

Table of Contents

Sponsors**Reviewers****Preface**

I. Micro/ Nano-Metrology

Engineering Nanotechnology: The Top Down Approach R.J. Hocken, R. Fesperman, J. Overcash, O. Ozturk and C. Stroup	3
Dimensional Measurements for Micro- and Nanotechnology G.L. Dai, F. Pohlenz, H.U. Danzebrink and L. Koenders	7
Recent Advances in our Research on Ultrahigh Resolution Laser Confocal Microscopy J.B. Tan and J. Liu	11
Reliable Detection of Periodic Micro Structures on Open Surfaces F. Härtig, M.P. Krystek and S. Klein	15
The Assessment of Functional Properties of Surfaces with Morphological Operations M. Dietzsch, S. Gröger, M. Gerlach and M.P. Krystek	19
Tactile and Optical Microsensors - Test Procedures and Standards U. Neuschafer-Rube, M. Neugebauer, W. Ehrig, M. Bartscher and U. Hilpert	23
Simulation of Light Scattering from Nanostructured Surfaces A. Tausendfreund, S. Patzelt, S. Simon and G. Goch	27
Characterization and Manipulation of Boron Nanowire inside SEM M. Chang, C.H. Lin and J.R. Deka	31
AFM with the Slope Compensation Technique for High-Speed Precision Measurement of Micro-Structured Surfaces Y.G. Cui, B.F. Ju, J. Aoki, Y. Arai and W. Gao	35
Compact Displacement Measurement System Based on Microchip Nd:YAG Laser with Birefringence External Cavity Y. Tan and S. Zhang	39
New Synthetic Heterodyne Laser Doppler Vibrometer for Measurement of Mechanical Vibrations with Submicron Amplitude S.G. Kang, J.P. La, H.S. Yoon, D.Y. Choi and K.H. Park	43
Development of the Precision Stage with Nanometer Accuracy and a Millimeter Dynamic Range D.H. Jeong, H.K. Kweon and Y.S. Kim	47
Quasi-Common-Path Laser Feedback Interferometers for Precision Measurement of Non-Cooperative Targets X.J. Wan and S.L. Zhang	49
Self-Mixing Interferometer Based on Four-Bucket Integration Technique for Micro-Displacement Measurement D.M. Guo and M. Wang	53
Micro-Nanometer Positioning Control of Bimodal Ultrasonic Motor Based on Wavelet Differential Actuation Pattern C.Y. Xu and X.F. Yu	57
Adaptive Fiber-Optical Sensor System for Pico-Strain and Nano-Displacement Metrology R.V. Romashko, Y.N. Kulchin, S.D. Girolamo, A. Kamshilin and J.C. Launay	61
The Development of a Separated Mini-Environment H. Zhang, Z. Cai and K.C. Fan	65
Signal Denoising of MEMS Microstructure Profile K. Hu, X.Q. Jiang and X.J. Liu	69
Measurement and Analysis of Radial Error Motion of a Miniature Ultra-High-Speed Spindle K. Fujimaki and K. Mitsui	73

