

# Table of Contents

## Committees and Sponsors

## Preface

## Chapter 1: Space Solar Power Systems (1)

|                                                                                                                                                                                           |   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|
| <b>Overview of Studies on Space Solar Power Systems and Elemental Technology Development</b><br>H. Suzuki, K. Kisara, M. Niino and M. Mori                                                | 3 |
| <b>Prospect of YAG Laser Medium for Laser Space Solar Power System and Possible Application of Graded Structure for Efficient Cooling System</b><br>Y. Shinohara, K. Kisara and H. Suzuki | 9 |

## Chapter 2: Optimization & Simulation

|                                                                                                                                                                                                                       |    |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| <b>Dynamic, Modal and Wave Propagation Analyses of 3D Functionally Graded Continua</b><br>G. Anandakumar and J.H. Kim                                                                                                 | 17 |
| <b>Thermal Stress Analysis of an FGM Cylinder under the Effect of Convection and Radially Varying Temperature Distribution</b><br>S. Topal and M. Gulgeç                                                              | 23 |
| <b>Approach to Optimum Layer Structure of Functionally Graded Materials</b><br>K. Hasezaki and Y. Noda                                                                                                                | 29 |
| <b>Computational Evaluation of Effective Conductivity of Particulate Composites with Imperfect Interfaces</b><br>M. Zhang, P.C. Zhai and Q.J. Zhang                                                                   | 35 |
| <b>Hypersonic Flutter Analysis of Functionally Graded Panels under Thermal and Aerodynamic Loads</b><br>S.B. Kim and J.H. Kim                                                                                         | 41 |
| <b>Asphalt Pavement Aging and Temperature Dependent Properties through a Functionally Graded Viscoelastic Model, Part-I: Development, Implementation and Verification</b><br>E.V. Dave, G.H. Paulino and W.G. Buttlar | 47 |
| <b>Asphalt Pavement Aging and Temperature Dependent Properties through a Functionally Graded Viscoelastic Model, Part-II: Applications</b><br>E.V. Dave, W.G. Buttlar and G.H. Paulino                                | 53 |
| <b>Thermodynamics of FGM: New Approach for Free Energy and the Equilibrium State Calculations</b><br>M.M. Gasik, Y. Bilotsky and B. Lev                                                                               | 59 |
| <b>Mixture Screening Design to Choose Formulations for Functionally Graded Fiber Cements</b><br>C.M.R. Dias, H. Savastano, M.E.S. Taqueda and V.M. John                                                               | 65 |

## Chapter 3: High Temperature Coating

|                                                                                                                                                                                           |    |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| <b>Functionally Graded Thermal Barrier Coatings with Improved Reflectivity and High-Temperature Capability</b><br>R. Vaßen, H. Kassner, A. Stuke, D.E. Mack, M.O.D. Jarligo and D. Stöver | 73 |
| <b>Analysis and Simulation of FGM Thermal Barrier Coatings Hot Burner Testing</b><br>M.M. Gasik and A. Kawasaki                                                                           | 79 |
| <b>Thermomechanical Evaluation and Thermal Expansion Behavior of Plasma-Sprayed Thermal Barrier Coatings</b><br>K. Takagi, A. Kawasaki, Y. Harada and M. Okazaki                          | 85 |
| <b>Thermal Fatigue Damage Evaluation of EB-PVD TBC Specimens - Its Potential and Problems</b><br>M. Okazaki, S. Yamagishi, M. Sakaguchi and T. Okamura                                    | 91 |

|                                                                                                                                           |     |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Development of Novel Functionally Graded Al<sub>2</sub>O<sub>3</sub>-Lanthanum Hexaaluminate Ceramics for Thermal Barrier Coatings</b> |     |
| Z. Negahdari, M. Willert-Porada and F. Scherm                                                                                             | 97  |
| <b>Thermal Diffusivity Measurements of the Layered Materials by the Laser Flash Method</b>                                                |     |
| M. Akoshima, T. Baba, M. Ogawa, T. Tanaka, Y. Harada, A. Kawasaki and F. Ono                                                              | 103 |
| <b>Three Dimensional Modeling of Inclined Surface Cracks in FGM Coatings</b>                                                              |     |
| S. Kosker, S. Dag and B. Yildirim                                                                                                         | 109 |
| <b>Analytical Solution of a Crack Problem in a Radially Graded FGM</b>                                                                    |     |
| S. Çetin and S. Kadioğlu                                                                                                                  | 115 |
| <b>Numerical Simulation of Mixed-Mode Crack Propagation in Functionally Graded Materials</b>                                              |     |
| L. Ma, Z.Y. Wang and L.Z. Wu                                                                                                              | 121 |
| <b>The Effective Conductivity of Multiphase Composites with Imperfect Thermal Contact at Constituent Interfaces</b>                       |     |
| M. Zhang, P.C. Zhai and Q.J. Zhang                                                                                                        | 127 |

