## **Table of Contents**

**Preface, Committees, Invited Speakers, Topics and Presidents** 

## **Chapter 1: Applied Materials and Technologies**

Drying Kinetic Simulation of Clay Tiles Made from the Raw Material Having Less Clay Fraction	
M. Vasić and Z. Radojević	3
The Influence of Sliding Velocity on the Wear Intensity in Case of Polymeric Composite Materials Reinforced with Short Carbon Fibers R. Caliman	9
Impact Resistance of "Liquid Wood" D. Nedelcu, S. Plavanescu and E. Puiu	13
High Manganese Austenitic X6MnSiAlNbTi26-3-3 Steel - Characteristic, Structures and Properties	
W. Borek, M. Czaja, K. Labisz, T. Tański, M. Krupiński and S. Rusz  Microwave Differential Thermal Analysis Technique of the Fe <sub>2</sub> O <sub>3</sub> +BaCO <sub>3</sub> Homogeneous	18
Mixture S.V. Savu	24
Determination of some Mechanical Characteristics of Wood Elements Improved with Composites Materials A.C. Ianăși	30
Studies Regarding the Influence of Loading Force on the Wear Intensity in Case of Polymeric Composite Materials Reinforced with Short Carbon Fibers	30
R. Čaliman Structure and Properties of the Aluminium Alloy AlSi12CuNiMg after Laser Surface	36
Treatment T. Tański, L.A. Dobrzański, W. Pakieła, K. Labisz, M. Roszak and B. Tomiczek	40
Research on Obtaining Open-Cell Foam by Molten Metal Infiltration C. Nuescu Duduman, O. Bălțătescu, I. Carcea, N. Cimpoeşu, M. Axinte and C. Adoroaei	46
Modelling of Hardness Prediction of Alloyed Copper Using Artificial Neural Networks Applications	
J. Konieczny, B. Chmielnicki and B. Tomiczek	52
Comparative Overview of Different Physical-Chemical Treatments Applied for Real Textile Effluents  C. Zaharia, V. Amarandei and A. Muresan	58
Tribological Properties of Polymer Composites Reinforced with Silver Particles J. Wieczorek, A. Blacha-Grzechnik, J. Łabaj and G. Siwiec	65
Reinforcement Corrosion to Aggressive Environment V. Constantinescu, R.G. Taran, G.V. Bogus and I. Carcea	71
Transport Phenomena in "Liquid Wood" Treated with a Complex Fluid Using the Scale	
Relativity E. Puiu, D. Nedelcu and L. Vrajitoriu	77
Computational Thermodynamic Analysis of Nanostructured Materials for Protective Coatings	
G. Toncu and D.C. Toncu	83
Experimental Investigation to Evaluate the Optimum Performance of Helical Coiled Tube with Insert and Nano-Fluid S.M. Qasim, S.A. Fattah and O.M. Jassim	89
Microstructure and Mechanical Tests of AlNiMnZnCu High Entropy Alloys I. Florea, G. Buluc, R. Comaneci, O. Baltatescu, N. Cimpoeşu and I. Carcea	95
Microstructure and Mechanical Properties of FeNiCrCuAl High Entropy Alloys G. Buluc, I. Florea, O. Bălțătescu, C. Roman and I. Carcea	101
Microstructure Researches of Metallic Composite Foams Based on AlMg Alloys O. Bălțătescu, C. Nuțescu, I. Rusu, C. Roman and I. Carcea	106

Changes in the Structure and Properties of the Steel S700MC by Heat Treatment J. Górka	111
Growth of AlN by Reactive Gas Injection of Nitrogen in an AlMg Matrix I. Peter, R.M. Florea, O. Bălțătescu and I. Carcea	117
Influence of Hot-Working Conditions on a Structure of X11MnSiAl17-1-3 Steel L.A. Dobrzański, M. Czaja, W. Borek, K. Labisz and T. Tański	122
Comparison of Long-Term Ageing Duration of Binary Ag-Cu Alloys K. Labisz	128
Influence of the Degree of Cold Drawing on the Microstructure and Properties of Pipes Used for Dampers  D. Simian B. Litata G. Mantagan V. Die B. Ammung d.M.S. Ludwe	124
P. Simion, B. Istrate, C. Munteanu, V. Dia, P. Avram and M.S. Imbrea  Distribution Coefficient of Arsenic Durng Liquid-Phase Epitaxy Layer Growth of  Phosphide-Arsenide of Gallium	134
