

Microstructure Evolution and Mechanical Properties of Titanium Nickelide during Pressing in Equal-Channel Angular Matrix with Quasi-Small Angle of Channels Intersection A.B. Naizabekov, D.V. Kuis and A.V. Kasperovich	123
Nickel-Based Slag-Remelted Superalloy for Ti-Alloys Isothermal Forging Die-Tool O.S. Anishchenko, V.V. Kukhar and E.S. Klimov	128
Explosive Stamping Goals and Objectives Historical Transformation (to the 70th Anniversary of KhAI Scientific School)	120
V.V. Drahobetskyi, M.E. Taranenko and V.D. Kulynych	136
Determining the Metal Corrosion Rate by Various Techniques and Comparison of the Results I.V. Artamonova, I.G. Gorichev and E.B. Godunov	142
The Study of the Metal's Flow Distribution during Rolling in Cutout Strikers for Different Schemes of the Stress State D.N. Gurulev and L.V. Palatkina	149
Simulation of New Multilayer Waveguides by Explosion Welding I.V. Savchenko, A.A. Shapoval and Y.S. Paleshko	155
Research the Effect of Speed Mismatch during Continuous Rolling on the Plasticity Margin S.O. Nepryakhin and O.V. Vodopyanova	161
Structure and Phase Transformations in High Nitrogen and High Interstitial Steels of Different Alloying Systems - Short Review	101
V.V. Berezovskaya, E.A. Merkushkin and K.A. Mamchits	167
Technology of the Contact Wire Manufacture for High-Speed Railways A.V. Sulitsin, R.K. Mysik and V.V. Morgunov	173
To the Issue of Low-Alloyed Copper Alloys for Contact Wires S.V. Brusnitsyn, I.A. Gruzdeva and V.V. Morgunov	179
Specific Features of Statistical Analysis of Relative Grain Boundary Energies Obtained by Scanning Tunneling Microscopy A.V. Stolbovsky and S.A. Murzinova	185
Development of Advanced Technologies for the Production of Innovative Materials with a Submicrocrystalline Structure by Methods of Severe Plastic Deformation D.S. Nukhov and A.O. Tolkushkin	191
Effects of Heat Treatment on Microstructure Parameters, Mechanical Properties and Cold Resistance of Sparingly Alloyed High-Strength Steel P.P. Poleckov, O.A. Nikitenko and A.S. Kuznetsova	197
Liquation and Crystallization Cracks in Aluminum Alloy AA2024 during Selective Laser Melting	
I.S. Loginova, N.A. Popov and A.N. Solonin  The Pencin of Defeate in High Manganese Steel Coeffings by Welding Technology	203
The Repair of Defects in High-Manganese Steel Castings by Welding Technology A.V. Berezovskiy, M.P. Shalimov and E.B. Votinova	209
Phase Transformations and Microstructure of the Alloyed Steels for Mining Application M.V. Maisuradze, M.A. Ryzhkov and A.Y. Zhilyakov	215
Mechanical Properties of a Mild-Alloy Steel for Aerospace Engineering M.V. Maisuradze, M.A. Ryzhkov and D.I. Lebedev	221
Simulation of Thermal Cooling Curves in the Process to Ordering Alloys by the Monte Carlo Method	
A.R. Khalikov and S.V. Dmitriev	227
Thermodynamic Analysis of Siderite Ore Carbonate Decomposition Process at Roasting B.P. Yur'ev and V.A. Dudko	235
Use of Lebedinsky Mining and Processing Works Overburden Chalkstone for Iron-Ore Pellet Fluxing	
B.P. Yur'ev, V.I. Matiukhin and V.A. Dudko	241
Thermal Analysis of Al-5Ti1-1B Ligature A.I. Cherepanov, V.A. Kukartsev and V.S. Tynchenko	246
Study of the Boron Effect on the Physicochemical Properties of Ligatures A.I. Cherepanov, V.A. Kukartsev and V.V. Kukartsev	254
Methodology for Evaluation of Treated Steels and Alloys in Abrasive Processing V.M. Shumyacher, S.A. Kryukov and N.V. Baidakova	262
The Degassing Laws for Railway Wheel Steel in a Vacuum Tank Degasser E.A. Smirnova, I.A. Eliseeva and A.N. Shapovalov	269

