

Table of Contents

Preface, Committees, Sponsors

Chapter 1: Technologies of Forming and Joining

Forming of Stringer Sheets with Solid Tools S. Köhler, P. Groche, A. Baron and M. Schuchard	3
Forming Behaviour of Micro-Structured Aluminium Sheets T. Czotscher	11
Determination of Influencing Factors on Ring Climbing in Radial-Axial Ring Rolling via Design of Experiments S. Husmann and B. Kühlenkötter	19
Basic Numerical Analysis of a “Samanta” Based Forward Extrusion Process C. Kiener, K. Andreas and M. Merklein	27
Investigation of the Anisotropic Strain Rate Dependency of AA5182-O and DC04 for Different Stress States M. Lenzen, E. Affronti, M. Rosenschon and M. Merklein	35
Precise Prediction of Microstructural Properties with Minimal Experimental Effort for the Nickel-Base Alloy Inconel 718 A.M. Krämer, J. Lohmar and G. Hirt	43
An Experimental-Numerical Method to Determine the Plastic Work Converted into Heat Applied on AHSS C. Bonk, M. Vucetic, A. Bouguecha and B.A. Behrens	51
Process-Integrated Projection Welding during Deep Drawing M. Jalandesh, A. Miller, M. Hehmann, A. Spiekemeier, S. Hübner and B.A. Behrens	59
Optimization of the Modified Yoshida Buckling Test to Investigate the Influence of Curvature S. Schreyer and W. Volk	67
Influence of the Preforming Material State in Common Tribological Tests B. Zimmermann and M. Merklein	75
New Approach for Closed Loop Control of Deep Drawing Process for a Control Intervention during Deep Drawing Stroke M. Barthau and M. Liewald	83
Prediction and Detection of Wear Mechanisms on an Industry-Oriented Hot Forging Die L. Lippold, M. Kazhai, A. Bouguecha, M. Vucetic, C. Hübsch and K. Möhwald	91
Investigation of the Wear Behavior for Not Alloyed and Alloyed Hot Forming Tools F. Neubauer, K. Hofmann, K. Andreas and M. Merklein	99
Development of a Laser Triangulation Gauge for High Precision Strip Thickness Control S. Stockert, M. Wehr, J. Lohmar, G. Hirt and D. Abel	107
Joining by Upset Bulging at Elevated Temperatures A. Almohallami, M. Rusch, M. Vucetic, A. Bouguecha, M. Bambach and B.A. Behrens	115
Spatters during Laser Deep Penetration Welding with a Bifocal Optic J. Volpp, J. Srowig and F. Vollertsen	123

Chapter 2: Cutting and Finishing Operations

Electroless Plating of Micro Pencil Grinding Tools with 5-10 µm Sized cBN Grits P. Arrabiyeh, V. Raval, B. Kirsch, M. Bohley and J.C. Aurich	133
Extended Calculation Model for Generating Gear Grinding Processes F. Hübner, C. Löpenhaus, F. Klocke and C. Brecher	141
Development of a Methodology for Analyzation of the Influence of Pitch Diameter Shift on the Generating Gear Grinding Process M. Kampka, C. Löpenhaus and F. Klocke	149

Geometrical Contact Zone Analysis of the Skive Hobbing Process V. Böß, B. Denkena, M.A. Dittrich and S. Henning	157
Further Development of a Cutting Force Model for Gear Hobbing F. Kühn, C. Löpenhaus and F. Klocke	165
Simulation Based Reduction of the Impact Load Occurring in the Moment of Cutting Edge Entrance in Order to Prolong Tool-Life B. Matuschka, N. Boev, F. Zanger and V. Schulze	173
Granulation of Extruded Plastic Wires: Influence of Tool Coating Properties and Tool Geometry on Cutting Forces and Tool Wear M. Cardone, M. Putz, G. Schmidt, M. Dix, J. Friedrich and E. Stockmann	181
Influence of Saw Blade Tension on the Stability of Sawing Processes D. Albrecht and T. Stehle	189
Production of Deep Bore Holes with Non-Circular Profiles M. Fuß, H. Abrahams, B. Buse and D. Biermann	197
Thermal Modelling of Drilling Steel M. Gulpak and J. Sölter	205
Simulation of Workpiece Vibrations in Spindle Direction during Milling R. Hense, T. Siebrecht and P. Wiederkehr	213
Quick Stop Device to Analyze the Chip Formation Mechanisms in Face Grinding T. Göttching, A. Wippermann and T. Grove	221
Influence of Dressing Tool Specification on Dressing Tool Wear for Generating Gear Grinding M. Ophey, C. Löpenhaus and F. Klocke	228

