

Table of Contents

Preface

Chapter 1: Materials Development and Characterization

Variation of Semi-Solid Microstructure and Mechanical Properties of Mg_{98.5}Ni_{0.5}Y_{1.0} Alloy with Solidification Pressure	
S.S. Wu, S.L. Lü, X. Yang and W. Guo	3
Heat-Treatment Characteristics and Structure-Property Relationships of Thixomolded AZ91 and Ultralight LAZ771 Magnesium Alloys	
T.Y. Lai, S.Y. Hu, Y.Y. Kuo and T.C. Su	10
Fatigue Properties of Thixoformed Al-6wt%Si-2.5wt%Cu	
W.L. Beil and E.J. Zoqui	16
Comparison of Solidification Microstructure Evolution of Al-10Si and Recycled Aluminium Beverage Can Strips Made in a Strip Caster	
A. de Pádua Lima Filho, L. Veronez Goulart Ferreira, P.B. de Oliveira Neto, R.A. Nunes de Oliveira, F. Hois and M. Borodiak	22
Characterisation of Residual Stresses of Rheocast Al Alloy	
E. Fracchia, I. Gattelli and M.A. Grande	29
Influence of Reinforcement Particle Parameters on the Homogeneity of Particle Distribution in Semi-Solid Formed Aluminium Matrix Composites	
M. Speth, K.R. Riedmüller and M. Liewald	36
Mechanical and Microstructural Investigations on a Symmetric Mould Processed with Semi-Solid Aluminum RheoMetal™: Analysis of the As-Cast Proprieties	
V. Magrin, Z. Li, A.E.W. Jarfors and F. Bonollo	43
A Comparative Study on Microstructure, Mechanical Property, and Electrical Conductivity of Al-7Si-0.6Mg Alloy Produced by High Pressure Die Casting and Semisolid Die Casting	
J. Feng, S. Zhu, S. Chen, Y.D. Sui and D.Q. Li	49
A Comparison of Microstructure and Casting Defects of Rheocasting and Thixocasting Al-Si-Mg Alloy	
J.H. Li, I. Spacil, J. Winklhofer, F. Hofstätter and S. Griesebner	56
Effect of Mn Addition on Microstructure, Mechanical Properties and Die Soldering of Rheocasting Al-7Si-0.3Mg Alloys	
J.H. Li, I. Spacil, J. Winklhofer, F. Hofstätter and S. Griesebner	62
Abrasive Wear Properties Evaluation of the Thixoformed A380/NbC Composite	
B.E. Arendarchuck, L.A. Lourençato, D.V. Tamayo, E.J. Zoqui and H.D.C. Fals	69
Preliminary Investigation on the Use of Recycled A356 Alloy for Semi-Solid Processing	
A. Mantelli, R. Arcaleni, L. Girelli, L. Toninelli, L. Montesano and A. Pola	76
Semi-Solid Casting of AlN Reinforced Mg-Matrix Composites and their Thermophysical Properties	
L. Chen, J.A. Qin, J.Y. Li, S.L. Lü, W. Guo and S.S. Wu	83
Development of High Strength and High Thermal Conductivity Semi-Solid Magnesium Alloy by Thixomolding Process	
L.D. Gu, X.Q. Shang, J. Wang, J.J. Deng, Y.P. Liu, X.Q. Zeng and W.J. Ding	89
Microstructure Evolution during Cooling Slope Rheoprocessing of Novel Al-15Mg₂Si-4.5Si Composite	
P. Das	99
Evolution of Microstructure and Mechanical Properties of the Rheo-Diecast Mg-12Gd-3Y-1Zn-0.4Zr Alloy during Heat Treatment	
D.Q. Li, Z.Y. Chang, J. Feng, Y.J. Wu and L.M. Peng	105

Chapter 2: Rheology, Modelling and Numerical Analysis

Rheological Behavior in the Semisolid State of Al-Si-Cu Alloys Produced by ECAP	
L.V. Torres, C.T.W. Proni and E.J. Zoqui	113