I. Ciofu and A. Ciofu	140
Researches on Fracture Surfaces Electrochemically Charged with Hydrogen C.S. Parfene, G. Solomon, I. Voiculescu, I.M. Vasile and D. Ionita	146
Oxidation Resistance of Coating Obtained by Innovative Methods for Energy Boilers B. Szczucka-Lasota and W. Majewski	152
Secondary Radiation in Color Optical Filter Glasses by the Action of Plasma A. Hirbu, P. Topala and A. Ojegov	158
Microstructural Characterization of Silicide Coatings on Mo and TZM Alloy G. Moskal, L. Swadźba, W. Supernak, M. Mikuśkiewicz, A. Mościcki, M. Jabłońska, D. Niemiec, P. Kałamarz, M. Staszewski, A. Wrona and M. Osadnik	164
Laser Annealing of 8YSZ Powders A. Grabowski, G. Moskal and M. Kępińska	168
Decreasing the Adhesion Effect of Surfaces Using Graphite Pellicle Deposition through Electric Discharges in Pulse P. Topala, V. Besliu and L. Marin	172
Formation of Taylor Cone Shaped Asperities on Cylindrical Surfaces by Applying Electric Discharges in Pulse	170
P. Topala, V. Rusnac and D. Guzgan  Contact Wear Studies over Idlers Sprayed with Ni Al Si Powder Using Atmospheric Plasma	178
Spraying Method P. Avram, B. Istrate, M.S. Imbrea, C. Axinte, C. Paulin, S.I. Strugaru and C. Munteanu	184
Modeling of the Minehunters Hull Strenght A. Grządziela, B. Szturomski and M. Kluczyk	189
Microbiological Testing of Biodegradable MgCa Alloys for Use in Orthopedic Implants C. Crimu, S. Stanciu, D.P. Cristea, S.C. Focăneanu, C. Munteanu and K. Earar	195
Study of Various Thin Films Obtained by Several Deposition Methods C.A. Tugui, P. Vizureanu, C. Nejneru, M.C. Perju, D. Achiței and M. Axinte	201
The Study of Microstructure of the MgCa Alloys in their Use in Biodegradable Orthopedic Implants	
C. Crimu, V.I. Antoniac, S.C. Focăneanu, D.P. Cristea, B. Istrate, C. Munteanu and K. Earar	207
Cladding of Inconel 625+WC Composite Coatings Using a Direct Diode Laser D. Janicki	212
Friction Studies over Idlers Sprayed with Al2O3 Powder Using Athmosferic Plasma Spraying Method	
P. Avram, B. Istrate, M.S. Imbrea, M.V. Lozneanu, C. Paulin and C. Munteanu	218
<b>Chapter 2: Tools and Technologies for Materials Processing</b>	
Characteristics of Hybrid Coating Deposited by PVD and PACVD Process K. Lukaszkowicz, J. Galeja, A. Paradecka and P. Borylo	225
Study Concerning the Cutting Tool Wear at Drilling of the Stainless Steel X20Cr13 A. Vlase, M. Iacob, O. Blăjină and V. Darie	230
Study about the Calculus Relation of the Cutting Moment at Widening of the Stainless Steel X20Cr13 O. Blăjină, M. Iacob, A. Vlase and V. Darie	235

Modification of Heat Flow Parameters during the Ceramic Assisted Microwave Heating of HDPE	
I.D. Savu	240
Comparative Study Concerning the Generation of some Circular Grooves by Radial Cold Rolling with Roller Tools and Cutting E. Niţu, M. Iordache and D. Iacomi	246
Researches Concerning the Improving of the Cutting Inserts Durability Using Titanium Deposition	
A. Bădănac, R. Popa Scurtu, G. Bosoancă, V. Huanu and S. Popa	252
Modeling and Experimental Research Regarding the Temperature Distribution along Curved Cutting Edges N. Baroiu, D. Boazu, S. Berbinschi and V. Teodor	259
Numerical Analysis of the Material Thickness Variation during Forming Process of Conical Mini-Parts	265
R.S. Teaca and G. Brabie  Numerical Analysis of the Residual Stresses Caused by Forming Process in Case of Conical	265
Mini-Parts R.S. Teaca and G. Brabie	269
Integrated System for Monitoring the Tool State Using Temperature Measuring by Natural Thermocouple Method M. Ință and A. Muntean	274