Chapter 3: Emerging Technologies

Intrinsic Hybrid Composites for Lightweight Structures: New Process Chain Approaches S.F. Koch, D. Barfuss, M. Bobbert, L. Groß, R. Grützner, M. Riemer, D. Stefaniak and Z. Wang	239
Intrinsic Hybrid Composites for Lightweight Structures: Tooling Technologies Z. Wang, M. Riemer, S.F. Koch, D. Barfuss, R. Grützner, F. Augenthaler and J. Schwennen	247
Hybrid Metal-Composite Interfaces: Aspects of Design, Characterisation, and Simulation R. Kießling, F. Hirsch, C. Dammann, M. Bobbert, M. Pohl and M. Kaestner	255
New Approach for the Efficient Manufacturing of Sandwich Structures Based on Sheet Moulding Compounds M. Fette, M. Reiß, J.P. Wulfsberg, N. Stoess and M. Hentschel	264
Industrial Distortion Simulation of Fibre Reinforced Plastics – A Study on Finite Element Discretisation C. Amann, S. Kreissl, H. Grass, J. Meinhardt and M. Merklein	272
Characterization of the Sheared Edge Quality of Blanked Carbon Fibre Reinforced Plastics A. Shirobokov, S. Kerchnawe, D. Trauth and P. Mattfeld	280
Modelling the Stress Concentration in CFRP at Notches with a Thermally Influenced Cut Edge J.W. Stock and J. Kerschreiter	288
Minimum Quantity Dry Lubrication in Machining of CFRP M. Schneider and R. Beckenlechner	296
The Manufacturing of Electrodes: Key Process for the Future Success of Lithium-Ion Batteries T. Günther, N. Billot, J. Schuster, J. Schnell, F.B. Spingler and H.A. Gasteiger	304
Comparative Study on Pulsed Laser Welding Strategies for Contacting Lithium-Ion Batteries P. Schmitz	312
Active Wind Turbine Deicing-Systems Produced via Plasma-Coating-Technology T. Braun, J. Weber, M. Brüstle, P. Wössner, J. Praß and J. Franke	320
Systematic Process Chain Creation for CFRP Structures in Early Product Development Stages M. Behr and C. Schmidt	328

Chapter 4: Machine Tools and Industrial Mechatronics

Simulating the Bearing Load due to Unbalance in Wood Machining Tools M. Kimmelman and T. Stehle	337
Natural Frequency Analysis in the Workspace of a Six-Axis Industrial Robot Using Design of Experiments P. Glogowski, M. Rieger, J.B. Sun and B. Kuhlenkötter	345
Influence of Stamping Tool Fixation on Vibrations Using Specific Bolt Setups D. Kraus, J. Hohmann, S. Wehnes and P. Groche	353
A New Approach to Compensate Oscillations of Path-Linked Presses Caused by Inertial Forces S. Hilscher, R. Krimm and B.A. Behrens	361
Electromagnetic System to Improve the Manufacturing Accuracy at the Presence of Horizontal Process Forces M. Gröne, D. Rosenbusch, R. Krimm and B.A. Behrens	369
Investigation on the Dynamic Behaviour of an Ultrasonic-Levitation Magnetic Guiding System J. Reiners and B. Denkena	377
Empirical Analysis of the Effects of Parasitic Magnetic Stray Field on Force Output of Electromagnetic Actuators A. Heyder, S. Steinbeck, M. Brela, A. Meyer, S. Abersfelder and J. Franke	384
<i>In Situ</i> Topology Measurement of Micro Structured Surfaces with a Confocal Chromatic Sensor on a Desktop Sized Machine Tool C. Müller, I.G. Reichenbach, M. Bohley and J.C. Aurich	392
Support for Ingate Design by Analysing the Geometry of High Pressure Die Cast Geometries Using Dijkstra's Shortest Path Algorithm F. Heilmeyer, D. Goller, D. Opritescu, C. Thoma, F. Rieg and W. Volk	400
Identification of Influence Parameters and Dependencies on the Illumination of Machine Vision Systems for Robots S. Berger, P. Biehle, M. Villarroel, N. Brückmann, C. Richter and G. Reinhart	408

Chapter 5: Industrial Engineering

Concept for an Adapted BDI Architecture for Agent-Based Simulation of the Socio-Technical System in Manufacturing K. Schwake and J.P. Wulfsberg	419
Workforce Flexibility in Production Networks: Mid-Term Capacity Planning Illustrated by an Example of the Automotive Industry S. Treber, E. Moser and G. Lanza	427
Integrating Workers' Feedback into Continuous Information Flows: Enabling Lean Quality Assurance by Worker Information Systems C. Fischer, M. Lušić, F. Faltus, R. Hornfeck and J. Franke	435
Modeling the Sequence Dependent Lateness of a Single Workstation S. Bertsch, C. Felix and P. Nyhuis	443
A Data-Driven Simulation-Based Optimisation Approach for Adaptive Scheduling and Control of Dynamic Manufacturing Systems M. Kück, J. Ehm, M. Freitag, E.M. Frazzon and R. Pimentel	449
Evaluation of Strategies for the Coupling of Central Planning and Autonomous Control in Dynamic Job Shop Environments S. Schukraft, S. Grundstein, M. Freitag and B. Scholz-Reiter	457
Application and Validation of an Existing Industry 4.0 Guideline for the Development of Specific Recommendations for Implementation S. Abersfelder, E. Bogner, A. Heyder and J. Franke	465
Simulation-Based Evaluation of Quality Control Strategies in Global Manufacturing Networks T. Arndt, C. Buderer, M. Hofmann and G. Lanza	473

Ultra-Efficiency Factory - Framework and Holistic Approach to Increase and Evaluate Efficiency and Sustainability T. Kuhlmann and A. Sauer	481
Generation of Cellular Manufacturing Variants for the Potential Determination of Production Structures C. Reuter, J.P. Prote, A. Gützlauff and M. Luckert	489
Concept for Planning and Controlling of Multiple, Parallel Engineering Changes in Manufacturing Systems D. Cichos, P. Kölsch and J.C. Aurich	497
Methodology for the Development of Hardware Startups T. Stock and G. Seliger	505
Methodology for the Suitability Validation of a Highly Iterative Product Development Approach for Individual Segments of an Overall Development Task F. Diels, M. Riesener and G. Schuh	513
Analyzing Modular Platform Potential for Complex Product Portfolios of Manufacturing Companies M. Riesener, C. Ortlieb and G. Schuh	521
Concept for Real-Time Wireless Networking of Mobile CPS Based on LTE P. Neher and A. Lechler	529
Virtual Reality for Industrial Application - The Influence of Presence and its Relation to Usability and User Experience J. Brade, M. Lorenz, P. Klimant, F. Pürzel and M. Putz	537