II. Precision Measurement

Development of Measurement System for Accuracy Control in Subsection Manufacture	79
F. Zhang, X.H. Qu, J.F. Dai and S. Ye	
Study on the Composite Measuring Method for Small Module Gears	83
J.J. Ding, Z.D. Jiang, B. Li and J.J. Guo	
Collinear Constraint Based Mobile Vision Coordinate Measurement System	87
Z.J. Yu, X. Li, X. Si, J. Zhu, D. He and Q. Gao	
Designing a System of Interferometry Based on DSP	91
X. Ding, Z.M. Zhao, Y. Chen and Y. Hou	
Multiple Measurement Techniques for Coordinate Metrology	93
S. Osawa, O. Sato and T. Takatsuji	
Novel High-Precision Pitch Artifact Using Balls	95
M. Komori, S. Osawa, O. Sato, T. Kiten, D. Shirasaki and T. Takatsuji	
Refractive Index and Thickness Determinations Using a Dual-Path Mach-Zehnder Interferometer	97
S.T. Lin and T.L. Lin	
Measuring and Machining of Ripples on Silicon Surface with Femtosecond Pulse Laser	101
X. Fu, L. Li, Y. Wu and N. Geng	
Straightness Error Compensation for Ultra-Precision Machining Based on a Straightness Gauge	105
G.H. Cao and Y. Namba	
R&D of Ray Tracing Simulation Software and Fabrication Technologies Based on VCAD (Volume-CAD) Concept for GRIN Lens	109
N. Itani, Y. Watanabe, W. Lin, Y. Uehara, S. MORITA, T. Mishima, H. Ohmori and A. Makinouchi	
Surface Topography of Chromium Coatings after Pneumatic Ball Peening	113
A. Dzierwa, P. Pawlus and R. Reizer	
A Calculating Method in Design Flat Air Bearing with Central Feedhole and Pocket	117
V.T. Thang and L.C. Du	
Research on a Novel Vibration System for Dynamic Balancing Measurement Based on Flexure Hinge Mechanism	121
D. Zhao, P. Qin and P. Cai	
Hydraulic Pressure Wave Generator for Performing the Calibration of Hydraulic Components	125
S.H. Wang, L.L. Han and T.T. Tsung	
The Research of Data Acquisition and Control Method about On-Line Measurement System on High Precision of Large Diameter	129
B. Wang, X.F. Yu and H. Zeng	
Online Measurement for Dimensions of Thermal Train Wheel	133
Y. Yang, S. Deng and Z. Hong	
Stability Derivatives Estimation of Unmanned Aerial Vehicle	137
Y.P. Sun, L.T. Wu and Y.C. Liang	
Design of a Compliant Micromechanism for Optical-Fiber Alignment	141
Y.H. Hu, K.H. Lin, S.C. Chang and M. Chang	
Measurement Method for Measuring Circular Motion Error of CNC Machine Tools	145
K.H. Lin, Y.H. Hu, C.A. Chan and M. Chang	
Optical-Electronic System for Remote Measurements of Shifts and Deformations in Huge Mechanical and Engineering Constructions	149
Y.V. Chuguy, A.G. Verkhogliad, V.S. Bazin, V.E. Kalikin, S.V. Kalichkin, S. Makarov and S.G. Savkov	
Incompressible and Analytical Study on a Basic Model of Out-Pump Type Complex Journal Gas Bearings	153
S. Yao, S.M. Barrans and L. Blunt	
Capacitance Automatic Measurement Method of the Thickness of Liquid Film on Plat Form	157
S.X. Xu, B. Wang and Y.Z. Zheng	

Calibration Technology of the Articulated Arm Flexible CMM	161
X.Y. Wang, S.G. Liu, G.X. Zhang, B. Wang and L.F. Guo	
Theory and Application Research of Dynamic Measuring Accuracy	165
Y.T. Fei and M. Jiang	
Research on the Application Technology of Linear CCD in Dynamic Measuring Molten Tin Glass Surface	169
Y. Yu and S.X. Xu	

III. Online and In-Process Measurement

Online Measurement of Micro-Aspheric Surface Profile with Compensation of Scanning Error	175
Y. Arai, A. Shibuya, Y. Yoshikawa and W. Gao	
Development of Ultra Precision Gear Measuring Instrument/UPGMI	179
H. Ogasawara, N. Maeda and T. Hayashi	
Use of Air Beam for In-Process Optical Measurement in Precision Machining	183
Y. Gao, K. Xiao, Y. Zhang and Y.S. Chan	
Development and Evaluation of a Non-Contact On-Machine Profile Measurement System Using a Compact Laser Probe	187
R. Kobayashi, S. MORITA, Y. Watanabe, Y. Uehara, W. Lin, T. Mishima and H. Ohmori	
Measurement Method for Micro-Cavity Based on Improved MAP Algorithm	191
J.W. Cui, J.B. Tan and Q. Shi	
A Novel Control Method Using Nonlinear Observer for a XYθ_z Planar Actuator	195
Y. Arai, S.Y. Dian and W. Gao	
Machining Accuracy Improvement by Automatic Tool Setting and On Machine Verification	199
E.S. Lee, C.H. Lee and S.C. Kim	
Study on the Multifunctional Bearing Test-Bed for Testing the Limit PV Performance	203
J.W. Yu, T. You and X.F. Yu	
Online Stereo Vision Coordinate Measurement System Using on Aircraft Assembly	207
Z.J. Yu, X.X. Li, D.R. He, J.G. Zhu, X.Y. Si and L. Zhang	
Laser Remote Inspection of Live Contact Wire for Railways	211
Y.V. Chuguy, A.G. Verkhogliad, V.S. Bazin, V.E. Kalikin, S.V. Kalichkin, S. Makarov and I.A. Vykhristyuk	