## Chapter 4: Data Base & Porous FGM

|                                                                                                                                         |     |
|-----------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Report on FY 2007 Functionally Graded Materials Database</b>                                                                         |     |
| K. Kisara, T. Konno and M. Niino                                                                                                        | 135 |
| <b>Synthesis and Properties of Graded Porous Ti-TiO<sub>2</sub> Multifunctional Composites Obtained by Different Processing Methods</b> |     |
| S. Bouazza, E. Fuchs, A. Rosin and M. Willert-Porada                                                                                    | 141 |

## Chapter 5: Synthesis

|                                                                                                                                      |     |
|--------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Adaptive Composite Materials with Novel Architectures</b>                                                                         |     |
| J.F. Silvain, V. Denis-Lutard, P.M. Geffroy and J.M. Heintz                                                                          | 149 |
| <b>The Effect of Particles' Size on the Plastic Behavior of Particles Reinforced Metal Matrix</b>                                    |     |
| L.S. Liu, D.F. Cao, H. Mei and Q.J. Zhang                                                                                            | 155 |
| <b>Basic Approach to Graded Compound of Magnetic Particle with Polyester Resin in Magnetic Field</b>                                 |     |
| M. Ito, T. Sakamoto and M. Suzuki                                                                                                    | 161 |
| <b>Synthesis, Structure and Properties of Niobium Aluminum Oxynitride and Tantalum Based Compound Prepared through Citrate Route</b> |     |
| Y. Masubuchi, S. Yamamoto, T. Takeda and S. Kikkawa                                                                                  | 167 |

## Chapter 6: Biomaterials

|                                                                                                                                                                                                           |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Biocompatibility Aspects of NiTi-Based Medical Implants</b>                                                                                                                                            |     |
| T. Jämsä, V. Muhonen, A. Danilov and J. Tuukkanen                                                                                                                                                         | 175 |
| <b>Various Nanotube Scaffolds for Cell Proliferation</b>                                                                                                                                                  |     |
| F. Watari, T. Akasaka, K. Ishikawa, M. Matsuoka, E. Hirata, N. Terada, A. Yokoyama, M. Uo, S. Itoh, Y. Yawaka, M. Suzuki, N. Takashi, Y. Totsuka, Y. Kitagawa, S. Abe, I.D. Rosca, Y. Kuboki and Y. Bando | 181 |
| <b>Fabrication of Apatite/Titanium Functionally Graded Coating Using Supersonic Free-Jet PVD</b>                                                                                                          |     |
| A. Yumoto, T. Yamamoto, I. Shiota and N. Niwa                                                                                                                                                             | 187 |
| <b>Preparation of Functionally Graded Bio-Ceramic Film by MOCVD</b>                                                                                                                                       |     |
| M. Sato, R. Tu, T. Goto, K. Ueda and T. Narushima                                                                                                                                                         | 193 |
| <b>Fabrication of Titanium / Biodegradable-Polymer FGM for Medical Application</b>                                                                                                                        |     |
| Y. Watanabe, Y. Iwasa, H. Sato, A. Teramoto and K. Abe                                                                                                                                                    | 199 |
| <b>Mechanical Properties-Graded Ti Alloy Implants for Orthopedic Applications</b>                                                                                                                         |     |
| T.K. Jung, H. Matsumoto, T. Abumiya, N. Masahashi, M.S. Kim and S. Hanada                                                                                                                                 | 205 |
| <b>Calcium Phosphate Coating on Blast-Treated Titanium Implants by RF Magnetron Sputtering</b>                                                                                                            |     |
| K. Ueda, T. Narushima, T. Goto, T. Katsube, H. Nakagawa, H. Kawamura and M. Taira                                                                                                                         | 211 |

|                                                                                |     |
|--------------------------------------------------------------------------------|-----|
| <b>Modelling of Processing of FGM Bioimplants</b><br>M.M. Gasik and B.S. Zhang | 217 |
|--------------------------------------------------------------------------------|-----|