Fuzzy Failure Mode and Effect Analysis Application to Improve Laser Cutting Process N. Belu, N. Rachieru and D.C. Anghel	280
A Study Concerning the Workpiece Profile after Grinding Process of Precessional Gear Wheels M. Casian and S. Mazuru	286
Theoretical and Experimental Aspects Concerning Elastic Behavior in the Grinding Technological System S. Mazuru and M. Casian	292
Comparative Study Concerning the Generation of some Circular Grooves by Cold Rolling with Wedge Tools and Cutting D. Iacomi, M. Iordache and E. Niţu	298
Determination of the Optimal Blank Diameter in the Case of Mini Deep Drawing by Applying the Fuzzy Logic and Taguchi Methods G. Brabie, B. Chirita, E. Costache and S. Teaca	304
Influence of the Tool Clearances on the Dimensional Accuracy of Mini Drawn Parts G. Brabie, B. Chirita, E. Costache and R.S. Teaca	309
Generation of Square Cavity Using Planetary EDM V.J. Mathai, H.K. Dave and K.P. Desai	314
Experimental and Numerical Study of Heat Conditions during Diode Laser Gas Nitriding of Titanium Alloy  A. Lisiecki	320
An Optimization Study of Fluid Jet Flow in a Convergent Divergent Nozzle Geometry Used for the Cooling Systems of Machine Tools	
I. Olaru	326
Welding of Inconel 625 Using a Direct Diode Laser  D. Janicki  An Investigation of Forest during Paller Foresing Process	331
An Investigation of Forces during Roller Forming Process S.A. Kagzi and H.K. Raval	337
The Influence of the Blank Holder Force on Material Thinning during Forming of a Rectangular Part Made from Tailor Welded Blanks A. Albut and V.A. Ciubotariu	344
Thermal Embossing Method for Glass Recycling C. Neagu-Cogălniceanu and I. Neagu-Cogălniceanu	349
The Influence of the Punch Speed on the Welding Line Movement during Deep Drawing in Case of Tailor Welding Blanks	255
A. Albut	355

Research of Changeability of Cutting Process Parameters at Turning of the Shaped Surfaces	
T. Ivchenko, I. Petryaeva and R. Grubka	361
Improvement of Dynamic Properties of Thin Disc Cutting Tools on the Basis of Controlled Impact A. Mikhaylov and H. Dolhykh	365
The Method of Substitutive Circles Family: Application in Catia Design Environment for Gear Shaped Tool Profiling	370
S. Berbinschi, G.R. Frumuşanu, V.G. Teodor and N. Oancea  Spiroid Gear with Composite Profile of the Worm – Hob Mill Tool S. Totolici, V.G. Teodor, N. Baroiu and S. Berbinschi	376
Three Edged Drill vs. Double - Edged Drill in Aluminium Parts Drilling E. Pămîntaş, C.G. Turc and F.V. Banciu	382
The Computer-Assisted Design Method of Staggered-Tooth Milling Cutter for Manufacturing of the Complex Helical Surfaces G. Pleşu	388
Researches in Cutting Parameters Influence on the Surface Quality in Worms Manufacturing with Whirling Thread Cutting G. Cretu	394
Considerations on Quality Parameters at Deformation and Splitting Process of Interior and Exterior Surfaces	
A. Marin and I.C. Raveica  Choice of Lubricating and Cooling Action of Cutting Fluids by the Thermomechanical  Model	399
A. Mikhaylov, E. Sydorova and I. Navka	405
Mechanism of Laser Surface Modification of the Ti-6Al-4V Alloy in Nitrogen Atmosphere Using a High Power Diode Laser A. Lisiecki	411
Finite Element in Designing of the Gate Location, Shape and Moulding Injection Path C.D. Ciofu and D. Nedelcu	417
Loss of Aluminium during the Process of Ti-Al Alloy Melting in VIM Furnace B. Oleksiak, L. Blacha, G. Siwiec and A. Smalcerz	422
Influence of the HPDL Surface Treatment of the X40CrMoV5-1 Tool Steel on Wear Resistance  E. Jonda and K. Lukaszkowicz	428