IV. Surface Metrology

Analysis of Digitizing and Traditional Measuring System at Surface Measurement of Lids	217
B. Barisic, M. Rucki and Z. Car	
High Precision Measurement and Evaluation of the Fine Mould Surface Structures	221
M.N. Durakbasa, P.H. Osanna, M.E. Yurci and A. Nomak-Akdogan	
3D Topography for Drilled Surfaces	225
G. Varga and I. Dudas	
Study on the Key Technology of Airport Runway Frictional Coefficient Measurement	229
L.W. Wang, Z.J. Yu, L. Zhang, J. Gao and J. Song	
Simultaneous Flatness and Surface Roughness Measurement of a Plastic Sheet Using a Fan-Shaped Laser Beam Scanning System	233
F.J. Shiou and Y.W. Deng	
A Surface Texture Information System Integrated with AutoCAD for Next Generation GPS	237
Q. Qi, X. Liu and X.Q. Jiang	
A Study on Surface Material Measures for Areal Surface Texture Measuring Instruments: Measuring Conditions for the Areal Profiling	241
K. Nemoto, K. Yanagi, M. Aketagawa, D. Kanda, I. Yoshida and M. Uchidate	

V. Optical Metrology and Image Processing

Laser Diode Self-Mixing Interference Based on Phase Measurement Method	247
M. Wang and D.M. Guo	
A Novel Laser Feedback Interferometer for Metrology of Large Range Displacement	251
W. Mao and S.I. Zhang	
Eliminate of the Nonlinearity in Heterodyne Interferometer	255
W.M. Hou, L.Y. Shen and X. Ren	
Characterizing the Thermal Properties of Solid Materials with Weakly Absorption by the Transient Thermal Grating Method	259
X.D. Xu and X.J. Liu	
Aspheric Surface Testing Using a Partial Compensation Lens	263
Q. Hao and Q.D. Zhu	
New Approach to Fringe Pattern Analysis Obtained by Scanning Polished Metal Cylinders with Gaussian Beam	267
R. Jabłoński and J. Mąkowski	
Theoretical Study on Self-Calibration for the Wide-Range Laser Auto-Collimation Method	271
H. Shimizu and O. Hayashi	
Study on the Phase Unwrapping Method with Colored Encoded Grating Pattern in 3-Dimension Profile Measurement	275
B. Li, Z.D. Jiang and X.Q. Wang	
A Study of the Surface Profile Measurement Using a Reference Error Free Interferometer	279
E. Okuyama and T. Yamasuge	
3D Displacement Measurement with Pico-Meter Resolution Using Single Heterodyne Grating Interferometry	283
C.C. Hsu, J.Y. Lee, C.C. Wu and H.C. Shih	
Merging Phase Shifting Interferometry with Confocal Chromatic Microscopy	287
J. Cohen-Sabban	
Positional Detection in Grating Mosaic Based on Image Processing of Far-Field Diffraction Intensity Patterns in Two Wavelengths	291
Y. Hu and L.J. Zeng	
A Comparison of Image Registration Methods Used for Printed Circuit Board Inspection	295
S.C. Lin, C.T. Chen and C.H. Chou	
Analyzing the Grating Profile Parameters Based on Scanning-Electron Microscope Images	299
Y. Li and L.J. Zeng	
Machine Vision Based Tracking Control of a Ball-Beam System	301
C.C. Ho and C.L. Shih	
A Point Matching Method for Stereovision Measurement	305
N.G. Lu, M.L. Dong, P. Sun and J.W. Guo	
Photogrammetric Measurement of Deformation of Large Deployable Mesh Microwave Antenna	309
M.L. Dong, W.Y. Deng, Y.N. Sun and Y.Q. Wang	
Photogrammetric Method with Distance Constraint for Profile of Inflatable Space Antenna	313
W.Y. Deng, M.L. Dong, N.G. Lu and Y.Q. Wang	
A Research on the Colorimetric Characterization of Digital Camera	317
G.X. Jia, X.H. Qu, H. Gong and S.H. Ye	
Autofocusing System for Optical Microscope Based on DVD Pick-Up Head	321
C.L. Chu, C.Y. Chung, C.M. Tseng, Y.C. Lin, C.F. Li and K.M. Yeh	
Automatic Inspection System for Grain Size Distribution Using a Commercial Grind Gauge	323
M. Yoshida, K. Yanagi, M.H. Hafiz and M. Hara	
Optical Detection Using Multi-Wavelength Modulation	325
B.P. Ng, S.H. Luen, Y. Zhang and Y.C. Soh	
An Improved Active Homodyne Detector	329
H.L. Seck, Y. Zhang and Y.C. Soh	
Improved Accuracy of 2-D Non-Contact Range Sensors Using 2-D Lateral Effect Position Sensitive Detector	333
S. Cui, Y. Zhang, S.Y. Lim and Y.C. Soh	
A Dynamic Model of Two-Beam Tuning Fork	337
Z.G. Dong, Y. Zhang and Y.C. Soh	

