Table of Contents

Preface, Committees and Sponsors

Scratch Test and Adhesion Properties of Titanium Coatings Deposited by TIG Welding on Steels	
E.S. Dogar Cutean, I. Mitelea, V.A. Şerban and C. Codrean	1
Physical and Geometrical Quality of X2CrNi18-9 Stainless Steel Surfaces Cut with Abrasive Waterjet - Work Hardening of Marginal Layer I.A. Perianu, I. Mitelea and V.A. Şerban	7
About the Influence of Butt Weld Joints Geometry on the Damage Detection Process E. Stanciu, D. Frunzaverde, G.R. Gillich, I. Negru and M. Tufoi	13
Improving a Brazed Joint Structure, with a New Ecological Brass V. Verbiţchi, L.N. Boilă, C. Ciucă, A. Kostov, A. Milosavljević and R. Todorović	19
Chemical Active Coated Rods Used for Brazing E.F. Binchiciu, T. Fleer and I. Voiculescu	25
Transformation Reactions by TIG Welded Joints of the Alloyed Steels Used for Endless Saw Blades I. Mitelea, I.D. Utu, D. Ochian and M. Burcă	31
Advanced Metallic Materials with Amorphous Structure Used for Resistance Brazing Joints C. Codrean, A. Magda, M. Burcă and D. Buzdugan	37
Reconditioning of Crankshaft in the Automotive Industry by Using TIG Welding O.R. Chivu Vîrlan, C. Rontescu, D.T. Cicic and M. Vasile	43
Structural Analysis for Joining Dissimilar Thin Sheets with CMT (Cold Metal Transfer) Process	
E. Muncut, I.A. Perianu, D. Glavan and G. Sima	49
The Evaluation of Different Types of Welding in the Orthodontic Expanders C. Szuhanek and T. Fleer	56
Structure and Mechanical Properties of AlSi10Mg Fabricated by Selective Laser Melting Additive Manufacturing (SLM-AM) I. Rosenthal, M. Nahmany, A. Stern and N. Frage	62
The Influence of the Path of Corner Gussets Weld Seam over the Stress Concentration Factors of the Tubular T Joints G. Dima and I. Balcu	67
Nondestructive Method for the Determination of the Elastic Properties of Welded Aluminum Plates A. Perescu, L. Bereteu, D. Simoiu and E. Nyaguly	73
A. Ferescu, L. Bereteu, D. Simolu and E. Nyagury Investigation on the Flash Butt Welding of 51CrV4 Steels for Saw Blades M. Bodea, N. Sechel and F. Popa	73 79
Effect of Heat Treatment on the Surfaces Topography Tested at the Cavitation Erosion from Steel 16MnCr5	,,
C. Ghera, I. Mitelea, I. Bordeaşu and C.M. Crăciunescu	85
Influence of some Oxide Coating Layers on the Mechanical Properties of Steel Plates L. Bereteu, M. Vodă, R. Pascu and E. Nyaguly	91
Diffusion Bonding of Ceramics by Spark Plasma Sintering (SPS) Apparatus R. Aroshas, S. Kalabukhov, A. Stern and N. Frage	97
Influence of Phase Shift and Amplitude Ratio on the Principal Stresses and Directions in Multiaxial Fatigue Testing L. Kun, I. Dumitru, D. Achiriloaiei and K.N. Kun	103
Application of Fracture Mechanics to Determine the Remaining Lifetime of the Old Steel Bridges Decks	110
S.M. Hernea, D. Boldus and A. Feier Effect of Solution Treatment Temperature upon the Cavitation Fracion Posistance of	110
Effect of Solution Treatment Temperature upon the Cavitation Erosion Resistance of X5CrNi18-10 Stainless Steel C.L. Salcianu, I. Bordeaşu, I. Mitelea and C.M. Crăciunescu	116
Compatibility of Endurance Limit and Fatigue Crack Growth Parameters in Evaluation of Low Alloyed Steel Welded Joint Behaviour	4.5
I. Čamagić, N. Vasić, P. Živković, A. Radović, T. Sedmak, M. Burzić and Z. Burzić	121