<b>HPDL Laser Alloying of Al-Si-Cu Alloy with ZrO</b> <sub>2</sub> <b>Powder</b> K. Labisz, T. Tański, B. Krupińska, M. Krupiński and W. Pakieła	434
Steel Welding with Micro-Jet Injector T. Wegrzyn, J. Piwnik, I. Horzela and W. Majewski	440
Plastic Properties of Welds after Micro-Jet Cooling with Different Cooling Gases D. Hadryś, J. Piwnik and W. Majewski	446
Tribological Properties of Super Field Weld with Micro-Jet Process W. Tarasiuk, B. Szczucka-Lasota, J. Piwnik and W. Majewski	452
Some Aspects about Structural Changes on Steel Laser Heat Treating R. Nedelcu, D. Barti, O. Mocian and D. Voicu	458
Controlling and Monitoring of Welding Parameters for Micro-Alloyed Steel Pipes Produced by High Frequency Electric Welding P. Simion, V. Dia, B. Istrate and C. Munteanu	464
Peculiarity of the Tool-Electrode Wear Mechanism during Surface Machining with Electric Discharges in Pulse P. Topala, N. Pinzaru, D. Guzgan, A. Ojegov and V. Besliu	470
Experimental Research about Adjusting the Exposure Time and Power Level of Microwaves for Industrial Applications M.P. Ursu and T. Buidos	476
High Power Diode Laser Application for Metals Surface Treatment Based on Wear Resistance Investigation  K. Labisz, F. Jonda, T. Tański, W. Borek and M. Czaja	482

## **Chapter 3: Parts and Components of Industrial Equipments**

Parameters  Advantages of Spectrally Analyzed Data: Stochastic Models for Automotive Measured	
R. Vilău, M. Marinescu, O. Alexa, F. Oloeriu and M. Truta	493
Simulating the Longitudinal Dynamics of a Tracked Vehicle O. Alexa, M. Marinescu, M. Truta, R. Vilau and V. Vinturis	499
On Transient Queue-Size Distribution in a Single-Machine Production System with Breakdowns	
W.M. Kempa, I. Paprocka, K. Kalinowski and C. Grabowik	505
Modelling of an Electric Circuit's Type Influence on Dynamic Flexibility of System with	
Passive Vibration Damping M. Płaczek	511
CMM Design Based on Fundamental Design Principles A. Tulcan, L. Tulcan and D. Stan	517
Control of Vibration of Mechanical Systems Using Electrical Subsystems K. Białas, A. Buchacz and D. Gałęziowski	523
Analyzing the Interdependence between a 4x4 Automobile's Slip and the Self-Generated Torque within its Transmission	520
O. Alexa, M. Marinescu, M. Truta, R. Vilau and V. Vinturis  Diagnose Method Based on Spectral Analysis of Measured Parameters	529
R. Vilău, M. Marinescu, O. Alexa, M. Truta and V. Vinturis	535
The Analysis of Hydrogen Absorption by the Fatigue Crack in Changeable Loaded Structure	
K. Jamroziak, W. Jargulinski and S. Piesiak	541
Protection of Hydraulic Systems against Dynamic Loads Using Multi-Valve Approach A. Gwiazda, A. Sękala, W. Banaś and Z. Monica	547
Design of the Roof Support with Strait-Line Mechanism A. Gwiazda	553
Finite Elements Analysis of the Rail-Wheel Rolling Contact T. Axinte	559
Using Statistically Based Modeling for Vehicle Dynamics C.O. Ilie, D. Grosu, O. Mocian, R. Vilău and D. Barti	564
Ballistic Impact: A Comparative Case Study Using Lagrangian Method with Erosion Criterion and SPH F. Oloeriu, O. Mocian, R. Nedelcu, D. Grosu and C. Ilie	568
Theoretical Approach on Internal Combustion Engines Using Multivariable Procedures F. Oloeriu, O. Mocian, M. Marinescu, D. Grosu and C. Ilie	574
Modelling the Structural Steel Hardness Using Genetic Programming Method P. Papliński, W. Sitek and J. Trzaska	580
Modeling of Powertrain System Dynamic Behavior with Torsional Vibration Damper P. Deuszkiewicz, J. Pankiewicz, J. Dziurdź and M. Zawisza	586
Breaking Process Modeling Using FEM – Proposition of a Method for Identification of	