VI. Biomeasurement

Direct Measurement of NO in Biological Samples S. Mochizuki, M. Goto, Y. Ogasawara and F. Kajiyama	343
On the Measurement of the Effective Refractive Index of Biological Colloids A. García-Valenzuela, C. Sánchez Pérez, A. Reyes-Coronado and R.G. Barrera	345
Surface Plasmon Resonance Bio-Sensor with Full Field Phase Detection J.Y. Lee, T.K. Chou, H.C. Shih and C.C. Hsu	349
Study on the Intravenous Lung Assist Device (ILAD) Using PZT Actuators and PVDF Sensors G.B. Kim, S.J. Kim, Y.C. Lee, C.U. Hong, H.S. Kang, J.S. Kim, S.Z. Kim, S.J. Yoon and M.H. Kim	353
Study on the Immobilization of Ni-NTA and NTA on PMMA Substrate Base W.S. Chong, G.B. Kim and C.U. Hong	357
A Basic Study of the CNT-Biomolecule Conjugation by Molecular Dynamics Analysis S.M. Kim and H.K. Kweon	361
Lie Detection Experiment Methodology: Infrared Image and Spectrum Analysis W.S. Li, H. Li, S. Lu and Q. Hu	365
Study of Equilibrium Sense Improvement Displaying Visual Information G.B. Kim, S.H. Jeong, W.S. Chong, H.S. Kang, S.J. Kim, M.H. Kim, J.W. Hwang and C.U. Hong	369

VII. Sensor Technology

A Robotic Facial Expression Recognition System Using Real-Time Vision System K.T. Song, M.J. Han, F.Y. Chang and S.H. Chang	375
Freeform Surface Measurement from a Single Encoded Image Captured by a Camera with Varying Parameters R.S. Lu, Z.J. Liu, X.M. Dang and P.H. Hu	379
Development of a Flexible Temperature Sensor Array System Y.J. Yang, B.T. Chia, D.R. Chang, H.H. Liao, W.P. Shih, F.Y. Chang and K.C. Fan	383
Signal Detection and Control of an Intelligent Robot F.C. Wang, H.M. Lin, P.K. Chen, F.Y. Chang and K.C. Fan	387
Fabrication and Characterization of Electro-Active Polymer for Flexible Tactile Sensing Array L.C. Tsao, D.R. Chang, W.P. Shih and K.C. Fan	391
Advanced Measurement Methods of Geometric Object Properties Using Airborne Ultrasound H.F. Schweinzer, G. Kaniak and J. Kellner	395
Measurement of Acoustic Emission Wave by Using Optical Fiber Sensor during Microsecond Discharge Y. Akematsu, A. Hirao, H. Takezawa, K. Kageyama, N. Mohri and H. Murayama	399
Predictive Measurement Method for Time Grating Displacement Sensor X.K. Liu, Y.T. Fei, D. Peng and X. Wang	403
Intelligent Profile Measurement for Wide-Area Resist Surface Using Multi-Sensor AFM System S.J. Liu, K. Watanabe, S. Takahashi and K. Takamasu	407
Increasing the Metrological Reliability of Sensors. New Problems and Ways of Solution K. Sapozhnikova and R.E. Taymanov	411
Consistency Checking and Combining Measurement Results for a Wireless Sensor Network M.D. Duta and M.P. Henry	415
Validated Uncertainty Evaluation for Self-Validating Sensor Z.G. Feng, Q. Wang and K. Shida	419
Ultrareliable Measuring Complex for Nuclear Reactor of New Generation R.E. Taymanov, I. Druzhinin and K. Sapozhnikova	423
Key Technique of Tip Clearance Measurement for Rotational Blades Y.Z. Ma, F.J. Duan, Y.Z. Zheng, C.S. Ai and S.H. Ye	427