## **Chapter 7: Nano-FGMs**

|                                                                                                                                           |     |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Advanced Nanostructure-Controlled Functionally Graded Materials Employing Carbon Nanotubes</b><br>M. Estili, K. Takagi and A. Kawasaki | 225 |
| <b>Reinforcement of Alumina with Surface Modified Carbon Nanotubes</b><br>G. Yamamoto, T. Hashida, M. Omori and H. Kimura                 | 231 |

## **Chapter 8: Powder Metallurgy**

|                                                                                                                                   |     |
|-----------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Fabrication of (Cemented Carbides/Steel) Bilayered Materials by Powder Metallurgy</b><br>A. Thomazic, C. Pascal and J.M. Chaix | 239 |
| <b>Effects of Inhomogenization on Sintering Behavior of Ni/Al<sub>2</sub>O<sub>3</sub> Powder Mixtures</b><br>K. Shinagawa        | 245 |

## **Chapter 9: Welding Process**

|                                                                                                                                          |     |
|------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Manufacturing of Functionally Graded Porous Products by Selective Laser Sintering</b><br>M. Erdal, S. Dag, Y. Jande and C.M. Tekin    | 253 |
| <b>Intermetallic Coating Using a 3-Dimensional Micro Welder</b><br>K. Matsuura, N. Mizuta, S. Kirihara, Y. Miyamoto and A. Yumoto        | 259 |
| <b>Development of WC-Co/SUS304 Functionally Graded Materials by Using Three Dimensional Micro Welding</b><br>Y. Yamamoto and S. Kirihara | 265 |

## **Chapter 10: Metallic FGMs**

|                                                                                                                                                                                             |     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Evaluation of Physical Properties on Functionally Graded Piping Joints Made from Cu and Austenitic Stainless Steel Powder</b><br>K. Nakano, T. Anzai, T. Yamaguchi and K. Nishio         | 273 |
| <b>Control of the Composition Profile of Tungsten-Copper Functionally Graded Materials for Fusion Technology Application</b><br>J.J. Raharijaona, J.M. Missiaen, R. Mitteau and A. Thomazic | 279 |

## **Chapter 11: Electricity**

|                                                                                                                                                                       |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Fabrication of Metal Photonic Crystals with Graded Lattice Spacing by Using Micro-Stereolithography</b><br>D. Sano and S. Kirihara                                 | 287 |
| <b>Millimeter Wave Control Using TiO<sub>2</sub> Photonic Crystal with Diamond Structure Fabricated by Micro-Stereolithography</b><br>M. Kaneko and S. Kirihara       | 293 |
| <b>Terahertz Wave Properties of Ceramic Photonic Crystals with Graded Structure Fabricated by Using Micro-Stereolithography</b><br>S. Kirihara, T. Niki and M. Kaneko | 299 |
| <b>Topology Optimized Design of Functionally Graded Piezoelectric Resonators with Specified Resonance Frequencies</b><br>W.M. Rubio, E.C.N. Silva and G.H. Paulino    | 305 |

## **Chapter 12: Space Solar Power Systems (2)**

|                                                                                                                                                         |     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Fabrication and Evaluation of CoSb<sub>3</sub>/Electrode Thermoelectric Joints</b><br>D.G. Zhao, X.Y. Li, Y.H. Cai, W. Jiang and L.D. Chen           | 313 |
| <b>Anode-Supported SOFCs with Electrolyte Thin Films Prepared by Spray Coating</b><br>C.S. Ding, H.F. Lin, K. Sato, Y. Tsutai, M. Iguchi and T. Hashida | 319 |