Material Data and for Identification Features Job Contact J. Mańkowski	592
The Choice of Diagnostic Symptom on the Basis of Mathematical Model Analysis B. Chiliński and D. Markuszewski	598
The Load Model of Chosen Element of Underframe with Use the Acceleratrion Signals M. Kosobudzki	604
Analysis of Non-Classical Models which Have been Subjected to Percussive Loads Using Equations of Energy and Power K. Jamroziak and M. Bocian	608
418V Side Dump Car Introduction: Wall Opening Simulation and Further Research A. Wróbel, P. Musiał, A. Olszewski, D. Bajda and M. Poręba	614
Decreasing the Contact Surface between Piston and Cylinder at the Heat Engines by Rotary-Percussion	
D. Chirita	619

Modelling of Torsional Vibrating Systems with Composite Piezoelectric Assemblies M. Płaczek, A. Buchacz and A. Wróbel	625
Impact of Structural Characteristics of Flexspline on the Stresses Occurring at the Tooth Space Bottom P. Folega	631
Evaluation of the Influence of the Diameter and Shape of Lightening Holes on Effort of Webs and Values of Critical Forces of Thin-Walled Girders	
J. Mańkowski and R. Szymański Structural Health Monitoring of Rotating Machines in Manufacturing Processes by	637
Vibration Methods R. Burdzik, Ł. Konieczny and P. Folega	642
<b>Designing a Cold Plate Used in Rapid Freeze Prototyping Technology</b> A. Savin, A. Floca, M. Trifănescu, N. Ionescu and A. Vişan	648
The Implementation of the Material Loss Detection Method in the Author Computer Aided Overhaul Software W. Janik	652
The Practical Verification of the Material Loss Detection Method for Cylindrical Shape Parts W. Janik	656
Computer Aided Design of Classic External Geneva Mechanism I. Stănășel, F. Blaga and T. Buidoș	662
Studies on Establishing a Methodology for Predicting the Riveted Joints Fatigue Durability in Aircraft Structures R. Nedelcu, D. Barti, A. Lupa, C. Ilie and D. Voicu	668
Computer Aided Process of Designing the Mechatronic Silesian Greenpower Electric Car A. Baier, M. Sobek, Ł. Grabowski, D. Dusik and P. Papaj	674
The Analysis of Energy Consumption of a Ballistic Shields in Simulation of Mobile Cellular Automata M. Bocian, K. Jamroziak and M. Kosobudzki	680
Impact and Energy Absorption of TWB Thin-Walled Structures with Polygonal Cross-Sections	000
V.A. Ciubotariu and A. Albut  Study of Wheel Beil Wibretien in Beilways	686
Study of Wheel-Rail Vibration in Railways T. Axinte	692
Analytic General Solution Employed to Calculate the Geometrical Characteristics in Structural Problems  E. Oanta, E. Constantinescu, A. Raicu and T. Axinte	697
Effect of Suction Pipe Diameter and Submergence Ratio on Air Lift Pumping Rate S.J.B. Al-Maliky	703
Chapter 4: Industrial Robotics	
Computer Aided Analysis of Systems with MFC Actuators M. Płaczek	711
Modelling of Cutting Force and Robot Load during Machining G. Golda and A. Kampa	715
<b>Agent-Based Systems Approach for Robotic Workcell Integration</b> A. Sękala, A. Gwiazda and W. Banaś	721
Theoretical and Experimental Research on Sequential RPP Manipulator C.O. Ilie, D. Grosu, O. Mocian, F. Constantin-Oloeriu and V. Vânturi	726
Conception of the Integration of the Virtual Robot Model with the Control System K. Herbuś, P. Ociepka and A. Gwiazda	732
Mixed Reality as a Tool Supporting Programming of the Robot K. Foit	737
Visual Interface for Hybrid Programming of the Industrial Robot K. Foit	743
Concepts of Flexible Production Line, on the Example of Robotic Cell W. Banaś and A. Sekala	749

Recognition of Geometric Shapes in Images V. Cohal	755