Optimal Design of Microaccelerometer Y.C. Liang and Y.P. Sun	431
Measurement of Strain Induced by Impact with Fiber Bragg Grating P.Y. Zhu, D. Liu and Y. Lin	435
Sensor Dynamic Modeling Based on LS-SVM and NGA Q. Wang, Z.G. Feng and K. Shida	439
Application of Particle Swarm Optimization-Based Digital Beamforming Technique to the Identification of Multiple SAW Tags H. Zhu, Q. Li and W. Shi	443
Study on Oil and Gas Pipeline Leakage Real-Time Inspection System Based on Distributed Optical Fiber Y. Zhou, S.J. Jin, H. Feng, Z.M. Zeng and Z.G. Qu	447
Effect of Arc Discharge Pressure on Discharge Current in EDM A. Hirao, S. Tai, H. Takezawa, N. Mohri, K. Kageyama, H. Murayama and Y. Akematsu	451

VIII. Intelligent Measurement and Instrumentation

Material Tester Using a Controlled Oscillator and an Inertial Mass S. Hashimoto and Y. Fujii	457
Reconsideration of Body Mass Measurement on the International Space Station and Beyond K. Shimada and Y. Fujii	461
Flatness-Based Control of a Coriolis Mass Flowmeter H. Röck, T. Schröder, K. Kolahi and F. Koschmieder	465
Fabrication of Micro Tetrahedron Patterns Using Ultra-Precision Shaping System J.W. Park, S.C. Choi, H.S. Oh, Y.W. Kim, S.W. Kim, C.M. Lee and D.W. Lee	469
Load and Damage Monitoring of Intelligent Structures Based on Optical Fibers Z.M. Zhao, L. Guo, W. Li, X. Hong and C. Ma	473
Development of a High-Precision Temperature Measurement Instrument Based on Quartz Tuning-Fork Temperature Sensor J. Xu, B. You and X. Li	477
A New Method and Characterization for Pollution Preventing of Camera Window D.H. Kim, J.Y. Song and M.R. Lee	481
Measurement Method for Four Degrees of Freedom Using Reflective Diffraction Grating T.H. Ha, C.W. Lee and J.W. Song	485
Development of Durability Test Bench and Experimental Evaluation for Refrigerant Compressor of Automotive Air Conditioning System J.N. Lee, C.B. Huang, K.J. Jang and C.W. Tsai	489
A Study on Dynamic Performance of Precise XY Stages Using Real-Time Input Shaping S.W. Park, S.W. Hong, H.S. Choi and W.E. Singhose	493
Performance Evaluation of Ultra-Precision Motion Controlled Positioning Stage E.S. Buice, S.T. Smith, R.J. Hocken, D.L. Trumper and D. Otten	497
Theory Study of Nanometer Metrological Grating Based Two Times Moiré Fringe X.S. Ma, Y.T. Fei, G.H. Li, Z.Y. Ying and S.Y. Li	501
Lag Time and Working Frequency of FBG Strain Sensor L. Sun, H.N. Li, D.Z. Liang and J. Fang	505
A Planar Capacitive Sensor for Large Scale Measurement W. Wang, X.X. Li and Z.C. Chen	509
Temperature Characterization for Nano-Polishing of PCD Composites Y. Chen, L.C. Zhang and J.A. Arsecularatne	513
Measurement and Characterization of Surface Quality in Fast Tool Servo Machining of Optical Microstructures C.F. Cheung, T.C. Kwok, S. To, W.B. Lee, X.Q. Jiang and H.F. Li	517
Abrasive Dispersing in Ultra-Fine Diamond Tools J. Liu, H. Huang and X.P. Xu	521
Nanomechanical Properties and Nanostructure of CMG and CMP Machined Si Substrates B.L. Wang, H. Huang, J. Zou and L.B. Zhou	525

Development of Nanometrology for Nanoelectronics: Growth and Characterization of Transition Metal Monolayer Films on Silicon

N.I. Plusnin, W.M. Il'yashenko, S.A. Kitan and S.V. Krylov 529

On the Measurement of Dielectric Constant of Coatings with Capacitance Sensors

A. Guadarrama-Santana and A. García-Valenzuela 533

Broadband Dielectric Properties of the $\text{Ba}_3\text{MnTa}_2\text{O}_9$ Complex Perovskites

J.W. Chen, B.K. Wang, J.C. Hsu and G.N. Rao 537

IX. Uncertainty, Traceability and Calibration

ESAD Shearing Deflectometry: A Primary Flatness Standard with Sub-Nanometer Uncertainty

