

# Table of Contents

## Preface

## Chapter 1: Structure Formation, Melting, Analysis of Solidification

<b>The Role of Compounds in Graphite Formation in Cast Iron - A Review</b>	3
I. Riposan, M. Chisamera and S.C. Stan	
<b>Effect of Cooling Rate on the Eutectoid Transformation in Compacted Graphite Cast Iron</b>	12
J. Lacaze, Y. Thébault, A. Freulon and W.L. Guessier	
<b>Effect of Cooling Rate and Aluminium Addition on Graphite Growth during Solidification and Graphitization</b>	20
J. Bourdie, F. Bruneseaux, P. de Parseval, S. Gouy, L. Laffont and J. Lacaze	
<b>Evolution of Shrinkage with Carbon Equivalent and Inoculation in Ductile Cast Irons</b>	28
A. Regordosa, N. Llorca-Isern, J. Sertucha and J. Lacaze	
<b>Reassessment of Crystal Growth Theory of Graphite in Cast Iron</b>	36
D.M. Ţăfărescu, G. Alonso, P. Larrañaga, E. de La Fuente and R. Suárez	
<b>Effect of the Cooling Rate on the Graphite Nodule Count and Size Distribution in Nodular Cast Iron</b>	45
H.M. Muhmond and H. Fredriksson	
<b>Crystallography of Growth Blocks in Spheroidal Graphite</b>	54
E. Brodu, E. Bouzy, J.J. Fundenberger, B. Beausir, L. Laffont and J. Lacaze	
<b>Degenerated Graphite Growth in Ductile Iron</b>	62
B. Tonn, J. Lacaze and S. Duwe	
<b>Effect of Si and Ni Addition on Graphite Morphology in Heavy-Section Spheroidal Graphite Iron Parts</b>	70
B. Bauer, I. Mihalic Pokopec, M. Petrič and P. Mrvar	
<b>The Influence of Trace Elements on the Nature of the Nuclei of the Graphite in Ductile Iron</b>	78
G. Alonso, D.M. Ţăfărescu, E. de La Fuente, P. Larrañaga and R. Suárez	
<b>The Structure of Cast Irons</b>	86
J. Campbell	
<b>On the Primary Solidification of Compacted Graphite Iron: Microstructure Evolution during Isothermal Coarsening</b>	90
J.C. Hernando and A. Diószegi	
<b>Stereological Analysis of the Statistical Distribution of the Size of Graphite Nodules in DI</b>	98
A.A. Burbelko, D. Gurgul, E. Guzik and W. Kapturkiewicz	
<b>X-Ray Imaging of Formation and Growth of Spheroidal Graphite in Ductile Cast Iron</b>	104
H. Yasuda, A. Sugiyama, C. Kiattisaksri, K. Morishita, T. Nagira, M. Yoshiya, K. Uesugi and A. Takeuchi	
<b>Evolution of the Macrostructure of Gray Cast Iron from Eutectic to Hypereutectic Composition</b>	110
M. López, J.M. Massone and R.E. Boeri	
<b>Revisiting Models for Spheroidal Graphite Growth</b>	118
M.K. Bjerre, M. Azeem, P.D. Lee, J.H. Hattel and N.S. Tiedje	
<b>Melt Stirring of Nodular Cast Iron</b>	125
F.A. Khan and H. Fredriksson	
<b>Influence of the Magnesium Treatment in a Georg Fischer Converter</b>	133
M. Lueben	
<b>The Experimental Study of Nodular Cast Iron Volume Changes during Solidification</b>	140
A.T. Tadesse and H. Fredriksson	
<b>Maximization and Control of Nodular Iron Melt's Self-Feeding Characteristics to Minimize Shrinkage</b>	147
V. Anjos and C.A. Silva Ribeiro	
<b>Density Variations during Solidification of Grey Cast Iron</b>	155
K. Hellström, P. Svidrő, L.V. Diaconu and A. Diószegi	

**Extended Method of Volume Change Measurements during Solidification of Lamellar Graphite Iron**  
P. Svidró, A. Diószegi and P.G. Jönsson