Mechanical Hardening and Resistance to Cavitation Erosion of the Austenitic Stainless Steels with Varying Proportions of Delta Ferrite	
C.L. Salcianu, I. Bordeaşû, I. Mitelea and L.M. Micu	127
Reduction of Cavitation Erosion of the Bronze CuAl10Ni5Fe2.5Mn1 by Laser Remelting Treatment O.V. Oancă, I. Mitelea, I. Bordeaşu and C. Ghera	133
On the Influence of Damage-Caused Global Stiffness Decrease upon Structural Modal	133
Parameters G.R. Gillich, D. Frunzaverde, N. Gillich, J.L. Ntakpe and F. Muntean	139
The Influence of Cooling Rate from High Temperature upon the Cavitation Erosion Resistance of the Duplex Stainless Steel X2CrNiMoN22-5-3 L.M. Micu, I. Mitelea, I. Bordeaşu, C.M. Crăciunescu and M. Popescu	145
Evaluation of Secondary Hardening and Microstructure in the Real T24 Steel Weld Joint M. Sondel, J. Koukal, D. Schwarz and D. Schwarz	151
Built-Up Cold-Formed Steel Beams with Corrugated Webs Connected with Spot Welding Ş. Benzar, V. Ungureanu, D. Dubină and M. Burcă	157
Stresses and Strains in Main Gas Pipelines due to Ramifications A. Pintilie, M. Bormambet and V.B. Rădoiu	163
Pre-Cambering in Steel and Composite Bridge Structures E. Petzek, E. Meteş, D. Grecea and R. Băncilă	169
Life Prediction in Two Types of Cracks at Eye-Bars of the Cantilever Bridges A. Feier, E. Petzek and S.M. Hernea	175
Effect of Corrosion and Cracks at the Historical Steel Bridges A. Feier	181
Damage of Reinforced Concrete Structures due to Steel Corrosion C. Sosdean, L. Marsavina and G. de Schutter	187
Evaluation of Fracture Toughness for P355NH Steel Subjected to Thermal Cycles Simulation S.V. Galatanu, R. Pascu and N. Faur	193
Investigation of a Camshaft Repaired by Welding Using the Vibration Signal Analysis L. Bereteu, I. Crâștiu, E. Nyaguly and D. Simoiu	199
Shear Strength Variation for PLmT Welded Zn Coated Advanced High Strength Steels Used in Automotive Structures in Overlap Configuration A.V. Bîrdeanu	205
Influence of Process Parameters and Geometry of the Spraying Nozzle on the Properties of Titanium Deposits Obtained in Wire Arc Spraying B.F. Toma, I. Ionita, D.A. Gheorghiu, L. Eva, C. Bejinariu and S.L. Toma	211
Determining the Properties and Structure of Welded Copper Plates and Establishing their Connection with the Temperature Field Distribution in the Studied Zones K. Yordanov, A. Stoyanova and J. Argirov	217
Structural Connections of Steel Building Frames under Extreme Loading F. Dinu, D. Dubină, I. Marginean, C. Neagu and I. Petran	223
Design by Qualification Testing of Reduced Beam Section Welded Connections F. Dinu, D. Dubină, C. Vulcu and C. Neagu	229
Optimization of Laser Beam Cutting Process Parameters of Austenitic Materials S. Petronić, B. Grujic, D.S. Milovanovic and R. Jovicic	235
Failure Analysis of Ni Based Superalloys Welded Joints R.M. Buzdugan, N. Farbas and C.M. Crăciunescu	240
Structural Hardening of Excavator Teeth Used in Exploitation of Magmatic Rocks R. Pascu, R.M. Buzdugan, A.V. Bîrdeanu, D. Tihanov and E.F. Binchiciu	246
Structural and Functional Characterization of Ultrasonic Joining for Multiwire Conductors for Automotive Industry O.V. Oancă, N. SÎRBU and I.A. Perianu	252
Joining of Y ₂ O ₃ -Doped Aluminum Nitride with High Density Graphite by Spark Plasma	<i></i>
Sintering V. Tsakiris, W. Kappel, G. Velciu, C. Seitan, D. Talpeanu, F. Clicinschi, C. Hajdu and V. Marinescu	260
Investigations on Structural Integrity of a Petrochemical Component A.C. Murariu	266