R.D. Geckeler 543

Achieving Nanorad Level Stability of Beam Deflection with Scanning Pentaprisms

R.D. Geckeler 547

Traceable Dimension Metrology by AFM for Nanoscale Process Control

T. Bao 549

Test Artefacts for the Verification of Optical Digitizers

O. Sato, S. Osawa, T. Takatsuji, M. Murakami and R. Harada 553

Kalman Filter for Estimation of a Linear Regression Model with Account of the Regression Vector Error and its Application to Calibration of Measuring Instruments

C. Hajiyev 557

Research on Specification Uncertainty in the Next Generation GPS

W. Lu, X. Liu, X. Jiang and Z. Xu 561

Traceable Nanometrology Realized by Means of Nanopositioning and Nanomeasuring Machine

G. Jäger, E. Manske, T. Hausotte, R. Mastylo, N. Dorozhovets and N. Hofmann 565

Study on Scanning Squareness Measurement Method and Uncertainty Estimation

X. Chen and K. Takamasu 569

Improved Abbe Vertical Metroscope for the Calibration of Gauge Blocks

S.Z.A. Zahwi, M. Bahrawy, M. Amer and N. Farid 573

Analysis of Gear Measurement Using Virtual Gear Checker (VGC)

F. Takeoka, M. Komori, M. Takahashi, A. Kubo, T. Takatsuji, S. Osawa and O. Sato 577

Industrial Robot Error Compensation Using Laser Tracker System

J.F. Ouyang, W. Liu, X.H. Qu and Y. Yan 579

Research on Measurement Uncertainty Evaluation Methods Based on Bayesian Principle

X.H. Chen, Z.Y. Cheng and Y.T. Fei 583

Uncertainty Estimation Using Monte-Carlo Method Constrained by Correlations of the Data

M. Nara, M. Abbe and K. Takamasu 587

Analysis of Deformation and Stress Distribution of the Poly-Axial Pedicle Screw

S.M. Kim, I.C. Yang, D.K. Kim and H.S. Bae 591

Tooth Form Evaluation Using Ball Artifact Development of a Measuring Instrument of a Ball Center Distance Traceable to National Standard of Length

Y. Kondo, K. Sasajima, S. Noguchi, K. Kondo, S. Osawa, K. Naoi and T. Takatsuji 595

Using of Validated Software for Uncertainty Analyses Tools in Accredited Laboratories

O. Velychko 599

X. Signal Processing and Algorithm

Universal Designed Structures for Strict Pitch Measurements Using Scanning Probe Microscopes

K. Sugawara, O. Sato, K. Yoshizaki, I. Misumi and S. Gonda 605

An Intelligent Design for Foot Orthoses

S.E. Hussein 607

Study on In-Process Detection and Diagnosis of Faults Arc Based on Early Sounds Signature and Intermittent Chaos	611
R.C. Zhang, J.H. Yang and J.H. Du	
Processing of Complex Modulated Ultrasonic Signals in Gas Flow Metering	615
O. Ricken and V. Hans	
Investigation on the Noise Separation in Watt Balance Experiments	619
W. Zeng, X.Q. Jiang, P. Scott and L. Blunt	
Advanced Analog-to-Digital Conversion Using Voltage-to-Frequency Converters for Remote Sensors	623
S.Y. Yurish	
Correlation Processing of the Signals of the Single-Fiber Intermodem Interferometer with a Small Number of Excited Modes	627
Y.N. Kulchin, O.B. Vitrik and A.D. Lantsov	
Research on Automatic Flaw Classification and Feature Extraction of Ultrasonic Testing	631
J. Li, X. Zhan, J. Zhuge, Z. Zeng and S.J. Jin	
Simulation of Profiles of Normal Ordinate Distribution	635
P. Pawlus, R. Reizer and A. Dzierwa	
Processing Speed Acceleration of an Intelligent Communication Instrument	639
H. Kikuchi, H. Shen and S. Iwasaki	
The Design and Use of F1 Softgauges for Validating Surface Metrology Software	643
T. Li, X.Q. Jiang, L. Blunt, P. Scott and S. Xiao	
Instruction Scheduling on a Pipelined Processor for Mechanical Measurements	647
H. Shen and N. Numata	
The Influence of Form Deviations and Surface Topography of Micro-Components on the Uncertainty of their Geometrical Parameters	649
M. Neugebauer and M.P. Krystek	