Some Aspects Concerning Geometric Forms Automatically Find Images and Ordering them Using RobotStudio Simulation V. Cohal	760
<b>Design and Kinematic Aspects of a Hybrid Locomotion Robot</b> A. Conduraru Slatineanu, I. Doroftei and I. Conduraru	764
The Markup Language as a Form of Description of the Robot's Scene K. Foit	770
A Mobile Robot with Modified Mecanum Wheels I. Conduraru, I. Doroftei and A. Conduraru Slatineanu	775
An Overview on Ankle Rehabilitation Devices C.M. Racu Cazacu and I. Doroftei	781
Simulation of Mechanical Characteristics of the Integrated Drive Systems A. Constantinescu	787
Multibody System Software Used for Research of Car Suspension System Dynamics Ł. Konieczny, R. Burdzik and P. Folega	794
Terms of Replacing Conventional Quality Control Systems by the Poka-Yoke Systems M.P. Hetmańczyk and P. Michalski	800
Validation Process of the Automatic Poka-Yoke Systems in Case of Symmetrical Objects P. Michalski and M.P. Hetmańczyk	806
<b>Design and Simulation of a Mechanism for Human Leg Motion Assistance</b> I.D. Geonea, A. Margine, N. Dumitru and C. Copilui	811
Simulator of the Car for Driving Courses for the People with Mobility Impairments P. Ociepka, W. Banaś, K. Herbuś and G. Kost	817
Chapter 5: Flexible and Integrated Manufacturing Systems	
Automatic Generation Method of Simulation Model for Production Planning and Simulation Systems Integration	
D. Krenczyk	825
Interaction of the Decision Maker in the Process of Production Scheduling K. Kalinowski, C. Grabowik, I. Paprocka and W. Kempa	830
Practical Example of the Integration of Planning and Simulation Systems Using the RapidSim Software  D. Krenczyk and M. Zemczak	834
The Procedure of Reaction to Unexpected Events in Scheduling of Manufacturing Systems with Discrete Production Flow	05.
K. Kalinowski, C. Grabowik, W. Kempa and I. Paprocka	840
On Departure Process in a Production Model with Cyclic Working and Repair Periods W.M. Kempa, I. Paprocka, K. Kalinowski and C. Grabowik	846
The Expert System Supporting Design of the Manufacturing Information Acquisition System (MIAS) for Production Management G. Ćwikła, A. Sękala and M. Woźniak	852
Optimization of the Lean Production Process Using the Virtual Manufacturing Cell A. Sękala, A. Gwiazda, Z. Monica and W. Banaś	858
A New Procedure of Production Orders Sequencing in Mixed-Model Production Systems M. Zemczak and D. Krenczyk	864
Peculiarities of Parameter Definition of Products Routing in Branching Flow-Spatial Technological Systems on the Basis of Multidimensional Algebra of Groups A. Mikhaylov, D. Mikhaylov, I. Petryaeva and O. Kulbida	869
On Pareto Optimal Solution for Production and Maintenance Jobs Scheduling Problem in a Job Shop and Flow Shop with an Immune Algorithm I. Paprocka, W.M. Kempa, K. Kalinowski and C. Grabowik	875
Analytical Interpretation to Optimize Transport Systems M.E. Ciortea	881
A Production Scheduling Model with Maintenance I. Paprocka, W.M. Kempa, K. Kalinowski and C. Grabowik	885

Technological Similarity	
R. Rzasinski	891
An Attempt to Application of Chain Codes for Design Similarity Evaluation C. Grabowik, K. Kalinowski, I. Paprocka and W. Kempa	897
The Use of ERP Systems to Determine the Impact of the Company on the Environment I. Horzela, B. Szczucka-Lasota, T. Węgrzyn and W. Majewski	903
Predictive and Reactive Scheduling for a Critical Machine of a Production System I. Paprocka, W.M. Kempa, C. Grabowik and K. Kalinowski	909
A Methodology of CAPP/CAP Systems Integration Based on a Product Intermediate State Representation C. Grabowik, K. Kalinowski, W. Kempa and I. Paprocka	915