Improvement the Round Bloom Continuous Casting Technology at JSC "Ural Steel" L.A. Ayvazyan, N.K. Nikoli and A.N. Shapovalov	275
Solid-Phase Reduction and Separation of Iron and Phosphorus from Manganese Oxides in Ferromanganese Ore	
N.K. Kosdauletov and V.R. Roshchin	281
Theoretical and Experimental Studies of Sulfur and Boron Distribution between the Slag of the CaO-SiO <sub>2</sub> -B <sub>2</sub> O <sub>3</sub> -MgO-Al <sub>2</sub> O <sub>3</sub> System and the Metal A.A. Babenko, L.A. Smirnov and A.G. Upolovnikova	287
Effect of Basicity and Boron Oxide in Slags of the AOD Process on the Equilibrium Interphase Distribution of Sulfur and Boron A.A. Babenko, R.R. Shartdinov and A.G. Upolovnikova	293
Influence of Rotary Friction Welding Parameters on Tensile Strength and Length of TMAZ of Dissimilar Welded Joints from 32G2 and 40KhN Steels  A.S. Atamashkin, E.Y. Priymak and E. Kuzmina	299
Investigation of the Influence of Ultrasound Action on Diffusion Processes in an Explosion-Welded Bimetal System Cu-Al during Heat Treatment O.V. Slautin, D.V. Pronichev and E.V. Kuz'min	306
Technologies for the Production of Non-Annealed Pellets L.B. Tolymbekova, K.S. Yersain and A.A. Kamenov	313
Aging of the OT4-VT23, VT6-VT23, VT19-VT23 Titanium Welded Pairs A.G. Illarionov, O.A. Koemets and S.V. Grib	318
Microstructure, Phase Composition, Physical and Mechanical Properties of Titanium Alloy VT23 Hot-Extruded Tube	324
F.V. Vodolazskiy, A.G. Illarionov and N.A. Shirinkina	324
Research of the Process of Production of Steel Square Continuous Billets for Rolling Balls of Large Diameter P.O. Bykov, M.Z. Tussupbekova and D.R. Absolyamova	330
Regularities of the Influence of Substitutional and Interstitial Alloying Elements on the	
Corrosion Properties of Austenitic Stainless Steels E.A. Merkushkin, V.V. Berezovskaya and M.A. Serzhanin	336
Analytical Evaluation of Strengthening, Local Internal Stresses and Microderformations in Welded Joint Metal during Wet Underwater Welding S.Y. Maksimov, O.M. Berdnikova and O.A. Prilipko	342
Features of High-Temperature Synthesis in Clad Mechanocomposites of Ti-Al System A. Sobachkin, M.V. Loginova and V.Y. Filimonov	348
Surfacing of Ti-Al System Mechanocomposites by Magnetron Deposition A.A. Sitnikov, V.I. Yakovlev and A.A. Popova	353
Influence of Residual Stresses on the Weld Metal Hardness of 5V Titanium Alloy E.V. Terentyev, A.Y. Marchenkov and K.T. Borodavkina	359
Determining Residual Stresses in Weld Joints of DN 850 Pipes by Spot Drilling Combined with Electronic Speckle Pattern Interferometry	266
I.N. Odintsev, T.P. Plugatar and A.A. Apalkov	366
Modeling a Free Burnishing of a Powder Hollow Cylinder L. Ryabicheva, V.V. Dyadichev and D.V. Reshetnyak  Development of Colling the Vision for Hot Cyling Shapes	372
<b>Development of Calibration Knives for Hot Cutting Shears</b> A.A. Malanov and G.A. Orlov	380
Chapter 2: Hydrometallurgy and Chemical Technologies	
Hydrogenation of Para-Nitrotoluene on Catalytic Systems Containing Oxides of Rare Earth Elements	
G.M. Kurunina, O.M. Ivankina and G.M. Butov	389
Nickel Sorption from Sulphate Solutions of Oxidized Nickel Ores Leaching O.Y. Makovskaya and N.I. Bryantseva	394
To the Issue of Mathematical Modeling of the Red Mud Thickening Process V.I. Salamatov, O.V. Salamatov and D.Y. Zabolotnyaya	400
Refining of Primary Aluminum from Vanadium P.O. Bykov, A.B. Kuandykov and A.K. Zhunusov	405

Fine Silver Powders Production A.A. Zvereva, V.A. Shunin, R.S. Voinkov and K.L. Timofeev	411