## **Chapter 13: FGM Films**

|                                                                                                                                                                            |     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Sputter Deposition of Fe-Co Nitride for Ferromagnetic Granular Nitride Thin Film</b><br>K. Sakon, Y. Hirokawa, Y. Masubuchi and S. Kikkawa                              | 327 |
| <b>Mechanical Modeling of Thin Films Bonded to Functionally Graded Materials</b><br>M.A. Güler, Y.F. Gülover and S. Dag                                                    | 333 |
| <b>Effect of Metal Gradient In Nano Wall of Stratified Type Photocatalyst</b><br>T. Hayashi, Y. Baba, T. Taga, S. Yokoyama, H. Suzuki, H. Takahashi, M. Niino and K. Tohji | 339 |
| <b>Structure of Ni-Al Intermetallic Porous Thick Films Produced by Microscopic Reactive Infiltration</b><br>N. Hayashi, T. Ohmi and M. Iguchi                              | 345 |

## **Chapter 14: Tribology**

|                                                                                                                                                                                                      |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>The Recent Progress of FGM on Nuclear Materials - Design and Fabrication of W/Cu Functionally Graded Material High Heat Flux Components for Fusion Reactor</b><br>Z.J. Zhou, Y.J. Yum and C.C. Ge | 353 |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|

## **Chapter 15: Centrifugal Field**

|                                                                                                                                                                                                     |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Sedimentation Behavior of Mixed Powder Slurry under High-Speed Centrifugal Force</b><br>H.Y. Suzuki                                                                                              | 361 |
| <b>Solidification Structure and Hardness Distribution in Centrifugally Cast Aluminum Alloy Duplex Pipes</b><br>T. Ohmi and M. Iguchi                                                                | 367 |
| <b>Effects of the Processing Temperature of Centrifugal Casting on the Mechanical Properties of Al-Al<sub>3</sub>Ti FGMs</b><br>S. El Hadad, H. Sato, P.D. Sequeira, Y. Watanabe and Y. Oya-Seimiya | 373 |
| <b>Investigation of the Mechanical Properties in Al/Al<sub>3</sub>Zr FGMs Fabricated by Centrifugal Casting Method</b><br>S. El Hadad, H. Sato and Y. Watanabe                                      | 379 |

## **Chapter 16: Characterization**

|                                                                                                                                                           |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Creep Properties of SUS304 Steel by Small Punch Creep Tests</b><br>G. Chen, P.C. Zhai and Q.J. Zhang                                                   | 387 |
| <b>Investigation on the Effect of Test Parameters on Small Punch Creep Tests by Finite Element Method</b><br>J.P. Wang, G. Chen, P.C. Zhai and Q.J. Zhang | 393 |

## **Chapter 17: Poster Session**

|                                                                                                                                                                                                                                                      |     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Multi-Scale Phase Field Simulation of Disorder-Order Transition, Combined with Cluster Variation and Path Probability Methods</b><br>M. Ohno, Y. Chen and T. Mohri                                                                                | 401 |
| <b>Hydroxyapatite Coating on Ti-6Al-4V Alloy by an Electrolytic Process and with Heat-Treatment</b><br>C.L. Wang, W.J. Shih, S.H. Wang, K.M. Chang, W.L. Li, M.H. Hon and M.C. Wang                                                                  | 407 |
| <b>Mechanical Properties of ZrO<sub>2</sub> (Y<sub>2</sub>O<sub>3</sub>)-Al<sub>2</sub>O<sub>3</sub> Nanocomposites with Addition of Hydroxyapatite Prepared by Spark Plasma Sintering</b><br>S.F. Li, H. Izui, M. Okano, W.H. Zhang and T. Watanabe | 413 |