Sensitivity Analysis of Predictive Scheduling Algorithms I. Paprocka, W.M. Kempa, C. Grabowik and K. Kalinowski	921
On Effect of Model Parameters on Departure Process in a Production System with Failures W.M. Kempa, I. Paprocka, C. Grabowik and K. Kalinowski	927
Chapter 6: Maritime Engineering and Technologies	
Structural Safety Assessment of a 1100 TEU Container Ship, Based on a Enhanced Long Term Fatigue Analysis	
L. Domnisoru, I. Rubanenco and M. Amoraritei	935
The Study of Waves Energy Capture of a Conversion Process with Floating Bodies D.I. Nedelcu and T. Sajin	941
Ship Manoeuvrability Prediction Using Neural Networks Analysis R. Zăgan, M.G. Chițu and E. Manea	946
Sea Trails of Large Container Ships A. Bostina, A.L. Bostina, N. Acomi and O.C. Acomi	952
Study of Maritime - Road Intermodality in Constanta Port by Evaluating Trips Generation/Attraction Potentials S. Ilie and G. Mitran	957
Risks and Reliability Assessment in Maritime Port Logistics E. Roca, S. Raicu, M. Roca and F.V. Rusca	963
RFID Loop Tags for Merchandise Identification Onboard Ships D. Deacu	969
Carbon Dioxide Transport and Storage T. Popa and O.S. Cupsa	975
On the Accuracy of a Method of Moments Approach for Displacement Decomposition into Elementary Movements	
A. Dumitrascu, R. Tamas and M. Dragulinescu	981
Chapter 7: Modern Technologies in Product Design	
Computer Aided Design and Analysis of Composite Structure M. Majzner and A. Baier	989
How to Redesign Ergonomic Workstations, Using Neural Networks and the Rula Method in Catia V5 D.C. Anghel, N. Belu and N. Rachieru	995
Application of Functional Features to the Description of Technical Means Conception K. Herbuś, P. Ociepka and A. Gwiazda	1001
Application of the Method Basing on Engineering Knowledge and Experience for Adding	1001
the Hexapod Design Process P. Ociepka, K. Herbuś and A. Gwiazda	1005
Application of the CBR Method for Adding the Design Process of Module Manipulators P. Ociepka, K. Herbuś and A. Gwiazda	1011
Computer Aided Instrument to be Used as an Automatic Design Component E. Oanta, C. Panait, G. Lazaroiu and A.E. Dascalescu	1017

Integrated Approach to the Designing Process of Complex Technical Systems A. Gwiazda, A. Sękala, Z. Monica and W. Banaś	1023
Fuzzy Logic Applications in Gears Manufacturing C.G. Turc, F. Banciu and G. Belgiu	1028
Optimality of the Machining Process Based on the Mutual Influence of Design and Technological Dimension Relations  A. Toca and I. Stingaci	1033
Augmented Reality Aided 3D Modelling R.E. Petruse, I. Bondrea, M. Sacco and S. Mottura	1037
Chapter 8: Engineering Management of Manufacturing Systems	
Performance and Differential Costs Analysis in a Two Echelons Repair System with Infinite Servers Queues	
M.A.M. Ferreira, J.A. Filipe and M. Coelho	1043
Contextual Factors and Knowledge Sharing Motivation: A Research Framework G. Rusu and S. Avasilcai	1049
E-Commerce and Intelligent Agents in Virtual Enterprises A.M. Coroiu	1055
The Cost to Quality Ratio in Terms of Voyage Energy Efficiency N. Acomi, O.C. Acomi, A.L. Bostina and A. Bostina	1060
Symbiosis Process in Business Ecosystem E. Galateanu Avram and S. Avasilcai	1066
Performance Management in Entrepreneurial Contexts C.M. Nacu and S. Avasilcăi	1072
Researches into the Stochastic Modelling of the Brake Shoes Stock Used in Railway Wagon Maintenance	
B.S. Orhei Bercea, O. Lupescu and L.D. Bercea	1077
Energy Efficiency Process for Manufacturing Crank Shaft H.S. Park and T.T. Nguyen	1083