Fine Copper Powders Production	711
N.E. Agarova, L.M. Yakovleva, R.S. Voinkov and K.L. Timofeev	418
Granulometric Characteristics Study for the Particles of the Cu <sub>2-x</sub> S - Fe <sub>x+1</sub> S System O.V. Nechvoglod, S.V. Sergeeva and I.S. Abaturov	425
Chapter 3: Surface Engineering and Coatings	
Development of Hardening Technology for Oil and Gas Pumping and Compressor Equipment Using Laser Hardening	
I.A. Kurnoskin, S.E. Krylova and A.Y. Plesovskikh  The Influence of Friction Deformation on the Microstructure and Hardening of Beryllium	433
Bronze V.R. Baraz, S.K. Estemirova and E.A. Ishina	439
Effective Wear Resistance Parameters of Ion-Plasma Tribological Coatings O.V. Kudryakov, V.N. Varavka and D.S. Manturov	444
Laser Hardening of Stamps in the Conditions of a Large Engineering Company I.A. Savin	450
Hardness of the Powder Coating PG-CP4 Applied to Steel 40H13 and Subjected Laser Treatment	
V.G. Gusev, V.V. Morozov and D.I. Gavrilov	456
Contact Surfaces Preparation in Manufacturing of Bimetallic Strips CuZn10 Brass - C22E Steel - CuZn10 Brass A.V. Shaparev	463
Targeted Alternation in Properties of Solid Amorphous-Nanocrystalline Material in	103
Exposing to Nanosecond Laser Radiation I.S. Safronov and A.I. Ushakov	469
Multiple Reflow Influence over the FeCoCrAlTiCuNiMo Coating Obtained by Plasma Metallization on its Wear Resistance under Dry Friction A.M. Kadyrmetov, D.A. Popov and Y.V. Snyatkov	475
Friction Coefficient of the Coating PG-CP4 Sprayed to 40H13 Steel by Plasma and Processed by Laser	402
V.V. Morozov, V.G. Gusev and A.V. Morozov  Mechanical Properties of Laser Treated Thin Sample of an Amorphous-Nanocrystalline	482
Metallic Alloy Depending on the Initial Annealing Temperature I.S. Safronov, A.A. Neplueva and I.V. Ushakov	489
The Principle of Choosing the Composition of the Protective Coating for Die Casting Molds R.V. Gavariev and K.N. Gavarieva	495
Application of Multi-Element Targets for the Formation of High Entropy Coatings E.N. Eremin, S.A. Guchenko and V.M. Yurov	501
Heat Resistance of Steel N8G6M3FTB Obtained by Surfacing Cored Wire E.N. Eremin, A.S. Losev and S.A. Borodikhin	507
Modification of Titanium Surface by Ion Implantation A.D. Legky, V.N. Zlobin and A.S. Kudashev	513
Structure and Phase Composition of the Al-Ti System Composites after Heat Treatment V.G. Shmorgun, A.I. Bogdanov and V.P. Kulevich	519
Evaluation of the Heat Resistance of the Fe-Cr-Al System Coatings V.P. Kulevich, O.V. Slautin and V.O. Kharlamov	525
Formation of the Diffusion Zone in Explosion Welded Composite Cr20Ni80 - AD1 at Liquid-Phase Interaction	
V.G. Shmorgun, A.I. Bogdanov and D.V. Shcherbin	531
Formation of TiO <sub>2</sub> Coating by the Sol-Gel on Carbon Fibers R. Gallyamova, R.L. Safiullin and F.F. Musin	537
Effective Polymer Protective Coatings E.S. Dergunova, G.S. Dedyaev and M.A. Goncharova	542
Effect of Coatings on the Performance of Injection Molds R.V. Gavariev, E.N. Soldatkina and K.N. Gavarieva	548

Effect of Heat Treatment on the Structure and Properties of the Carburized Layer of the Legs of Three-Ball Drill Bits	
O.N. Petrova, S.V. Belikov and Y.V. Slukin	554
The Surface Hardening of Parts of Liquid Dampers Made of High-Strength Steels V.S. Muratov and N.S. Yakimov	560
Sacrificial Protection Efficiency Calculations Based on the Results of Stochastically Simulating the Parameters	
S.S. Vinogradova, R.F. Tazieva and A.N. Akhmetova	566