163

## **Chapter 2: Alloyed Cast Iron and Austempered Ductile Iron**

<b>Analysis of Nuclei in a Heavy-Section Nodular Iron Casting</b> M. Martinez, B. Domengès, E. Hug and J. Lacaze	173
<b>Transformation Kinetics and Mechanical Properties of Copper-Alloyed and Copper-Nickel Alloyed ADI</b> M. Górný, E. Tyrała and G. Sikora	181
<b>Impact of Molybdenum on Heat-Treatment and Microstructure of ADI</b> J.A. Gogolin and B. Tonn	188
<b>ADI 1050-6 Mechanical Behavior at Different Strain Rates and Temperatures</b> A. Ruggiero, G. Iannitti, S. Masaggia and F. Vettore	196
<b>Correlation between Microstructure and Mechanical Properties of Austempered Ductile Irons</b> V.C.C. Alves, L.L.d.A. Baracho, C.T.A. dos Santos, L.C.R. Lopes, É.d.R. Silva, F.R.F. da Silva, G.S. da Fonseca, R.H. Leal and M.d.P.C. Fonseca	203
<b>High Strain Rate Dynamic Deformation of ADI</b> D. Myszka, M. Ahmed, A. Nofal, E. Skołek and A. Hussein	210
<b>Effect of Hot Working Parameters on Microstructure Evolution and Mechanical Properties of Ausformed Austempered Ductile Iron</b> M. Soliman, A. Nofal and H. Palkowski	218
<b>A New High Strength High Ductile Nodular Iron</b> W. Menk	224
<b>Influence of Cooling Rate on Nature and Morphology of Intercellular Precipitates in Si-Mo Ductile Irons</b> M. Youssef, A. Nofal and A. Hussein	231
<b>Austempering Experiments of Production Grade Silicon Solution Strengthened Ductile Iron</b> K. Soivio	239

## **Chapter 3: Research and Testing Mechanical Properties of Cast Irons**

<b>Effect of Boron and Cross-Section Thickness on Microstructure and Mechanical Properties of Ductile Iron</b> K.A. Kasvayee, M. Ciavatta, E. Ghassemali, I.L. Svensson and A.E.W. Jarfors	249
<b>Correlation between Solidification Time and Cooling Rate, Microstructure and Tensile Strength of a Low Alloyed Grey Cast Iron</b> P. Schmidt	257
<b>Influence of Local Microstructure on Stresses, Durability and Fracture Mechanics of Cast Iron Components</b> C. Thomser, J. Olofsson and V. Gurevitch	264
<b>Strength Prediction of Lamellar Graphite Iron: From Griffith's to Hall-Petch Modified Equation</b> V. Fourlakidis, L.V. Diaconu and A. Diószegi	272
<b>Variation of Tensile Properties of High Silicon Ductile Iron</b> P. Hammersberg, K. Hamberg, H. Borgström, J. Lindkvist and L. Björkegren	280
<b>Mechanism of Damage of Ferritic Ductile Iron, Influence of Matrix Heterogeneity</b> D.O. Fernandino, R.E. Boeri and J.M. Massone	288
<b>A Fatigue and Fracture Study on High Strength Cast Irons</b> W.L. Guesser, L.C. Guedes, A.L. Müller, V.B. Demetrio and A. Rabelo	296
<b>Mechanical Properties and Impact Toughness of Nickel and Aluminum Alloyed High Silicon Ductile Iron</b> P. Weiß, M. Riebisch and A. Bührig-Polaczek	304
<b>Understanding the Machinability of Austempered Ductile Iron (ADI)</b> D. Handayani, R.C. Voigt and K. Hayrynen	311

## **Scratch Behaviour of Silicon Solid Solution Strengthened Ferritic Compacted Graphite Iron (CGI)**

R. Ghasemi and A.E.W. Jarfors 318

## **Residual Stresses in Cast Iron Components - Simulated Results Verified by Experimental Measurements**

L. Elmquist, A. Brehmer, P. Schmidt and B. Israelsson 326

## **Ductile Cast Iron with High Toughness at Low Temperatures**

S. Duwe and B. Tonn 334

## **Evaluation of Microstructure Quality in Ductile Irons Based on Tensile Behaviour Analysis**

R. Donnini, F. Zanardi, F. Vettore and G. Angella 342

## **Chapter 4: High Temperature Properties**

### **High-Temperature Oxidation of a High Silicon SiMo Spheroidal Cast Iron in Air with *In Situ* Change in H<sub>2</sub>O Content**