|                                                                                                                                                                                     |     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Selected Interlayer of Diamond Deposition on <math>\gamma</math>-TiAl Intermetallic Compounds Prepared by Microwave-Plasma Assisted CVD</b>                                      | 425 |
| S.B. Abu Suilik, M. Ohshima, T. Tetsui and K. Hasezaki                                                                                                                              |     |
| <b>Preparation of W/Cu Functionally Graded Material</b>                                                                                                                             | 431 |
| C.B. Wang, H. Zeng, Y.G. Chen, Q. Shen and L.M. Zhang                                                                                                                               |     |
| <b>Thermal Shock Behavior of Calcia Stabilized Zirconia Ceramics with Porosity Gradient Structure</b>                                                                               | 435 |
| Q. Shen, C.L. Chen, F. Chen, Q.W. Liu and L.M. Zhang                                                                                                                                |     |
| <b>Fabrication of Al-Based FGM Containing TiO<sub>2</sub> Nano-Particles by a Centrifugal Mixed-Powder Method</b>                                                                   | 441 |
| Y. Inaguma, H. Sato and Y. Watanabe                                                                                                                                                 |     |
| <b>Effect of Casting Condition on Density and Hardness Gradients of Al-Al<sub>2</sub>Cu Alloy FGM Fabricated by Centrifugal <i>In Situ</i> Method</b>                               | 449 |
| K. Tabushi, H. Sato and Y. Watanabe                                                                                                                                                 |     |
| <b>Development of Compositional Gradient Simulation for Centrifugal Slurry-Pouring Methods</b>                                                                                      | 455 |
| K. Kinoshita, H. Sato and Y. Watanabe                                                                                                                                               |     |
| <b>Preparation of Tungsten-Epoxy Composites and FGMs with Density Gradient</b>                                                                                                      | 461 |
| L.M. Zhang, M. Gao, G.Q. Luo, Z. Chen and Q. Shen                                                                                                                                   |     |
| <b>A Trial of FGM Bearings with Solid Lubricant</b>                                                                                                                                 | 465 |
| T. Hashimoto, H. Kohri, A. Yumoto and I. Shiota                                                                                                                                     |     |
| <b>Interpenetrating Network Metal-Ceramic FGM – Preparation and Properties</b>                                                                                                      | 471 |
| M. Neukam and M. Willert-Porada                                                                                                                                                     |     |
| <b>Synthesis of Porous Silicon Nitride Ceramic with a Compositional Gradient</b>                                                                                                    | 477 |
| M. Knoll and M. Willert-Porada                                                                                                                                                      |     |
| <b>Crossover from Metallic to Semiconducting in Pb<sub>2-x</sub>Ln<sub>x</sub>Ru<sub>2</sub>O<sub>7-<math>\delta</math></sub> (Ln = Eu, Sm) Compounds with Pyrochlore Structure</b> | 483 |
| K. Masaki, T. Imamura, M. Fukatsu and H. Ken                                                                                                                                        |     |
| <b>Ca<sub>3</sub>Co<sub>2</sub>O<sub>6</sub> for High Temperature Side of Thermoelectric FGM</b>                                                                                    | 489 |
| T. Uesugi, H. Kohri, I. Shiota, M. Kato and I.J. Ohsugi                                                                                                                             |     |
| <b>Evaluation of Lifetime of FGMs Disilicide Coatings for <math>\gamma</math>-TiAl Intermetallic Compound</b>                                                                       | 495 |
| M. Ohshima, S.B. Abu Suilik, T. Tetsui and K. Hasezaki                                                                                                                              |     |
| <b>Characterization of Manganese Oxide-Enriched Surface Layers of Fe-Mn Alloys</b>                                                                                                  | 501 |
| K. Shinoda, T. Yamamoto, S. Suzuki, T. Uruga, H. Tanida, H. Toyokawa, Y. Terada and Y. Takagaki                                                                                     |     |
| <b>Alloy Compositional Gradation in Surface Layer and Oxidation Resistance on Chemical Synthesized FeCo Nanoparticles</b>                                                           | 507 |
| G.B. Chon, D. Kodama, K. Shinoda, S. Suzuki and B. Jeyadevan                                                                                                                        |     |
| <b>The Sensitivity of Strain Rate and Size Effect with Different Particle Volume Fraction in SiCp/Al Composite</b>                                                                  | 513 |
| D.F. Cao, L.S. Liu, H. Mei and Q.J. Zhang                                                                                                                                           |     |
| <b>Prototype Design and Evaluation of Lightweight Mirror and Wavelength Selective Filter for Space Solar Power Systems</b>                                                          | 519 |
| K. Kisara, K. Suzuki, T. Ishikawa, K. Fujita and H. Masumoto                                                                                                                        |     |
| <b>Microassembly of Artificial Crystals by Inter-Particle Laser Welding and Optical Characterization</b>                                                                            | 525 |
| K. Takagi, M. Omote and A. Kawasaki                                                                                                                                                 |     |