Confirmation of Hydrogen Embrittlement Mechanism for Stress Corrosion Cracking of Gas Main Lines N.I. Volgina, A.V. Shulgin and S.S. Khlamkova	572
Modeling Mechanical Properties of Multilayer Coatings TiAlN	312
V.I. Kolesnikov, T.V. Suvorova and O.A. Belyak	578
Chapter 4: Polymers and Composites	
Studies of the Influence of High Temperatures and Aggressive Media on the Performance Properties of O-Rings Used in the Automotive Industry	
G.D. Shakirova, N.V. Romanova and L.N. Shafigullin	587
Mechanical Properties of Barley Straw/HDPE Composites Produced with Extrusion Process A.M. Kuzmin, N. Ayrilmis and V.N. Vodyakov	593
The Usage of Modern Inorganic Composite Material in the Design of Insulation of Unheated Smoke-Free Stairwells	
O.V. Burlachenko, O.G. Chesnokova and T.F. Cherednichenko	599
Influence of Fillers on the Viscosity Properties of One-Pack Polyurethane Sealants K.A. Timakova, Y.T. Panov and E.A. Timakov	605
A Study on Chemical Ageing of Composite Ribbed GFRP Bars under Load Z.G. Sakoshev, A.N. Blaznov and V.V. Firsov	611
Research of the Mechanical Properties of the Filament from the Percentage of Filling when	
Prototyping Machine Parts E.N. Gryadynova, A.V. Gorin and A.Y. Rodichev	617
Functional Properties of Elastomers Based on Butadiene-Nitrile Rubbers E.N. Eremin, E.A. Khorova and E.A. Strizhak	624
Investigation of Deformation Work in Layers of Explosion-Welded Composite Al-Cr-St3 V.I. Kuz'min, V.I. Lysak and E.V. Kuz'min	630
Mathematical Model for Determining the Colorimetric Characteristics of Composite Materials Based on PLA and Wood Filler	
G.A. Sabirova, R.R. Safin and N.R. Galyavetdinov	636
Experimental Study of Tensile Preloading Influence on the Mechanical Behaviour of Pseudo-Ductile Hybrid Composite under High-Velocity Impact N.A. Olivenko, O.A. Kudryavtsev and M.V. Zhikharev	642
Experimental and Computational Study of Ultra-Low-Cycle Fatigue of Fabric-Reinforced	042
GFRP	
E.V. Leshkov, S.B. Sapozhnikov and O.A. Kudryavtsev	649
To Problem of Filler Failure in Processing of Fiber-Reinforced Materials S.V. Lapshina	656
Composite Membranes with a Cellulose Acetate Working Layer on a Nylon Substrate D.D. Fazullin	662
Comparative Analysis of the Physical and Mechanical Properties of Composites with Functional Fillers Based on Waste	
V.V. Barakhtenko, T.H. Sahabutdinova and Y.V. Novikov	668
Effect of Mechanical Activation and Gamma-Irradiation on Structural-Phase State of Ti- Al-C Powder Reagents A. Sobachkin, A.A. Sitnikov and A.Y. Myasnikov	674
Mechanical Behavior of Active and Passive Strain Sections in CFRP Laminate under	
Uniaxial Tension P.B. Severov	680

Ozone Resistance of Vulcanizates Based on XNB Rubber E.S. Bochkarev, D.S. Vostrikov and O.O. Tuzhikov	686
Influence of Tool Blunting on the Value of the Axial Component of the Cutting Force and	
the Drilling Process A.N. Shulgin, O.A. Chuprina and V.V. Pykhov	692
Chapter 5: Ceramics	
Utilization of Porcelain Tile Polishing Residue V.È. Shvarczkopf, I.A. Pavlova and E.P. Farafontova	699
Felsite in Ceramic Materials Production V.M. Razgulyaeva, I.A. Pavlova and E.P. Farafontova	704
Structure and Phase Composition of Ceramics Made of Powder Obtained by Chemical Dispersion of V95 Alloy	
D.A. Nechaev, A.Y. Omarov and N.V. Ivanov	709
Magnetic Study on Divalent Ion Substituted Barium Hexaferrites D. Vinnik, S. Mahadevan and P. Sharma	714
Effect of Phosphorus on Crystallization of Alkaline Molybdenum-Containing Borosilicate Glasses	
V.E. Eremyashev, G.G. Korinevskaya and D.A. Zherebtsov	720