Numerical Simulations of the Squeeze Flow of Thixotropic Semisolid Slurries	119
G.C. Florides, G.C. Georgiou, M. Modigell and E.J. Zoqui	
Semi-Solid Deformation Behavior, Flow Stress Prediction and Deformed Microstructure of GH3536 Superalloy	125
M.J. Huang, J.F. Jiang and Y. Wang	
On the Possibility of Replacing Scheil-Gulliver Modeling with Machine Learning and Neural Network Models	134
Z. Li, H. Tan, L. Lattanzi, A.E.W. Jarfors and P. Jansson	
Rheological Modeling of 7075 Aluminum Alloy Semi-Solid Slurry and its Application in the Simulation of SEED Rheocasting Process	141
H.X. Lu, X.X. Meng, N. Bunnareaksathya and Q. Zhu	
CALPHAD Optimization of the Composition of EN AC-46000 Secondary Alloys for Semi-Solid Casting Processes	146
S. Ferraro, A. Bongiovanni, I. Suarez Lopez, M. Palumbo, M. Baricco and A. Castellero	
Comparison of Rheological Models to Simulate Die Filling Process of A356 Semisolid Alloy	152
G. Sanjuan-Sanjuan, A. Galindo-Solano, I.J. Ramirez-Calera and Á.E. Chavez-Castellanos	
Thixomolding of Magnesium - Efficient Process Industrialization by Combining a Digital Twin and Systematic Casting Trials	158
H. Bramann, H. Rockmann, Y.X. Zhang and S. Yandamuri	
Quality Control of Semi-Solid Die Casting by Filling Pressure Based on Machine Learning Method	165
Z.Y. Wang, X.G. Hu, H.X. Lu and Q. Zhu	
A Molecular Dynamics Study of Nucleation and Grain Growth of Novel Al-15Mg₂Si-4.5Si Composite during Rapid Cooling Based Semi Solid Slurry Preparation	171
I. Mukherjee and P. Das	
Rheological Behaviour of Secondary AlSi7Mg Alloy for Semi-Solid Processing	178
M. Tocci, A. Pola and M. Modigell	

Chapter 3: Technologies of Semisolid Metal Processing

Impact of Processing Conditions on the Fluidity and Consistency of GISS-Processed Semi-Solid Aluminum Alloys	187
S.P. Midson, X.K. Liang, H. Yao and A.M. Wei	
High Speed Roll Casting of Al-5%Mg Strip at Semisolid Condition	193
T. Haga, K. Yamazaki and S. Nishida	
Venting Systems in Semi-Solid Processing of Aluminium	201
M. Pammer, P. Hofer-Hauser and P. Jansson	
Study on Processing Conditions for Semi-Solid Forging of Magnesium Alloys	207
S. Furuta, H. Nakagawa, T. Tanaka, M. Sasada, S. Nishida, S. Yasuhara and H. Ueno	
Insert Molding of Aluminum Alloy A7075 and Alumina Plate by Semi-Solid Forging	213
S. Yasuhara, H. Ueno, S. Okubo, Y. Otake, S. Nishida, S. Furuta, T. Tanaka, M. Sasada and T. Haga	
Microstructure Design of Semi-Solid Slurry for Metal Direct Writing	219
Z. Li, X.G. Hu, H.X. Lu and Q. Zhu	
Flow Length Influence of Cores Made of High-Temperature Composite in Semi-Solid AZ91 Produced in Thixomolding	225
A. Schilling, C. Schütz, M. Stockmann, A.P. Fros and M. Fehlbier	
A Study on Microstructure and Properties of Aluminum Alloy Bracket Produced by a New Semi-Solid Rheo-Diecasting Process	232
S. Chen, F. Zhang, J. Feng, F. Zhang, D.Q. Li and L. Chen	
On the Liquid Portion Composition Deviation in the RheoMetal Process	239
A.E.W. Jarfors	
New Addressable Applications for Rheocasting to Escape from an Oversupplied Market	245
F. Niklas	
An Application of Injection Molding to Semisolid Processing of Metallic Alloys: A Role of SIMA in Feedstock Transformation	252
F. Czerwinski	

Performance and Fundamental Differences between Rheocast and High-Pressure Vacuum Die Cast Al-Si-Mg Alloys	258
F. Breton and J. Fourmann	
Producing Structural High Integrity Castings with Minimum Carbon Footprint with the Comptech-Rheocasting Process	266
M. Hartlieb, J.C. Tawil, S. Bergeron and P. Jansson	
Gas Induced Superheated Slurry: Industrial Applicability, Energy Savings and Sustainability in High Pressure Die Casting	272
T. Botter, Y.F. He, J. Wannasin, D. Schiavon, S. Paramento and A. Mambretti	