

Table of Contents

Preface

Chapter 1: Properties and Processing Technologies of Steel and Alloys

Co-Existence of Multiple Phases in a Dilute Al-Sc-Zr-Y-Co-Ni-Si Alloy K. Wen, X.W. Li, Z.H. Li, X. Wei, Q.L. Liu and G.J. Gao	3
Influence of Cu and Li Content on As-Cast Second Phase Features and the Dissolution during Homogenization of Al-Cu-Li Alloys P.C. Chen, X.W. Li, H.T. Lin, K. Wen and Y. Li	11
Enhancement of Diffusion Coefficients in Ti-Mo Alloy by the Spark Plasma Sintering/Field Assisted Sintering Technology W.B. Mwaro, M.R. Mphahlele and M. Walker	23
Study on Microstructures and Interfacial Characteristics of Al₂O₃ and Rare Earth Electrode Caps in Resistance Spot Welding Z.G. Sun, Q.D. Lang, L.J. Han, G.J. Li and G. Lei	37
Appropriate Parameters for Preheat Friction Stir Welding of 6061-T6 Aluminum Alloys Using Taguchi Method A. Baisukhan, N. Wisittipanit, W. Nakkiew and P. Siriwat	47
Surface Structure and Strength Analysis of Friction Stir Welding in Thin Sheet Dissimilar Magnesium Alloys S.P. Yu, C.M. Cheng and Y.Z. Xiao	53
Laser Surface Hardening of Advanced High-Strength Steel Grade 980 W. Julsri, N. Jhonthong, D. Suwannasopa, V. Saetang and W. Charee	59
Investigation of Distribution of Mechanical Properties inside of Wire Arc Additive Manufacturing Parts K. Sommer, F. Sammler, R. Heiler and A. Pfennig	65
Bending Fatigue Strength of WAAM AISI 316L with Severe Shot Peening Applied to as-Built Surface M. Hietala, T. Rautio, M. Jaskari, M. Keskitalo and A. Järvenpää	71
Influence of Process Parameters on Microstructure and Mechanical Behavior in Wire Arc Additive Manufacturing of 316L Stainless Steel: A Dual-System Study T. Rautio, M. Hietala, M. Jaskari and A. Järvenpää	79
Mixed Taguchi-Genetic Algorithms for Multiple Objectives Optimization Based on Mild Steel Turning Parameters N. Khammongkhon, P. Khumma, C. Pomusa and B. Suksawat	87

Chapter 2: Mechanics of Materials and Tribology

Investigation of Miniaturized Tensile Test Specimens Manufactured by Casting D. Varga and A. Szlancsik	99
The Influence of Chemical Composition on the Mechanical Properties of Sintered Carbides L. Straka and A. Zalyvchy	107
Establishing a Tribo-System to Study the Frictional Effects of Lunar Regolith B. Turapov, G. Kalacska and R. Keresztes	117
Experimental and Numerical Analysis of Hail Impact on Sheet Molding Compounds A. Kapshammer, M. Lackner, M. Leibetseder, T. Mankovits and Z. Major	125
A New Approach to Evaluating Friction and Wear Behavior of α-β Phase of AA6061 and CuZn37Pb2 under Different Testing Conditions B.M.S. Eddine, S. Benchaa, T. Zitouni, A. Chabbi, O. Benmesbah, A. Hakim and Y. Benkrima	135

Chapter 3: Fluid Mechanics

Computational Study of Fluid Flow Past a Blunt Trailing Edge Cylinder M.D. Koontse and N. Subaschandar	165
Convective Behavior of Geothermally Viscous Bodewadt Flow of Magnetic Nano-Suspension S. Sunil, D. Garg, V.K. Joshi and K. Sharma	179