Thermodynamic Assessment of Phase Equilibria in the SrO-Al <sub>2</sub> O <sub>3</sub> System L.A. Makrovets, O.V. Samoilova and I.V. Bakin	725
Milling Duration Influence on Strontium Hexaferrite Technological Characteristics I.N. Egorov, N.Y. Egorov and S.I. Egorova	730
Chapter 6: Materials and Technologies in Opto- and Microelectronics	
Features of Melt Droplet Formation during Electrical Destruction Aluminum Films on the Semiconductor Surface	
M.V. Koryachko, D.E. Pshonkin and A.A. Skvortsov	737
Influence of Laser Radiation on Movement of Dislocations in Silicon Single Crystals A.A. Solovyev and V.V. Rybin	742
Collection of Laser Ablation Products by Means of an Electrostatic Field R.V. Chkalov and D.G. Chkalova	748
Pulsed Laser Deposition of Thin-Film Coatings in an Electrostatic Field R.V. Chkalov and D.G. Chkalova	753
Methods for Properties Analysis of Crystalline Materials Based on Solid Solutions of Silver and Thallium (I) Halides	7.50
A.A. Yuzhakova, D.D. Salimgareev and L.V. Zhukova  Inorganic Composites Luminophors in Lithium-Borate Glasses with Rare-Earth Elements	758
for White-Emitting Diodes  A.V. Tepikina and S.G. Vlasova	764
Chapter 7: Materials and Technologies in Construction	
Fastness of Protective and Decorative Coatings Construction Products and Structures to the Action of Wind	
V.I. Loganina and B.S.D. Al Saedi	773
The Research of Iron Containing Wastes Modification Process of Leninabad Rare Metals Plant  B.V. Motualchin and D.L. Mirzogy	770
P.V. Matyukhin and D.I. Mirzoev  Hyper-Pressed Composites from Recycling Products of Aerated Concrete Waste	778
V.A. Beregovoi and A.M. Beregovoi	784
Improving Water Resistance of Magnesium Binding Substances by the Introduction of Mineral Fillers	<b>=</b> 00
V.N. Zyryanova, E.V. Lytkina and A.P. Ochur-Ool	790

Composite Polymer Coatings for Repair of Concrete Linings of Channels O.A. Baev, Y.M. Kosichenko and A.Y. Garbuz	799
Innovational Construction Materials of LLP "EcostroyNII-PV" Production K.S. Aryngazin, A.V. Bogomolov and A.K. Tleulessov	806
Deformation and Strength Characteristics for the Calculation of Structures Based on Fiber-Reinforced Concrete Composites V.S. Rudnov, E.S. Gerasimova and R.F. Fakhertdinova	812
Experimental Studies of the Physical and Mechanical Properties of Glued Building Materials Based on Modified Veneer R.R. Khasanshin, R.R. Safin and S.R. Mukhametzyanov	817
Glass-Crystalline Materials of a Cellular Structure, Formed by Vibration Foaming Technology	
V.A. Beregovoi, D.S. Sorokin and A.M. Beregovoi	823
Modified Composite Fine-Grained Concrete V.A. Perfilov	829
<b>Polymer and Geocomposite Impervious Screen Reliability Assessment</b> R.S. Masnyj, S.M. Vasilev and O.A. Baev	835
Assessment of the Mechanism of Adhesive Destruction Coatings V.I. Loganina	841
Industrial Production Technology for Aluminium Paste S.S. Belskii and M.V. Chantsev	847
<b>Chapter 8: Materials Properties Measurement and Testing Techniques</b>	
Research of the Wood's Alloy Crystallization Process Using the Acoustic Method A.Y. Yaroslavkin, E.A. Tyurin and D.A. Melnikova	855
Comparison of Non-Destructive Testing Techniques O.B. Bavykin and R.N. Loginov	862
The Spectrum of Crystallographic Misorientations of Intercrystalline Boundaries for BCC-HCP Phase Transformation in Additively Manufactured Ti-6Al-4V A.A. Redikultsev, S.I. Stepanov and M.L. Lobanov	867
Surface Texture Measurement with Profile Method Using Six-Axis Coordinate Measuring	
Machine A.V. Kochetkov, A.A. Troshin and O.V. Zakharov	872