A. Ebel, S.Y. Brou, B. Malard, J. Lacaze, D. Monceau and L. Vaissière 353

### **Plastic Deformation and Creep of Two Ductile Cast Irons, SiMo51 and SiMo1000, during Thermal Cycling with Large Strains**

C. Öberg, B.H. Zhu and S. Jonsson 361

### **High-Temperature Corrosion-Fatigue Behavior of Ductile Cast Irons for Exhaust Manifolds Applications**

S.M. Xiang, B.H. Zhu and S. Jonsson 369

### **Thermo-Mechanical Fatigue of Grey Cast Iron for Cylinder Heads - Effect of Niobium, Molybdenum and Solidification Time**

P. Skoglund, J. Elfsberg, N. Ipek, L.V. Diaconu, M. Larsson and P. Schmidt 377

### **High Temperature Strength of Cast Irons for Cylinder Heads**

W.L. Guesser, C.S. Cabezas, L.C. Guedes and A.M. Zanatta 385

### **Oxidation Resistant Cast Iron for High Temperature Application**

N. Scheidhauer, C. Dommaschk and G. Wolf 393

### **Effect of C Content on High Temperature Erosive Wear Characteristics of Fe-Based V Containing Multi-Component Cast Steel with Ni**

K. Shimizu, K. Kusumoto, K. Nakamura, S. Kiguchi, M. Shirai and J. Ito 400

## **Chapter 5: Simulation Approaches and Mathematical Modeling**

### **Prediction of Shrinkage Defects in Iron Castings Using a Microporosity Model**

S.B. Kim, Y.H. Yim, J.M. Yoon and D.M. řtefanescu 411

### **Modelling Approach and Challenges in Simulating Dross Formation in Ductile Iron Castings**

S. Hojjat Majidi, C. Beckermann, J. Fainberg, W. Schäfer and M. Bodenburg 419

### **Three-Dimensional Microstructural Characterization of Cast Iron Alloys for Numerical Analyses**

K. Salomonsson and A.E.W. Jarfors 427

### **Solidification Chronology of the Metal Matrix and a Study of Conditions for Micropore Formation in Cast Irons Using EPMA and FTA**

B. Domeij and A. Diószegi 436

### **Mathematical Characterization of the Tensile Deformation Curve of Cast Iron Materials**

I.L. Svensson and K. Salomonsson 444

### **"Cast Iron - A Predictable Material" 25 Years of Modeling the Manufacture, Structures and Properties of Cast Iron**

J.C. Sturm and W. Schäfer 451

### **Residual Stresses around Individual Graphite Nodules in Ductile Iron: Impact on the Tensile Mechanical Properties**

T. Andriollo, J. Thorborg, N.S. Tiedje and J.H. Hattel 465

### **Three-Dimensional Modeling of Green Sand and Squeeze Molding Simulation**

Y. Ito and Y. Maeda 473

## **Chapter 6: Equipment and Assistive Technologies in Processing of Cast Iron**

**Visual Nonlinear Feedback Control of Liquid Level in Mold Sprue Cup by Cascade System with Flow Rate Control for Tilting-Ladle-Type Automatic Pouring System**

A. Ito, P. Oetinger, R. Tasaki, O. Sawodny and K. Terashima

483

**Pressing Control Design Based on Analysis of Metal Temperature and Flow in Sand Mold Press Casting**

R. Tasaki, H. Seno, K. Hashimoto and K. Terashima

491

**Recent Advances in Cast Iron Structure and Properties Ultrasonic Testing and Flaw Detection**

L.V. Voronkova

499

**New Possibilities with Improved Green Sand Testing Equipment**

H. Kerber, P. Jakesch, G. Schindelbacher and P. Schumacher

504

**Cast Iron Components with Intelligence**

L. Elmquist, R. Carlsson and C. Johansson

512

**Quantified X-Ray Mapping in the WDS Mode**

G. Runnsjö and K. Grönlund

520